FIG. 1

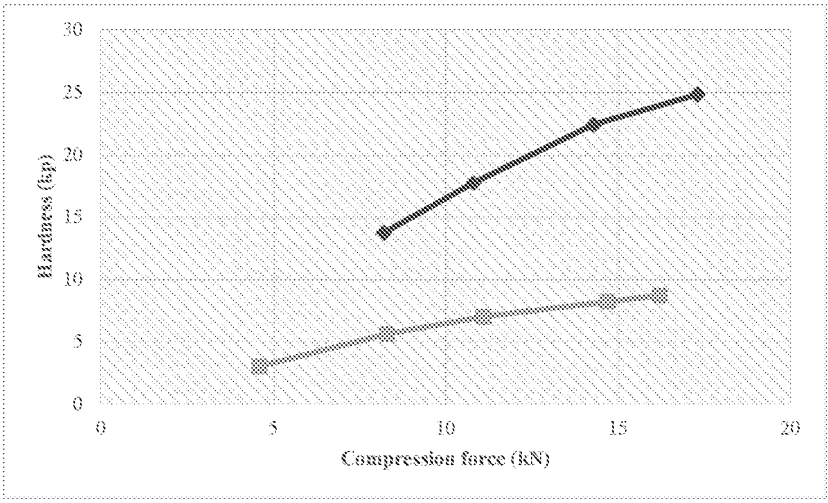

Hardness (kp)
30
25
20
15
10
5
0
0
5
10
15
20
Compression force (kN)

FIG. 2

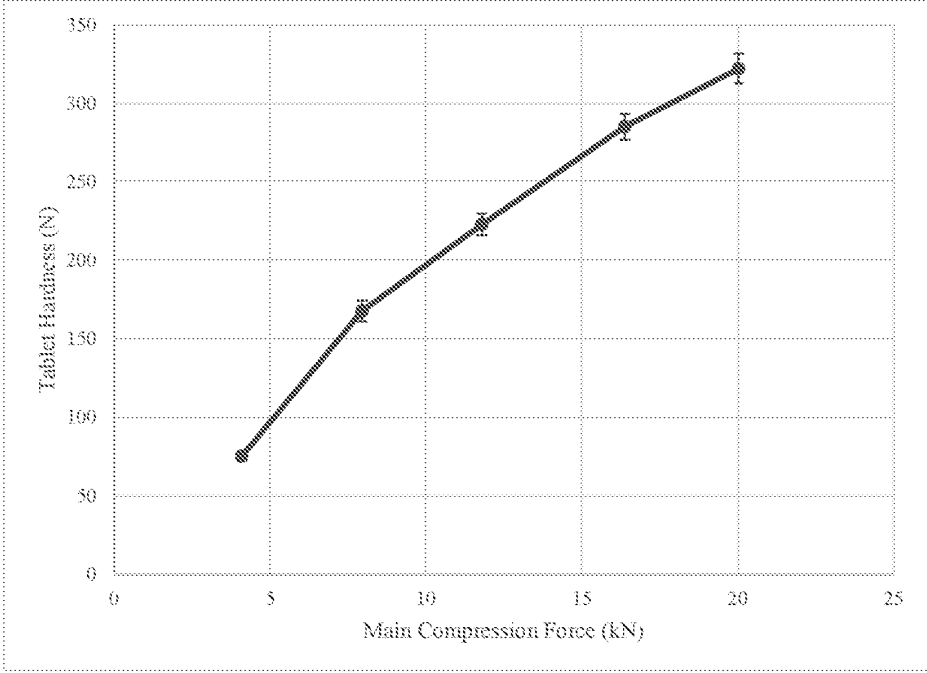

Tablet Hardness (N)
350
300
250
200
150
100
50
0
0
5
10
15
20
25
Main Compression Force (kN)

FIG. 3

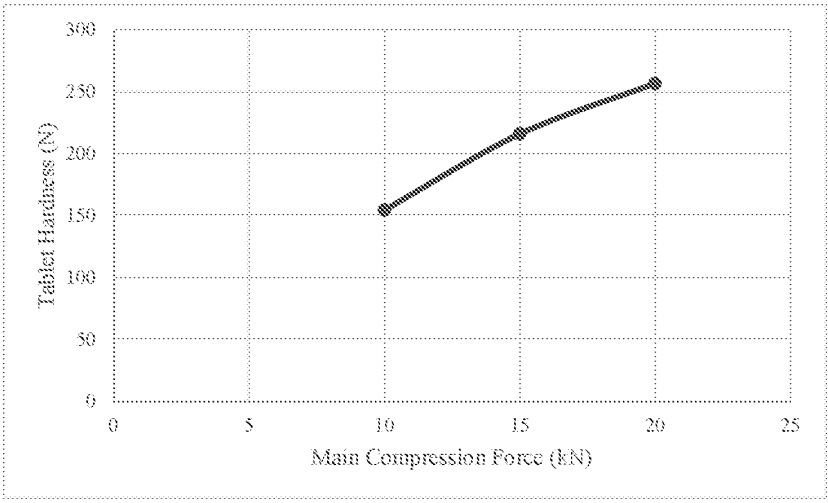

300
250
200
150
100
50
0
Tablet Hardness (N)
0
5
10
15
20
25
Main Compression Force (kN)

FIG. 4

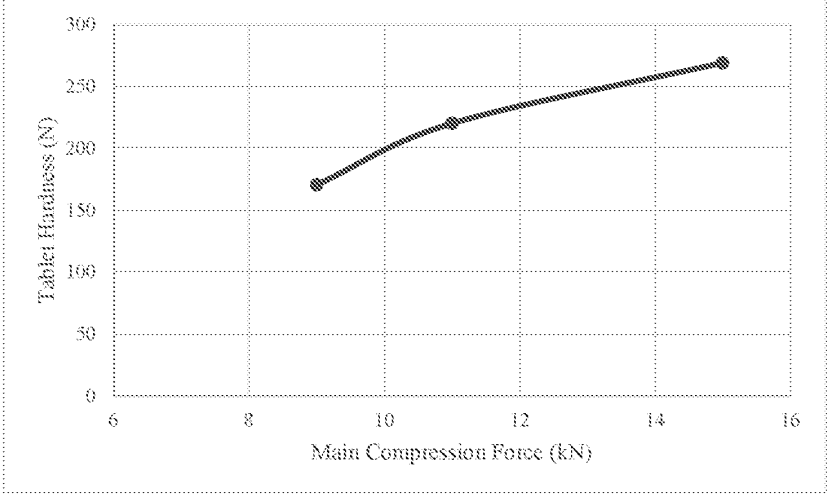

300
250
200
150
100
50
0
Tablet Hardness (N)
6
8
10
12
14
16
Main Compression Force (kN)

FIG. 5

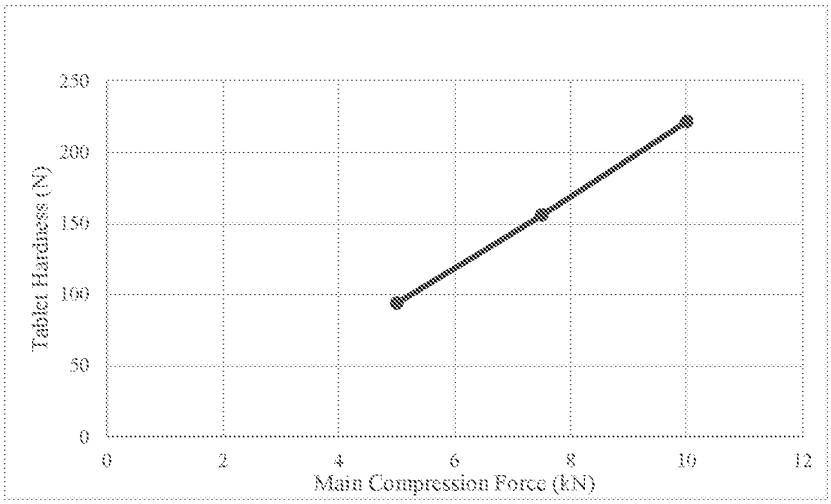

250
200
150
100
50
0
Tablet Hardness (N)
0
2
4
6
8
10
12
Main Compression Force (kN)

FIG. 6

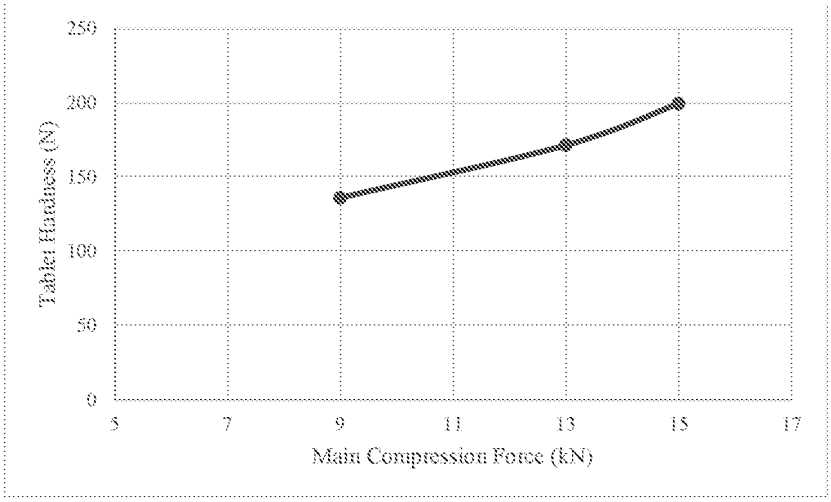

250
200
150
100
50
0
Tablet Hardness (N)
5
7
9
11
13
15
17
Main Compression Force (kN)

FIG. 7

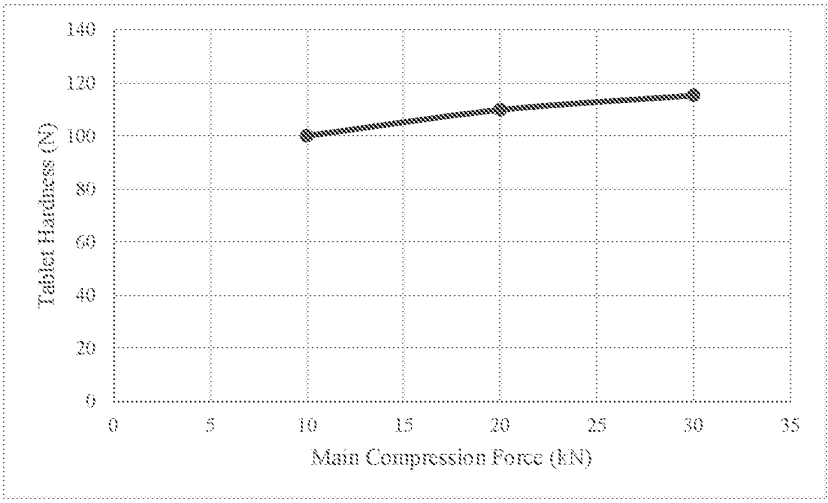

Tablet Hardness (N)
140
120
100
80
60
40
20
0
0
5
10
15
20
25
30
35
Main Compression Force (kN)

FIG. 8

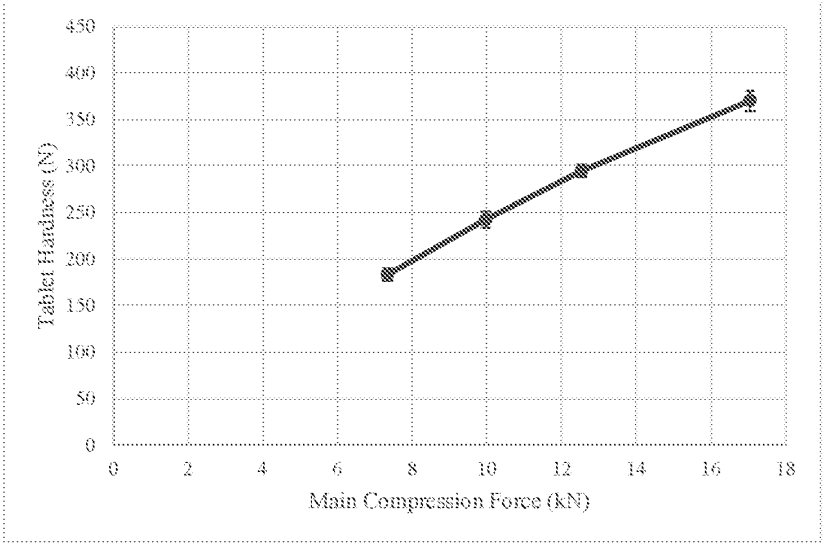
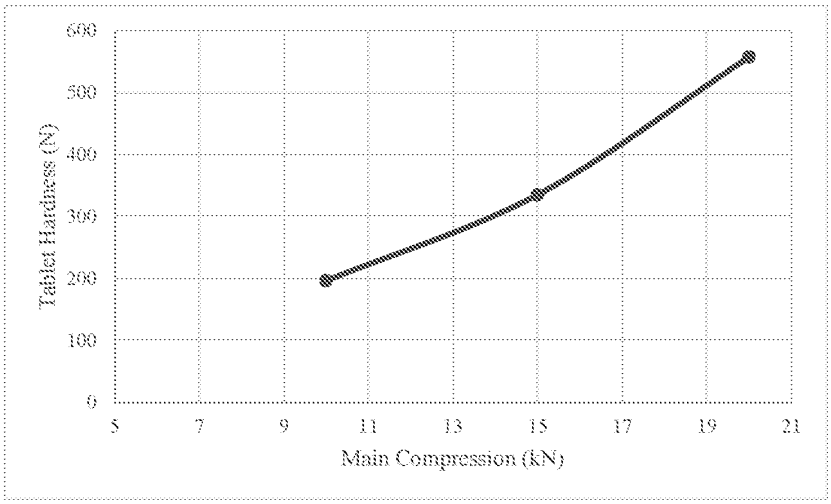

Tablet Hardness (N)
450
400
350
300
250
200
150
100
50
0
0
2
4
6
8
10
12
14
16
18
Main Compression Force (kN)

FIG. 9


600
500
400
300
200
100
0
Tablet Hardness (N)
5
7
9
11
13
15
17
19
21
Main Compression (kN)