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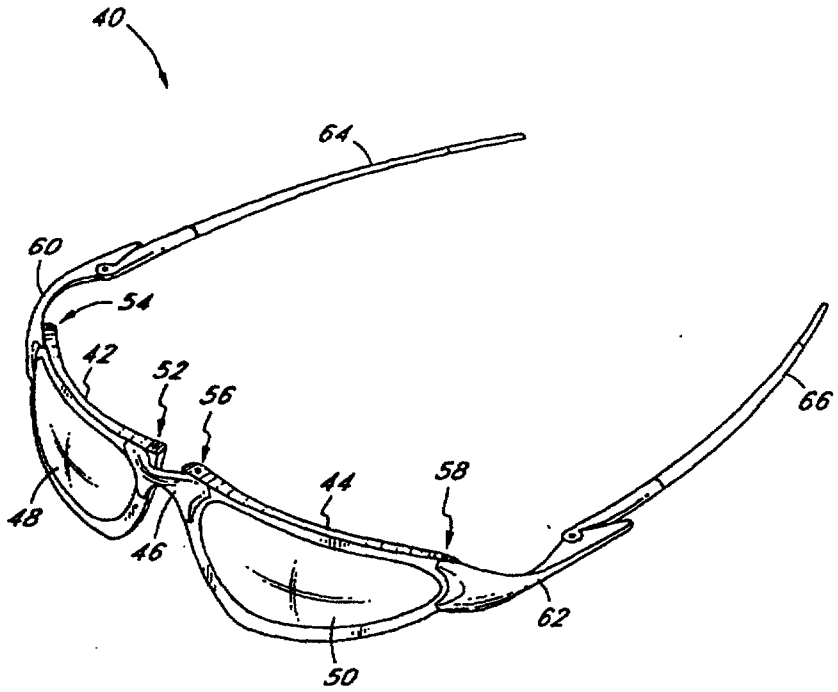

(57) Abstract

Disclosed are dimensionally stable eyeglass orbitals (48, 50), pivotably mounted in an eyeglass frame (42, 44). In one embodiment, the eyeglass orbitals (48, 50) are investment cast from substantially pure titanium or a titanium based alloy.