

1/10

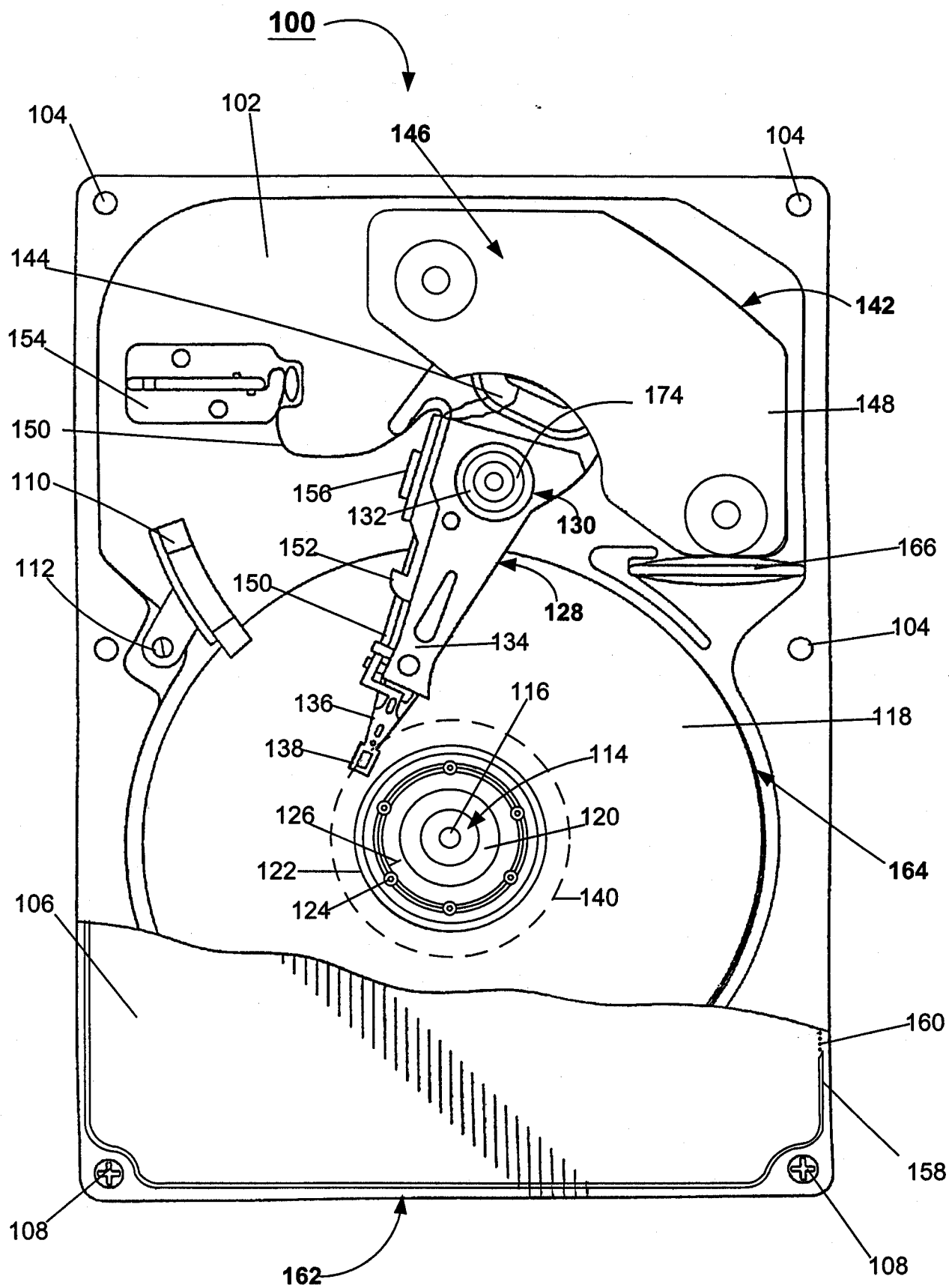
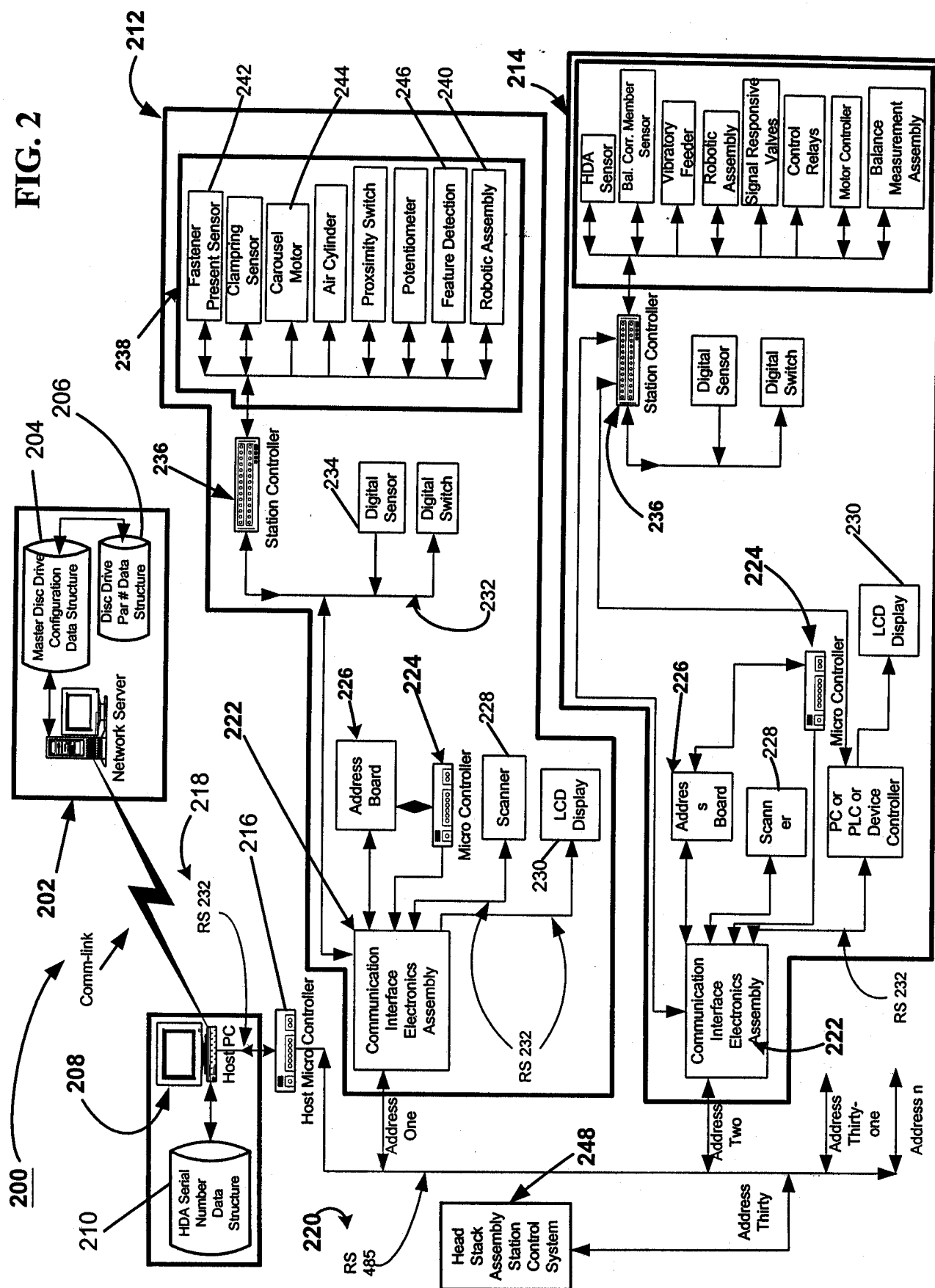


FIG. 1

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FIG. 2



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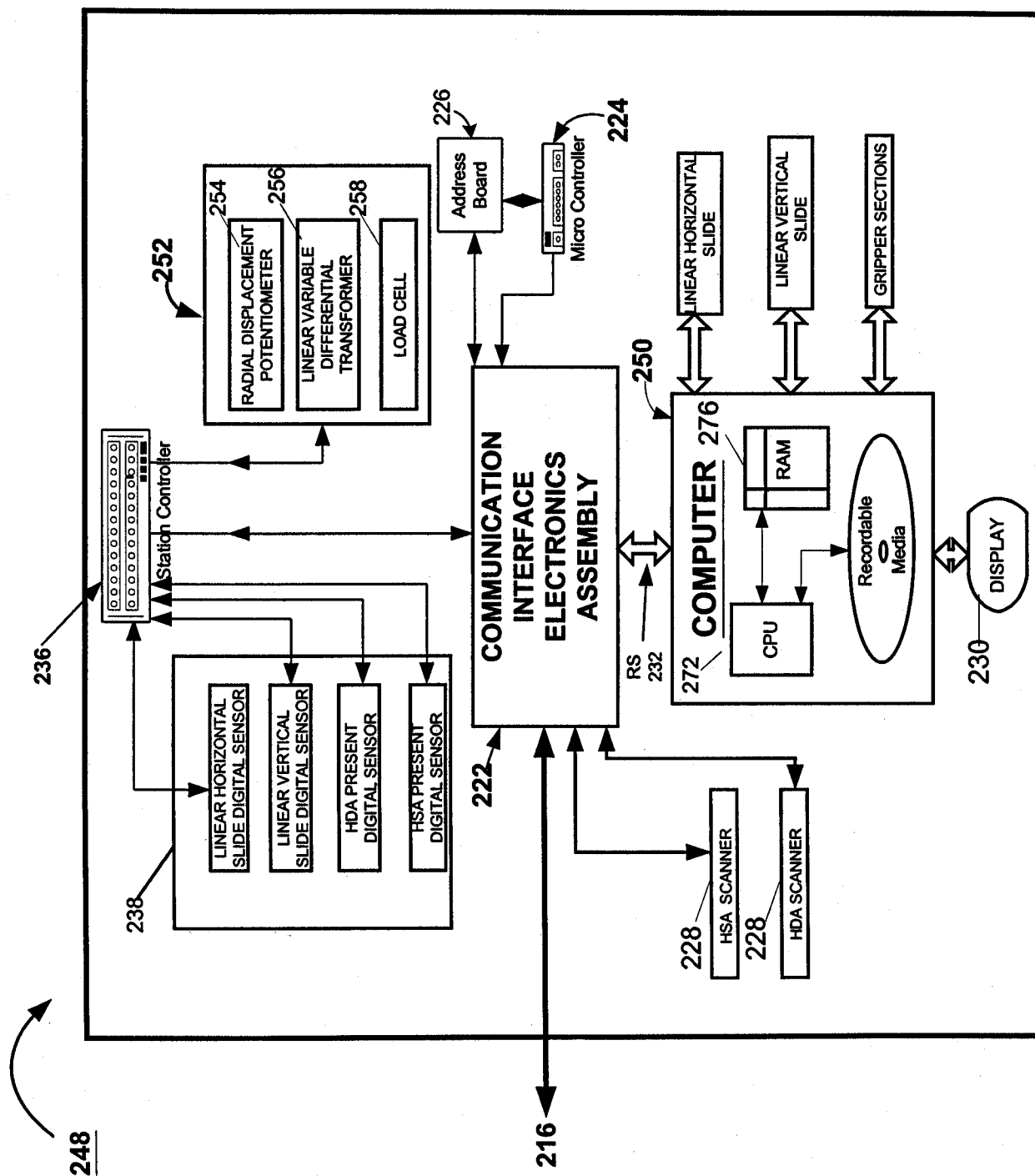
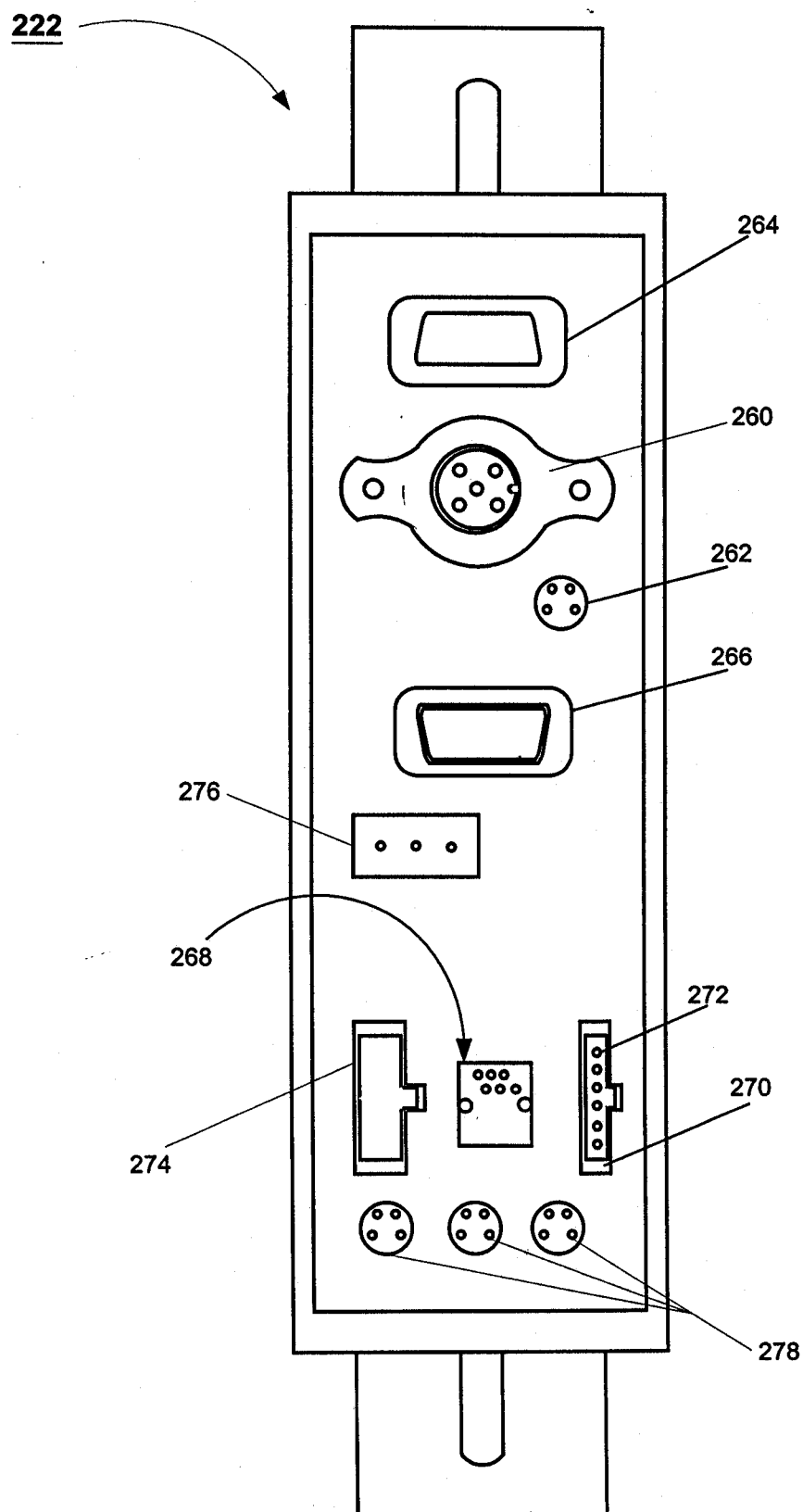


FIG. 3

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**Communication Interface Electronics
Assembly****FIG. 4**

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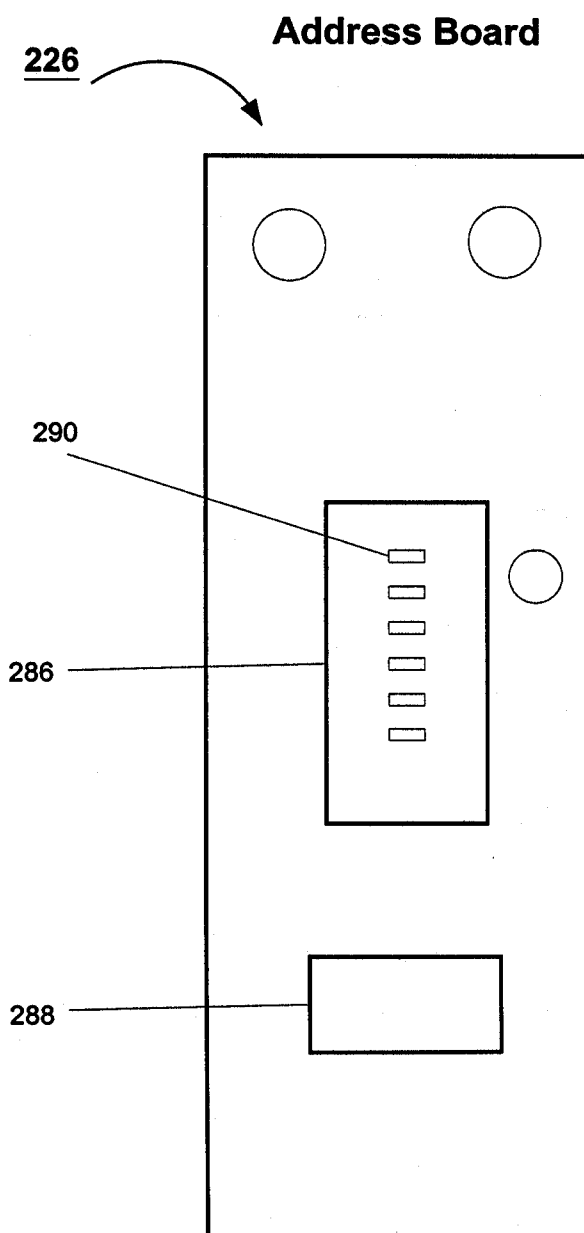
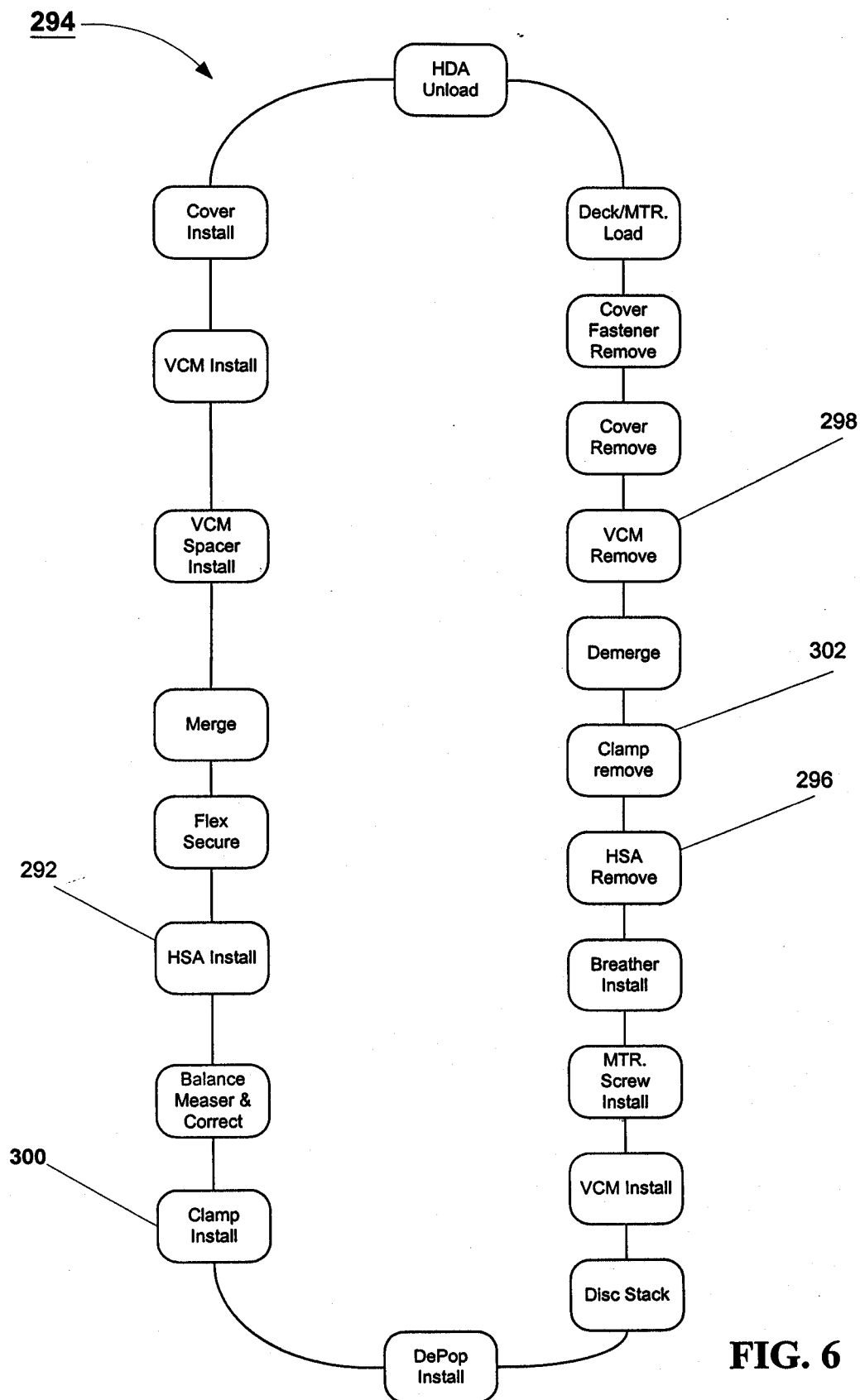


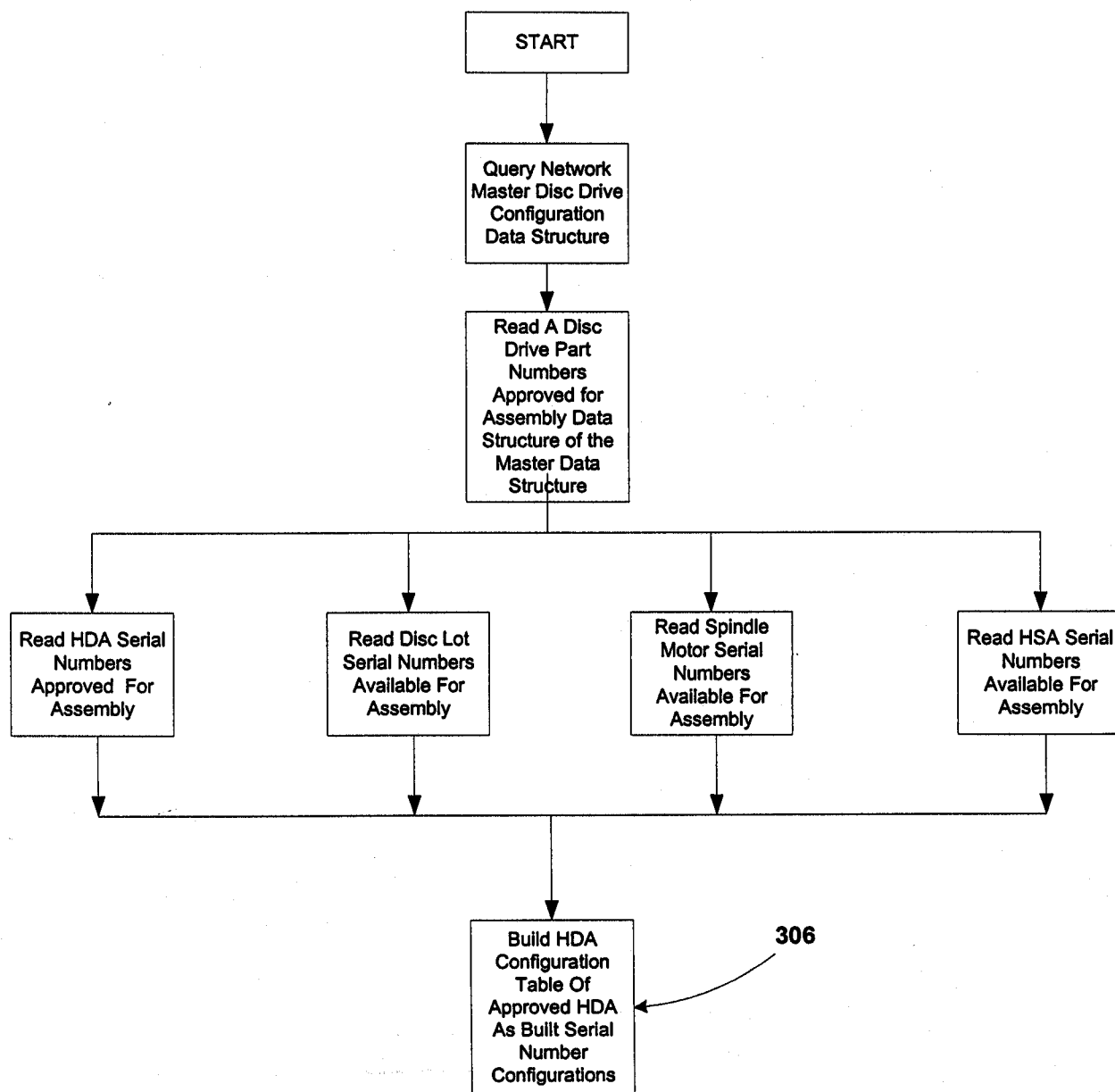
FIG. 5

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**AUTOMATED DISC DRIVE ASSEMBLY
LINE****FIG. 6**

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HDA Configuration Control Table

**FIG. 7**

8/10 HDA Assembly Process Configuration Control

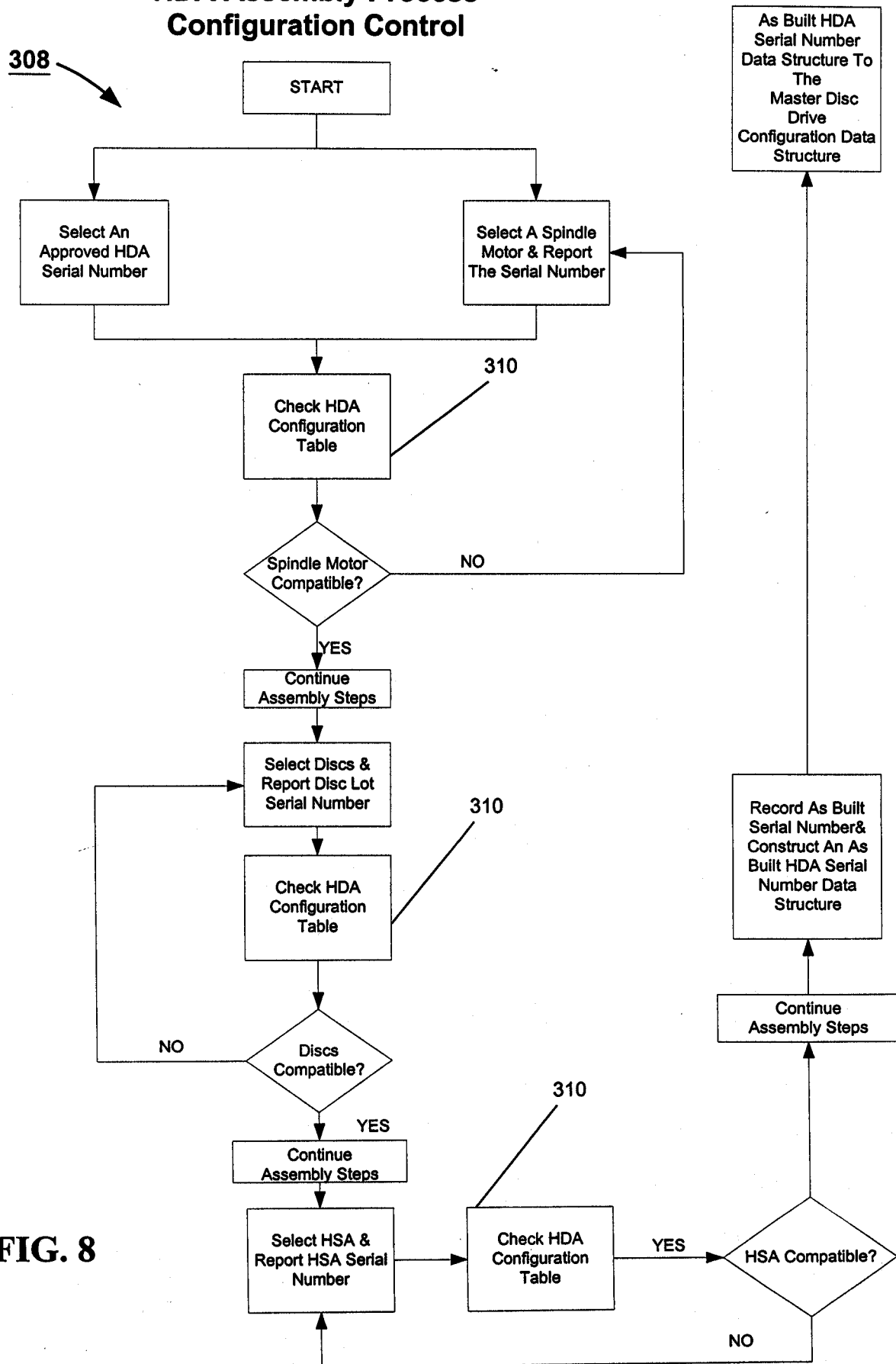


FIG. 8

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HDA Assembly Process Assembly Control

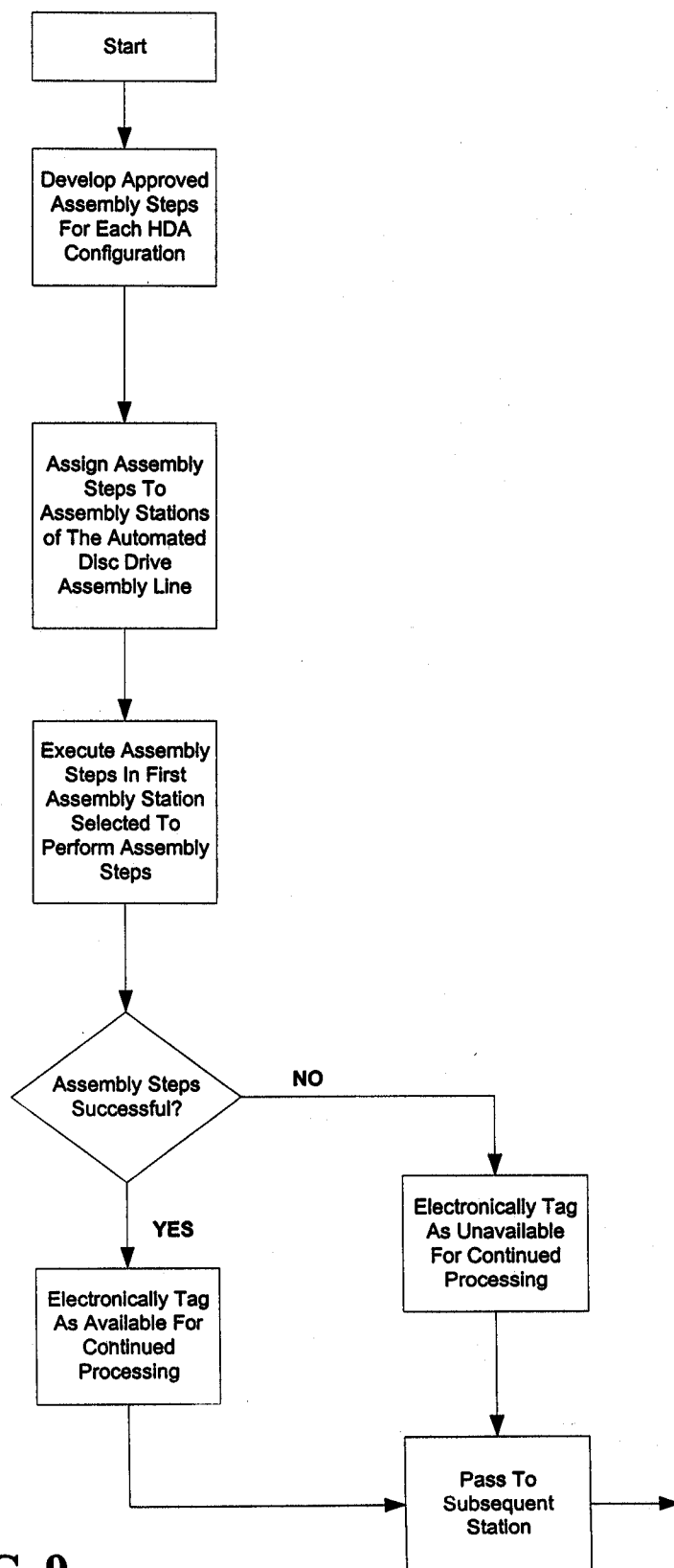


FIG. 9

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HDA Assembly Process Assembly Control (Cont.)

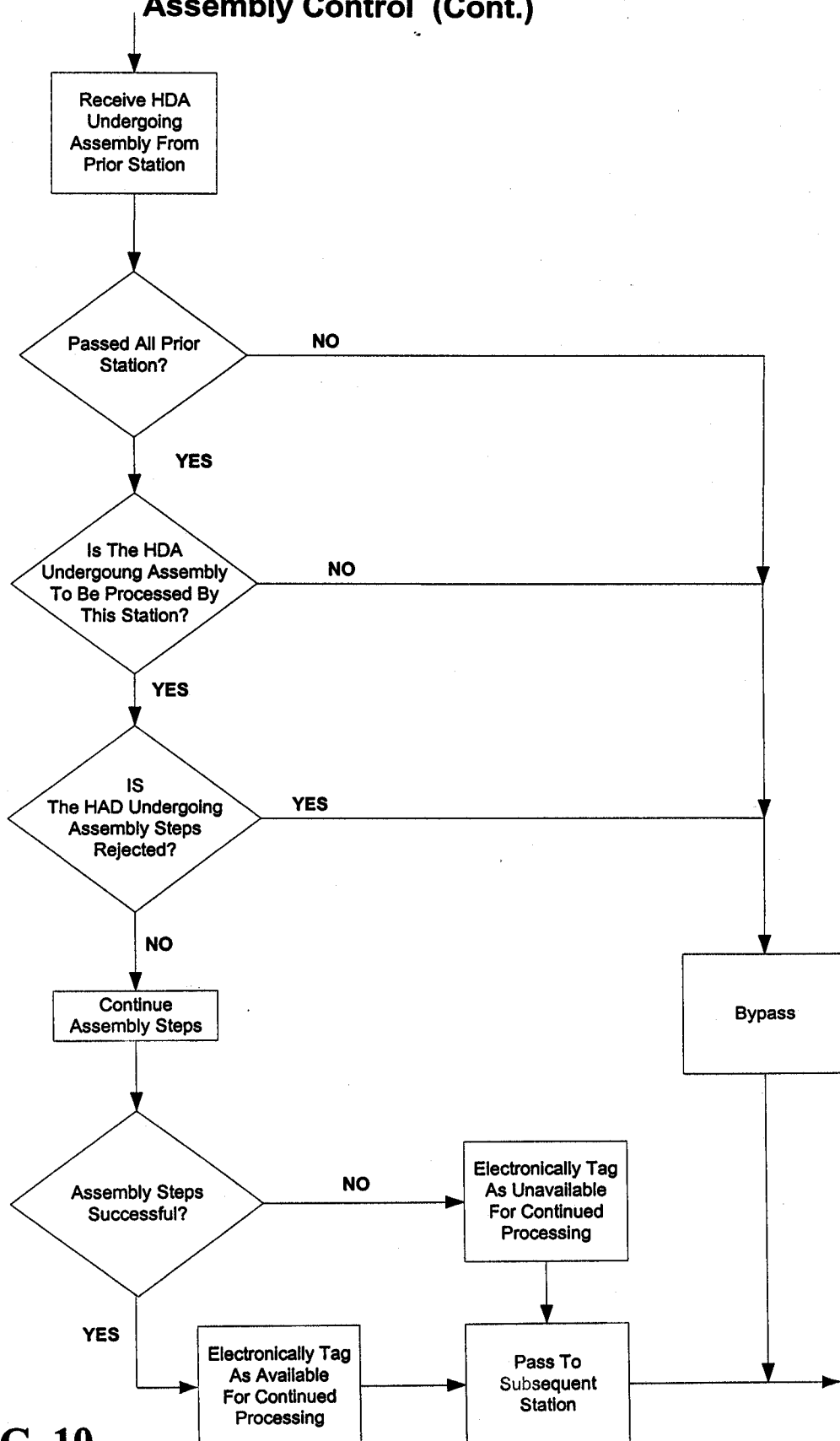


FIG. 10