ABSTRACT

To provide a dicing machine capable of improving the productivity.

The setup piece 86 is moved vertically by the air cylinder 94, so that the bottom end thereof takes lower position and upper position relative to the blade 58. When the spindle motor moves down so that the setup piece 86 makes contact with the top surface of the chuck table, the setup piece 86 moves and the traveling distance thereof is measured by the distance measuring instrument 102. Then the top surface position of the chuck table relative to the setup piece 86 is determined from the measured value of the distance measuring instrument 102.

This Sheet Has Been Replaced