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(21) International Application Number: PCT/IB96/01079 (22) International Filing Date: 11 October 1996 (11.10.96) (30) Priority Data: 60/006,301 7 November 1995 (07.11.95) US (71) Applicant (for all designated States except US): PFIZER INC. [US/US]; 235 East 42nd Street, New York, NY 10017 (US). (72) Inventors; and (75) Inventors/Applicants (for US only): FOX, Darrell, E. [US/US]; 89 South Broad Street, Pawcatuck, CT 06379 (US). LAMBERT, John, F. [US/US]; 12 Reutemann Road, North Stonington, CT 06359 (US). SINAY, Terry, G., Jr. [US/US]; 86 Branch Hill Road, Preston, CT 06365 (US). WALINSKY, Stanley, W. [US/US]; 361 Fishtown Road, Mystic, CT 06355 (US). (74) Agents: SPIEGEL, Allen, J. et al.; Pfizer Inc., 235 East 42nd Street, New York, NY 10017 (US).	(81) Designated States: AU, BR, CA, CN, CZ, HU, IL, JP, KR, MX, NO, NZ, PL, RU, SG, TR, US, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i>	
(54) Title: PROCESSES AND INTERMEDIATES FOR PREPARING 3-(1-PIPERAZINYL)-1,2-BENZISOTHIAZOLE (57) Abstract The present invention relates to processes for the preparation of 3-(1-piperaziny)-1,2-benzisothiazole or its pharmaceutically acceptable salt and to novel intermediates used in the process. 3-(1-piperaziny)-1,2-benzisothiazole is a key intermediate useful for the preparation of ziprasidone.		