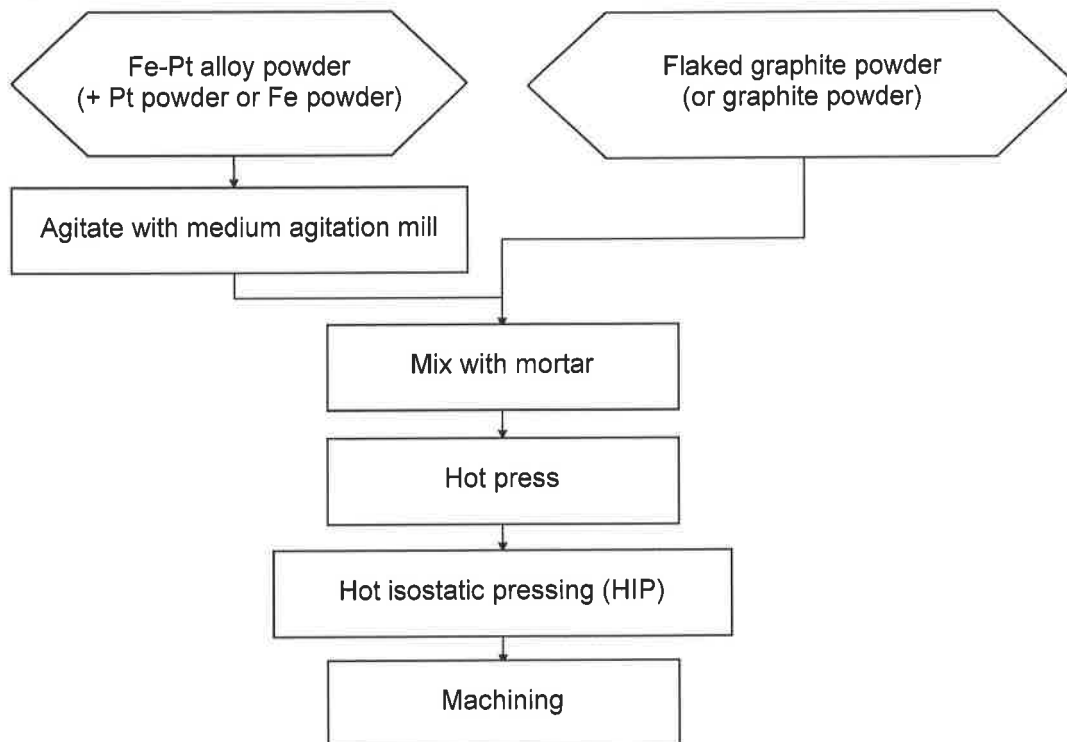
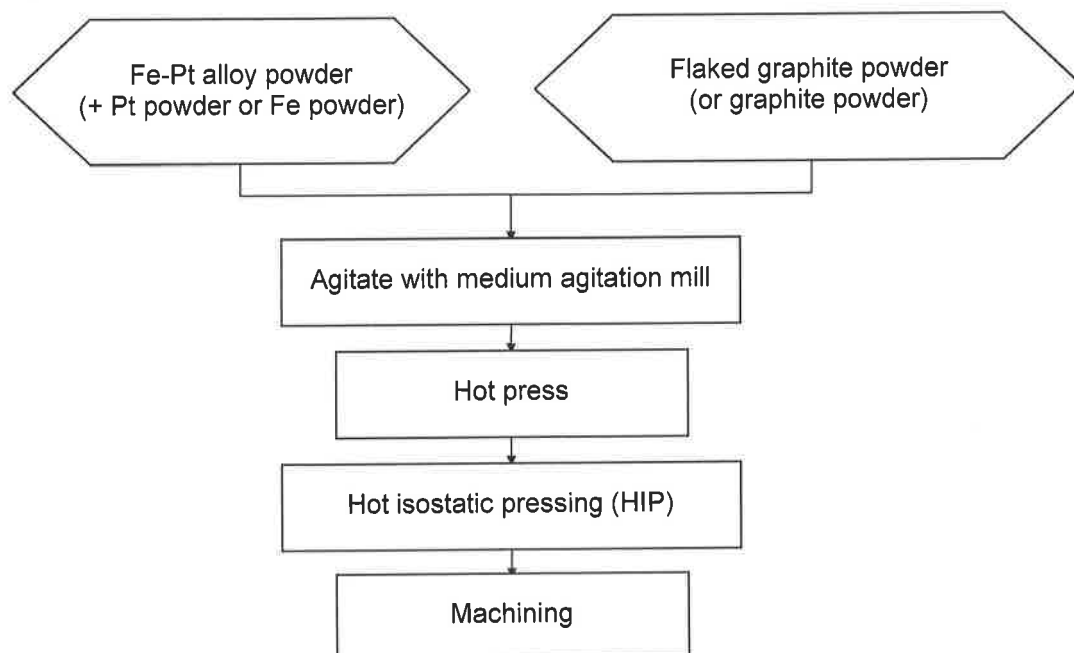


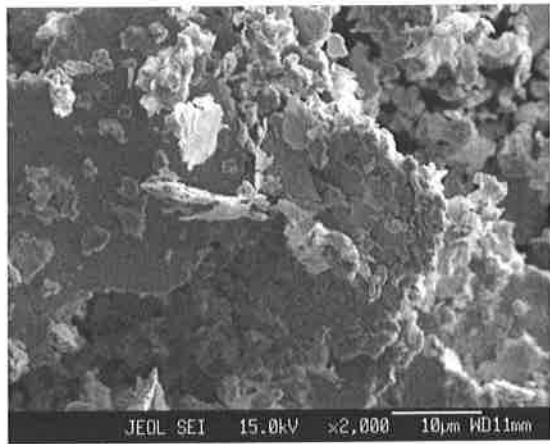
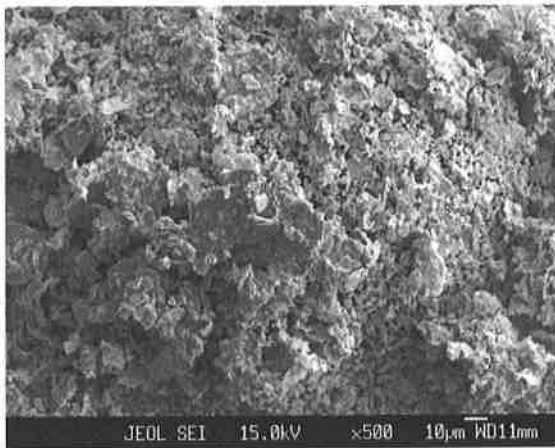
[Fig. 1]



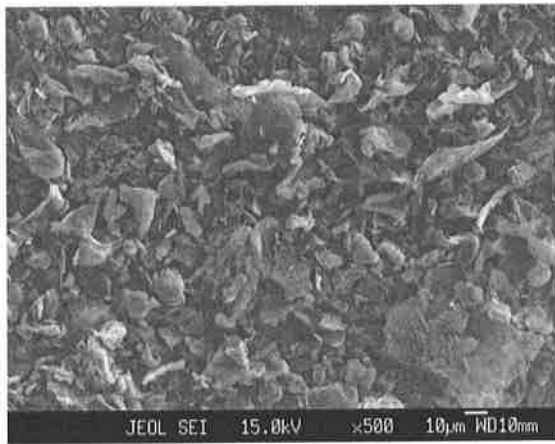
[Fig. 2]



[Fig. 3]

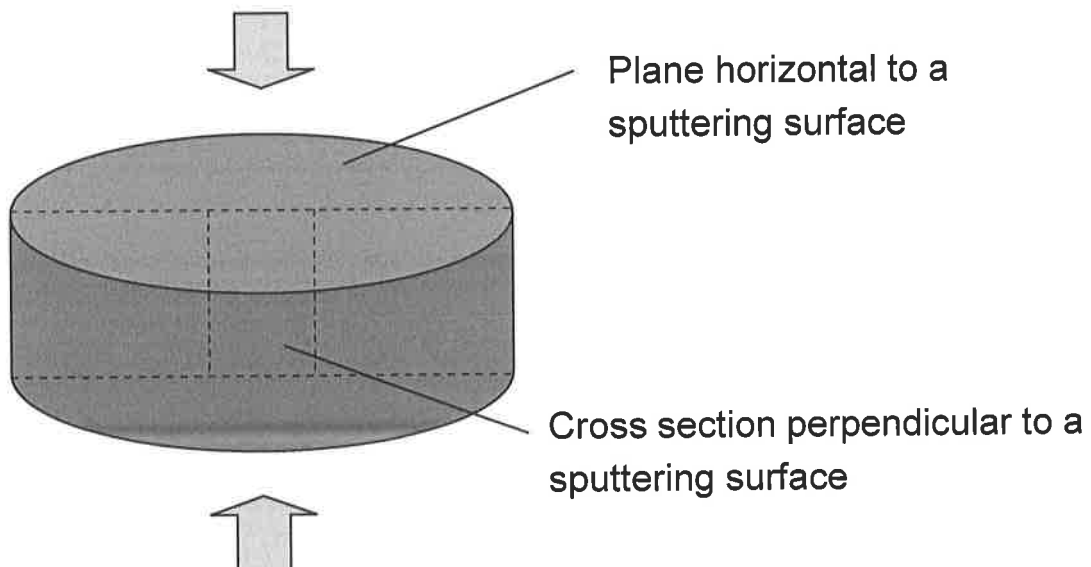


[Fig. 4]

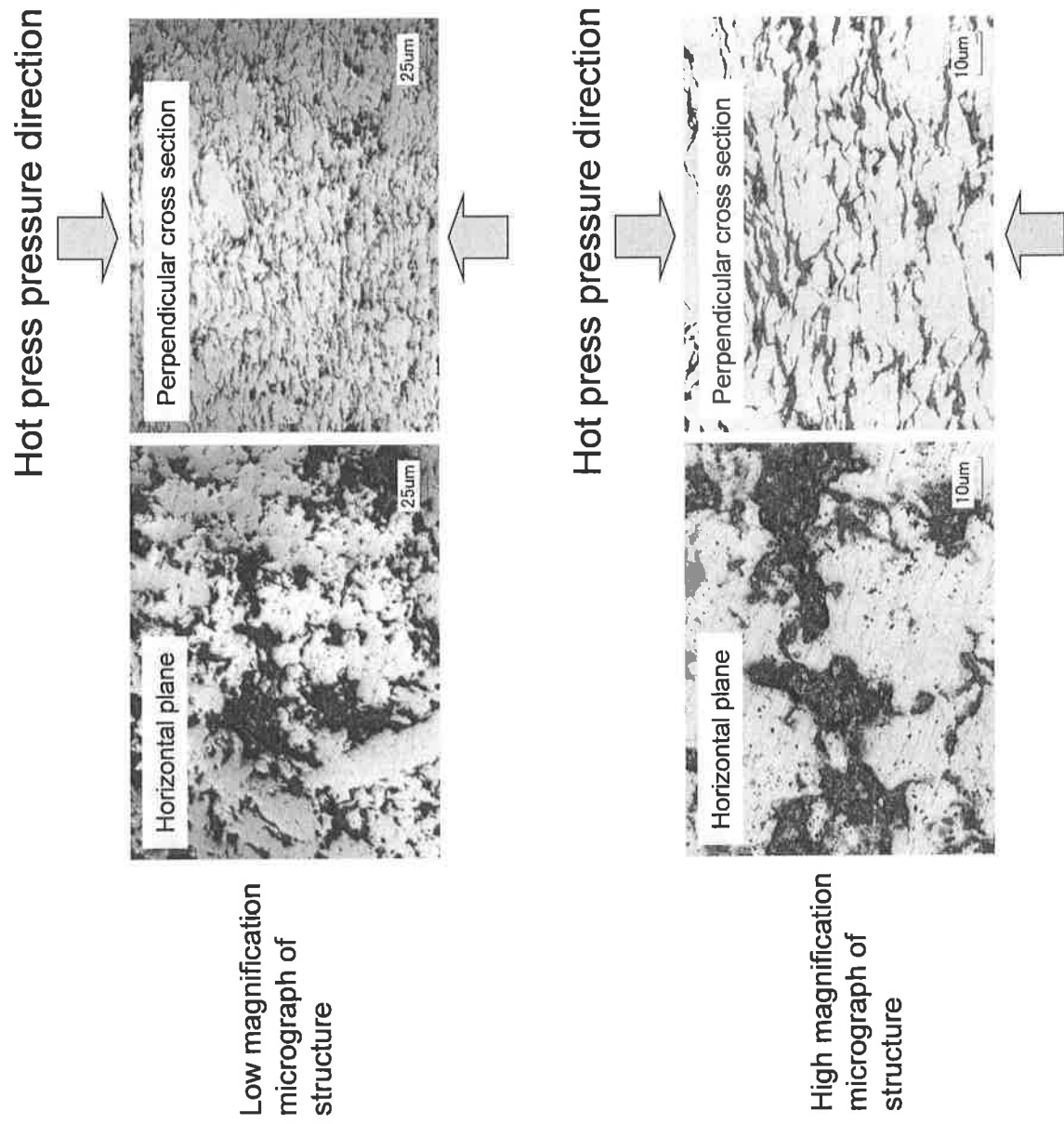


[Fig. 5]

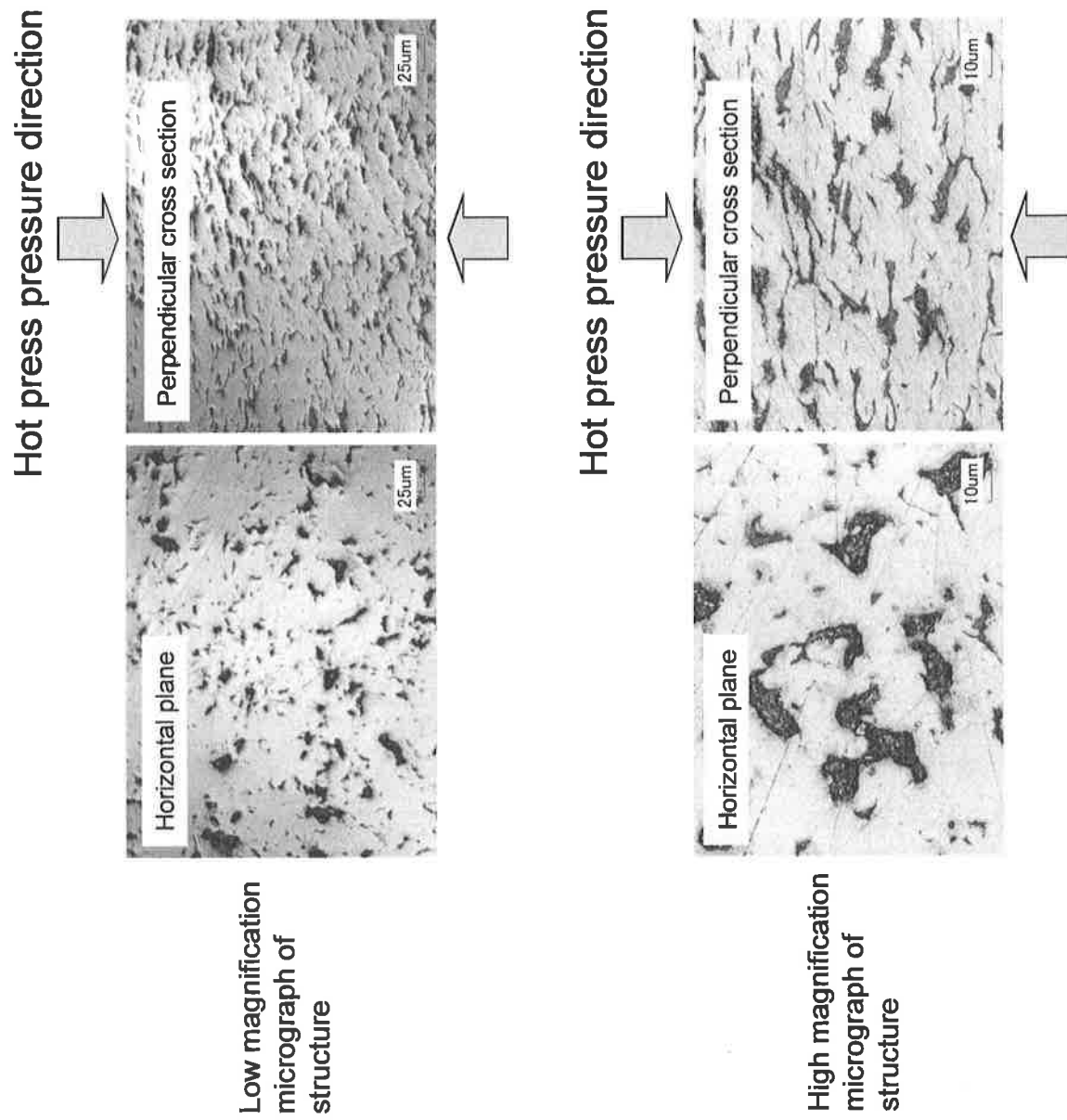
Hot press pressure direction



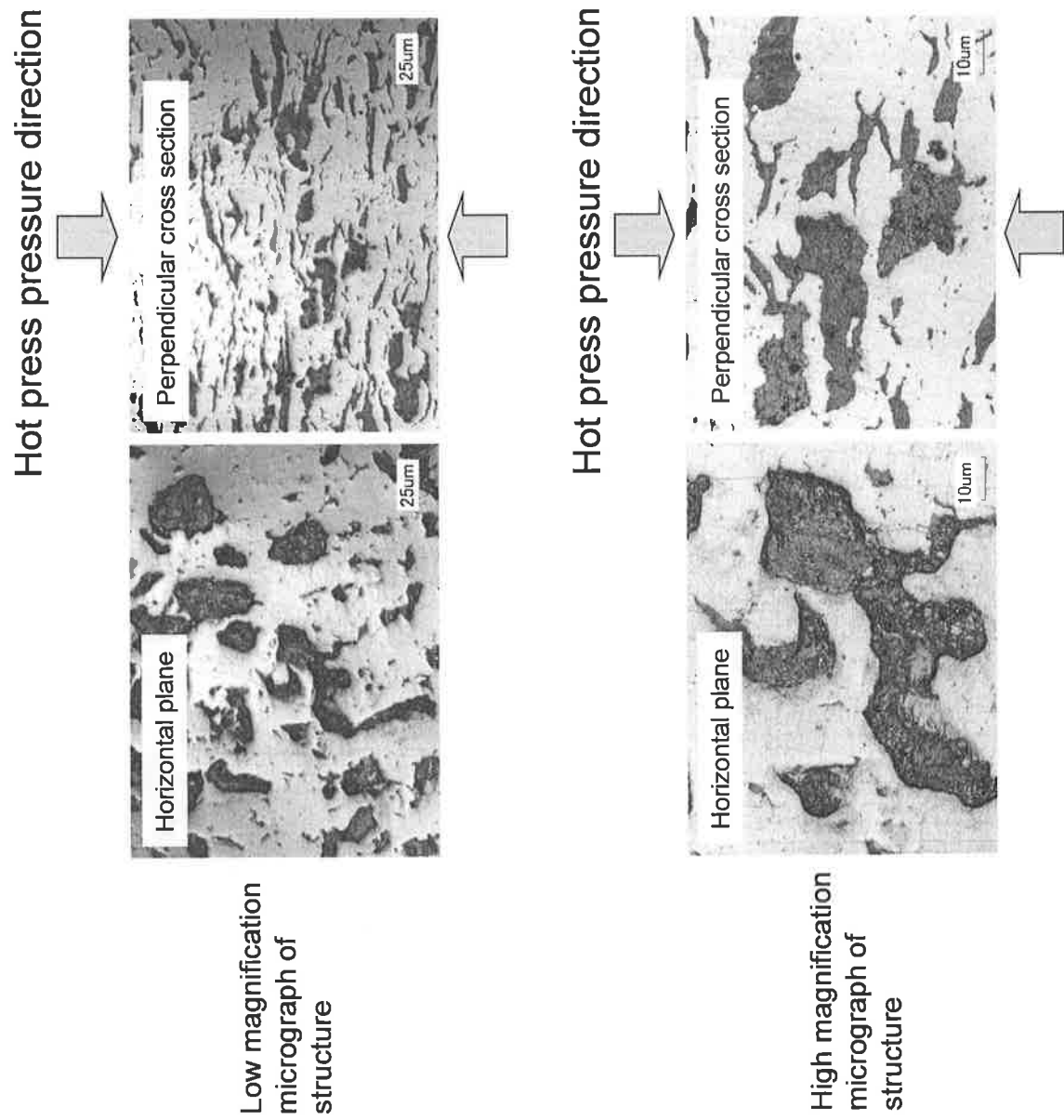
[Fig. 6]



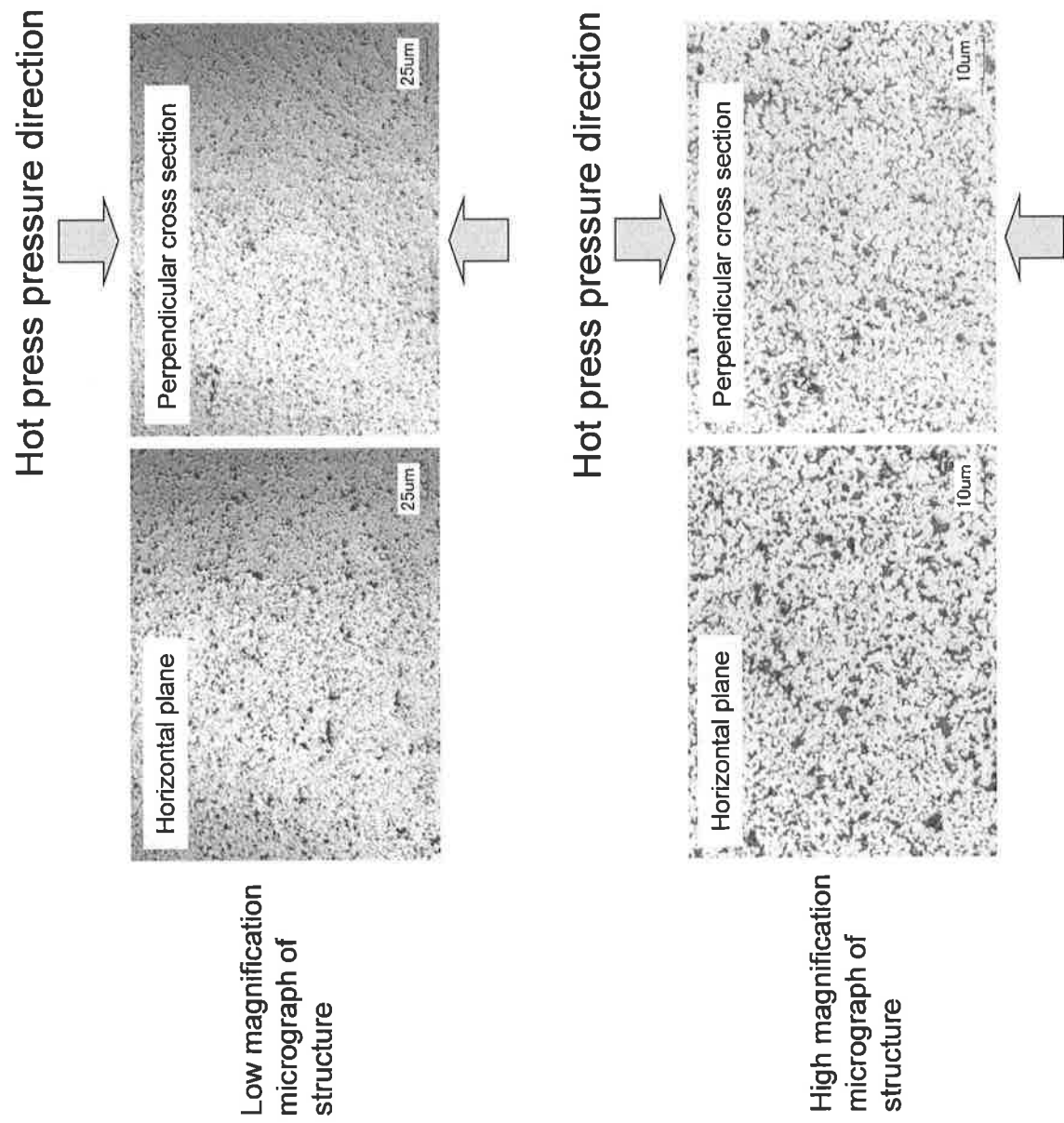
[Fig. 7]



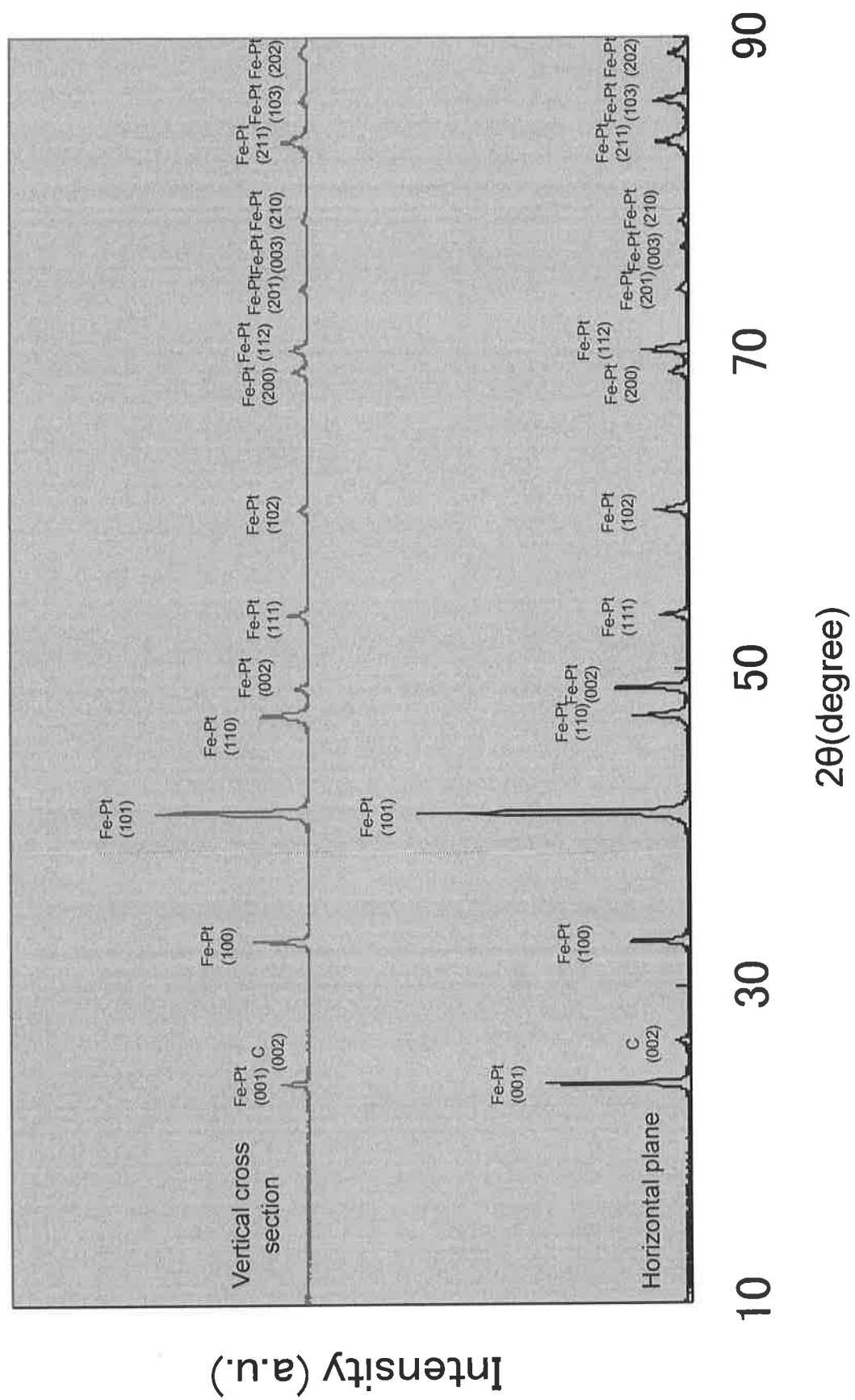
[Fig. 8]



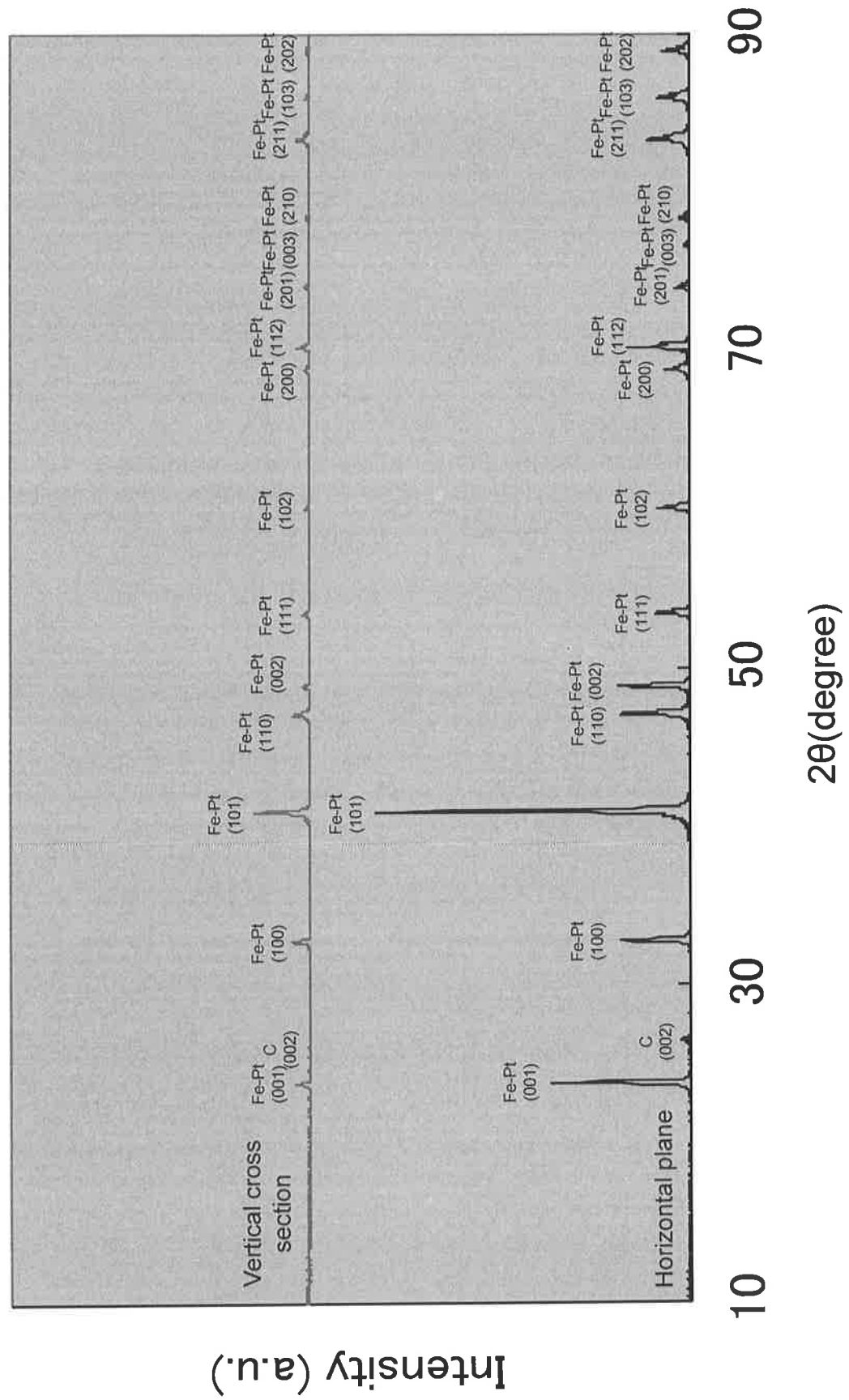
[Fig. 9]



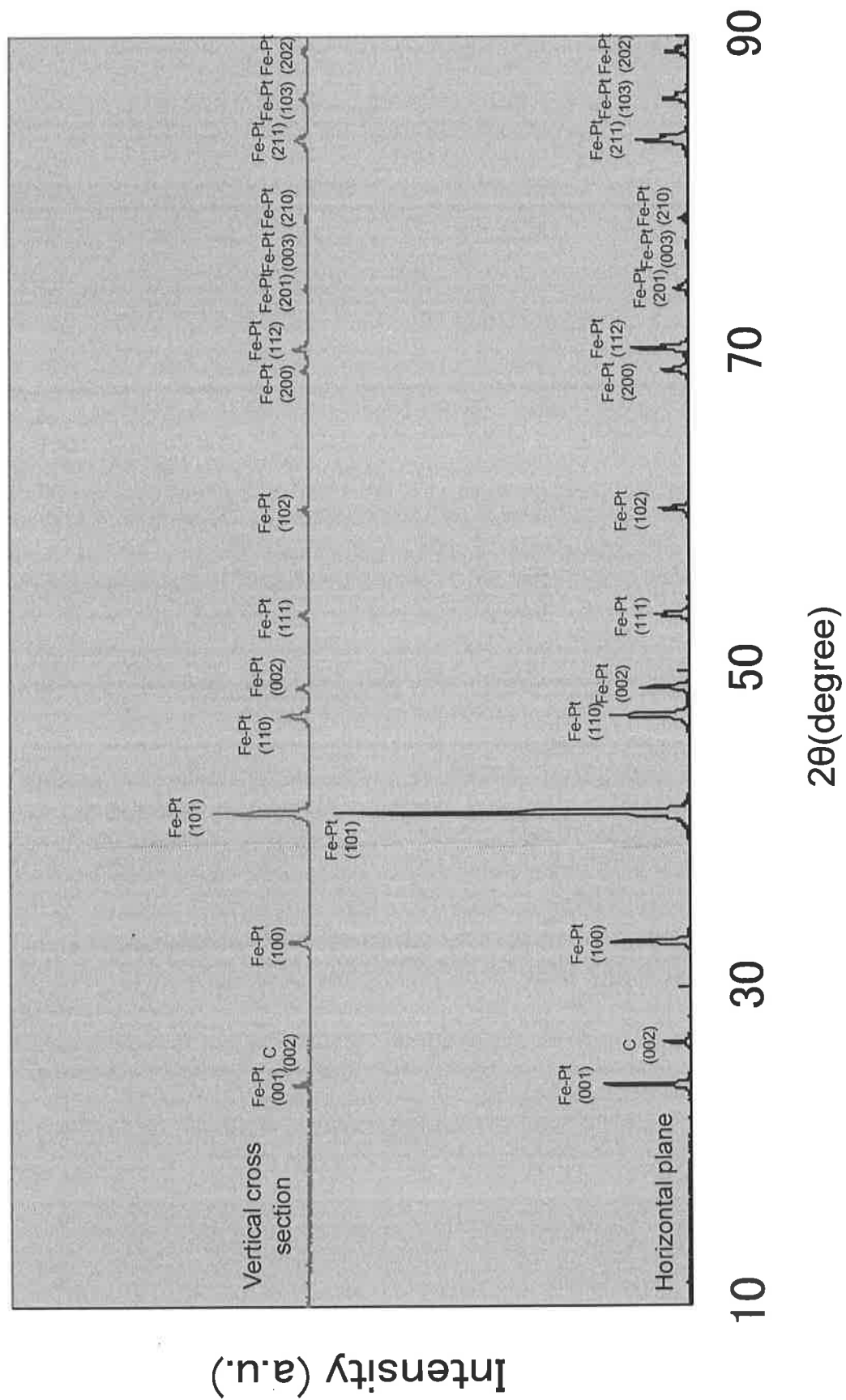
[Fig. 10]



[Fig. 11]



[Fig. 12]



[Fig. 13]

