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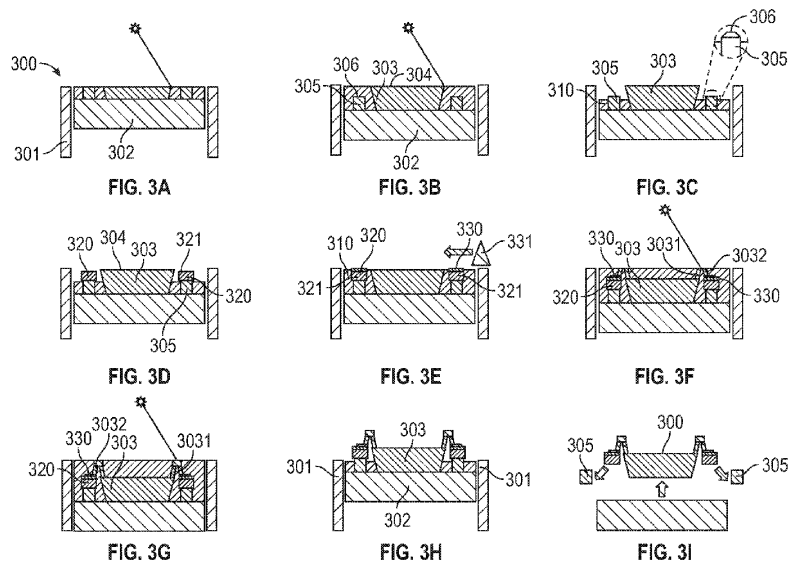
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(54) Title: HYBRID BEARING FORGED FLANGE



(57) Abstract: A method of additive manufacturing of a component is provided and includes building up the component to have a first uppermost layer and a foundation to have a second uppermost layer below the first uppermost layer, evacuating powder from around the component and the foundation to expose the second uppermost layer, disposing, on the second uppermost layer, a forged flange having an upper surface coplanar with the first uppermost layer, backfilling powder about the component and the forged flange and completing a building up of the component by building up on the forged flange.

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