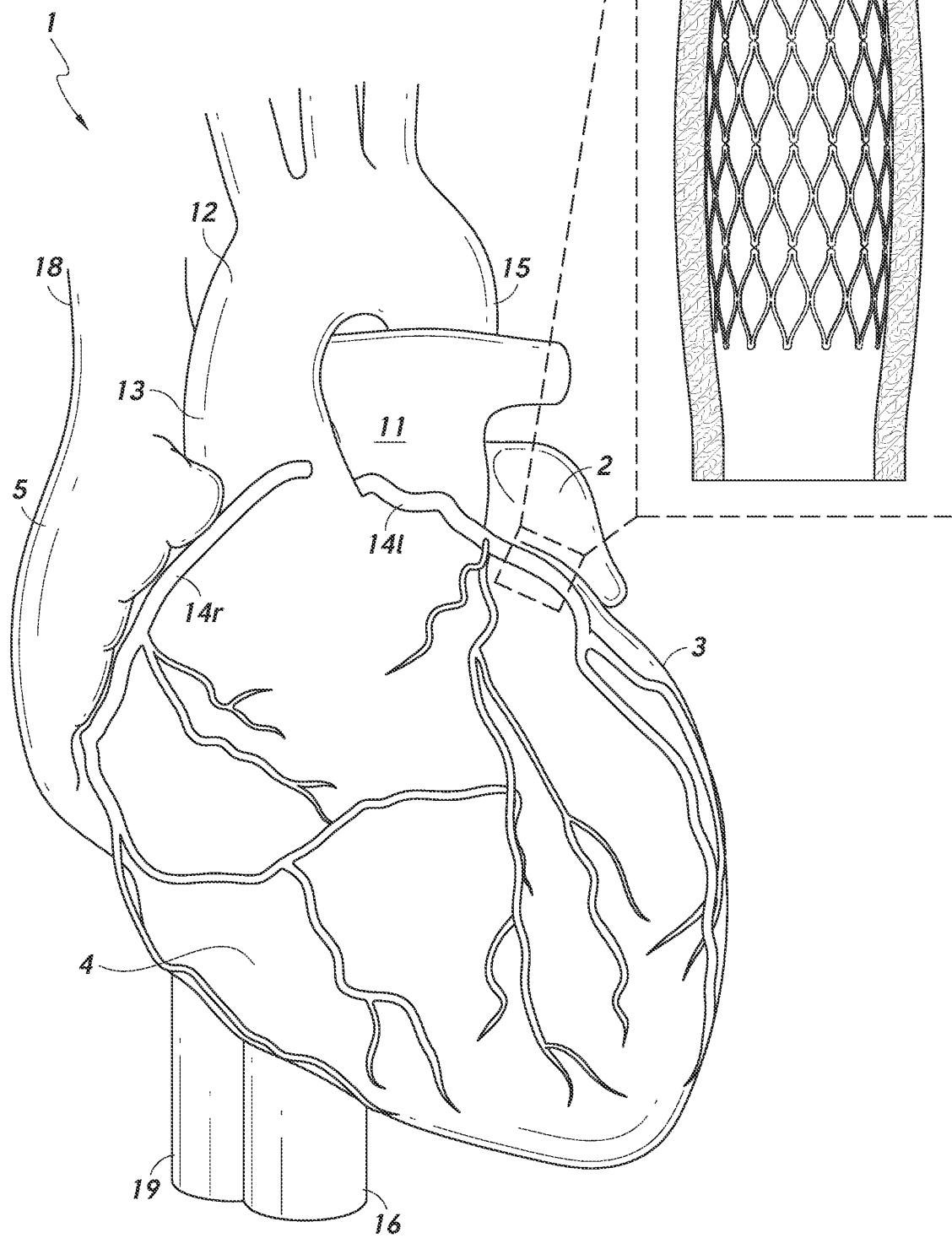


FIG. 7



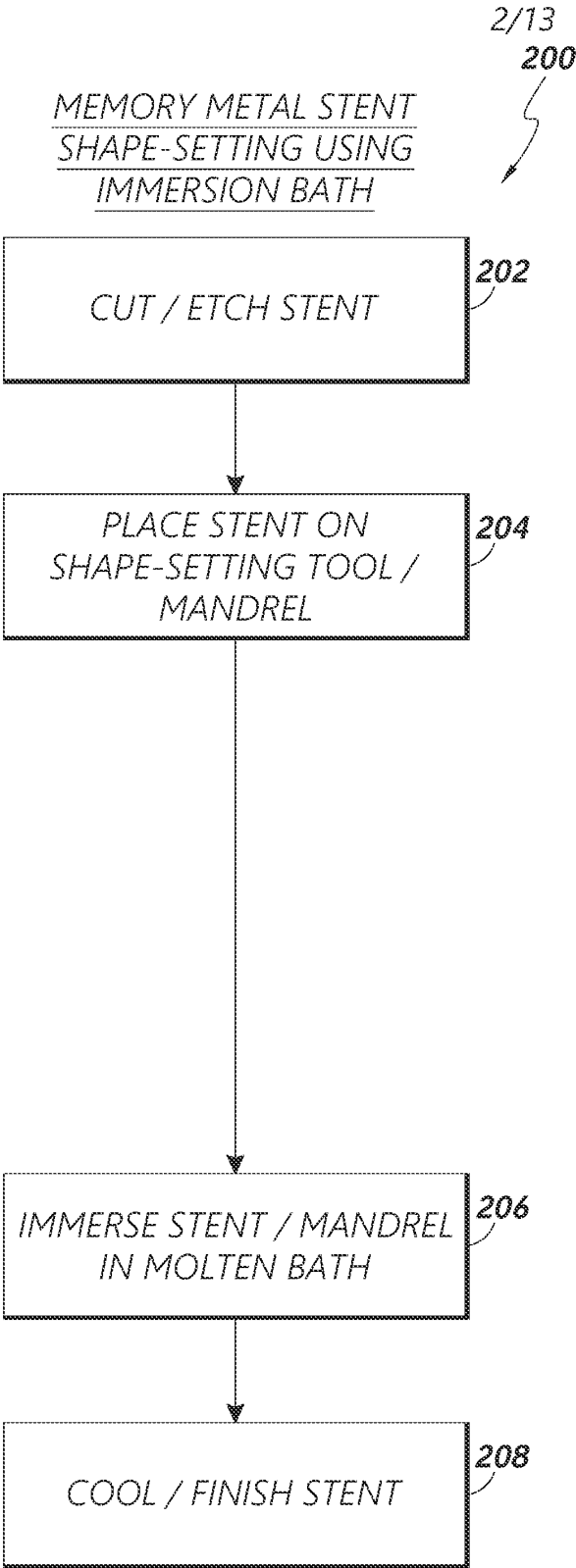


FIG. 2

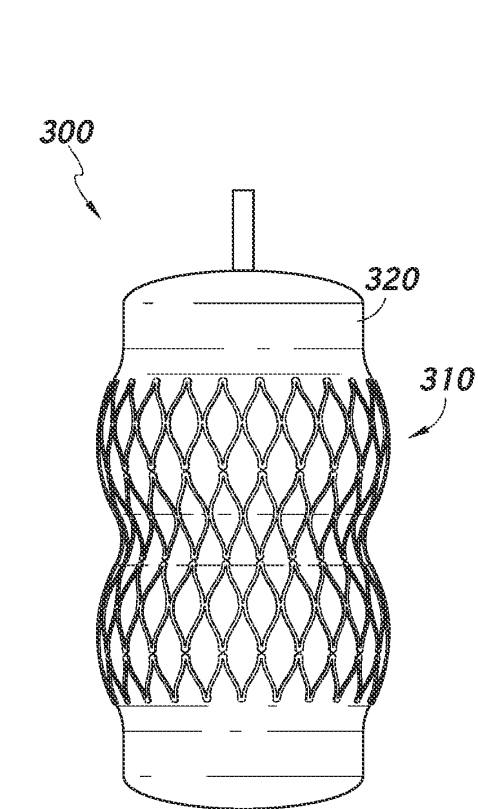


FIG. 3A

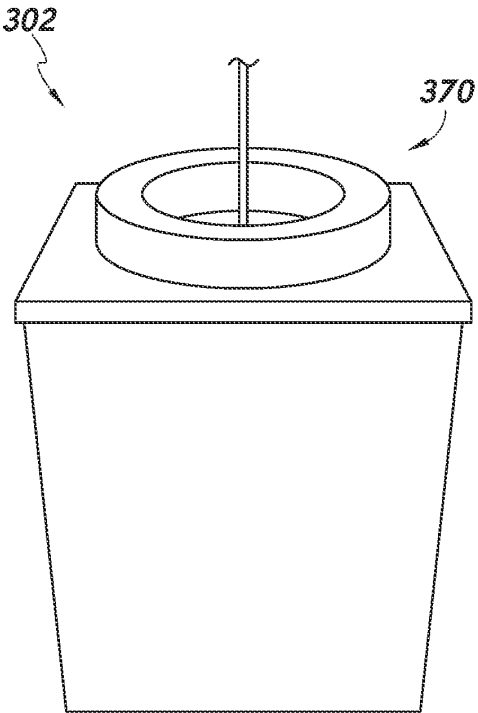


FIG. 3B

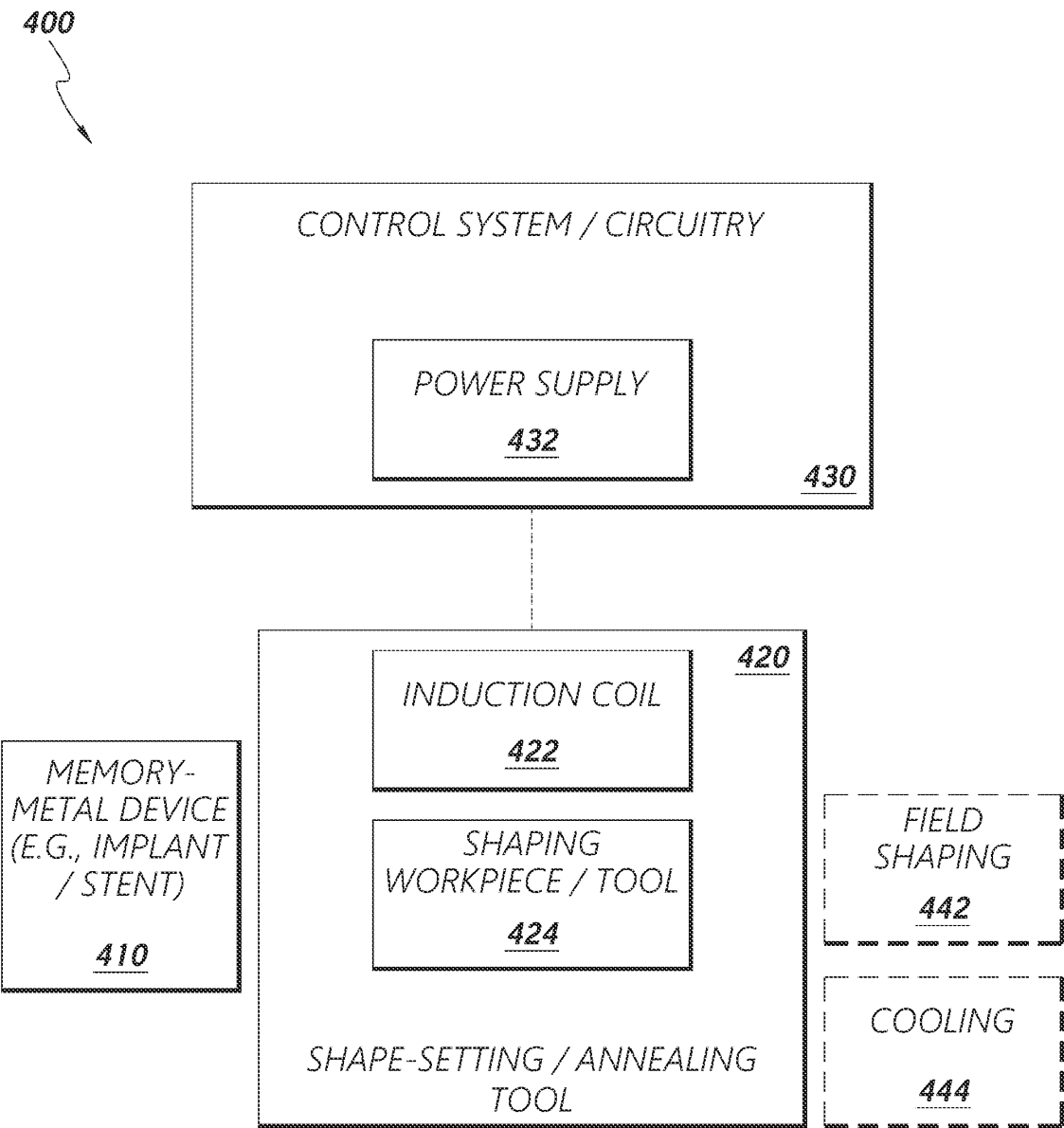
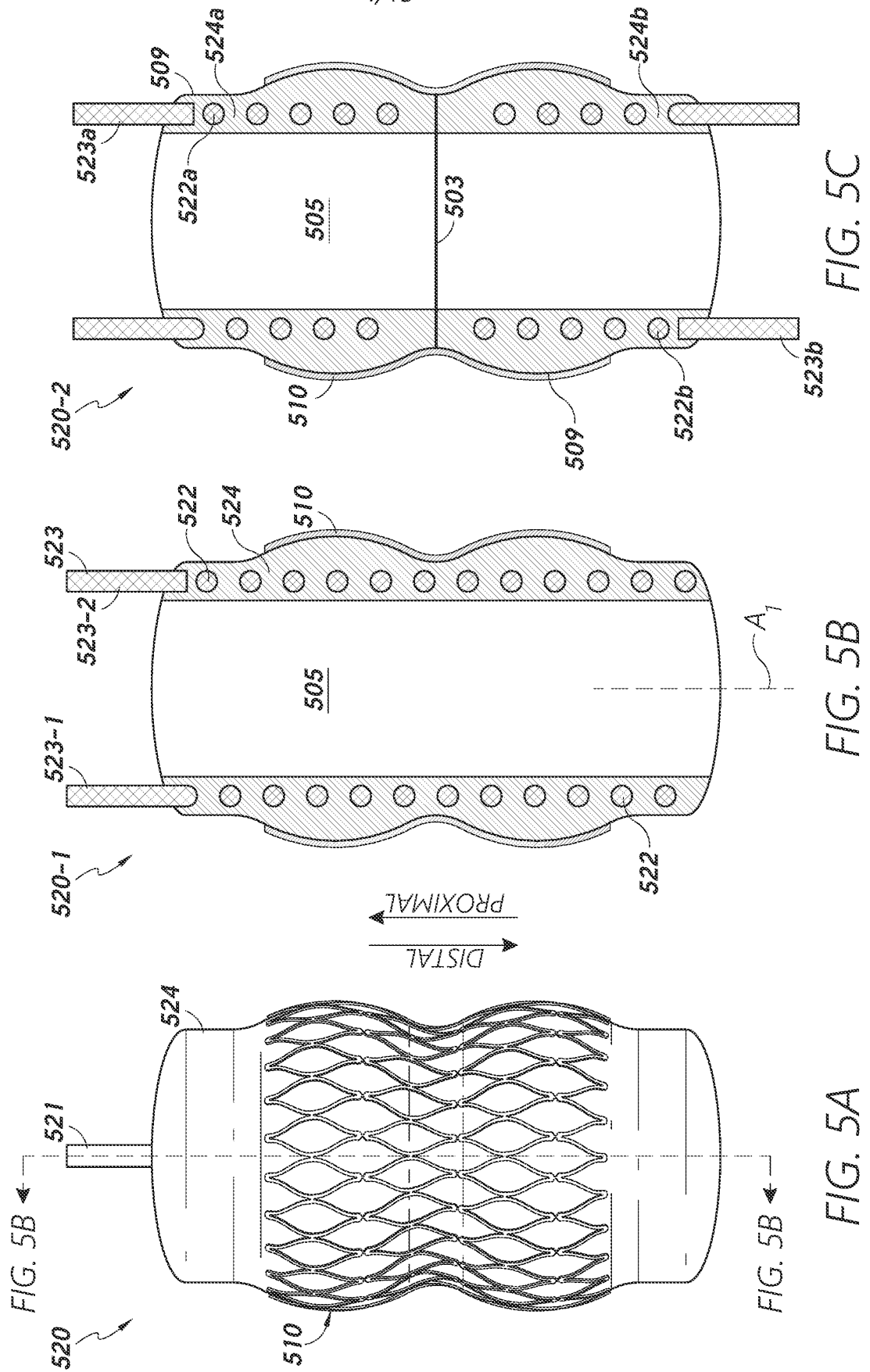


FIG. 4



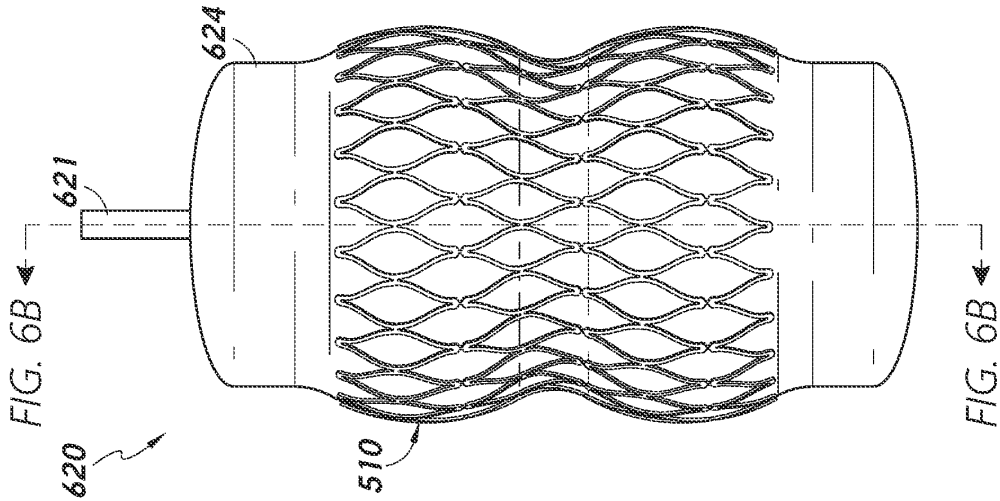


FIG. 6A

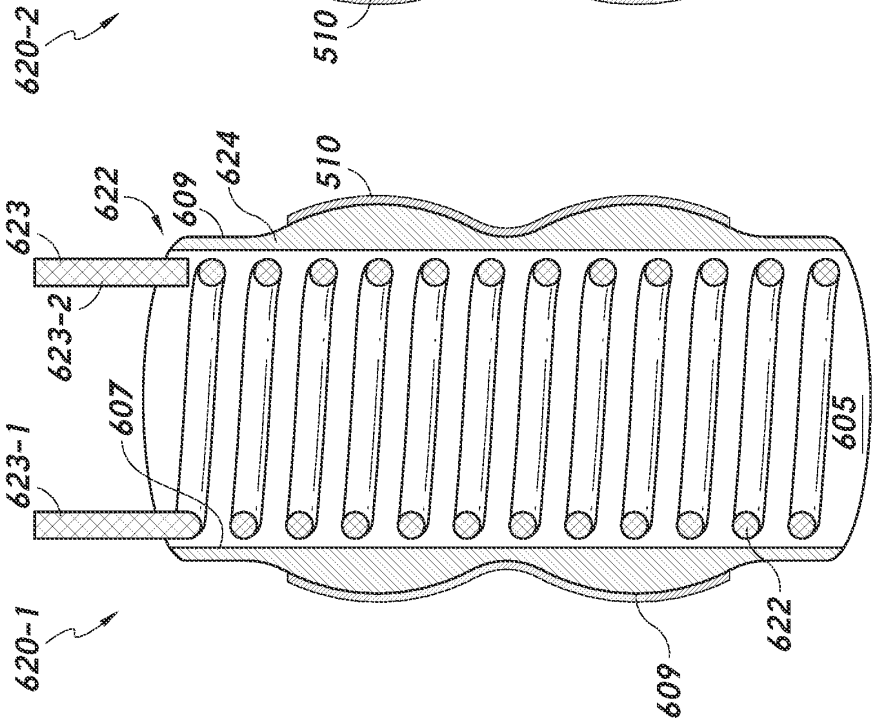


FIG. 6B

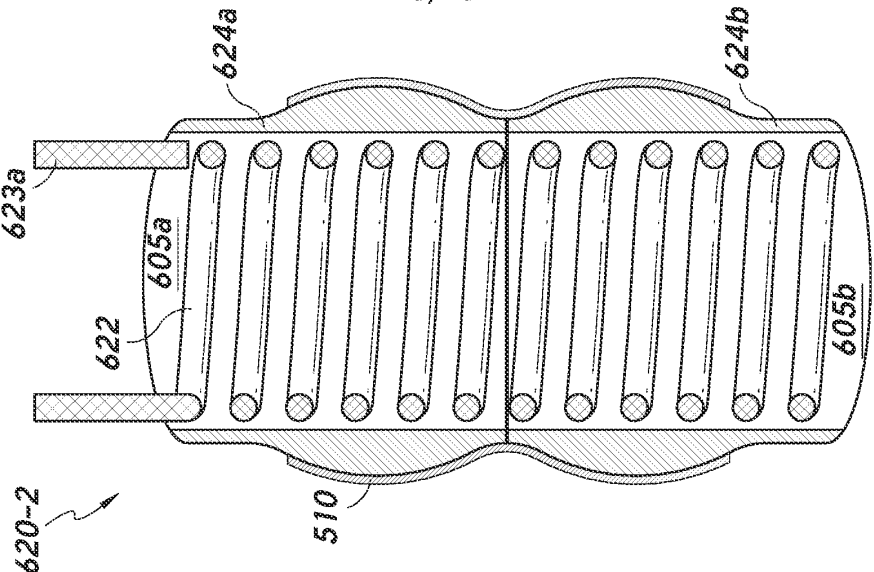


FIG. 6C

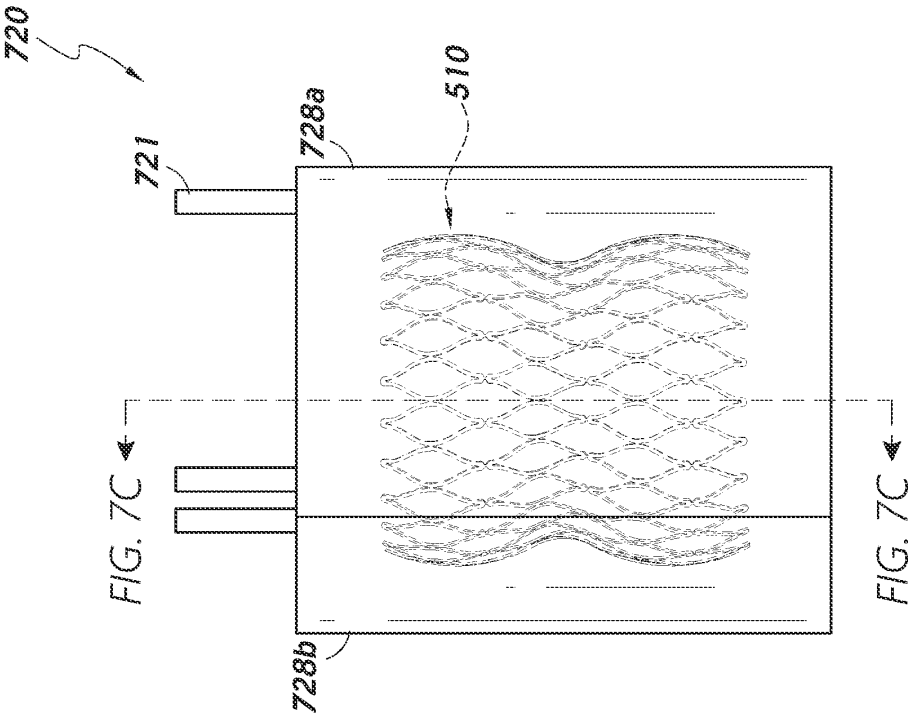


FIG. 7B

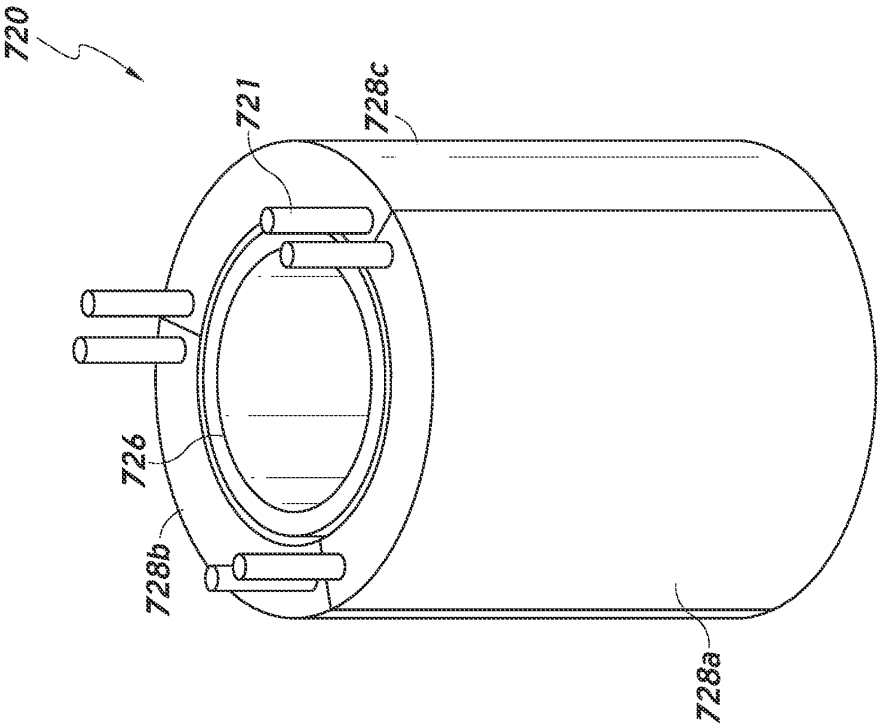


FIG. 7A

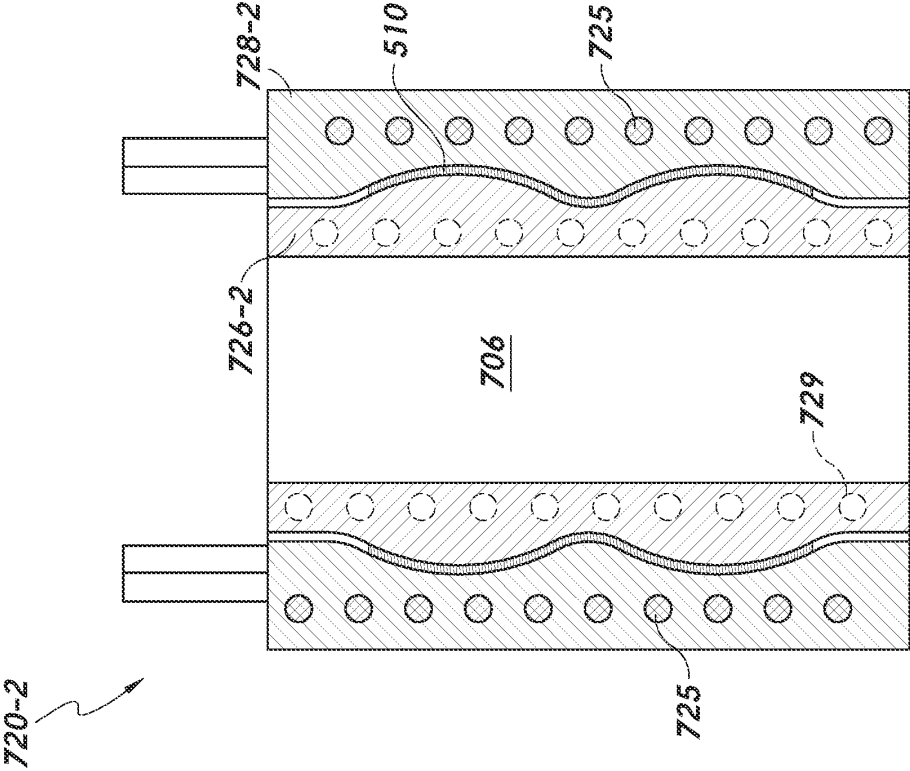


FIG. 7D

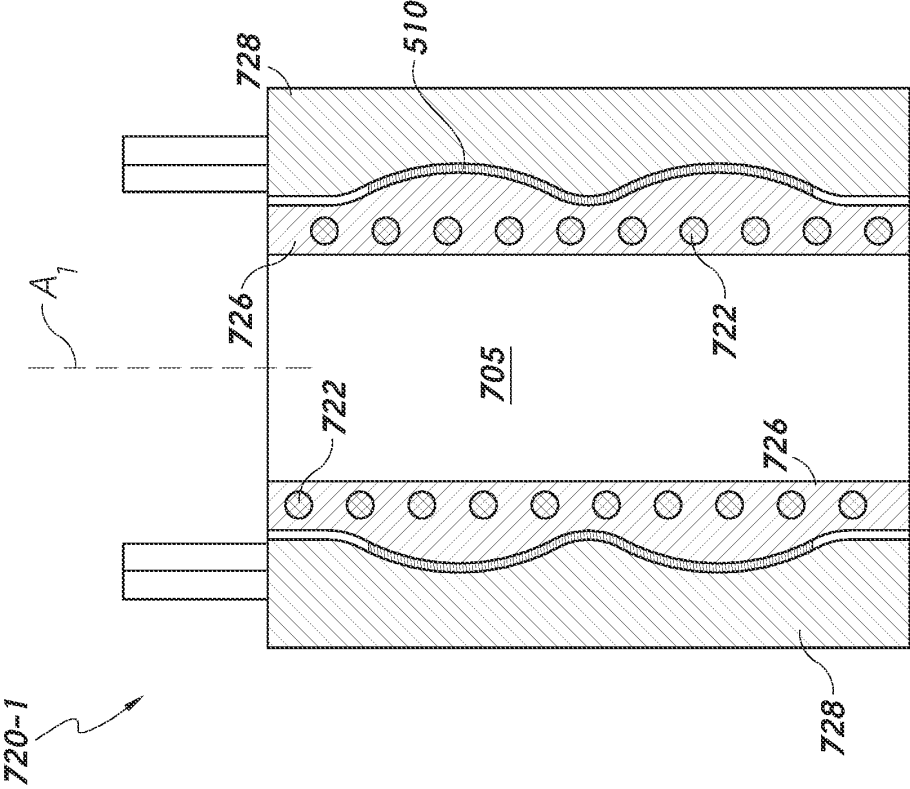


FIG. 7C

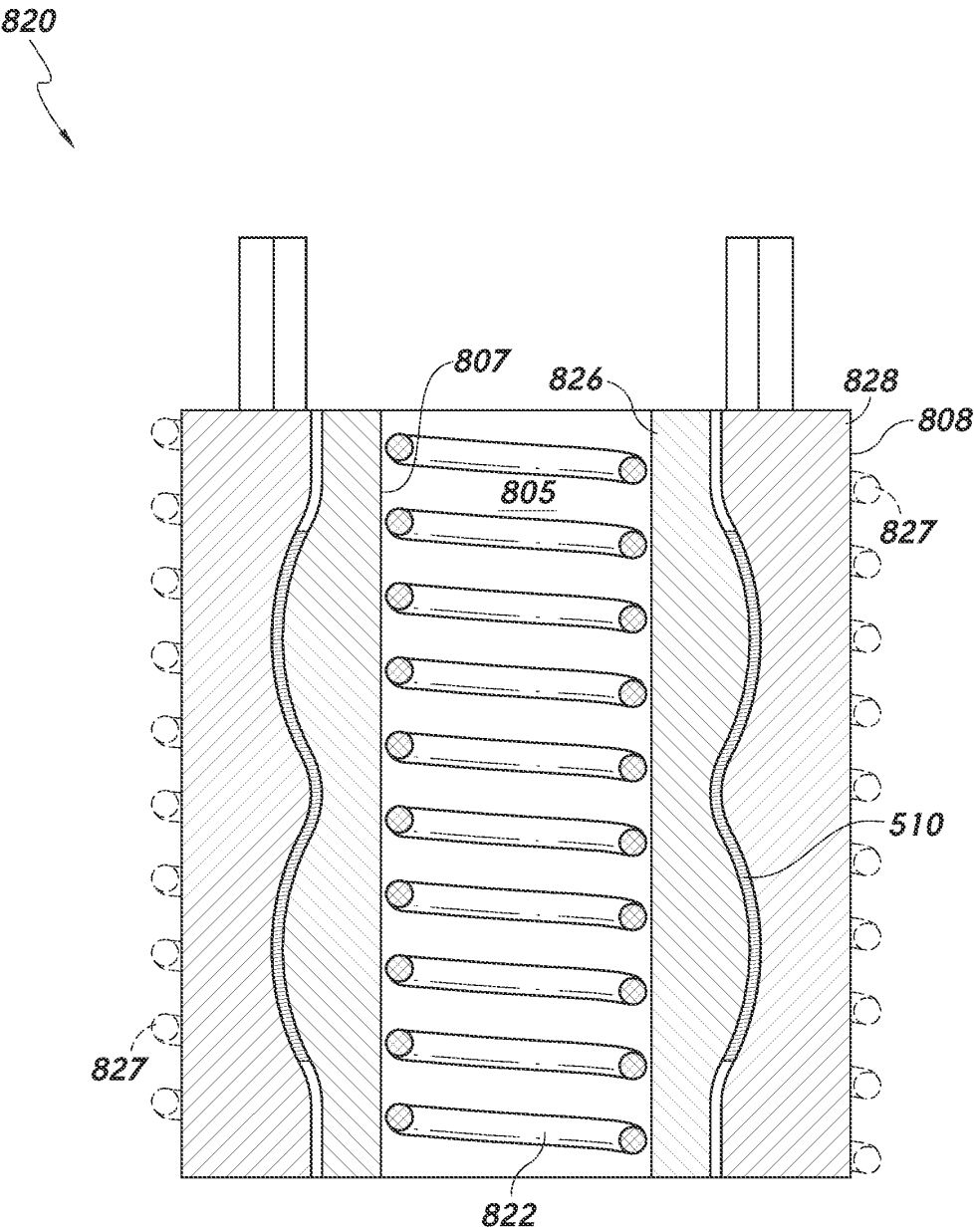
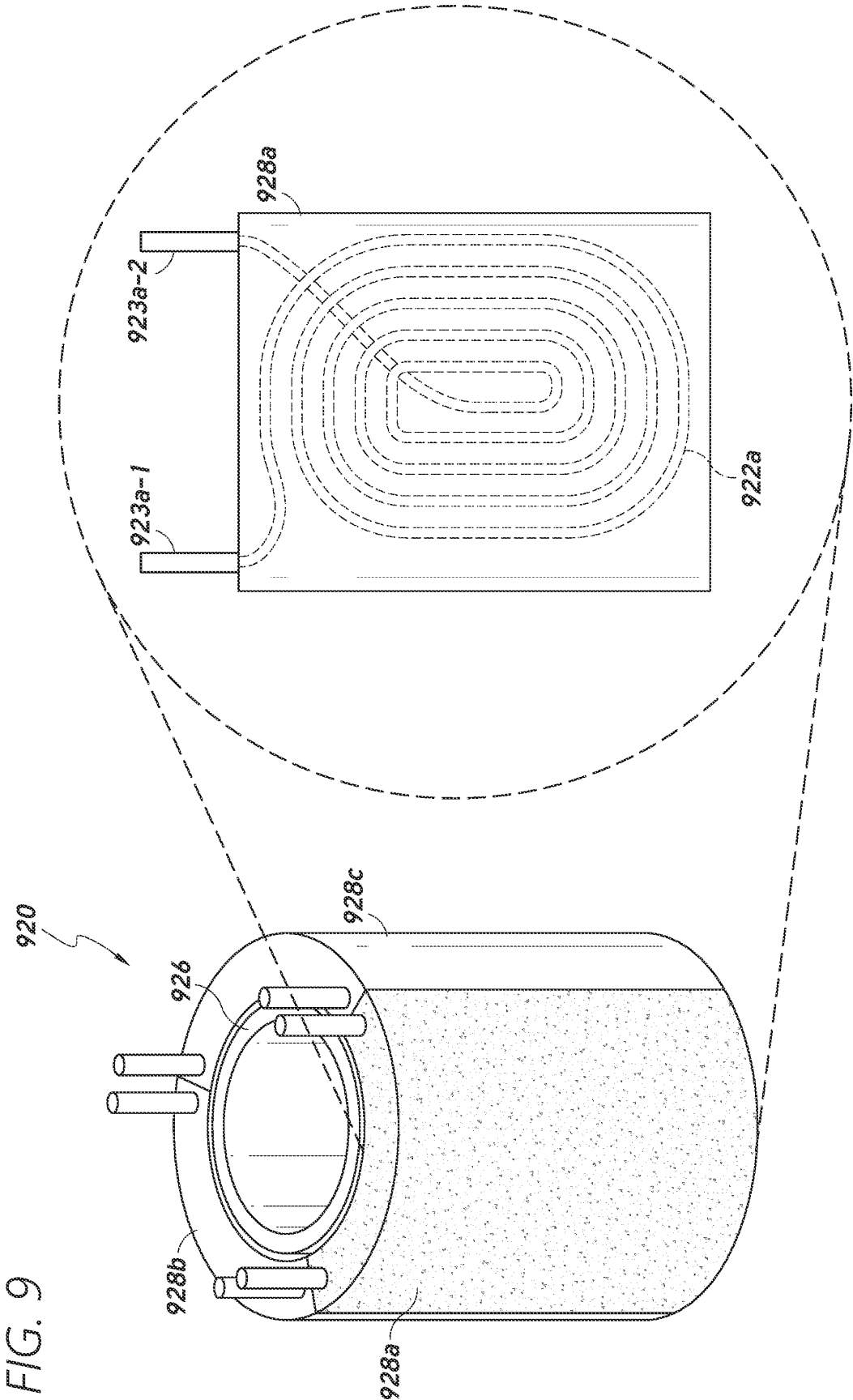


FIG. 8



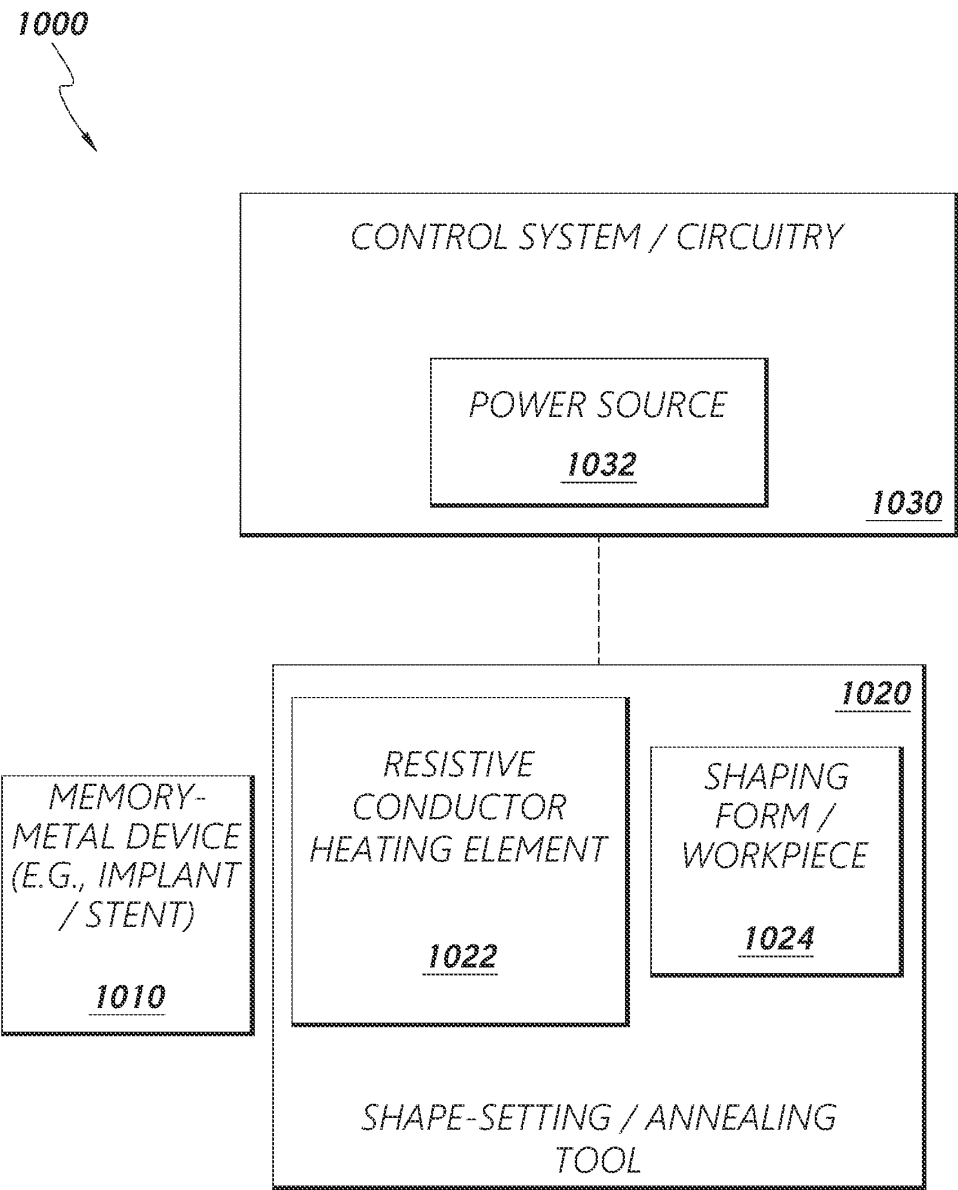


FIG. 10

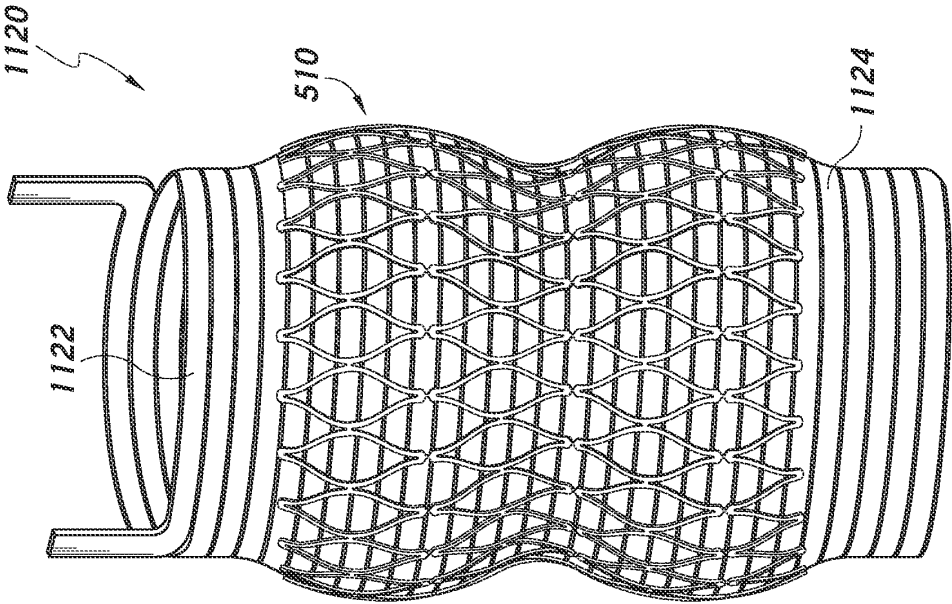


FIG. 11B

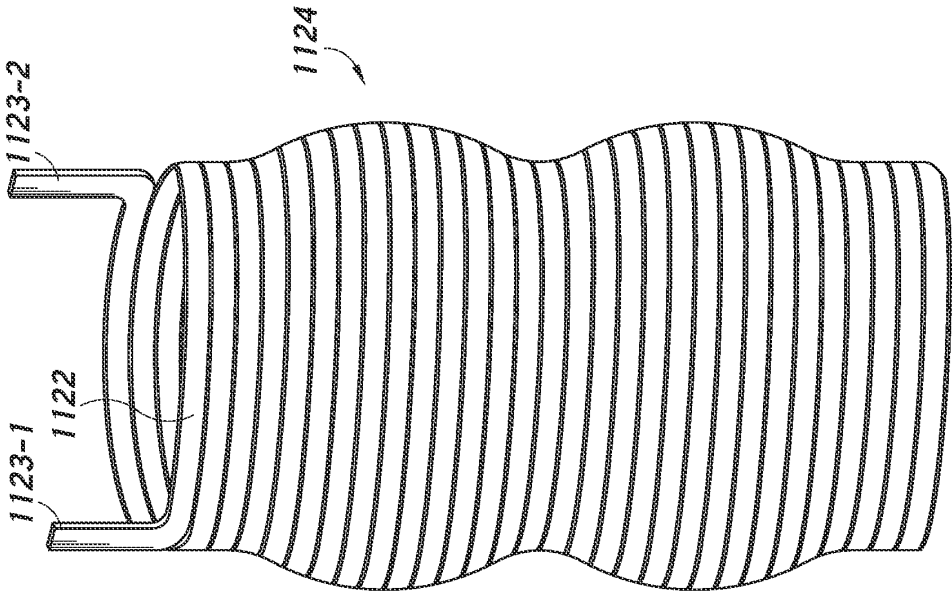


FIG. 11A

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1200

SHAPE-SETTING / ANNEALING USING HEATING (E.G.,
INDUCTION) MANDREL / TOOL

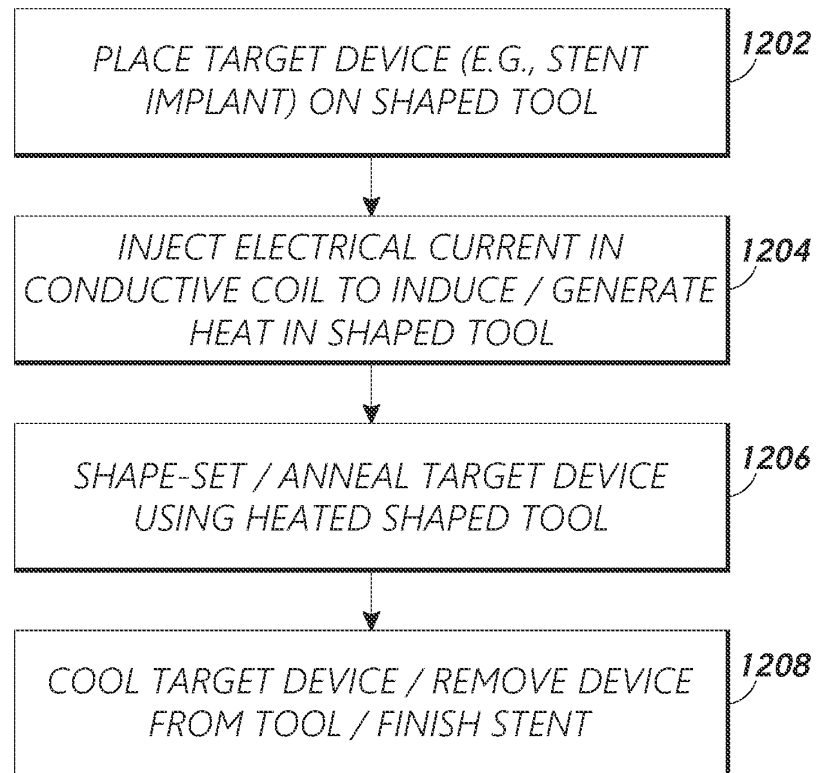


FIG. 12

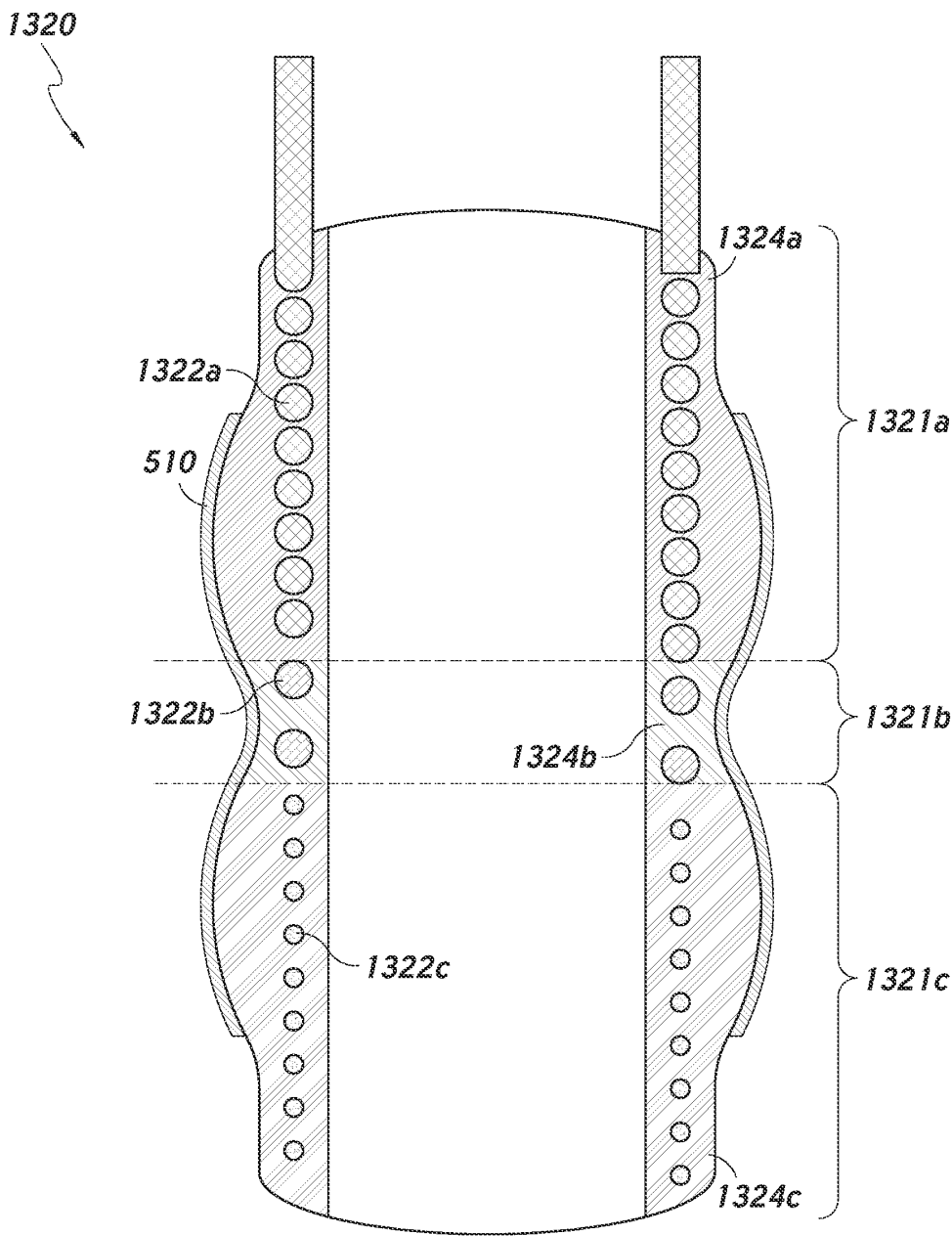


FIG. 13