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(71) Applicant (for all designated States except US): CAROMA INDUSTRIES LIMITED [AU/AU]; GWA House, 13th floor, 10 Market Street, Brisbane, QLD 4000 (AU).			
(72) Inventor; and (75) Inventor/Applicant (for US only): EAGLE, John, Joseph [AU/AU]; 52 Dwyer Road, Oaklands Park, S.A. 5048 (AU).			
(74) Agent: SPRUSON & FERGUSON; G.P.O. Box 3898, Sydney, NSW 2001 (AU).			Published With international search report.
(54) Title: A RISING STEM TAP OF PLASTIC, PREFERABLY WITH A METAL THREADED INSERT			
(57) Abstract A tap body (1) comprising a plastic shroud (6), a substantially plastics tap spindle (7), and a locking collar (12). The body (1) has an inner threaded metal portion (18) and the spindle (7) is threadably received in the inner threaded portion (18) and rotatably reciprocable in tap opening and closing directions. The collar (12) engages with the shroud (6) to limit the tap opening rotation of the spindle (7). The insert (18) may be plastic and integral with shroud (6); (see fig. 6). Shroud (6) may be integral with tap seat, inlet and outlet spigot (see figs. 7-9).			
			