CLAIMS

[Claim 1]

A plurality of organic fillers each having a texture region on a substrate and serving as particles having a particle size of 5 μm or more and 60 μm or less;

the decorative material comprises a gap region between the projection regions, wherein an area ratio of the gap region in the texture region is 30% or more and 80% or less in a range of 1 cm square, and an average diameter of an outer circle of the projection region is 100 μm or more and 500 μm or less when the texture region is seen in a plan view.

[Claim 2]

The decorative material according to claim 1, wherein an area ratio of the convex region in the texture region is 20% or more and 70% or less in a range of 1 cm square.

[Claim 3]

The cosmetic material according to claim 1 or 2, wherein 90% or more of all the combinations satisfy $0.5 \leq D/d_{ave} \leq 6.0$, where d_{ave} represents an average of diameters of the circumscribed circles of the pair of adjacent convex regions and D represents a distance between centers of the pair of adjacent circumscribed circles.

[Claim 4]

The decorative material according to any one of claims 1 to 3, wherein a shortest distance of the adjacent convex regions is 50 μm or more and 120 μm or less.

[Claim 5]

The decorative material according to any one of claims 1 to 4, wherein an average height of the convex region is 10 μm or more and 60 μm or less.

[Claim 6]

The decorative material according to any one of claims 1 to 5, wherein the convex region is irregular.

[Claim 7]

A decorative material according to any one of claims 1 to 6, further comprising a raised layer on at least a part of the substrate, and having the textured region on a surface of the decorative material on the side having the raised layer.

[Claim 8]

The decorative material according to any one of claims 1 to 7, wherein the area ratio of the texture region in the surface of the decorative material is 10% or more and 90% or less.

[Claim 9]

A decorative material according to any one of claims 1 to 8, wherein the substrate is a metal substrate.

[Claim 10]

The decorative material according to any one of claims 1 to 9, further comprising a surface coating layer on the outermost surface of the decorative material on the side having the texture region.

[Claim 11]

The decorative material according to any one of claims 1 to 10, wherein the convex region further includes glitter particles.

[Claim 12]

A decorative material is a metal base material having a 1 surface and a 2 surface ;

a pattern layer having a 1 surface and a 2 surface and having a resin binder and a coloring agent, the 2 surface side of the pattern layer is arranged so as to face the 1 surface side of the metal substrate;

a particle group comprising an organic filler as particles having a particle size of 5 μm or more and 60 μm or less, and comprising a particle group arranged on a 1 surface side of the pattern layer, wherein

the surface of the decorative material has a texture region in which a texture and a touch are different from a 2 surface of the metal substrate, and

the texture region is a texture region,

FIG. 1 is a perspective view of a first convex region and a gap region between the 2 convex region and the region, and

a decorative material, wherein an area ratio of the gap region in the texture region is 30% or more and 80% or less in a range of 1 cm square, and the 1 convex region and the 2 convex region are raised toward the surface side of the decorative material by the presence of the particle group.

[Claim 13]

The decorative material according to claim 12, wherein a total area ratio of the 1 convex region and the 2 convex region in the texture region is 20% or more and 70% or less in a range of 1 cm square.

[Claim 14]

The decorative material according to claim 12 or 13, wherein a shortest distance between the 1 convex region and the 2 convex region is 50 μm or more and 120 μm or less.

[Claim 15]

The decorative material according to any one of claims 1 to 14, wherein the organic filler has a particle diameter of 5 μm to 50 μm.

[Claim 16]

A laminate comprising: an adherend; and a decorative material of any one of claims 1 to 15 that is laminated on the adherend.

[Claim 17]

In a method for manufacturing a decorative material having a step of forming a texture region on a substrate, the texture region is composed of mutually independent convex regions and a gap region between the convex regions, and

an area ratio of the gap region in the texture region is 30% or more and 80% or less in a range of 1 cm square,

the manufacturing method of a decorative material includes a plurality of organic fillers each of which is a particle having a particle diameter of 5 μm or more and 60 μm or less, wherein

an average diameter of an outer circle of the convex region is 100 μm or more and 500 μm or less when the texture region is viewed in a plan view.

[Claim 18]

The method for manufacturing a decorative material according to claim 17, wherein the texture region is formed by applying and drying an ink for a raised layer on the substrate.

[Claim 19]

The method for manufacturing a decorative material according to claim 17, wherein a transfer layer of a transfer sheet having a transfer layer on a release layer is transferred onto the base material to form the texture region.

[Claim 20]

The method for producing a decorative material according to any one of claims 17 to 19, wherein the substrate is a metal substrate.