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(54) Title: SECURITY SCREEN SYSTEM AND ASSEMBLY METHOD

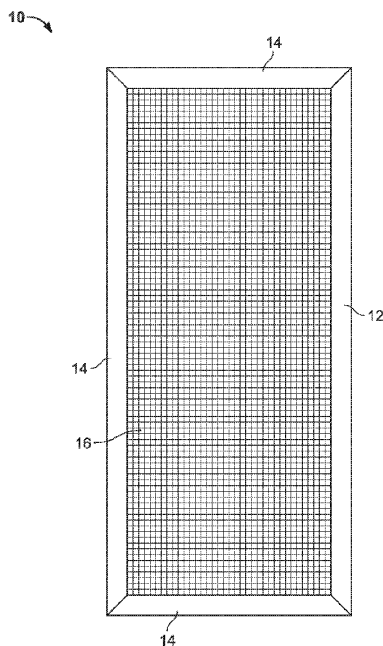


FIG. 1

(57) **Abstract:** There is provided a security screen system. The system may include a mesh/infill and a frame including a plurality of frame assemblies surrounding the mesh/infill. At least one of the frame assemblies may include: an outer sash including a first sidewall and a second sidewall defining a channel therebetween, each sidewall including a first engagement feature; an inner sash received in the outer sash, the inner sash including a first leg and a second leg for engagement with the first and second sidewall, respectively, each leg including a second engagement feature for engagement with the first engagement feature of a sidewall to facilitate retention of the inner sash within the channel; and an insulator received, at least in part, in the inner sash, and engaging an end of the mesh/infill in the insulator. There are also provided methods of assembling a security screen system.

[Continued on next page]

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