

FIG. 1

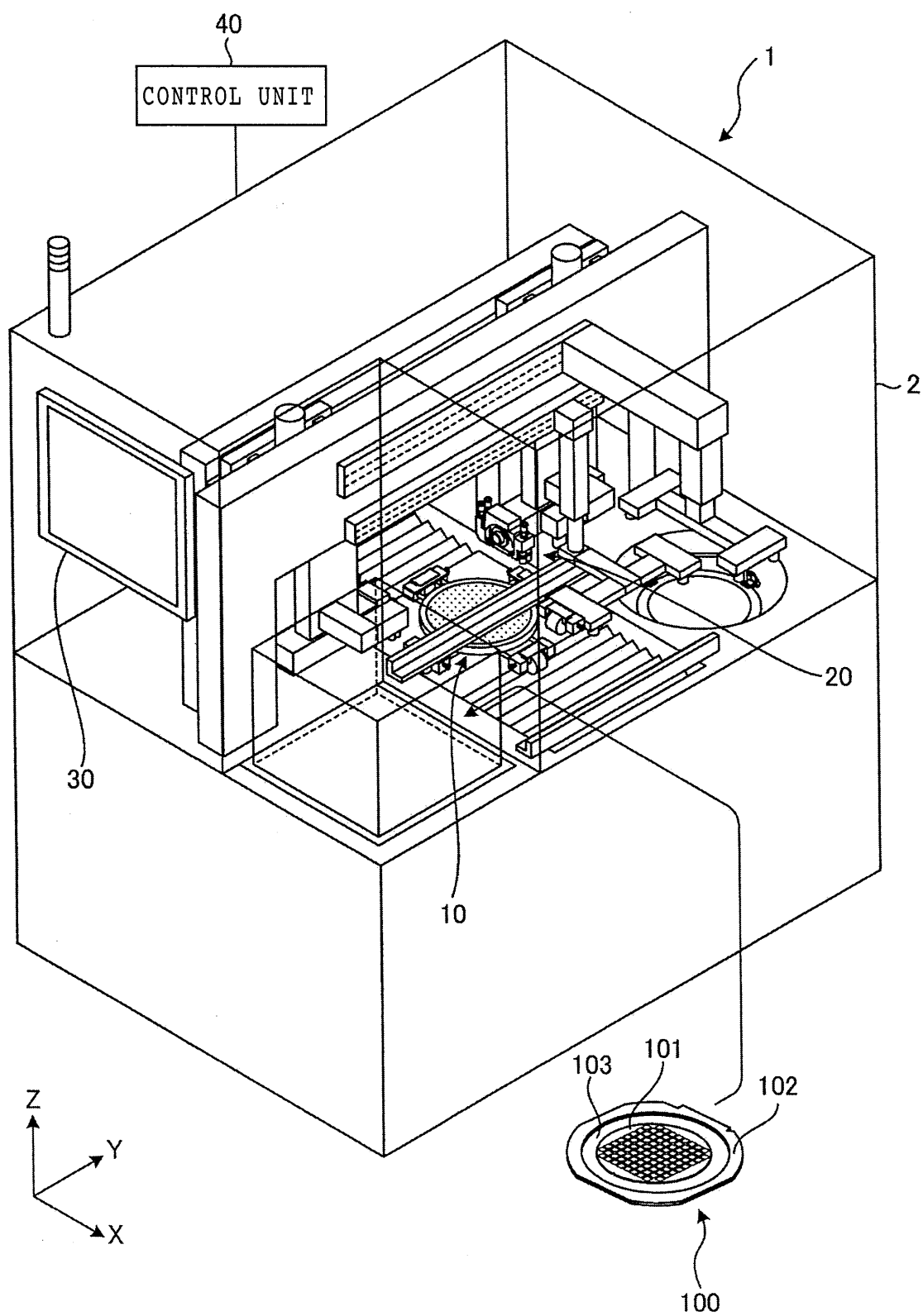


FIG. 2

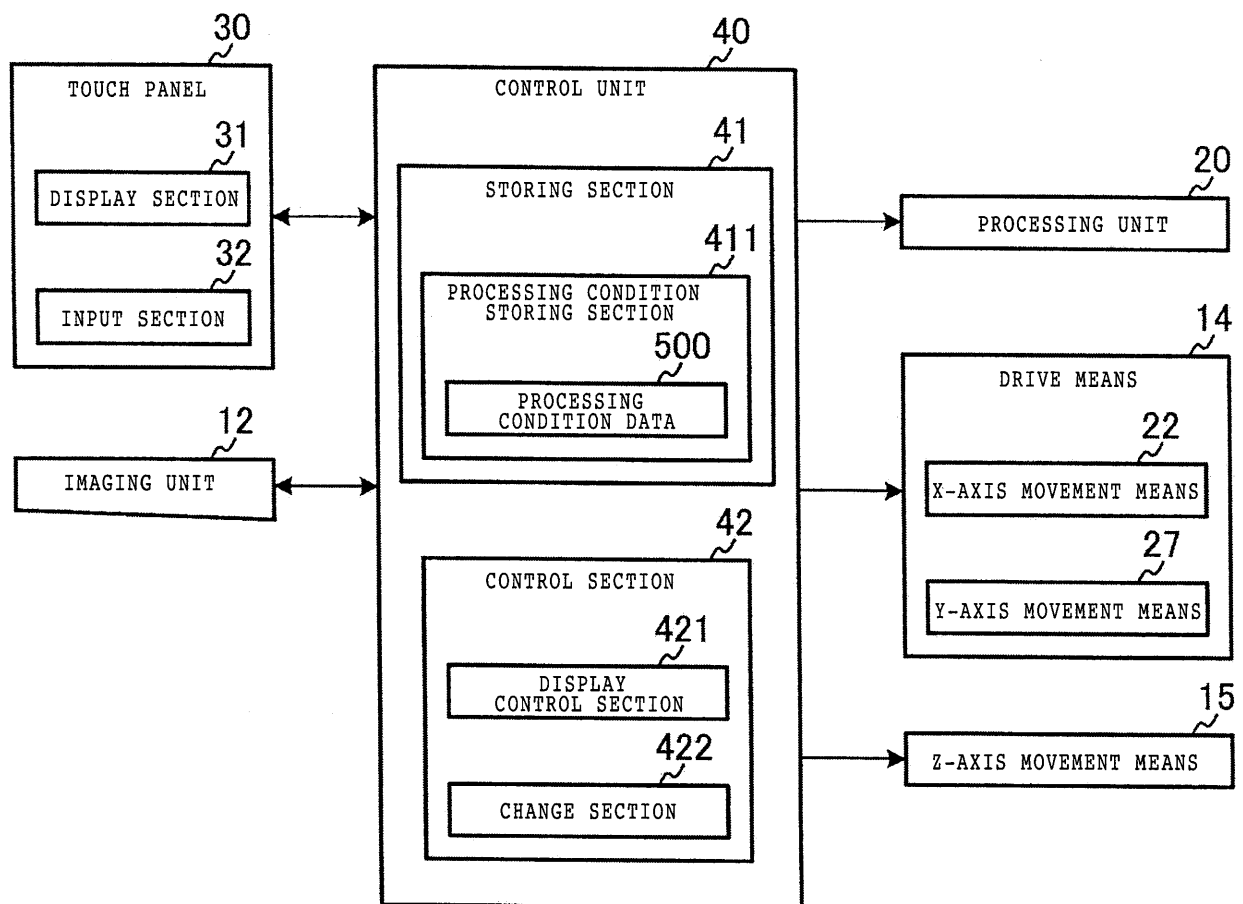


FIG.3

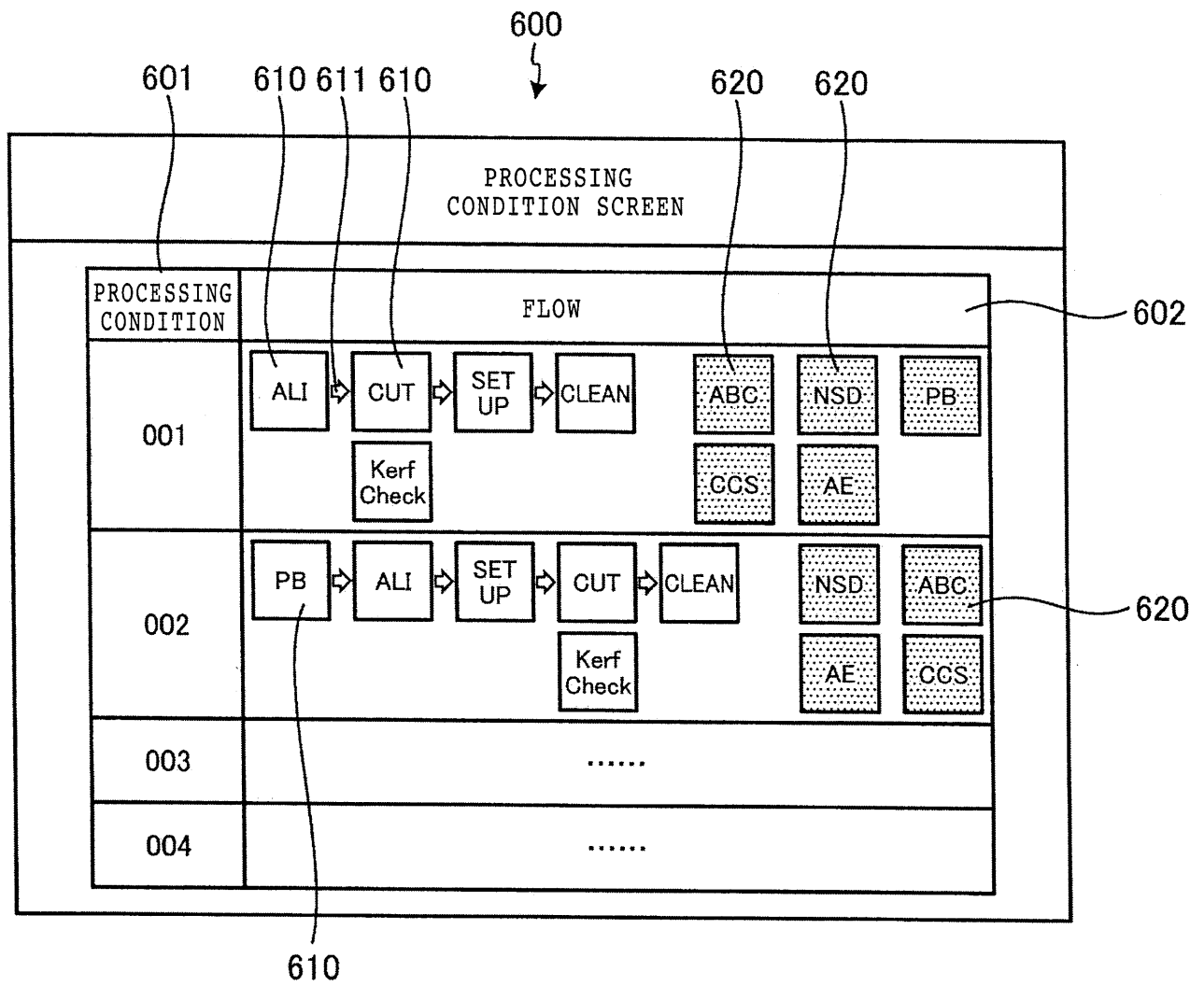


FIG. 4

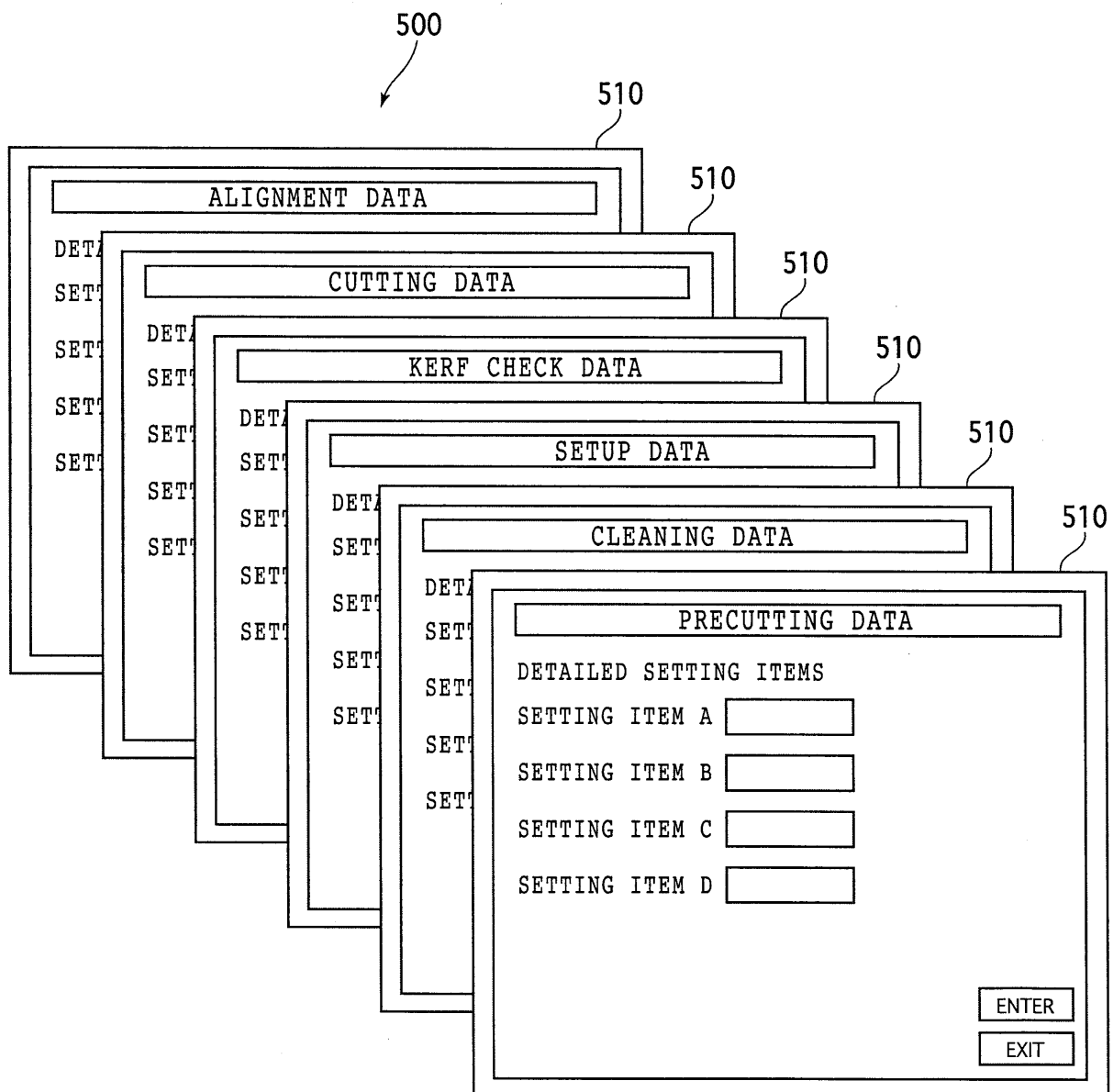


FIG.5

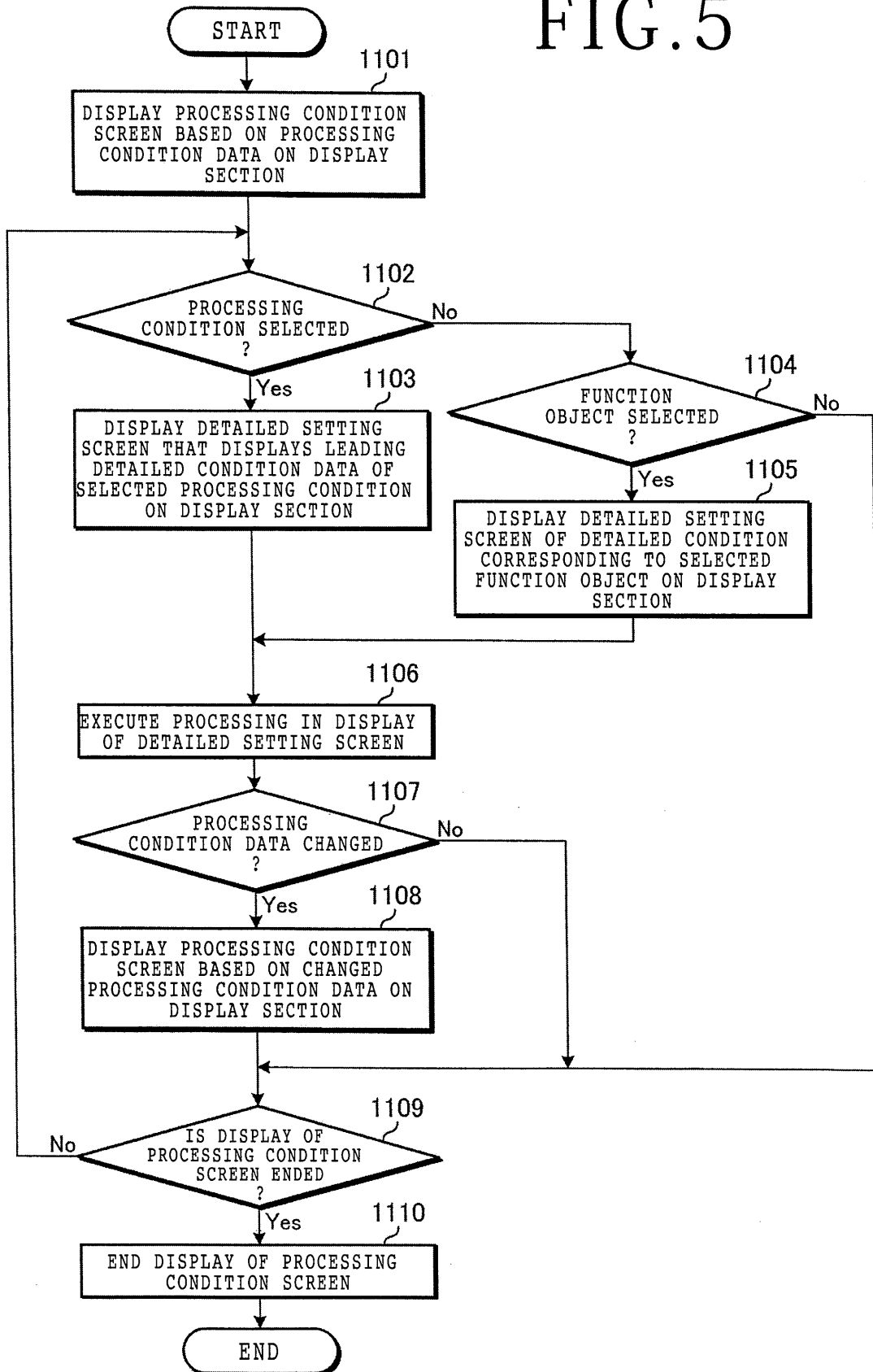


FIG.6

700

DETAILED SETTING SCREEN

DEVICE DATA NO. /

ID

BLADE HEIGHT 1 mm 2 mm

FEED RATE mm/s

SPINDLE
ROTATION SPEED Z1 /min Z2 /min INDEX Ch1 mm Ch2 mm

WORK SHAPE AND SIZE(ROUND SQUARE)

▼

ROUND WORK mm

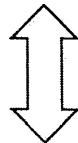
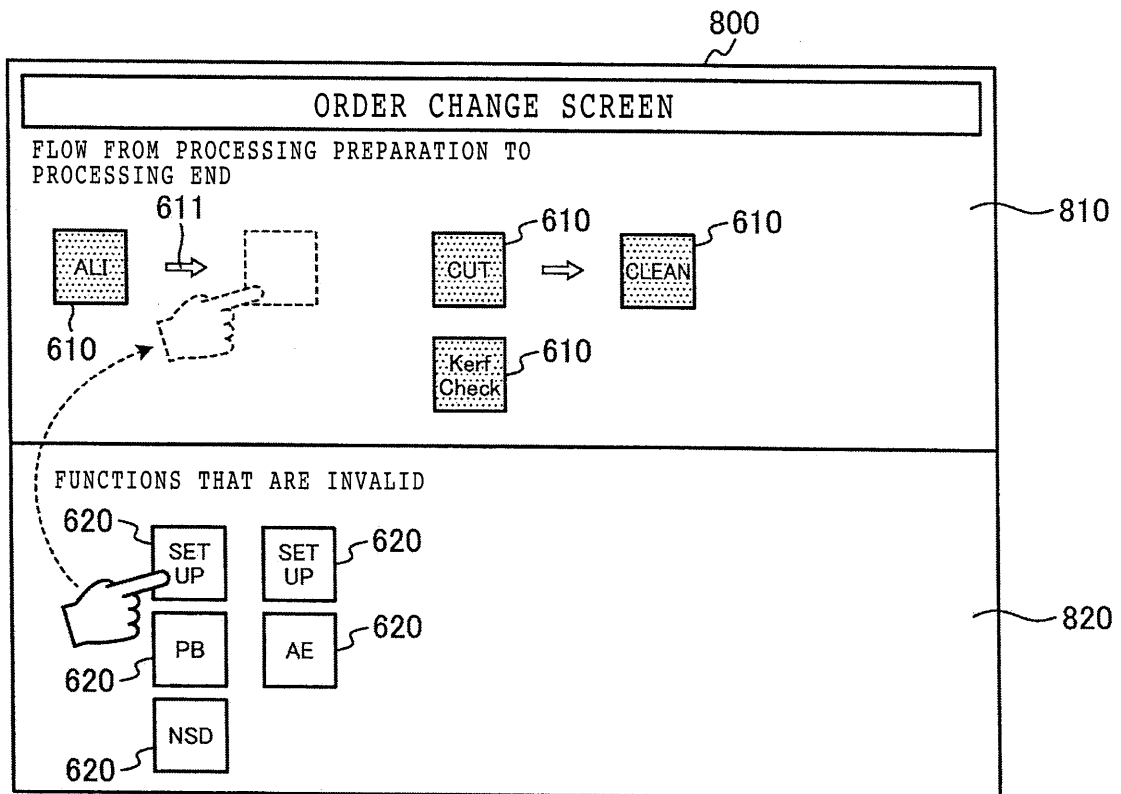
SQUARE WORK Ch1 mm Ch2 mm

THICKNESS WORK mm TAPE mm

711 ~

712 ~

FIG. 7



510

FUNCTION SETTING DATA

Z-AXIS AUTO DOWN

SPEC LENGTH m

DOWN AMOUNT mm

AUTO SETUP

EXECUTION INTERVAL (DISTANCE) m

EXECUTION INTERVAL (NUMBER OF LINES) LINES

SLOW-IN CUTTING

TYPE SPEED mm/s

MODE DISTANCE mm

511

FIG. 8

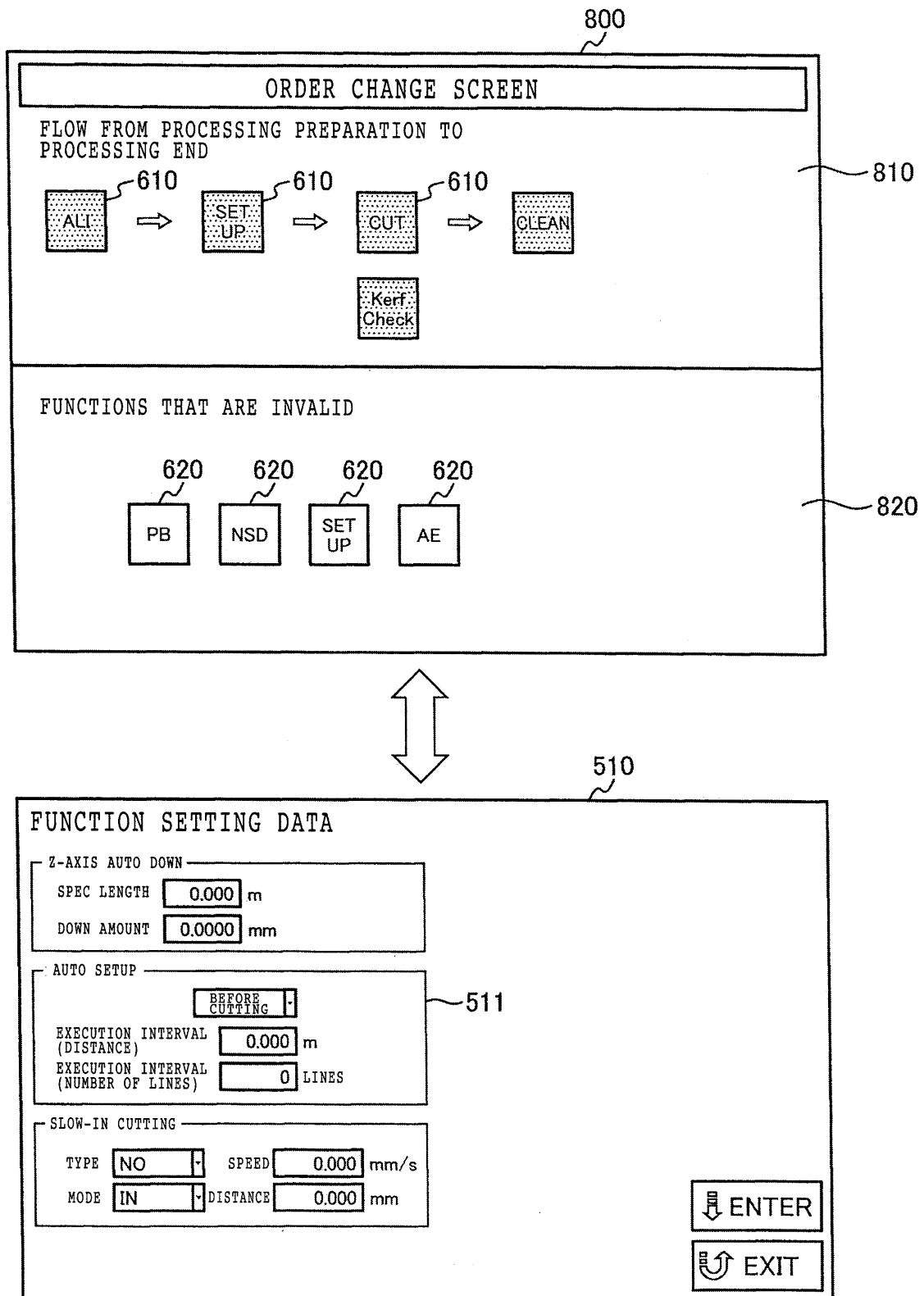


FIG.9

