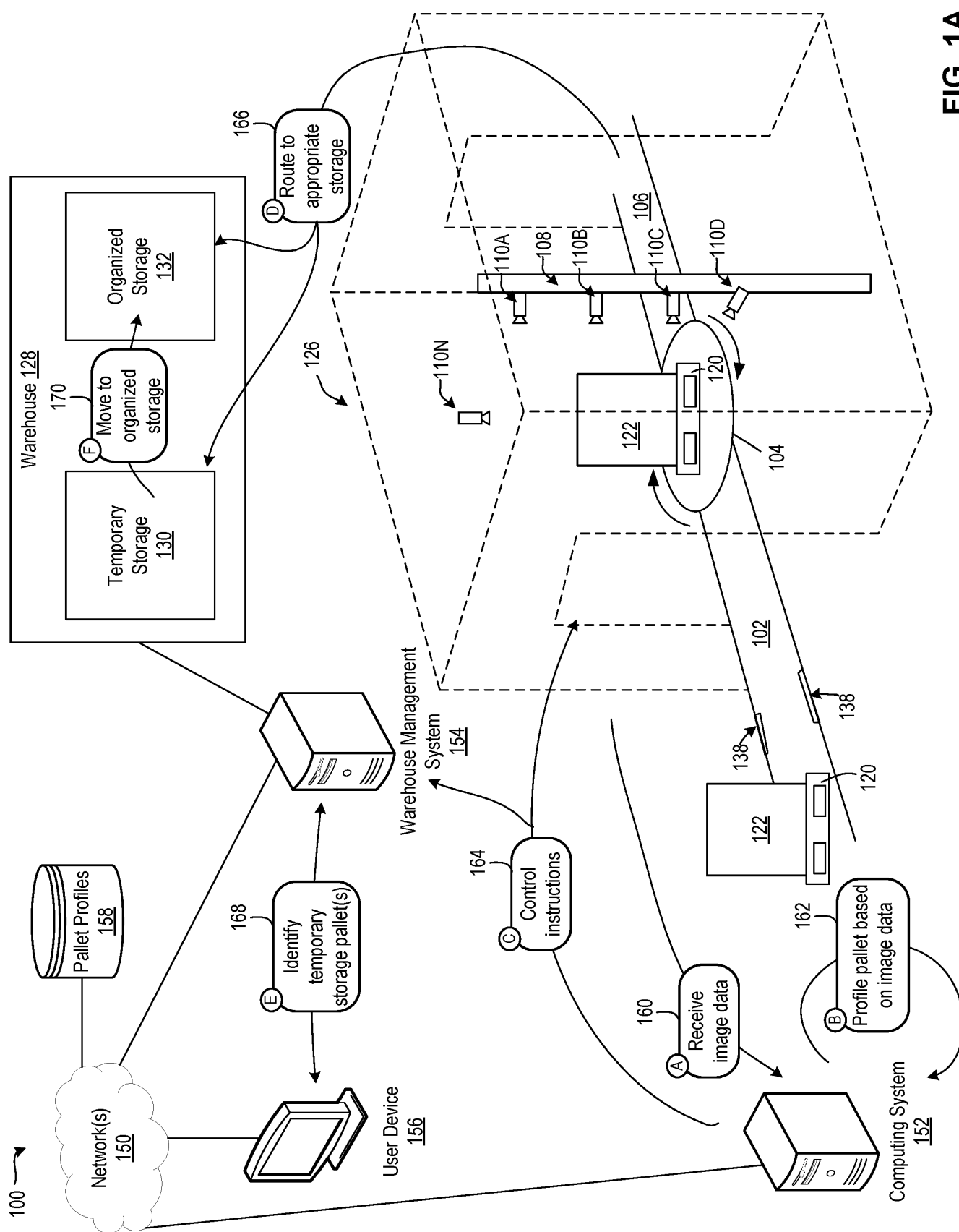




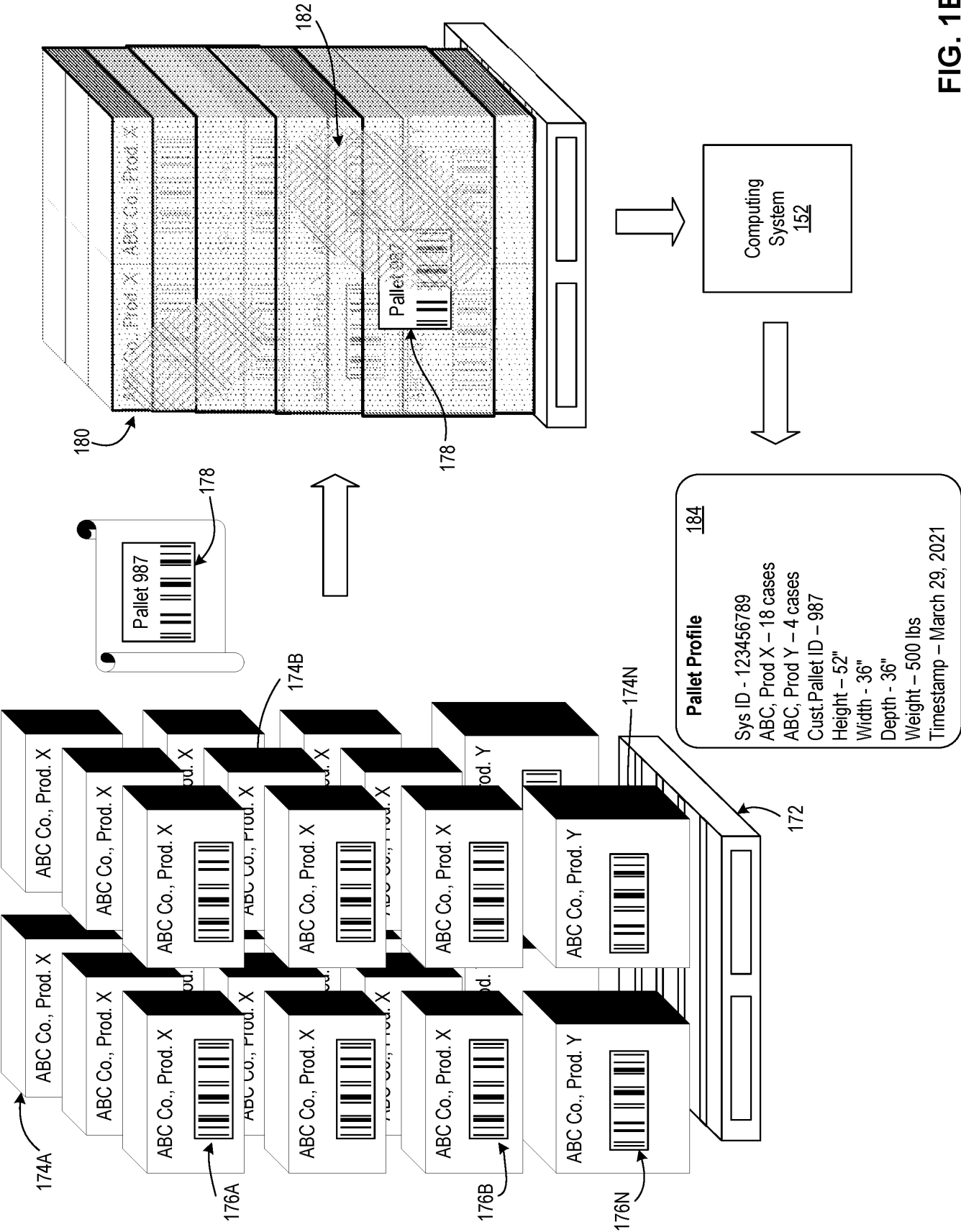


FIG. 1B

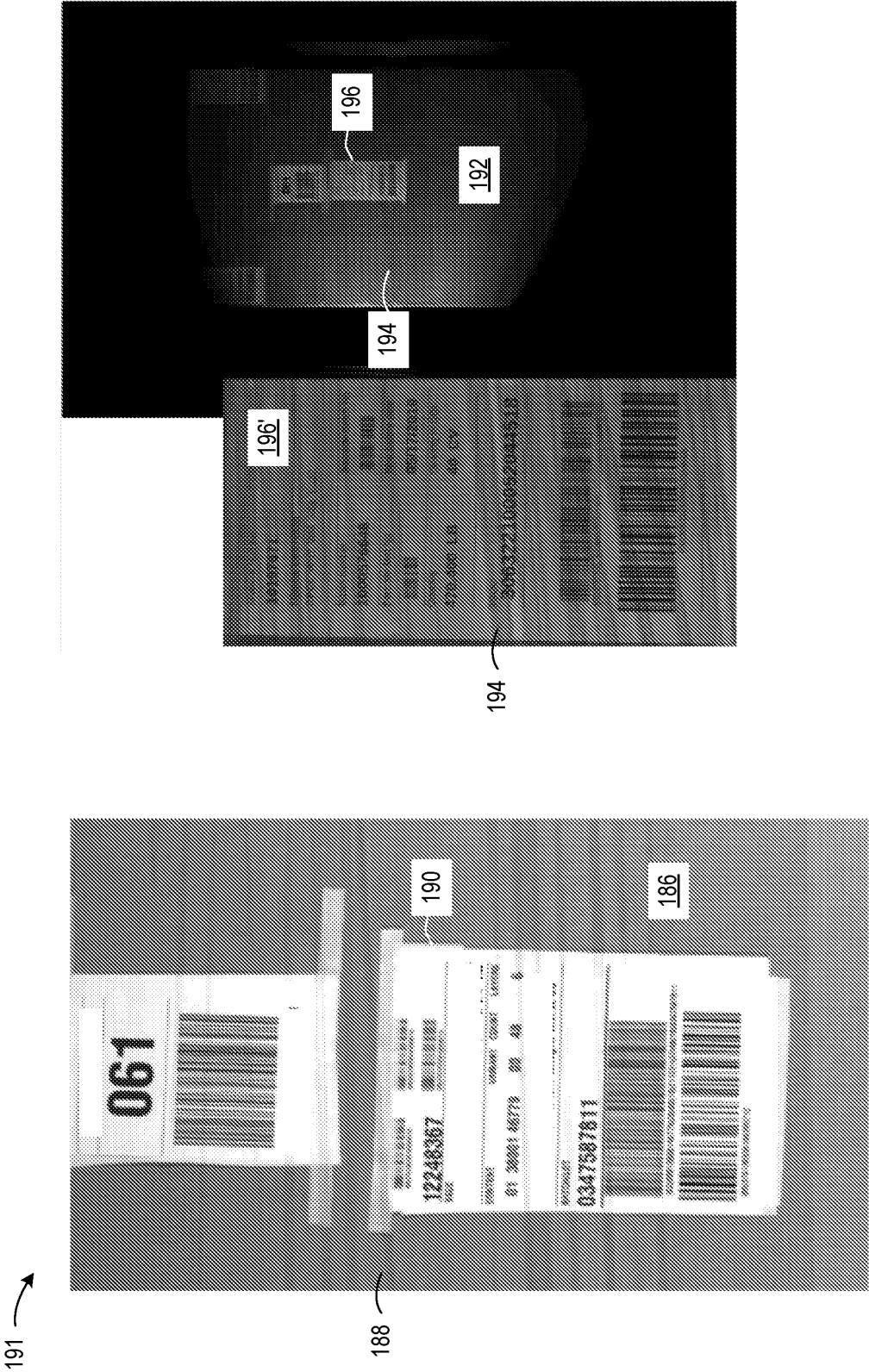


FIG. 1C

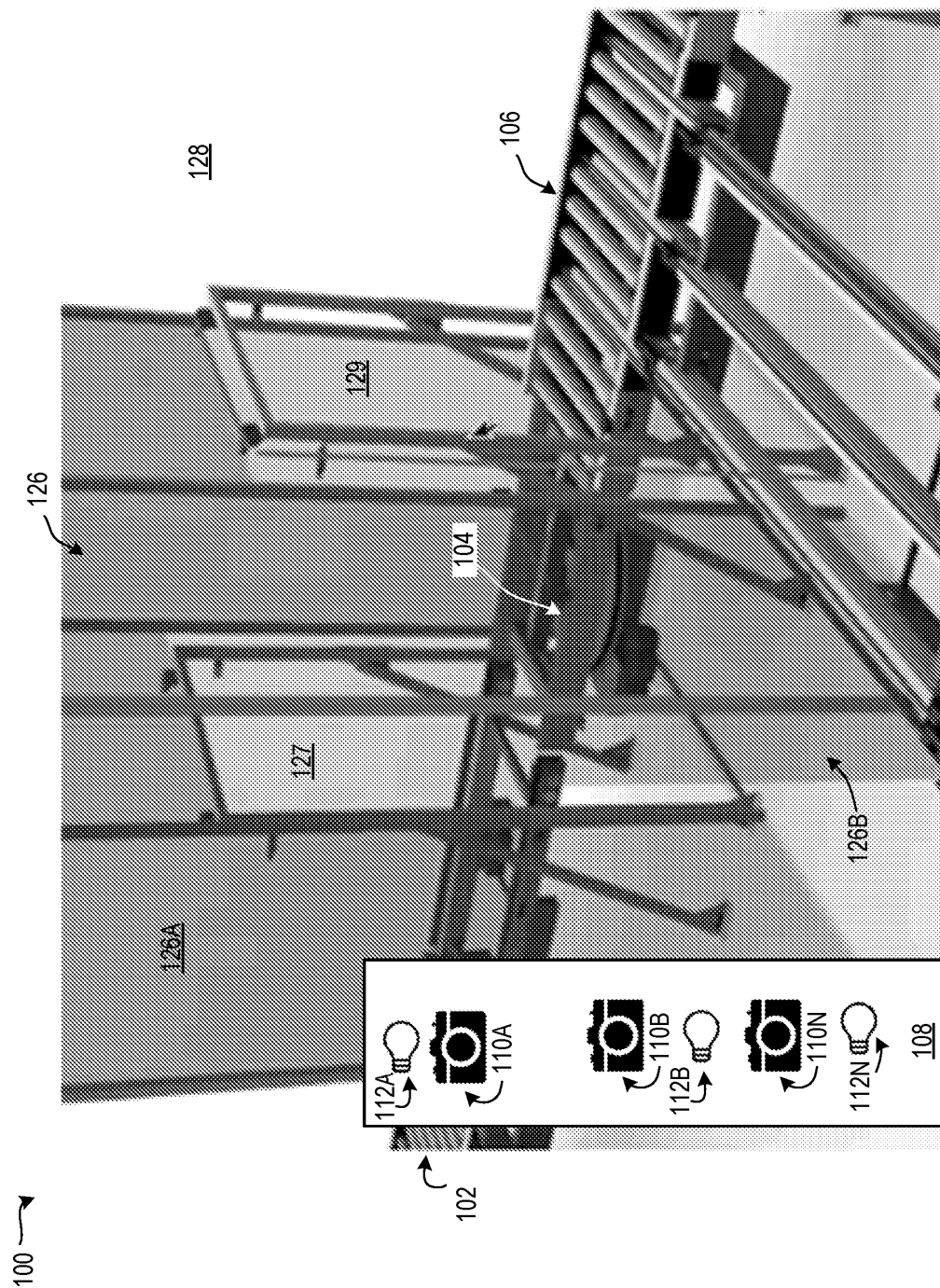


FIG. 2

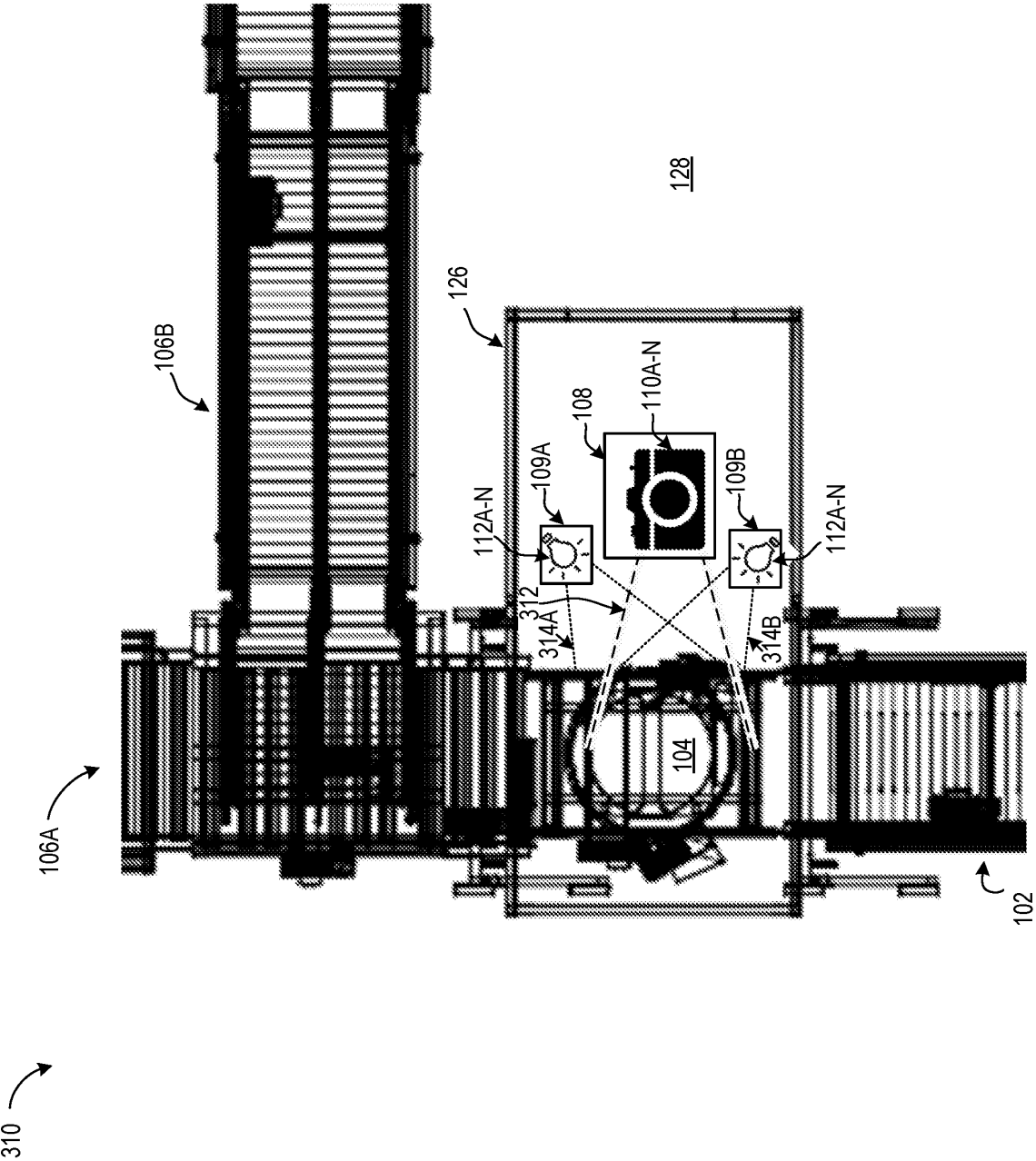


FIG. 3B

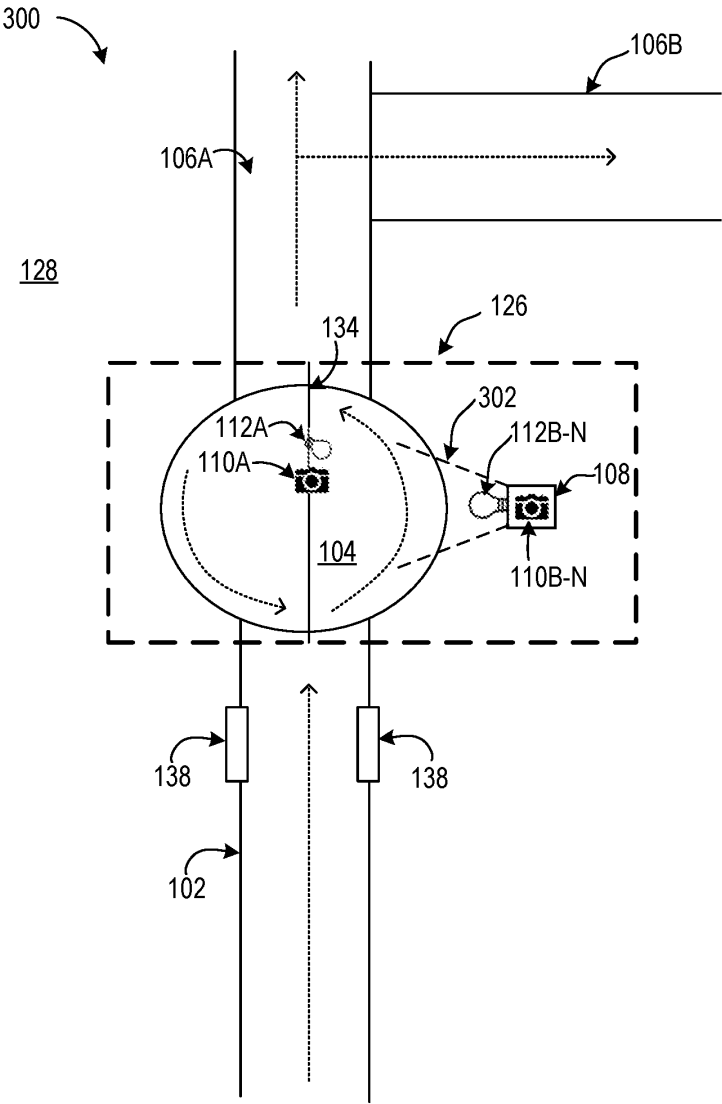


FIG. 3A

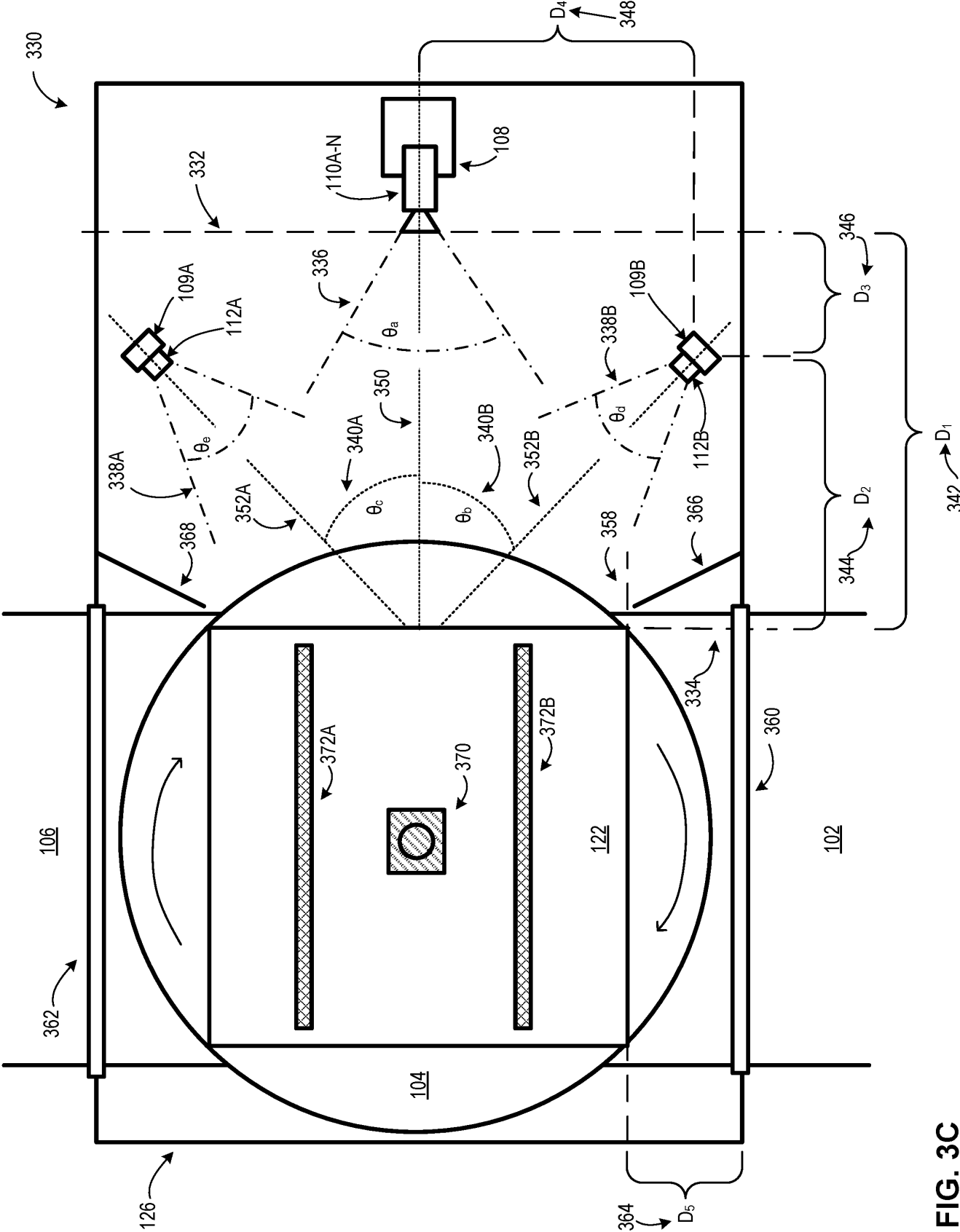


FIG. 3C

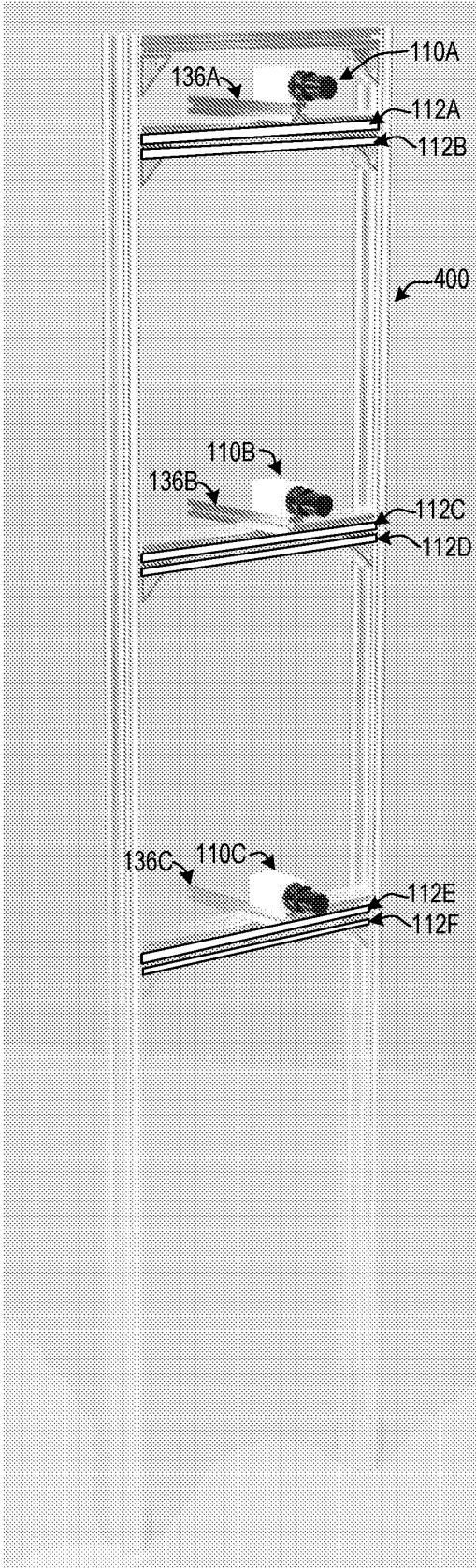


FIG. 4A

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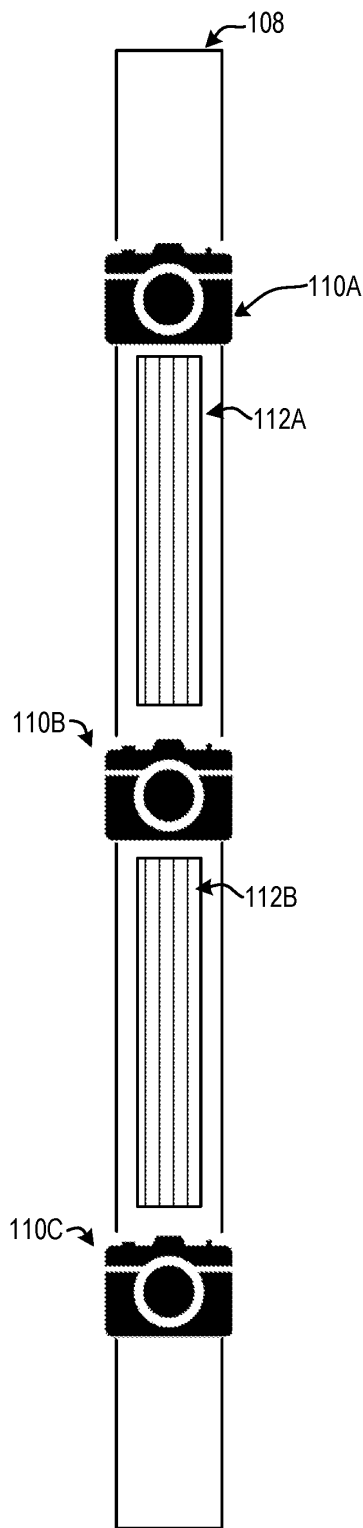


FIG. 4B

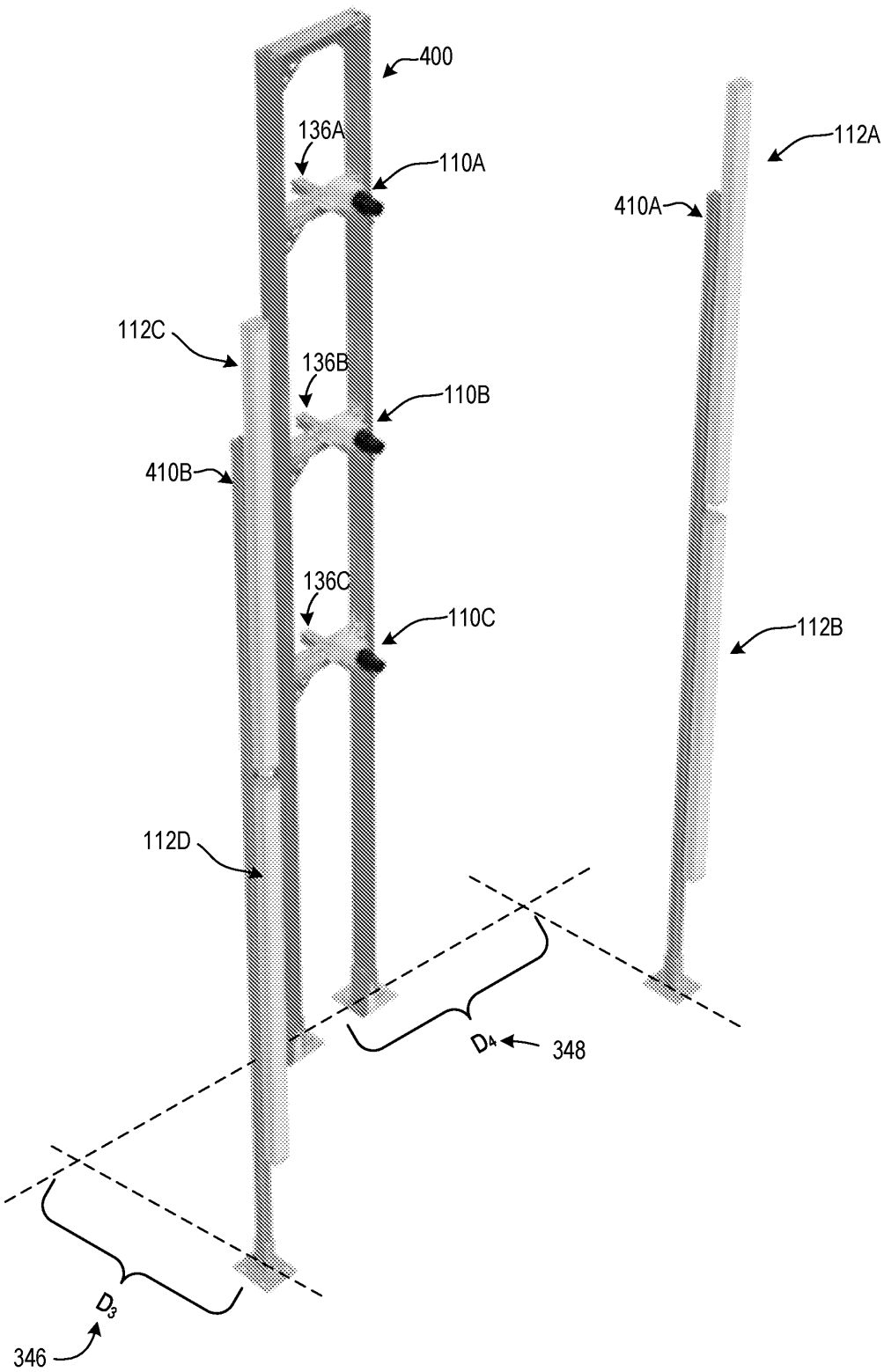
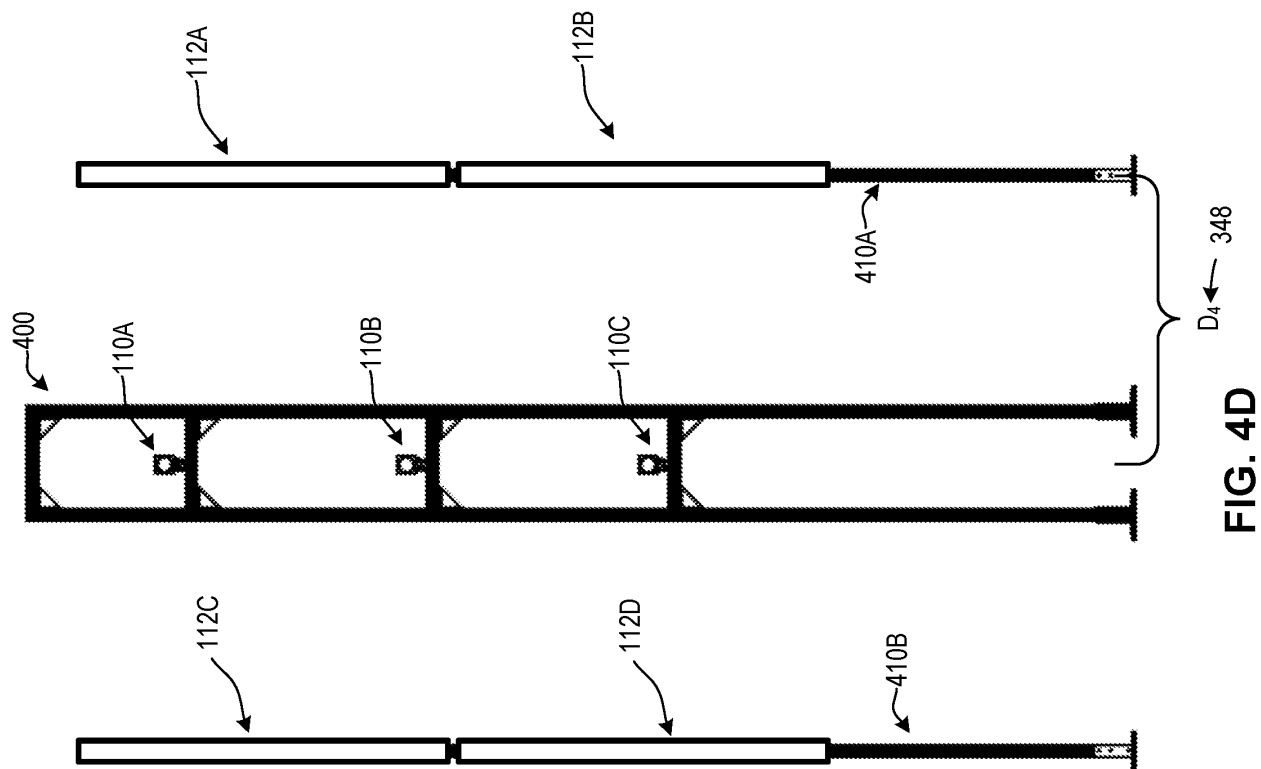
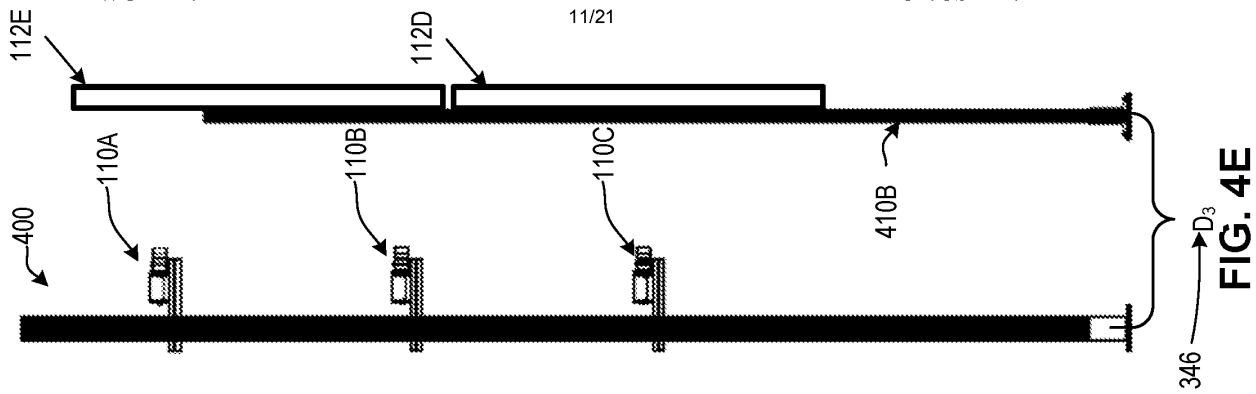
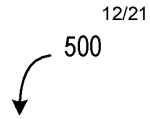
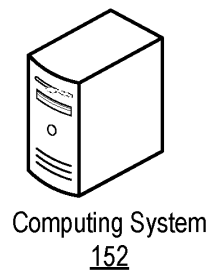


FIG. 4C





Put away 518

Continue
to storage
516

Decision point
514

Physical check
and print & apply
512

Turntable
510

Alignment
Position
508

Buffer
position
506

Ingestion
Position
504

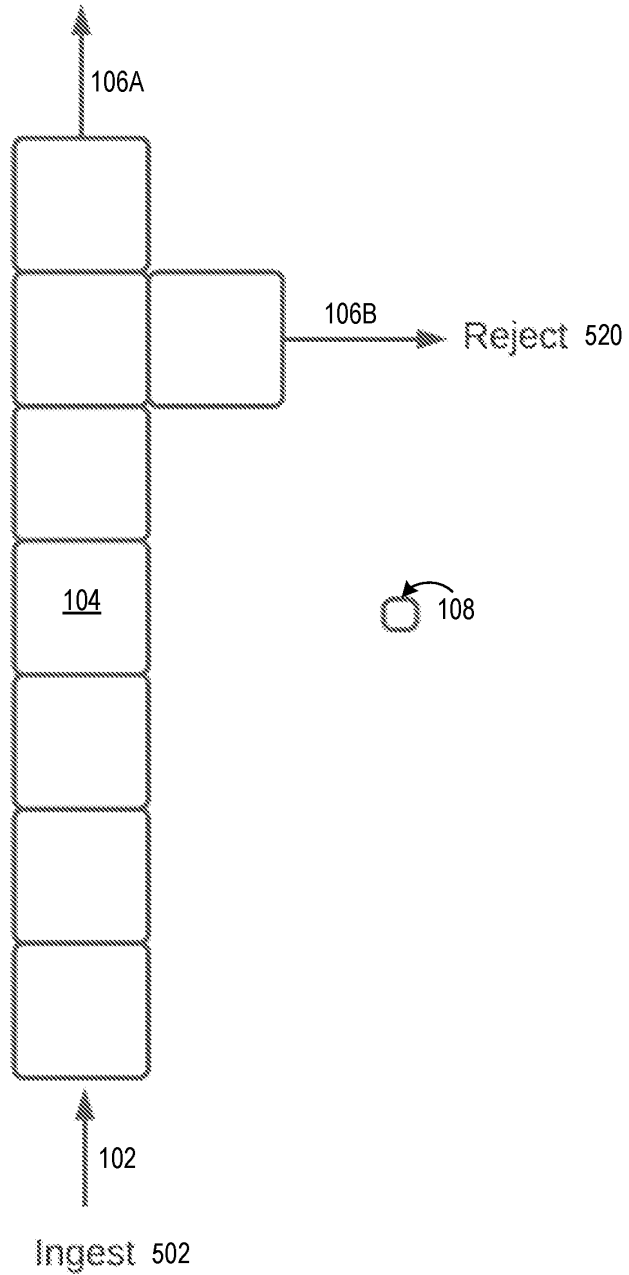


FIG. 5A

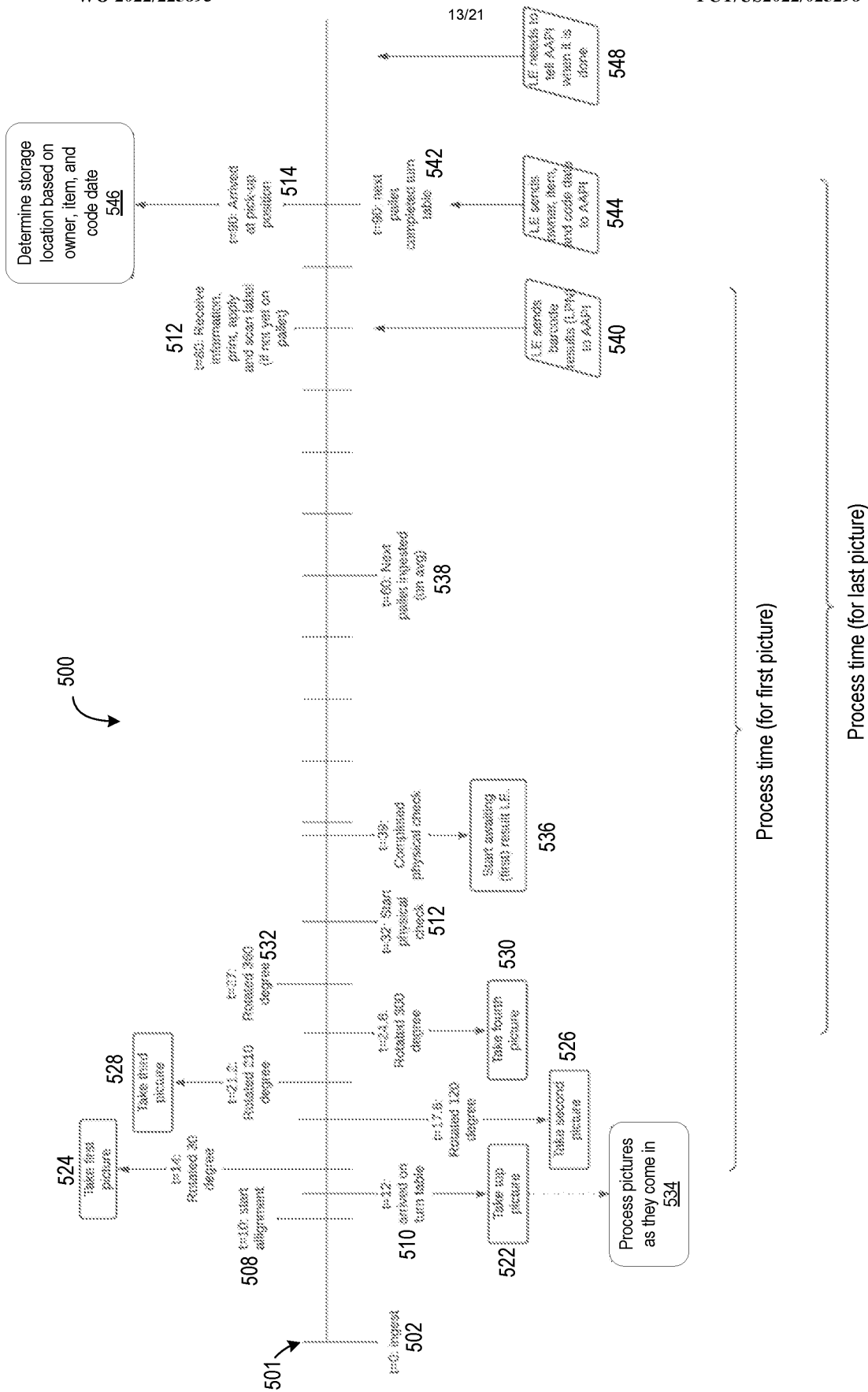


FIG. 5B

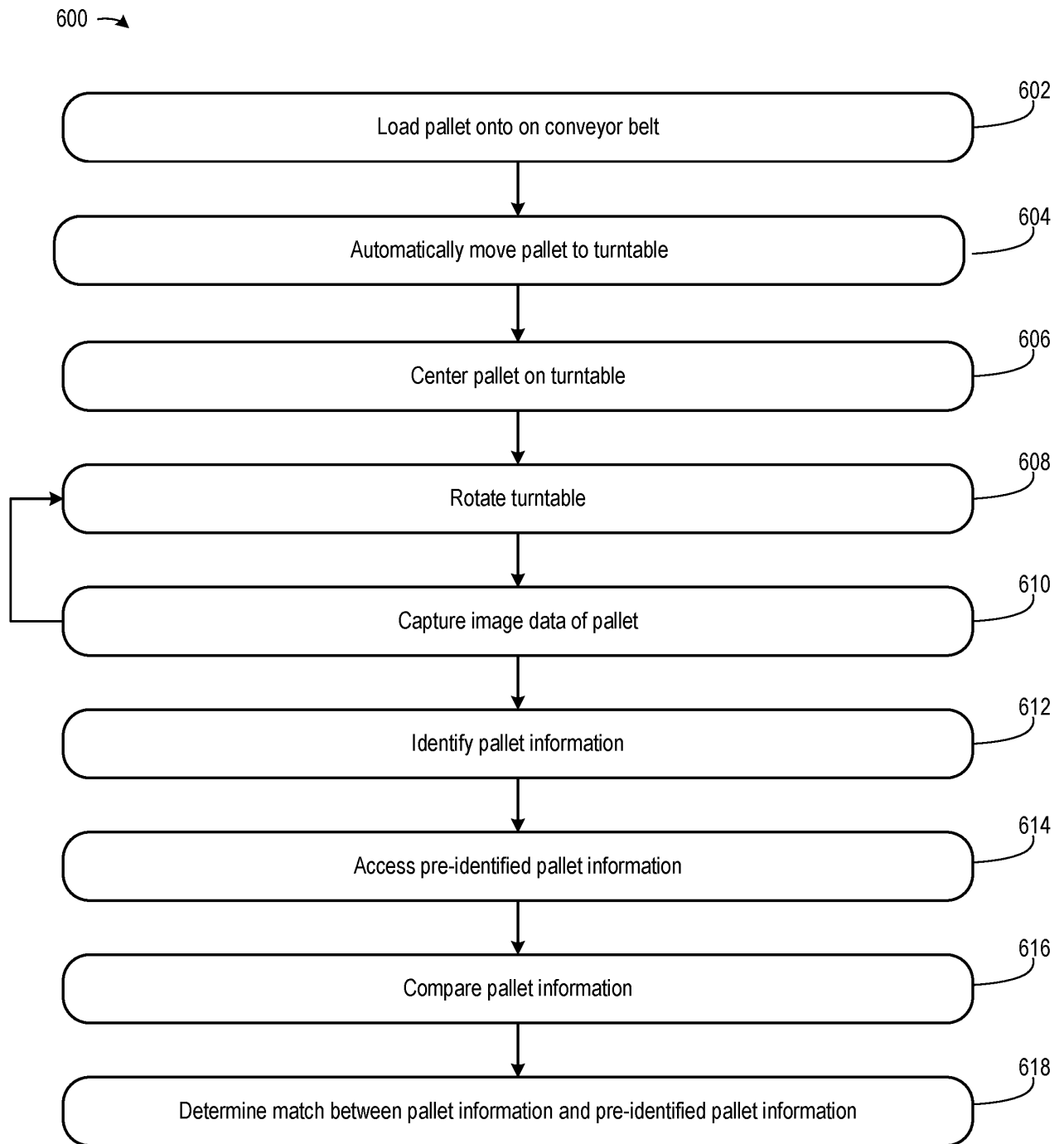
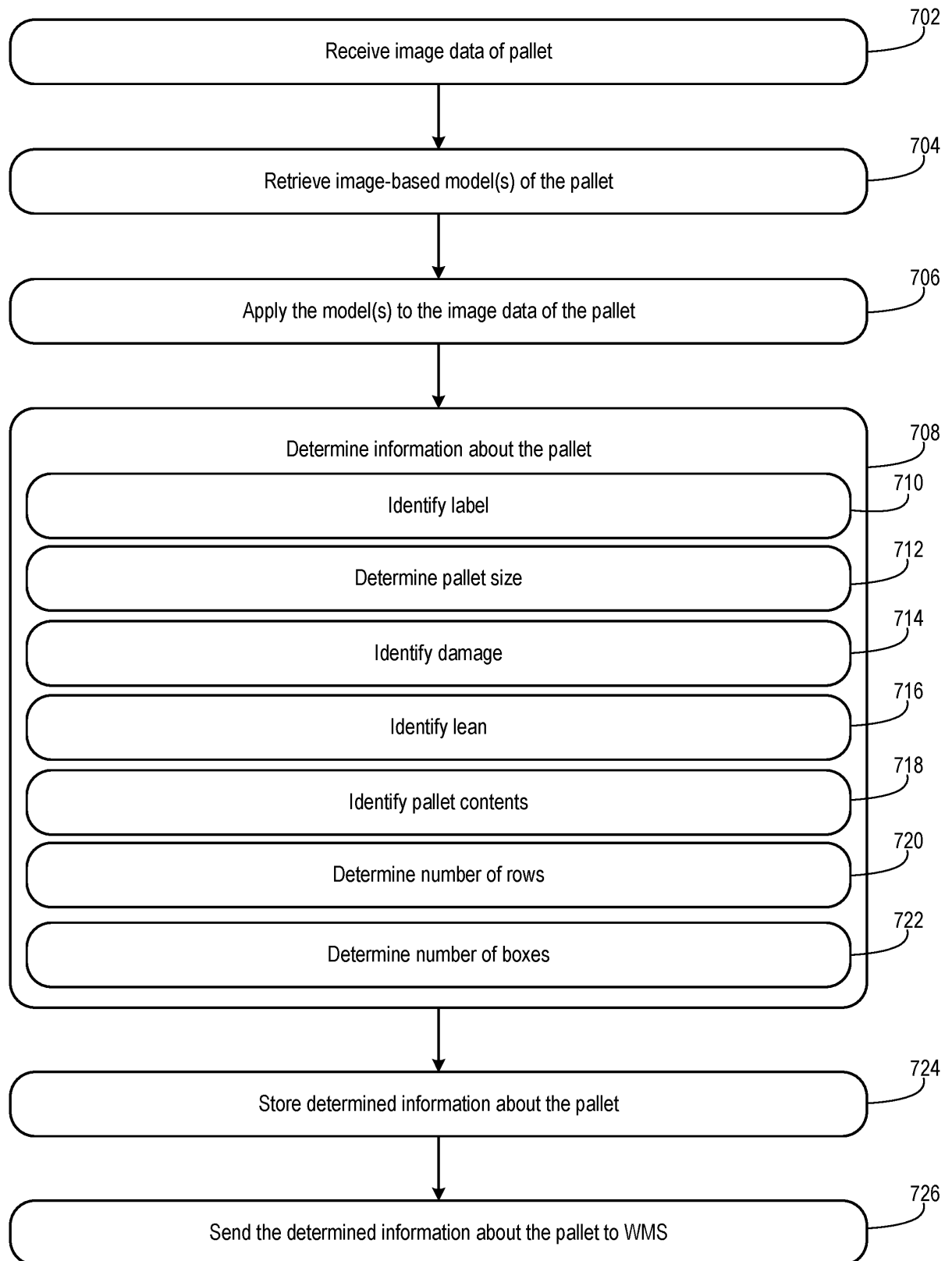


FIG. 6

700 →

**FIG. 7**

800 →

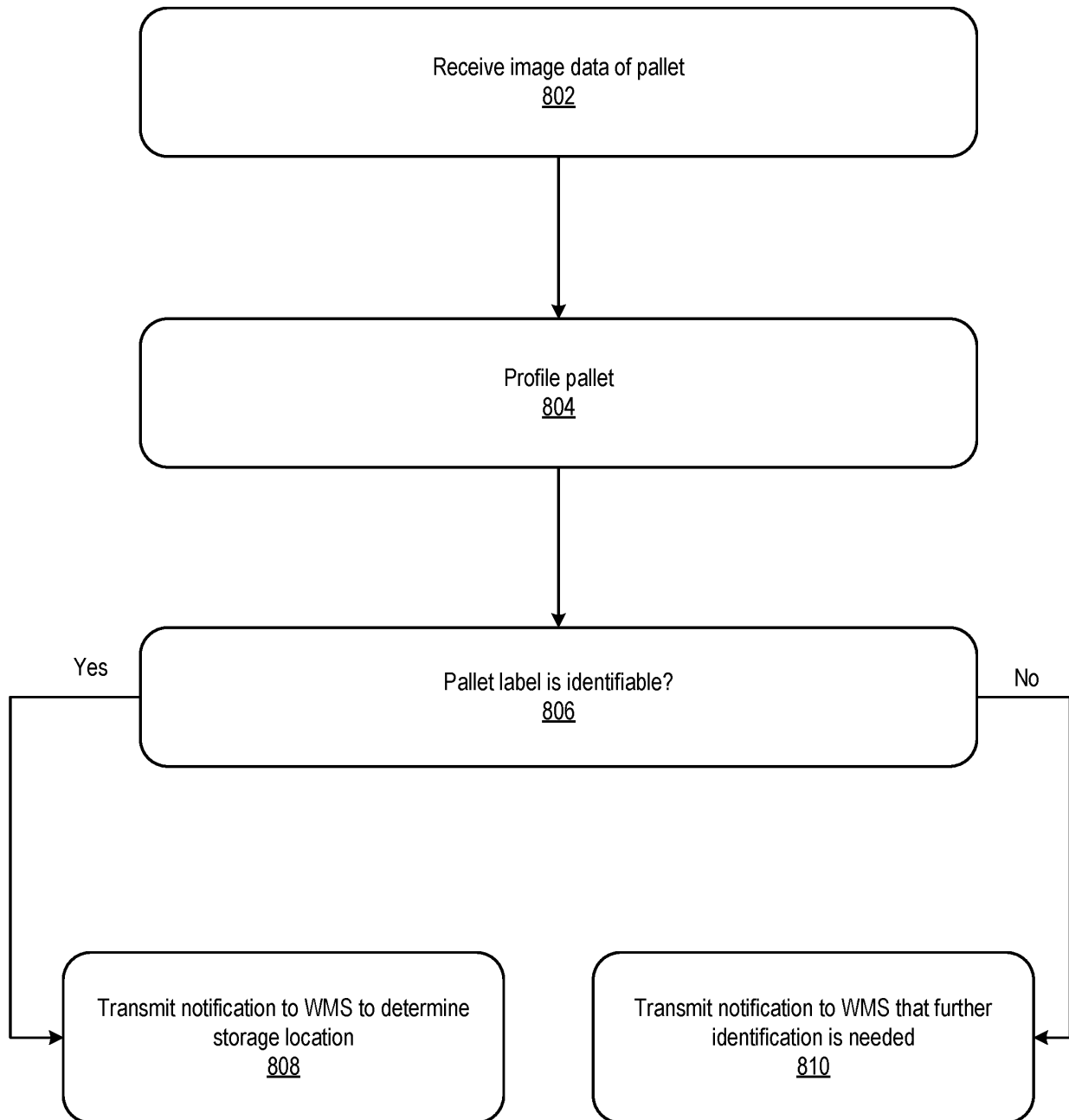


FIG. 8

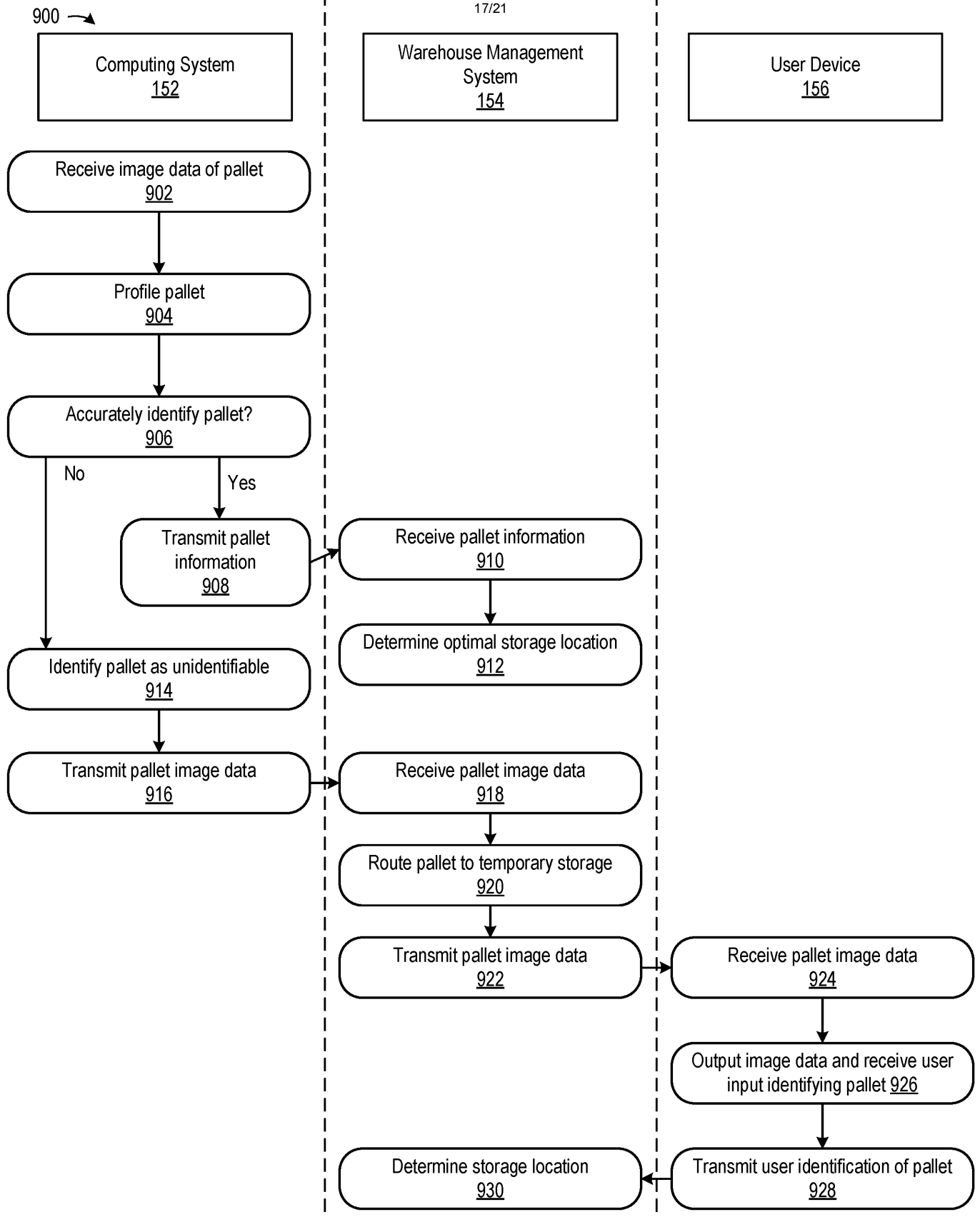


FIG. 9

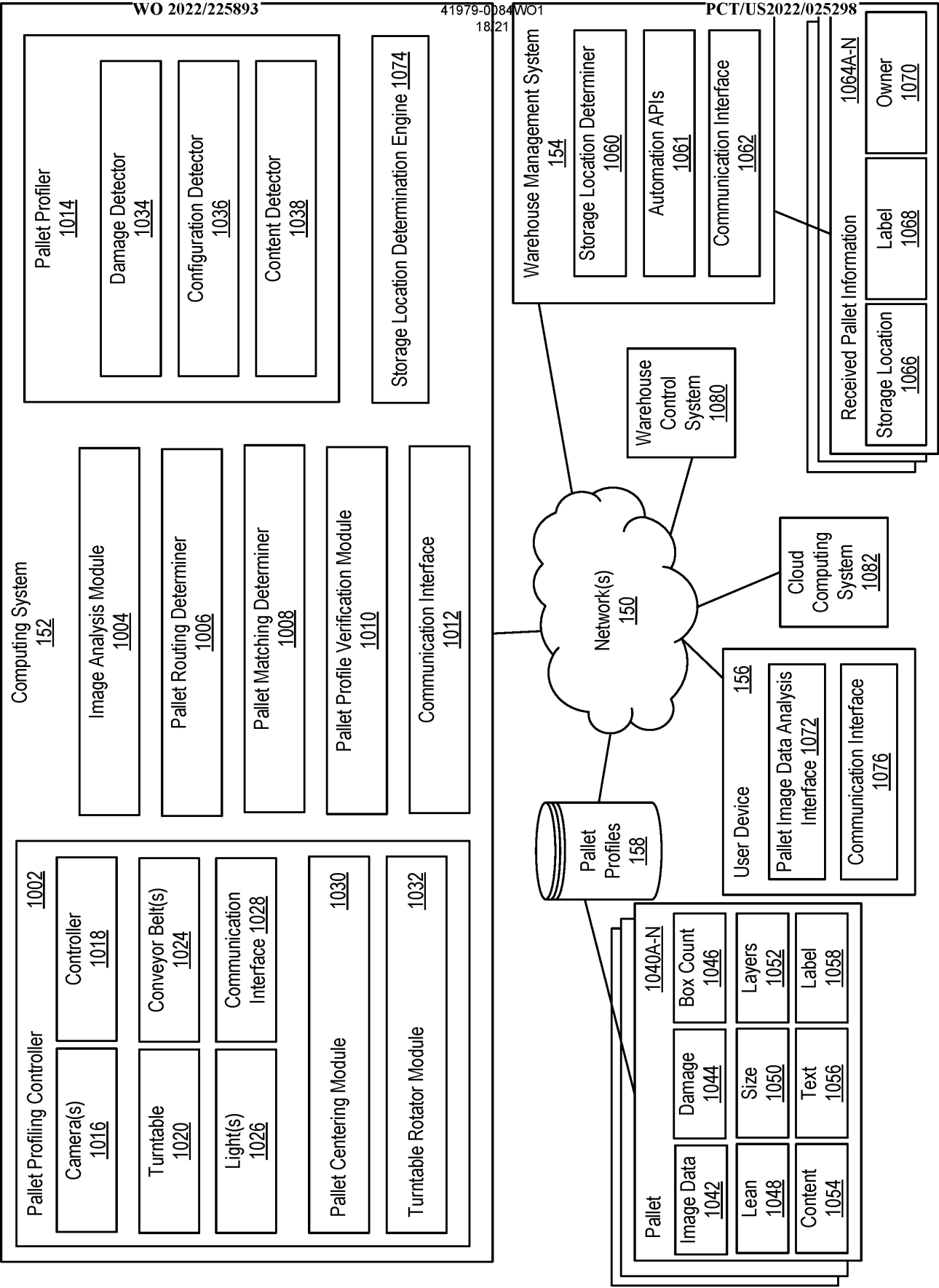


FIG. 10

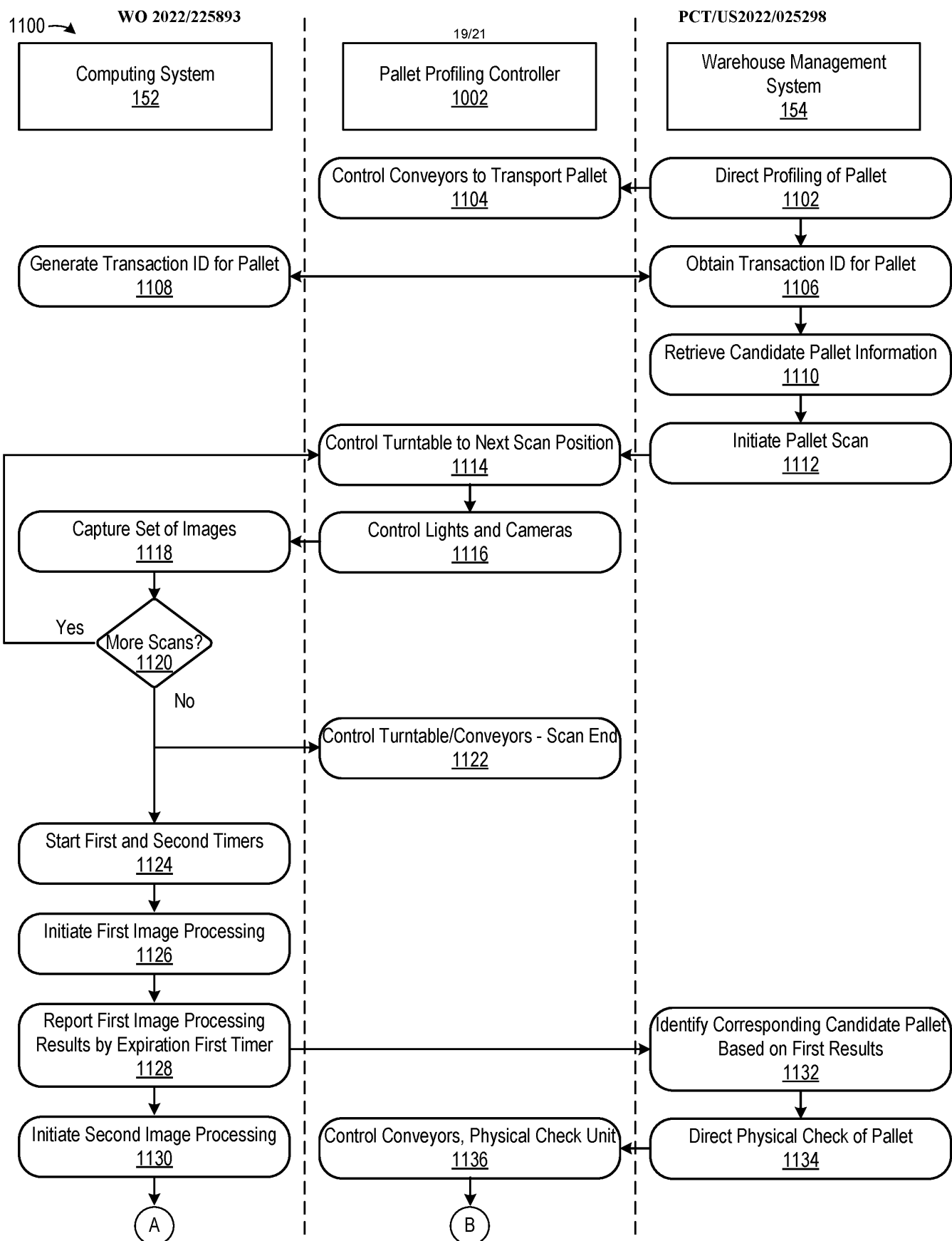


FIG. 11A

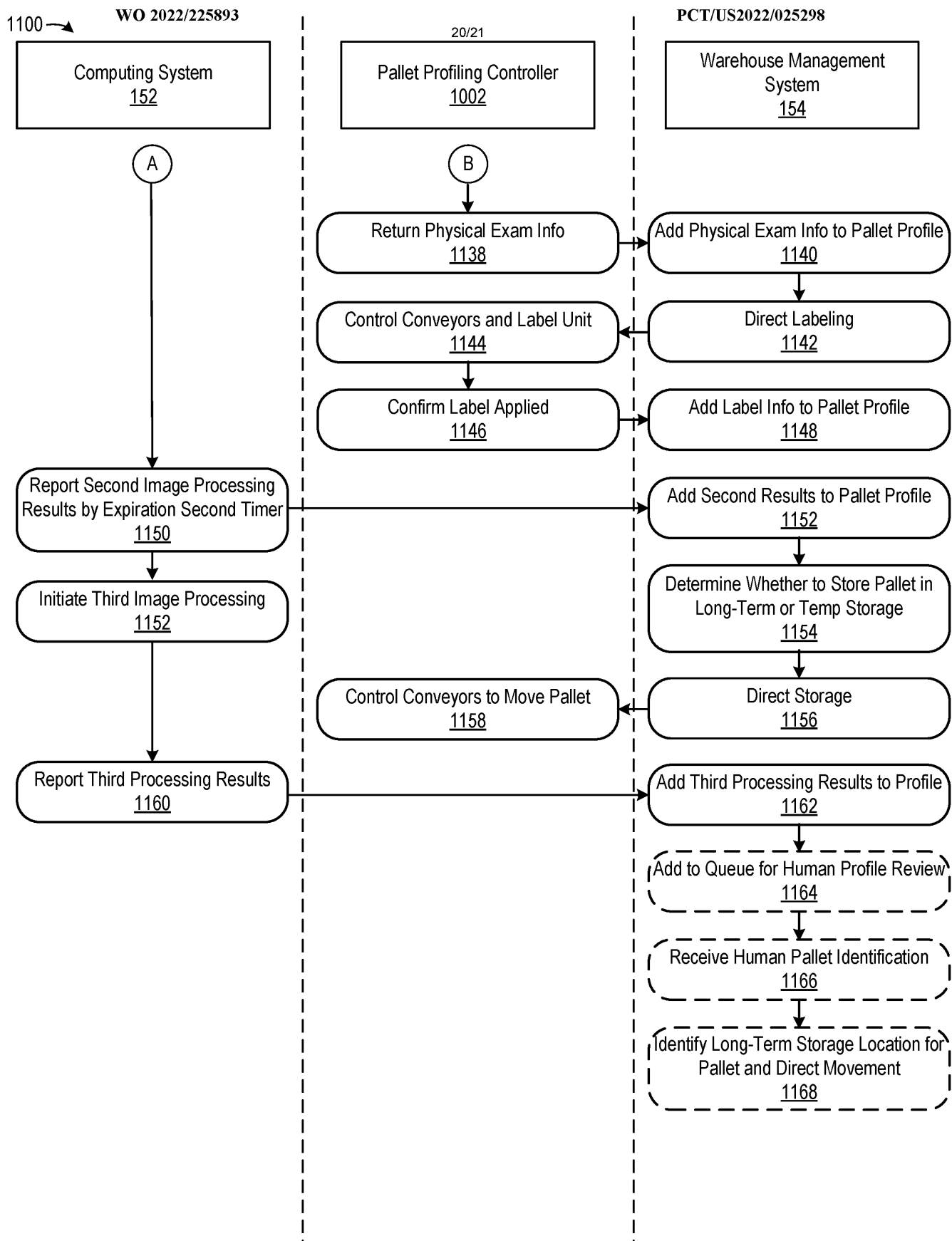


FIG. 11B

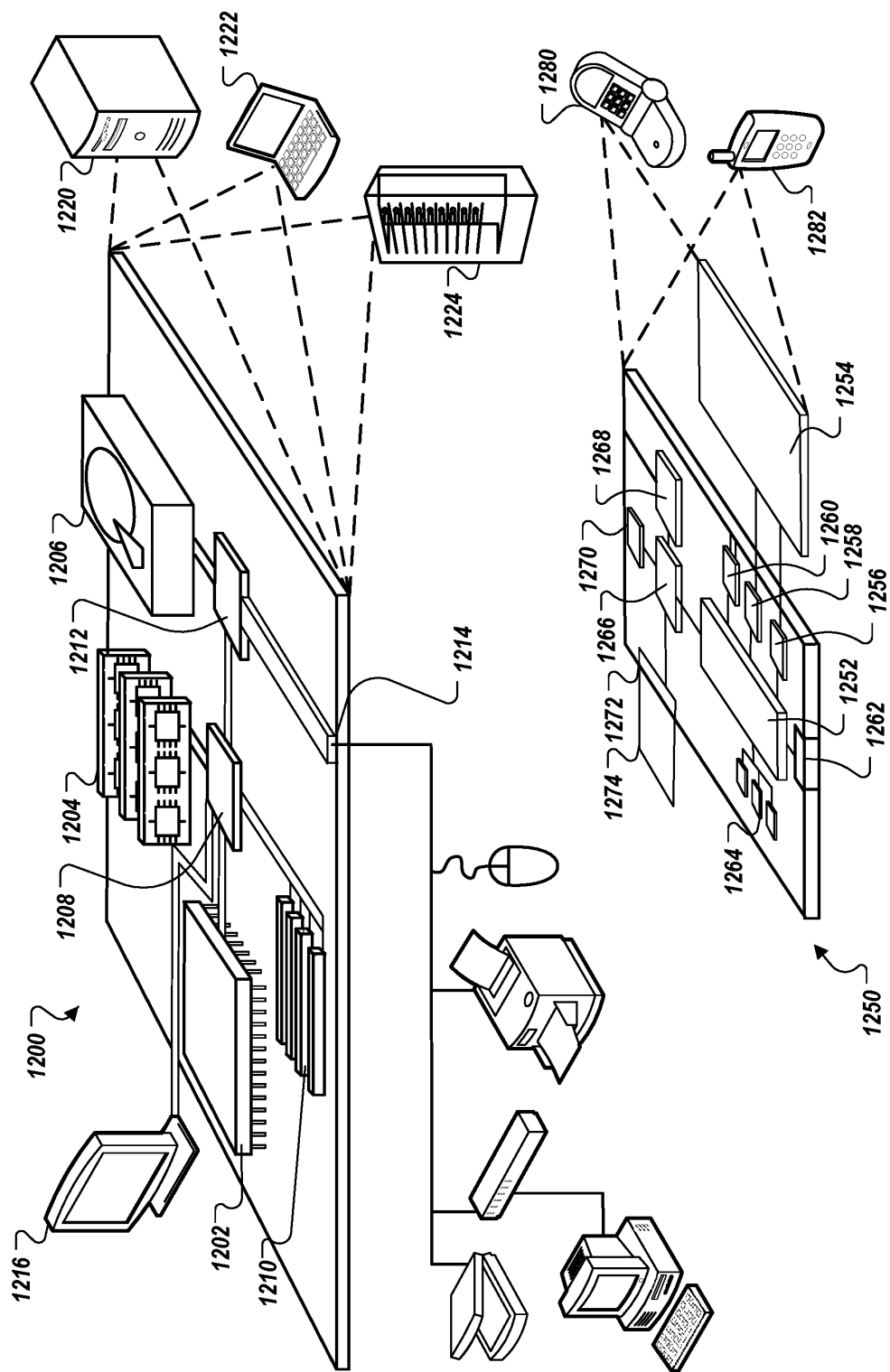


FIG. 12