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(71) Applicant (for all designated States except US): **TRU-TAG TECHNOLOGIES, INC.**; 1946 Young Street, Suite 288, Honolulu, HI 96826 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **PEARSON, Peter** [US/US]; 1946 Young Street, Suite 288, Honolulu, HI 96826 (US). **ZHOU, Ting** [US/US]; 1946 Young Street, Suite 288, Honolulu, HI 96826 (US). **LEARMONTH, Timothy** [US/US]; 1946 Young Street, Suite 288, Honolulu, HI 96826 (US). **O'NEILL, Michael, P.** [US/US]; 1946 Young Street, Suite 288, Honolulu, HI 96826 (US).

(74) Agent: **WONG, Terrence, L.**; Van Pelt, Yi & James LLP, 10050 N. Foothill Blvd., Suite 200, Cupertino, CA 95014 (US).

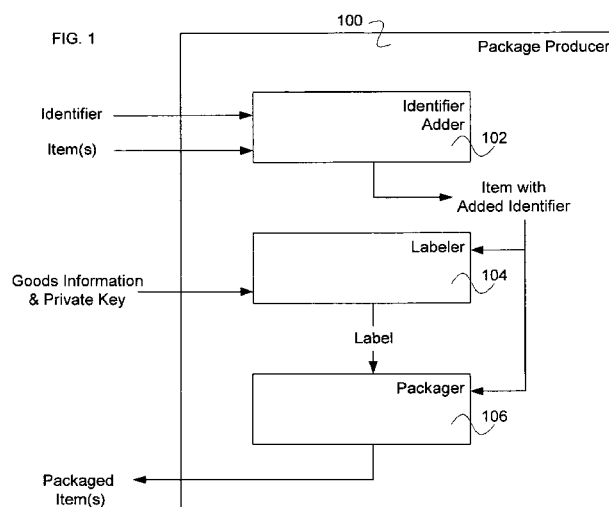
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(54) Title: SYSTEM FOR PRODUCING A PACKAGED ITEM WITH AN IDENTIFIER



(57) Abstract: A system for packaging an item with an identifier comprises an identifier adder, a labeler, and a packager. The identifier adder adds one or more types of silica-based tags to an item, wherein each type of silica-based tag has a first signature readable using an optical spectroscopic reader. A label is generated based at least in part on reading the one or more types of silica-based tags of the item using the optical spectroscopic reader. The label includes goods info. The packager includes the label on a package, and wherein the packager includes the item in the package.