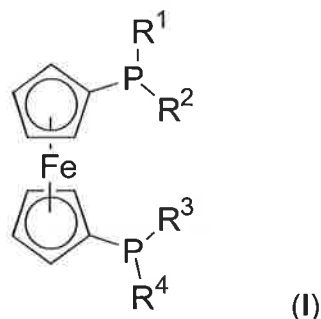


Abstract

Ferrocene-based compounds and palladium catalysts based thereon for the alkoxy carbonylation of ethylenically unsaturated compounds

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The invention relates to a compound of formula (I)



where

10 R^1, R^2, R^3, R^4 are each independently selected from $-(C_1-C_{12})$ -alkyl, $-(C_3-C_{12})$ -cycloalkyl, $-(C_3-C_{12})$ -heterocycloalkyl, $-(C_6-C_{20})$ -aryl, $-(C_3-C_{20})$ -heteroaryl;

at least one of the R^1, R^2, R^3, R^4 radicals is a $-(C_6-C_{20})$ -heteroaryl radical having at least six ring atoms;

and

15 R^1, R^2, R^3, R^4 , if they are $-(C_1-C_{12})$ -alkyl, $-(C_3-C_{12})$ -cycloalkyl, $-(C_3-C_{12})$ -heterocycloalkyl, $-(C_6-C_{20})$ -aryl, $-(C_3-C_{20})$ -heteroaryl or $-(C_6-C_{20})$ -heteroaryl,

may each independently be substituted by one or more substituents selected from

20 $-(C_1-C_{12})$ -alkyl, $-(C_3-C_{12})$ -cycloalkyl, $-(C_3-C_{12})$ -heterocycloalkyl, $-O-(C_1-C_{12})$ -alkyl, $-O-(C_1-C_{12})$ -alkyl- $-(C_6-C_{20})$ -aryl, $-O-(C_3-C_{12})$ -cycloalkyl, $-S-(C_1-C_{12})$ -alkyl, $-S-(C_3-C_{12})$ -cycloalkyl, $-COO-(C_1-C_{12})$ -alkyl, $-COO-(C_3-C_{12})$ -cycloalkyl, $-CONH-(C_1-C_{12})$ -alkyl, $-CONH-(C_3-C_{12})$ -cycloalkyl, $-CO-(C_1-C_{12})$ -alkyl, $-CO-(C_3-C_{12})$ -cycloalkyl, $-N-[(C_1-C_{12})$ -alkyl] $_2$, $-(C_6-C_{20})$ -aryl, $-(C_6-C_{20})$ -aryl- $-(C_1-C_{12})$ -alkyl, $-(C_6-C_{20})$ -aryl- $O-(C_1-C_{12})$ -alkyl, $-(C_3-C_{20})$ -heteroaryl, $-(C_3-C_{20})$ -heteroaryl- $-(C_1-C_{12})$ -alkyl, $-(C_3-C_{20})$ -heteroaryl- $O-(C_1-C_{12})$ -alkyl, $-COOH$, $-OH$, $-SO_3H$, $-NH_2$, halogen.

25 The invention further relates to precursors for preparation of the compound according to the invention, to Pd complexes comprising the compound according to the invention and to the use thereof in alkoxy carbonylation.

(No drawing to be published)