

ABSTRACT

A method for manufacturing a magnetic-disk glass substrate with which the appearance of cleaning stains on a main surface of a glass substrate is suppressed includes cleaning processing for cleaning a surface of the glass substrate and drying processing for drying the surface after the cleaning processing. The cleaning processing includes first liquid treatment in which the glass substrate is immersed in a first liquid containing water and a water-soluble solvent having a boiling point lower than that of water, and the first liquid contains the water-soluble solvent as a main component, and water in an amount of 3.0 wt% or more. Alternatively, the drying processing includes disposing the glass substrate in vapor of a second liquid containing water and a water-soluble solvent having a boiling point lower than that of water, and allowing a portion of droplets on the glass substrate to drip from the glass substrate while allowing droplets to form on the surface of the glass substrate. The second liquid contains the water-soluble solvent as a main component, and the water in an amount of more than 1.0 wt%.

[Figure. 1]