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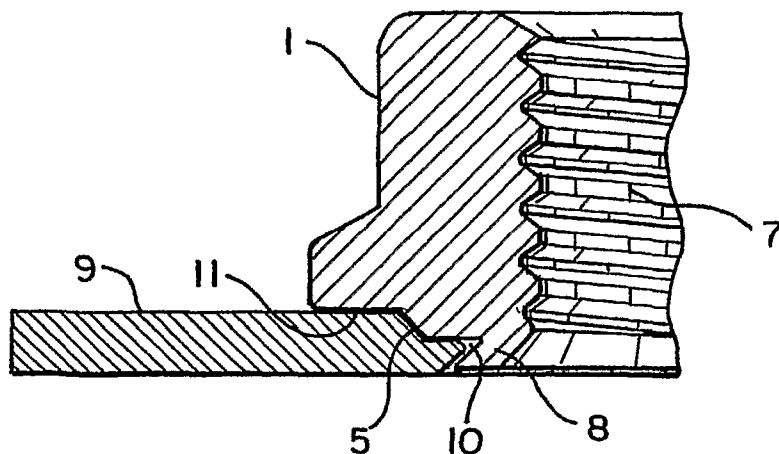
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(54) Title: ROTATABLE CAPTIVATED NUT



(57) Abstract: A captive clinch nut may be rotatably attached to an apertured sheet. The nut includes a body having an axial threaded bore and a flange forming a base of the nut body. The flange includes a surface on a bottom side thereof preferably unitary therewith for providing a bearing surface of reduced friction against the sheet. A displacer unitary with the nut body is located directly below the flange and has an outside diameter less than an outside diameter of the flange. A tubular flared shank unitary with the nut body extends coaxially from the displacer, and includes a neck immediately adjacent the displacer with an outside diameter less than the outside diameter of the displacer forming an undercut area between

the outside of the shank and an underside of the displacer for receiving the cold flow of metal of the sheet.

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