What is claimed is:

1. An ethylene-vinyl alcohol pellet comprising:

an ethylene-vinyl alcohol copolymer;

and fluorine-containing micro-particles each having a particle size with a diameter or a length of the major axis that is not greater than 20 μm;

wherein the fluorine-containing microparticles comprise a fluorinated polymer, and the fluorinated polymer comprises a copolymer derived from vinylidene fluoride (“VDF”), and hexafluoropropylene (“HFP”) or a copolymer derived from VDF, HFP, and tetrafluoroethylene (“TFE”).

2. The ethylene-vinyl alcohol pellet of claim 1, further comprising:

at least two melting point temperatures, a first melting point temperature and a second melting point temperature.

3. The ethylene-vinyl alcohol pellet of claim 2, wherein the first melting point temperature is from 100°C to 140°C.

4. The ethylene-vinyl alcohol pellet of claim 3, wherein the first melting point temperature is from 105°C to 135°C.

5. The ethylene-vinyl alcohol pellet of claim 2, wherein the second melting point temperature is from 150°C to 195°C.

6. The ethylene-vinyl alcohol pellet of claim 5, wherein the second melting point temperature is from 158°C to 190°C.

7. The ethylene-vinyl alcohol pellet of claim 1, wherein fluorine-containing micro-particles comprise 1.5 to 48 weight% of fluorine, based on the total weight of carbon, oxygen and fluorine elements.

8. The ethylene-vinyl alcohol pellet of claim 1, wherein the ethylene-vinyl alcohol copolymer has a degree of saponification of 99.5 mole% or more.

9. The ethylene-vinyl alcohol pellet of claim 1 being free of polyalkyleneoxides.

10. The ethylene-vinyl alcohol pellet of claim 1, wherein the diameter or the length of the major axis of the fluorine-containing micro-particles is 1.0 to 19 μm.

11. The ethylene-vinyl alcohol pellet of claim 10, wherein the diameter or the length of the major axis of the fluorine-containing micro-particles is 1.2 to 16 μm.

12. The ethylene-vinyl alcohol pellet of claim 1, wherein the ethylene-vinyl alcohol copolymer has an ethylene content of 20 to 50 mole%.

13. The ethylene-vinyl alcohol pellet of claim 12, wherein the ethylene content is 25 to 45 mole%.

14. A film comprising the ethylene-vinyl alcohol of claim 1, wherein the film has a Charpy impact strength of at least 2.3 KJ/m^2 according to ISO 179-1 at 23°C and an elongation at break of at least 17.8% according to ISO 527-2 at 23°C.

15. The film of claim 14, wherein the film has a Charpy impact strength of at least 2.6 KJ/m^2 according to ISO 179-1 at a temperature of 23°C.

16. The film of claim 14, wherein the film has an elongation at break of at least 20%.

17. The ethylene-vinyl alcohol pellet of claim 1, wherein the ethylene-vinyl alcohol copolymer comprises an ethylene content of 20 to 50 mole% and has a degree of saponification of 99.5 mole% or more; and the fluorine-containing microparticles comprise a fluorinated polymer;

and wherein the ethylene-vinyl alcohol pellet comprises at least two melting point temperatures, a first melting point temperature of 100°C to 140°C and a second melting point temperature of 150°C to 195°C.

18. A film comprising the ethylene-vinyl alcohol of claim 17, wherein the film has a Charpy impact strength of at least 2.3 KJ/m^2 according to ISO 179-1 at a temperature of 23°C and an elongation at break of at least 17.8% according to ISO 527-2 at a temperature of 23°C.