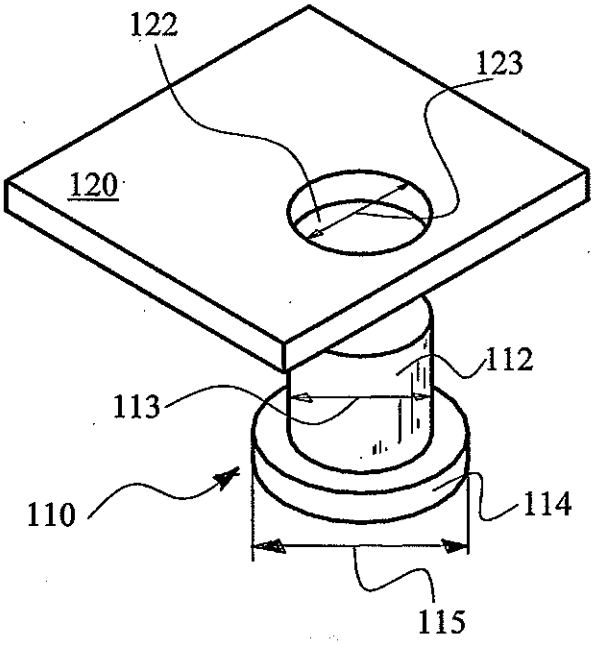


FIG. 1

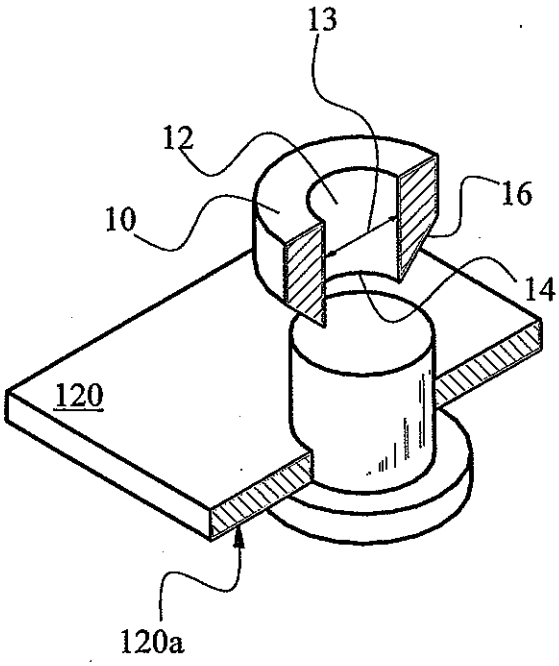


FIG. 2A

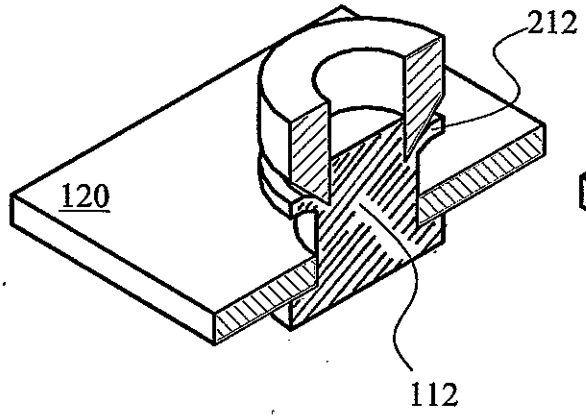


FIG. 3A

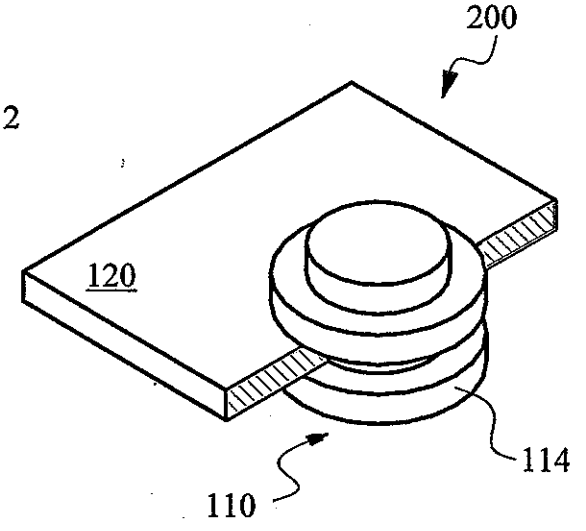


FIG. 4

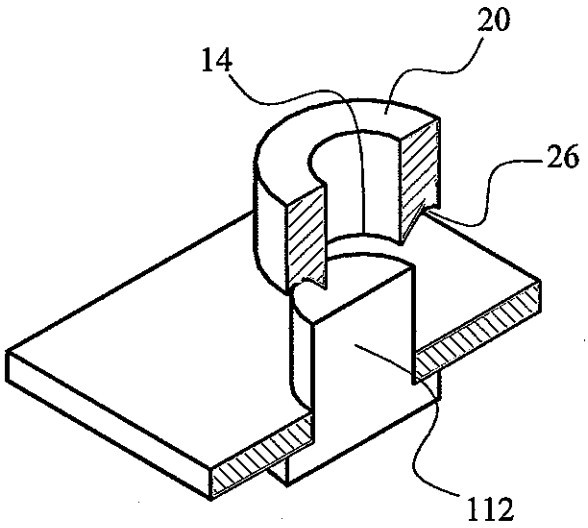


FIG. 2B

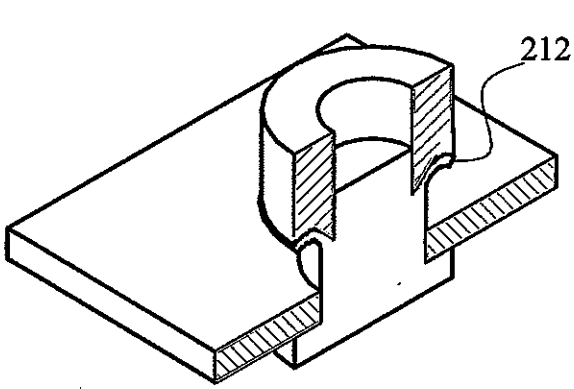


FIG. 3B

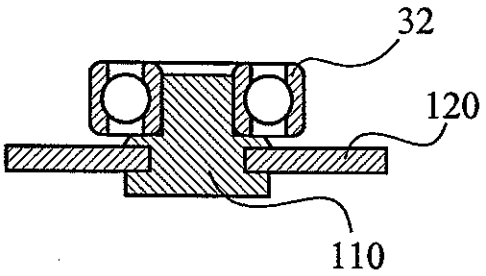


Fig. 5A

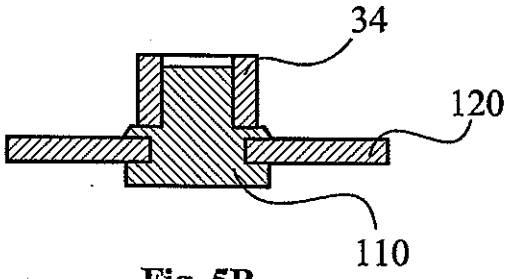


Fig. 5B

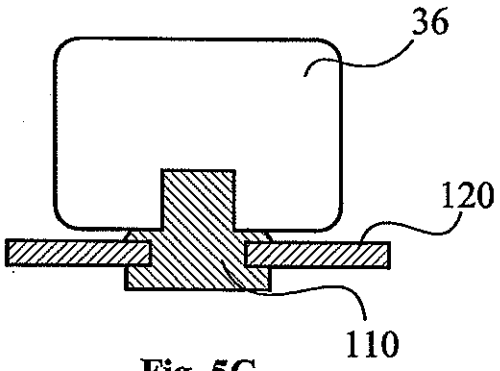


Fig. 5C

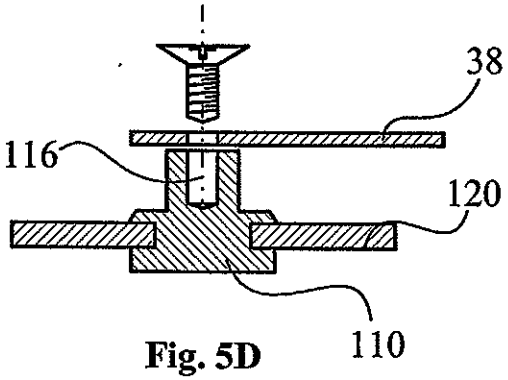


Fig. 5D

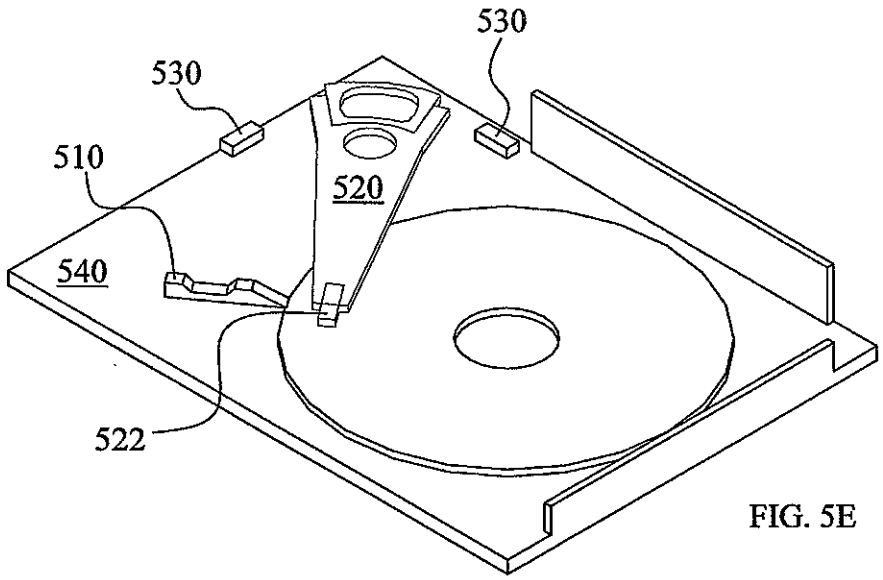


FIG. 5E

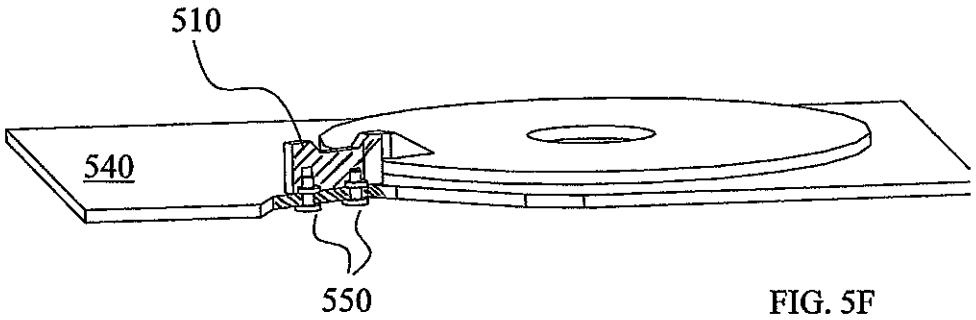


FIG. 5F

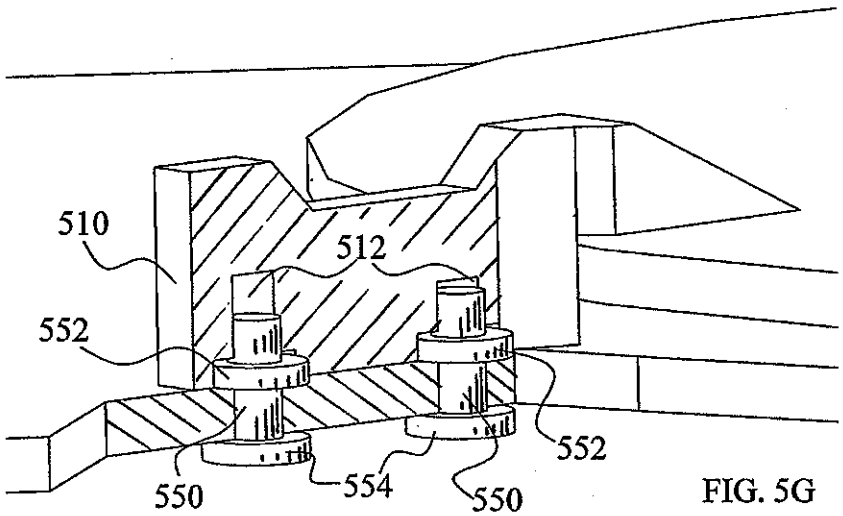


FIG. 5G

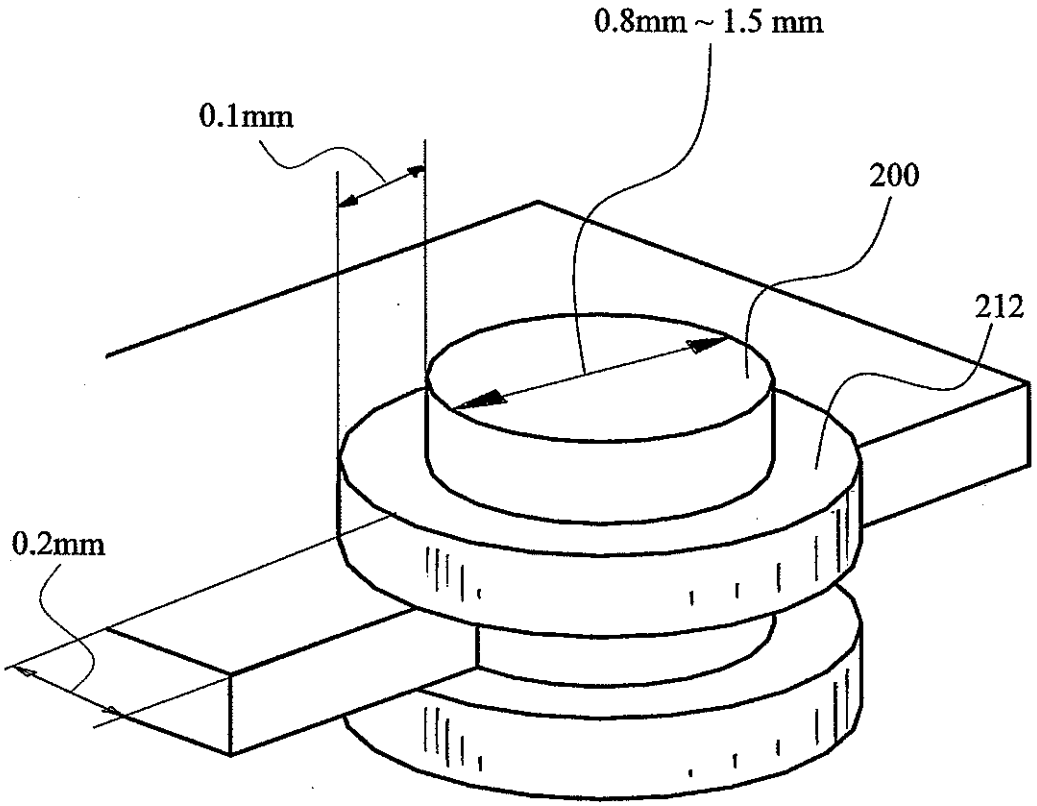


FIG. 5H

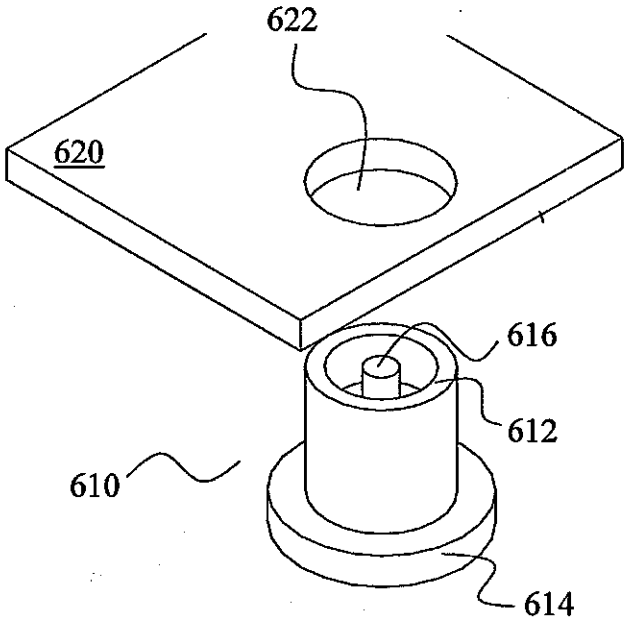


FIG. 6A

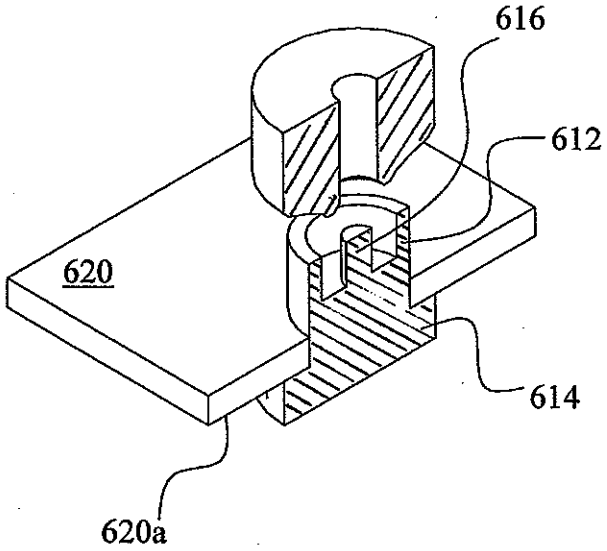


FIG. 6B

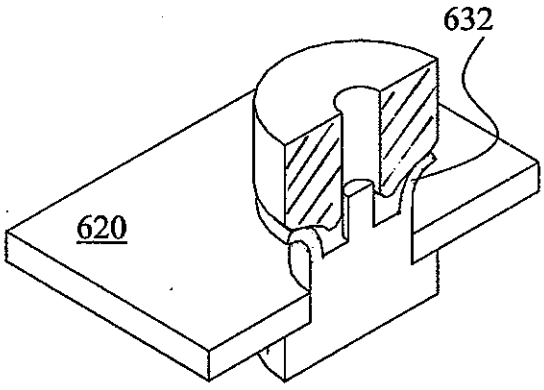


FIG. 6C

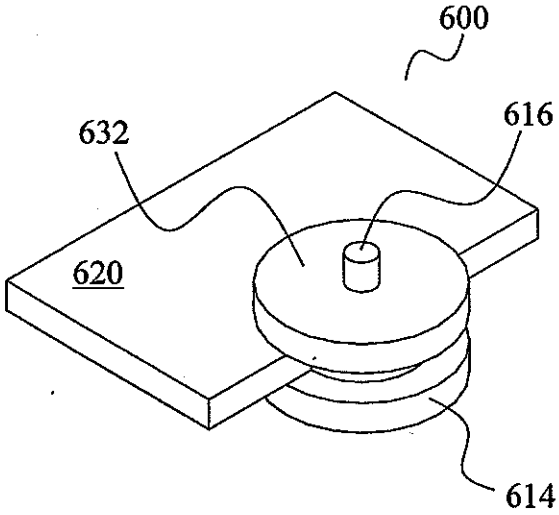


FIG. 6D

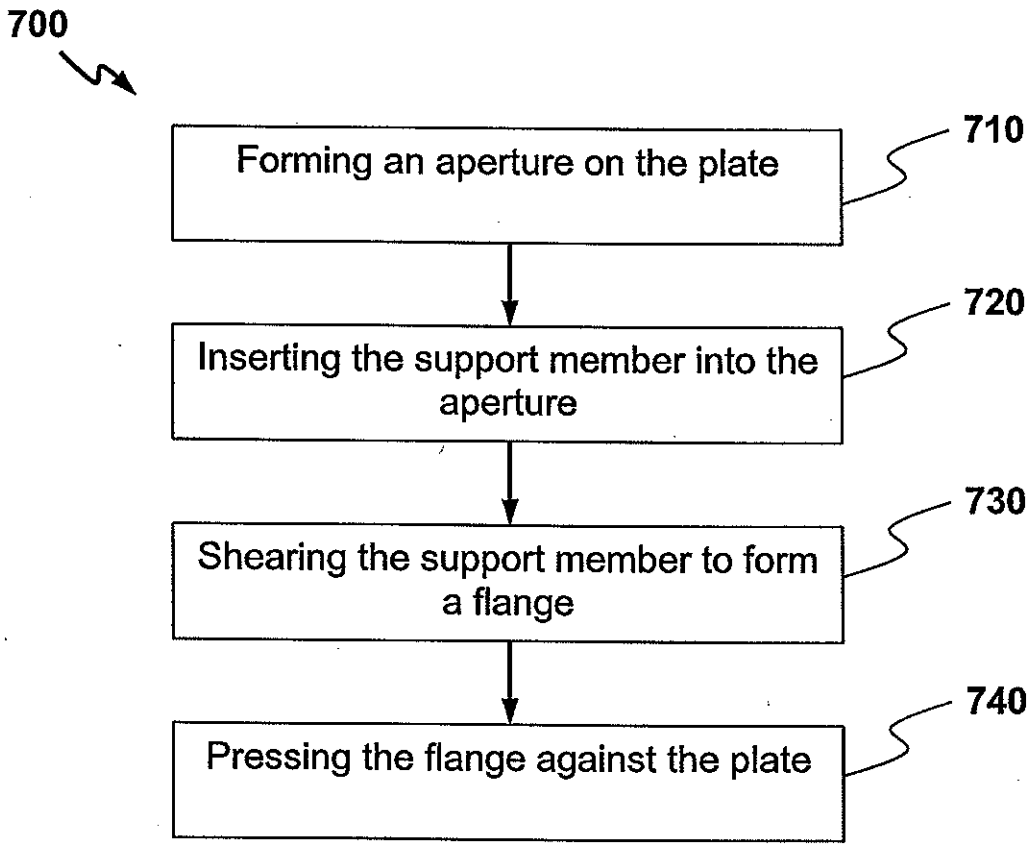

700
Forming an aperture on the plate
710
Inserting the support member into the aperture
720
Shearing the support member to form a flange
730
Pressing the flange against the plate
740

FIG. 7

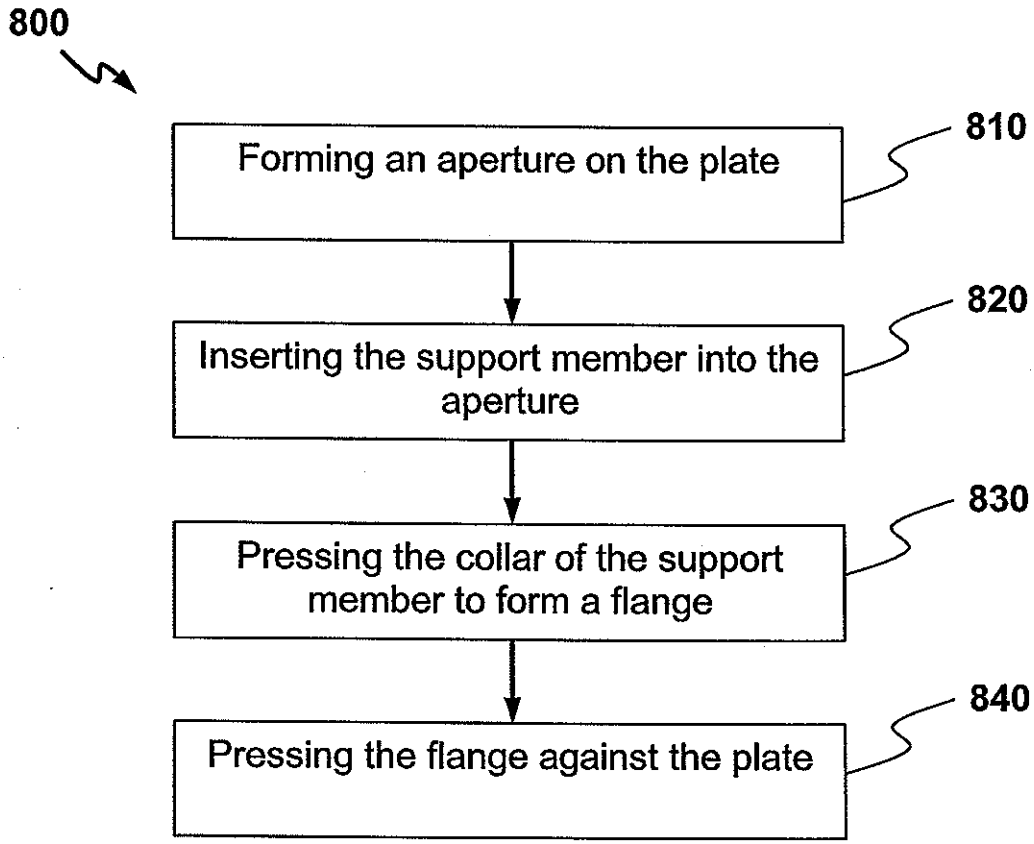

800
Forming an aperture on the plate
810
Inserting the support member into the aperture
820
Pressing the collar of the support member to form a flange
830
Pressing the flange against the plate
840

FIG. 8