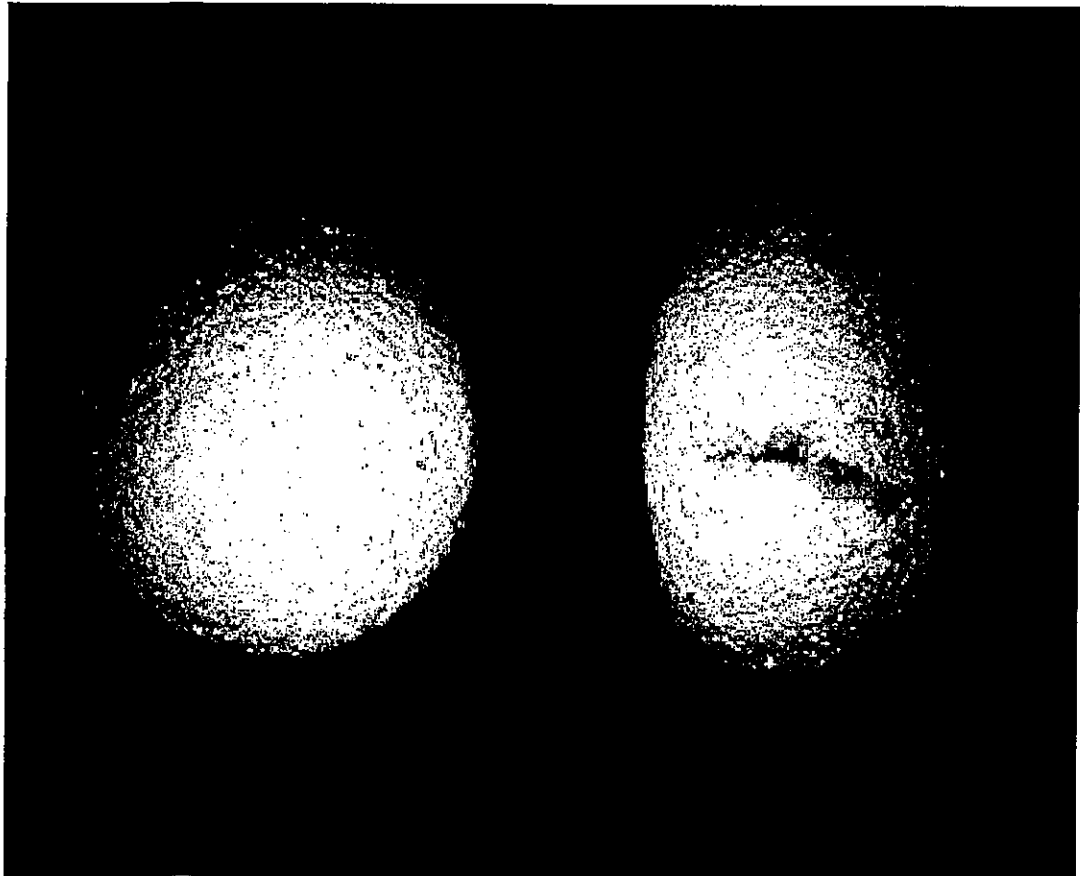
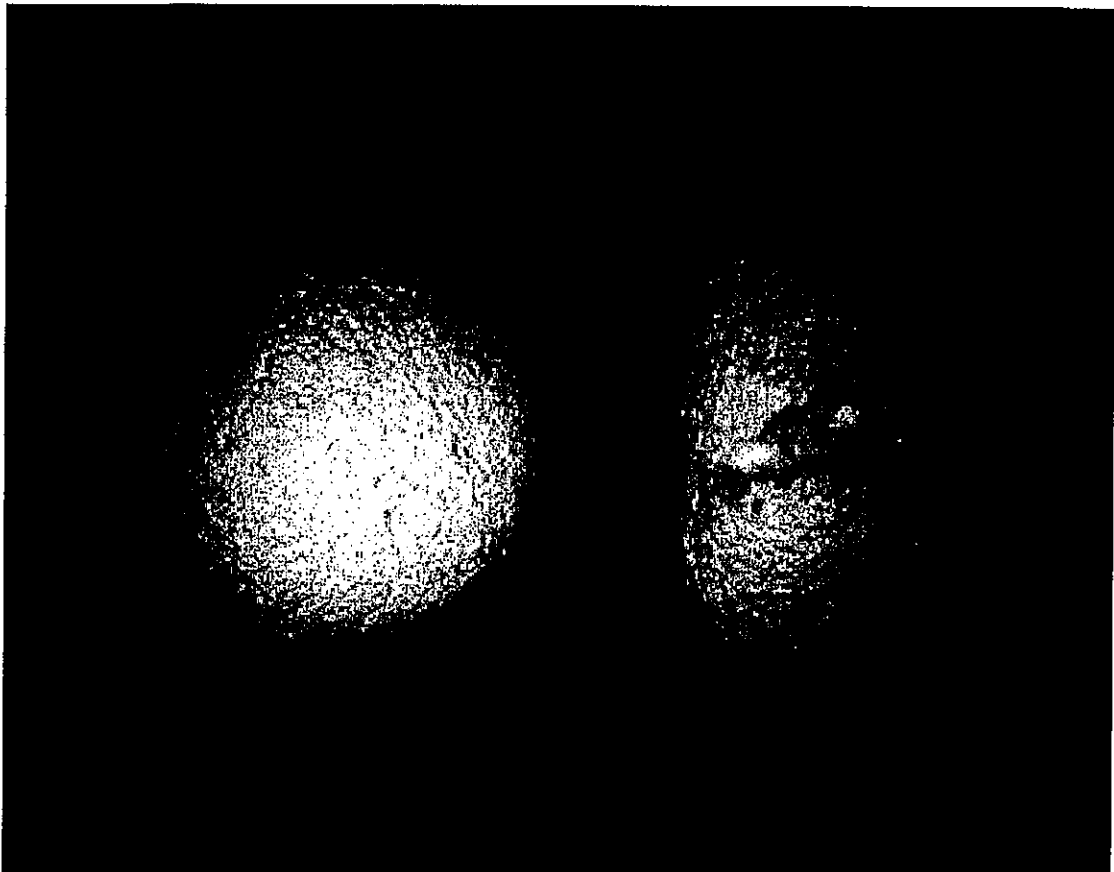


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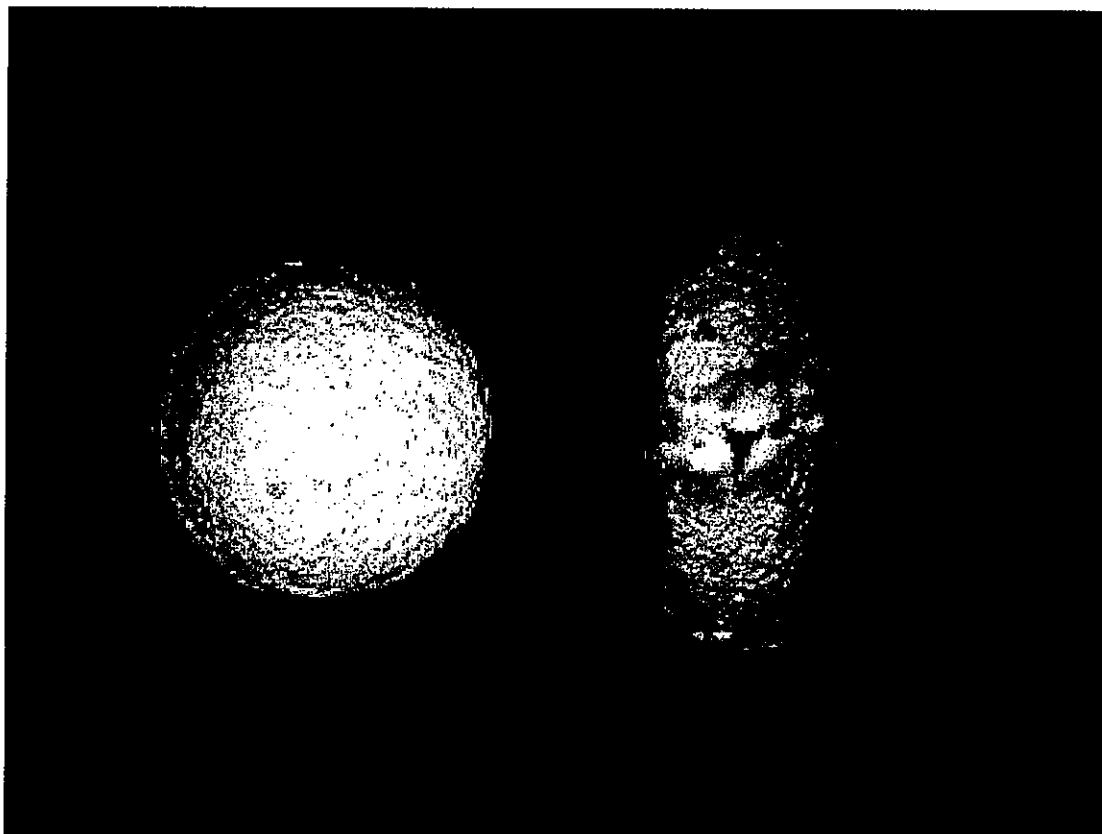
**Fig. 1**

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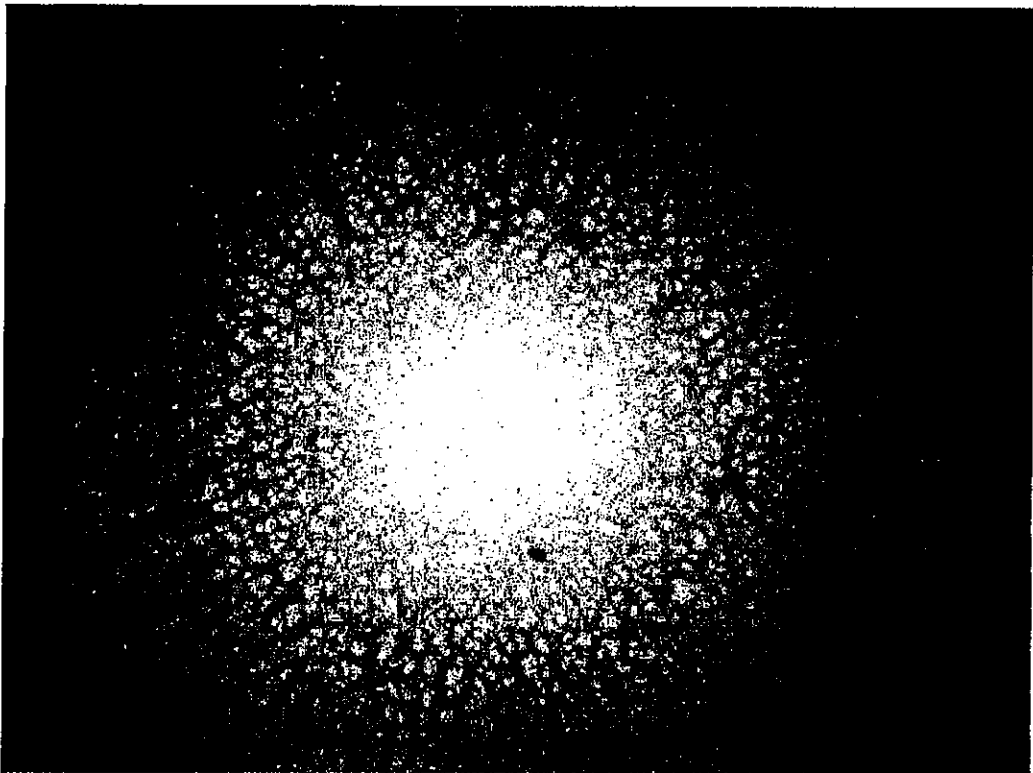
**Fig. 2**

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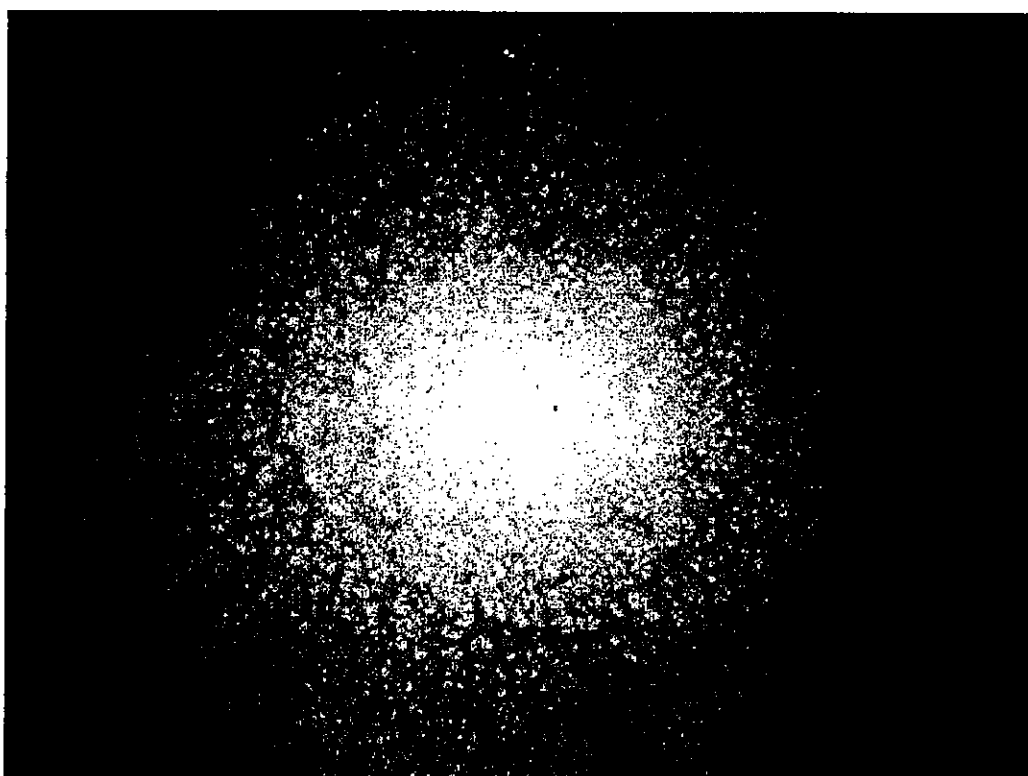
**Fig. 3**

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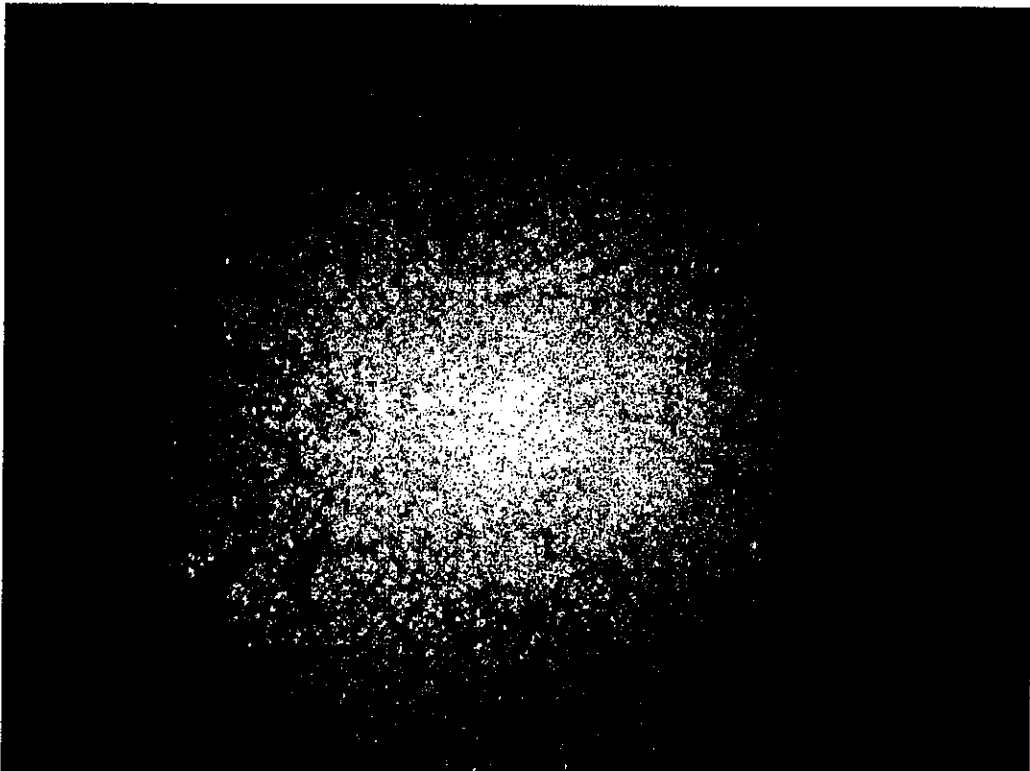
**Fig. 4**

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**Fig. 5**

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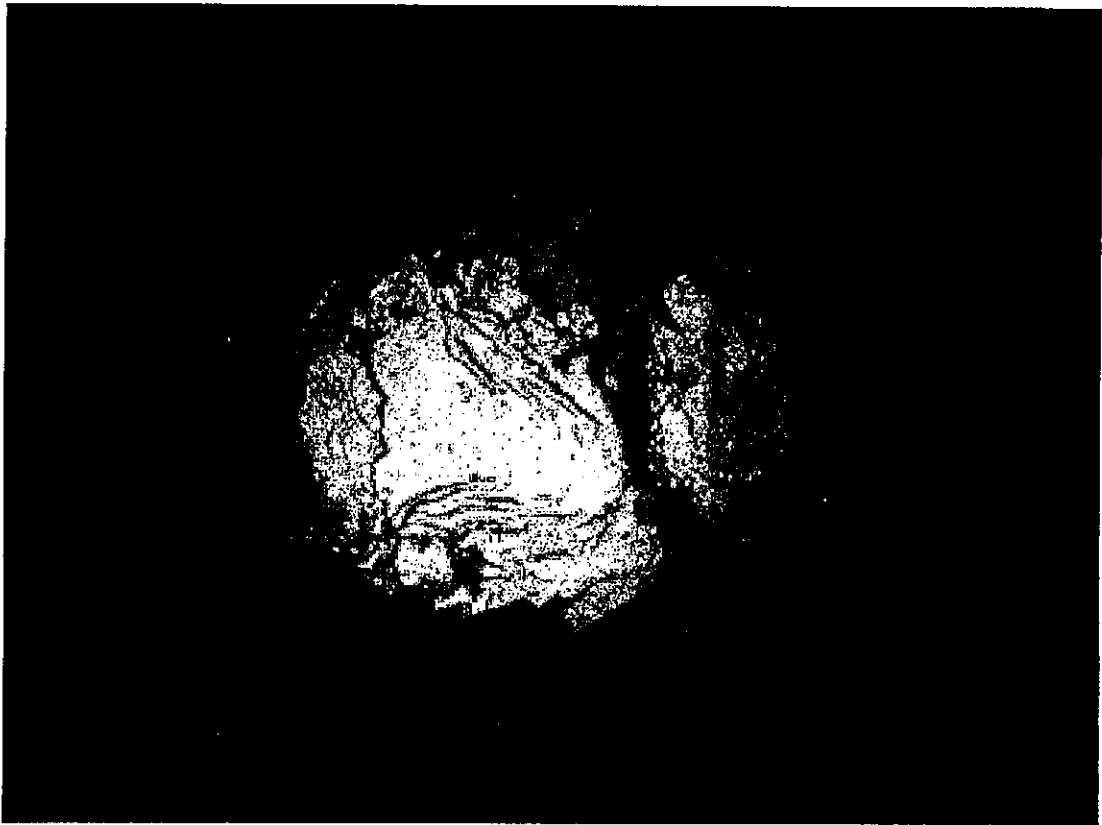
**Fig. 6**

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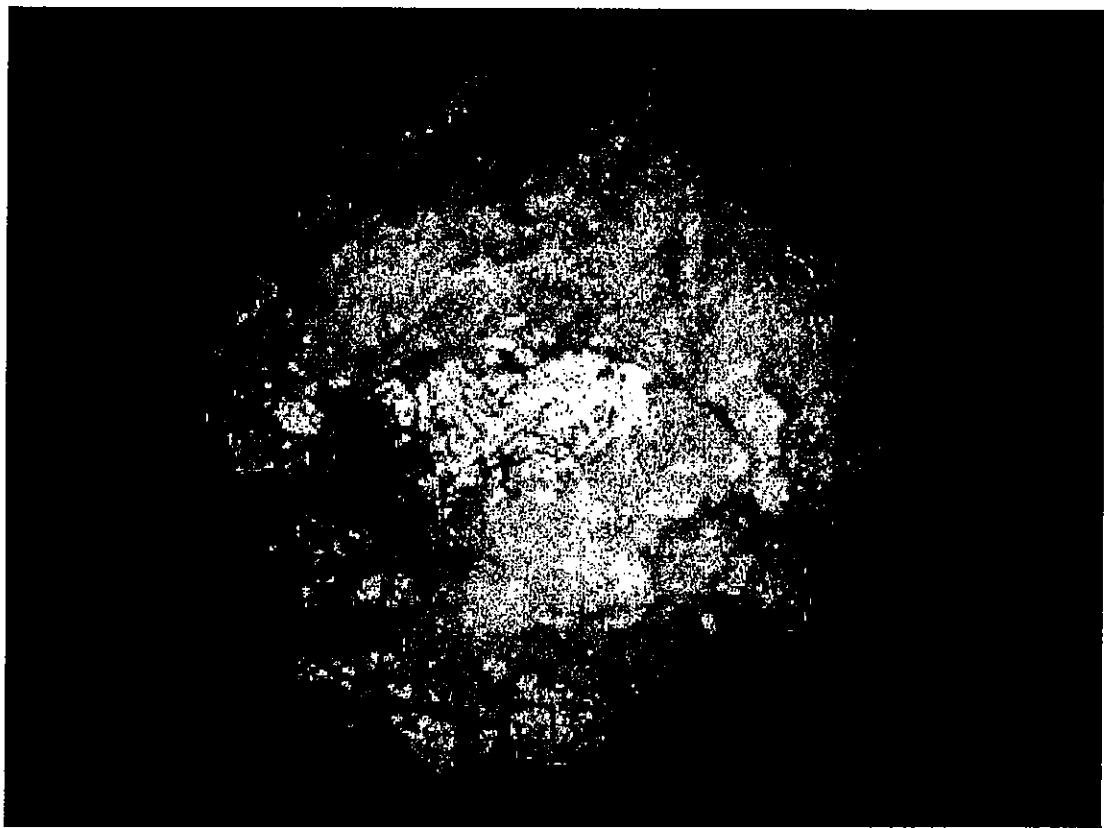
**Fig. 7**

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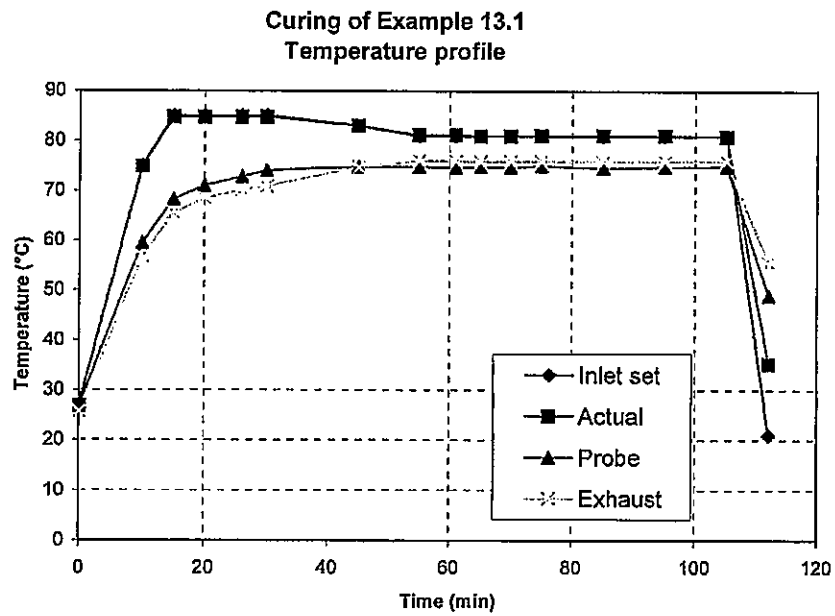
**Fig. 8**

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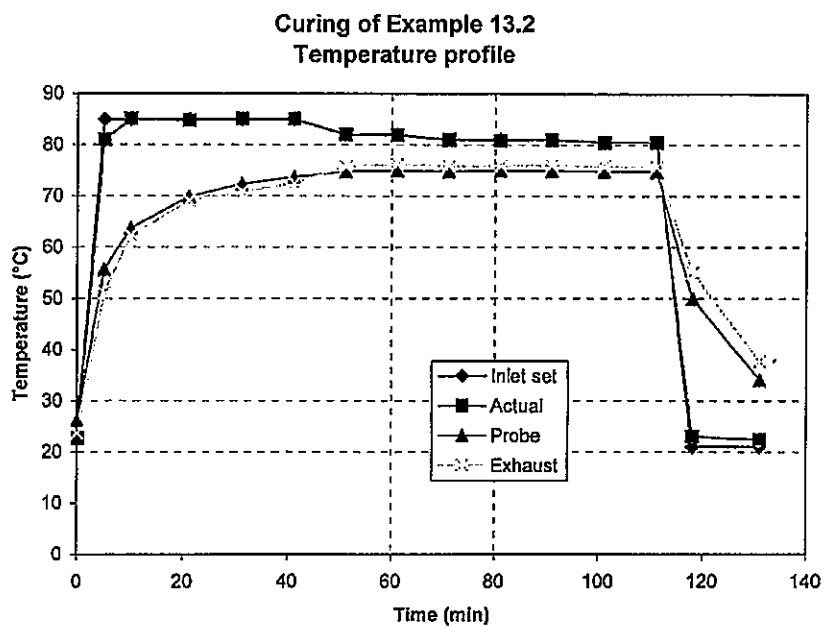


**Fig. 9**

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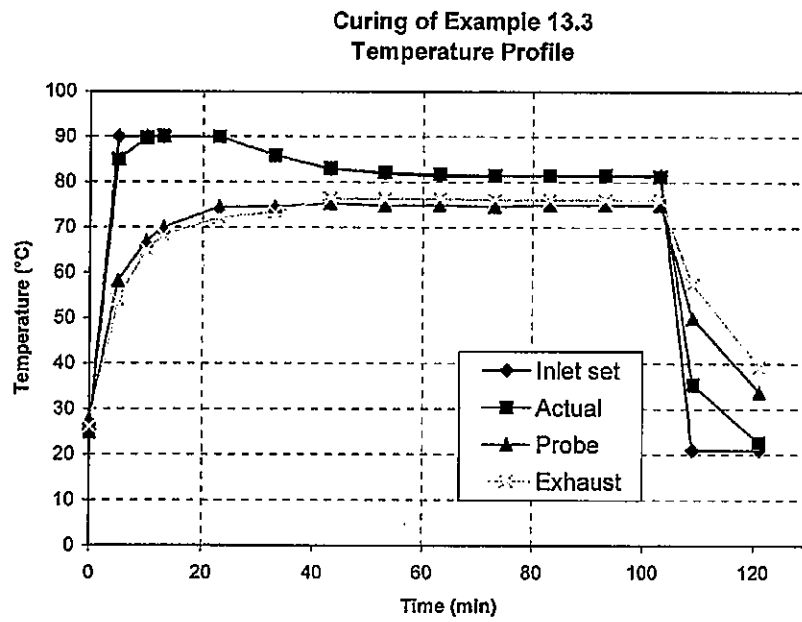


**Fig. 10**

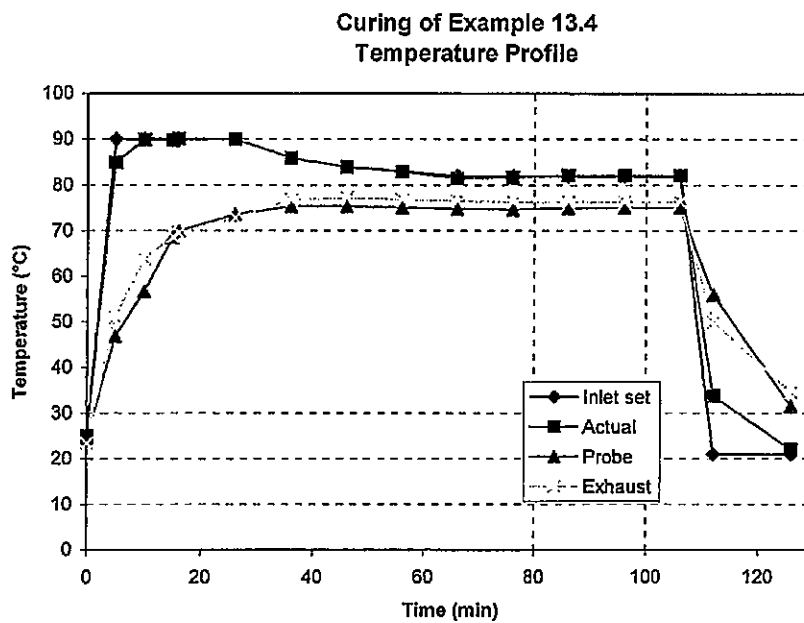


**Fig. 11**

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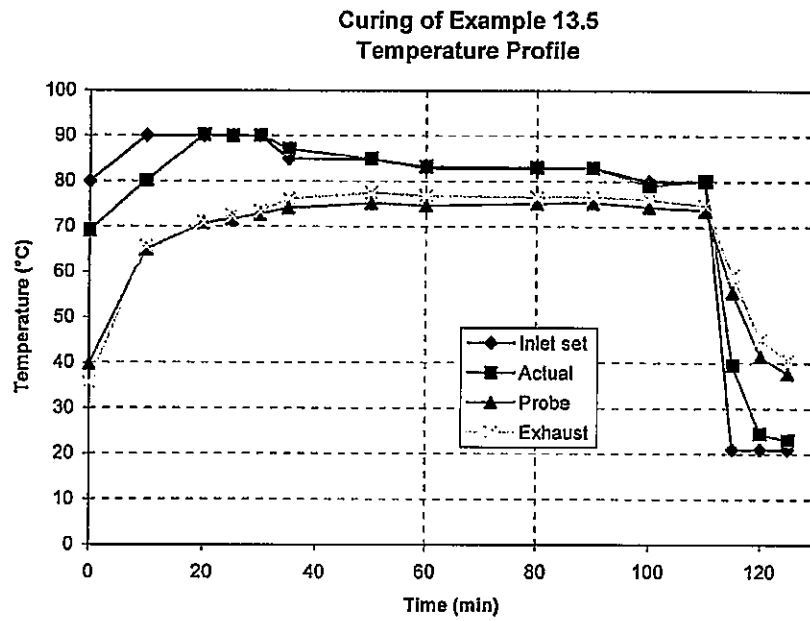


**Fig. 12**

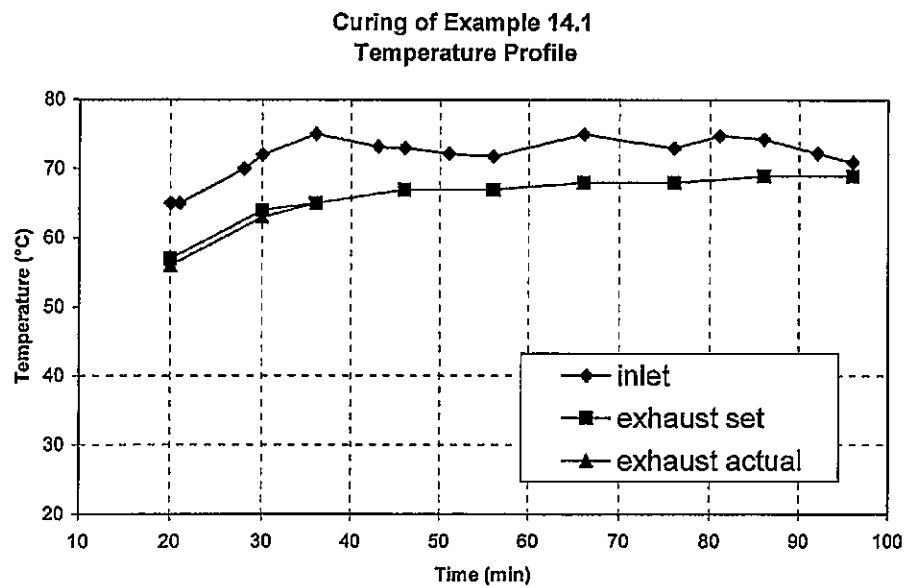


**Fig. 13**

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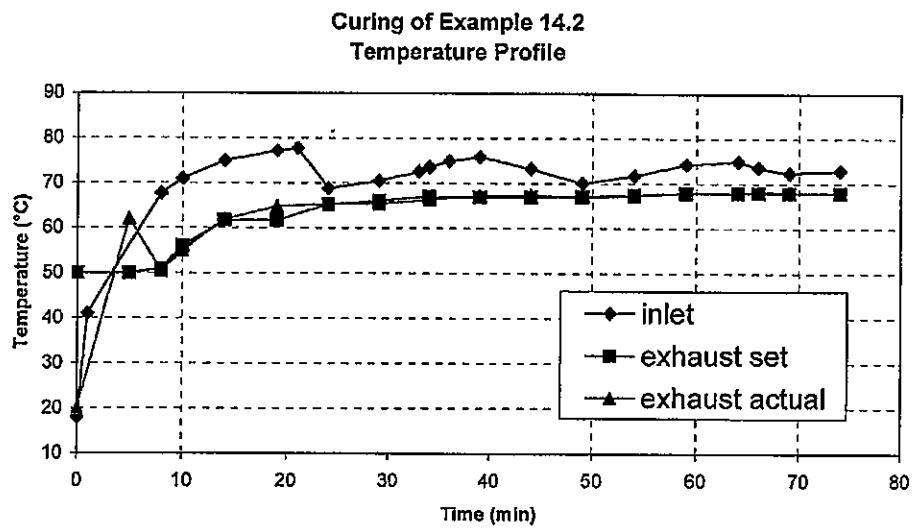


**Fig. 14**

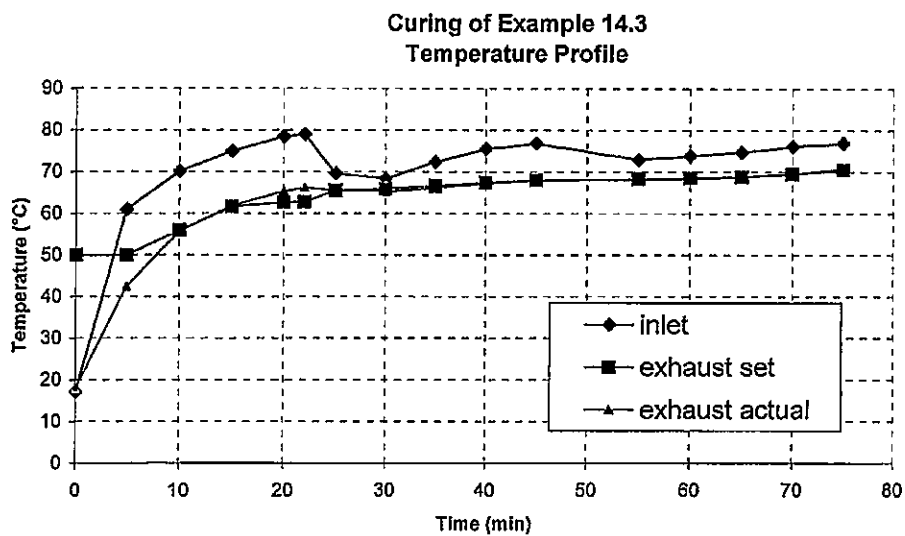


**Fig. 15**

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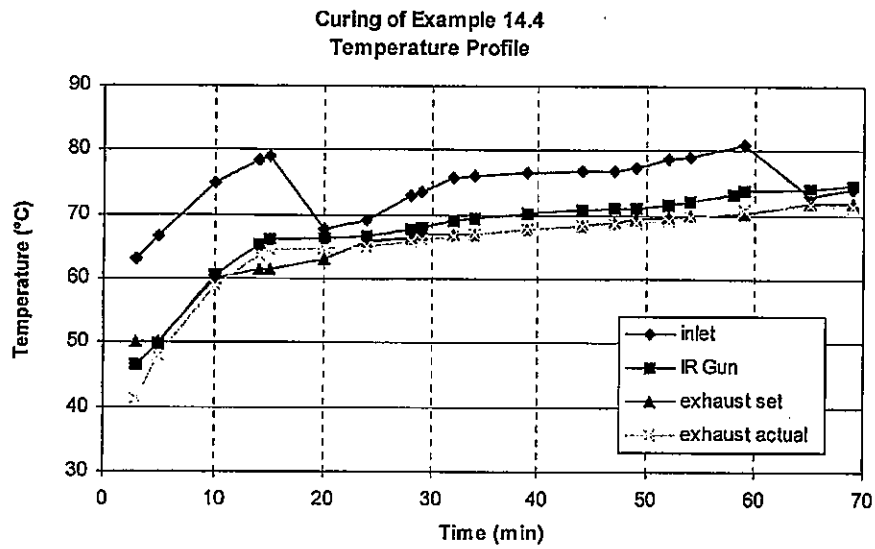


**Fig. 16**

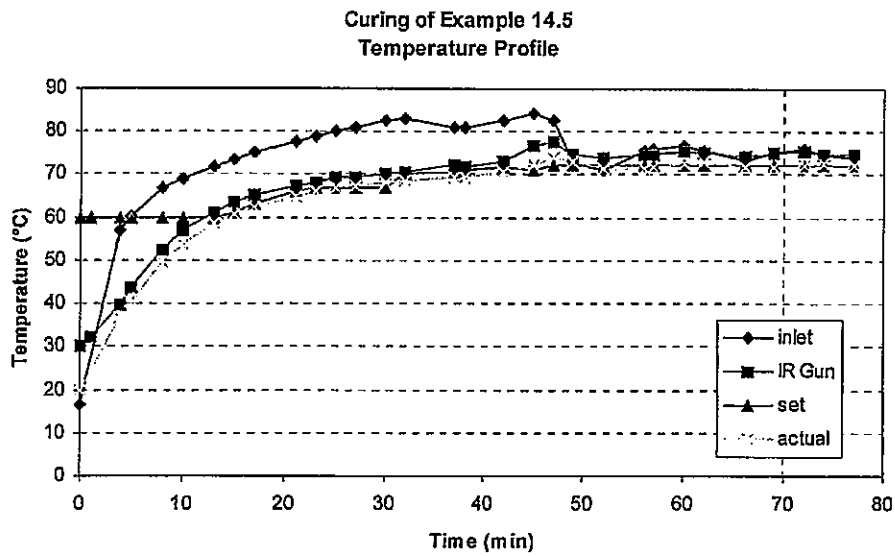


**Fig. 17**

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**Fig. 18**



**Fig. 19**

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Example 20  
Indentation Test of Example 13.1 tablet

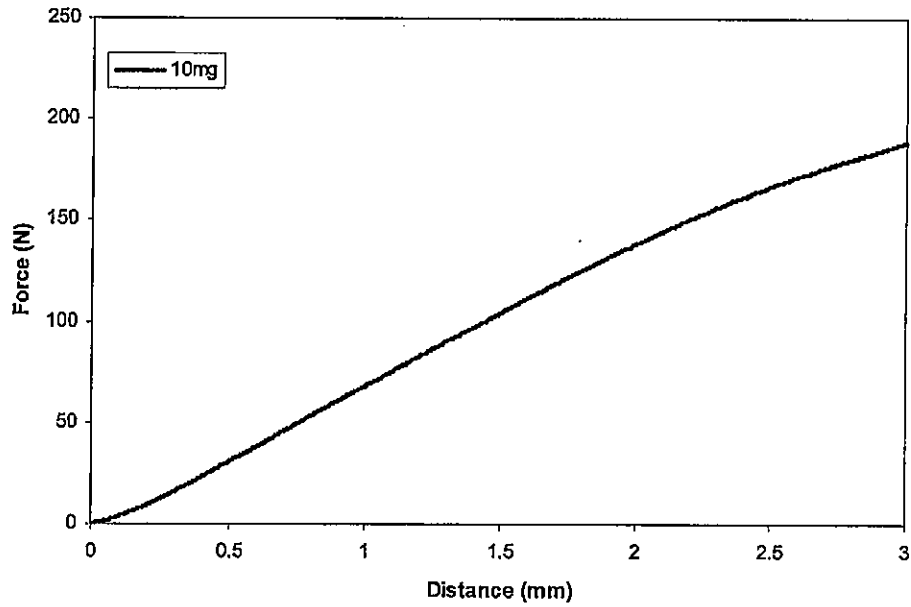


Fig. 20

Example 20  
Indentation Test of Example 13.2 tablet

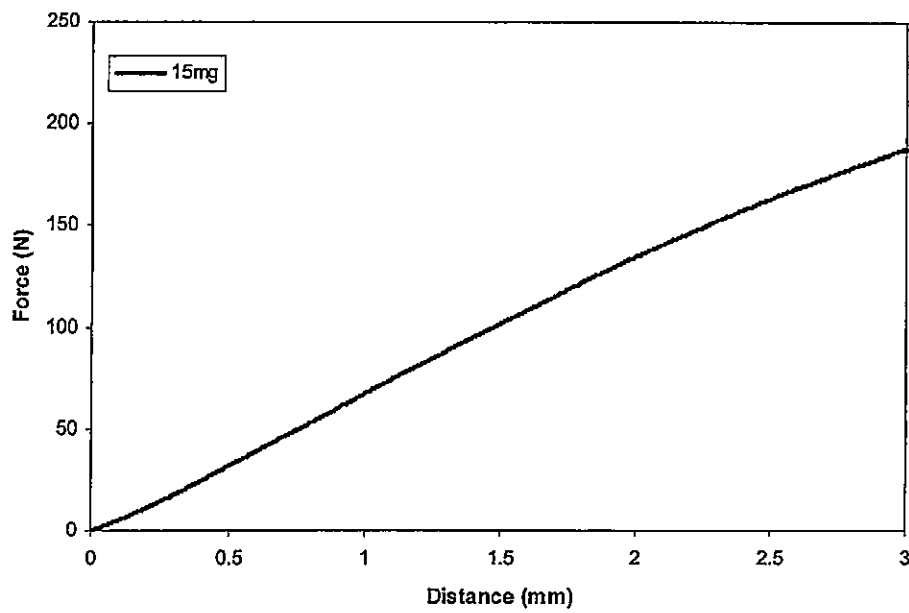


Fig. 21

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Example 20  
Indentation Test of Example 13.3 tablet

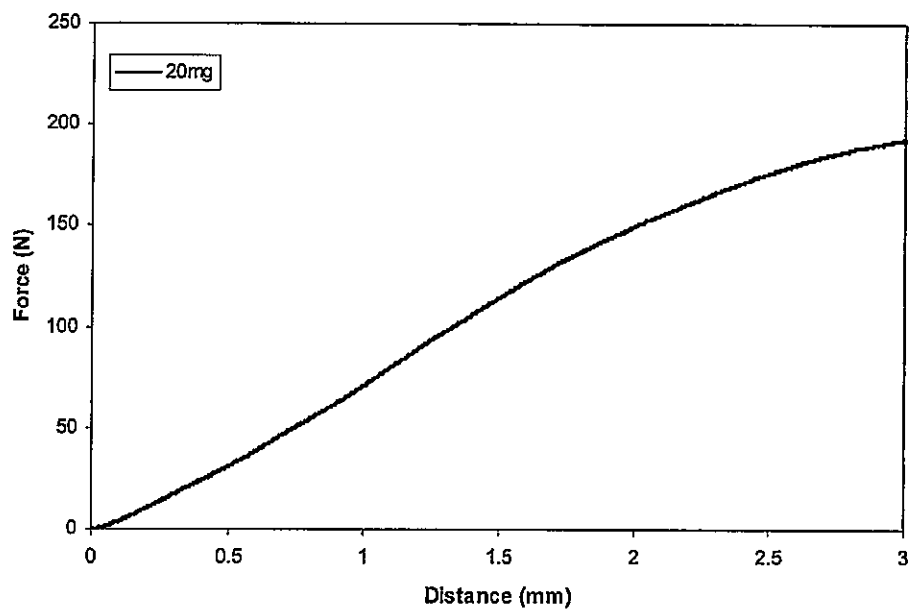


Fig. 22

Example 20  
Indentation Test of Example 13.4 tablet

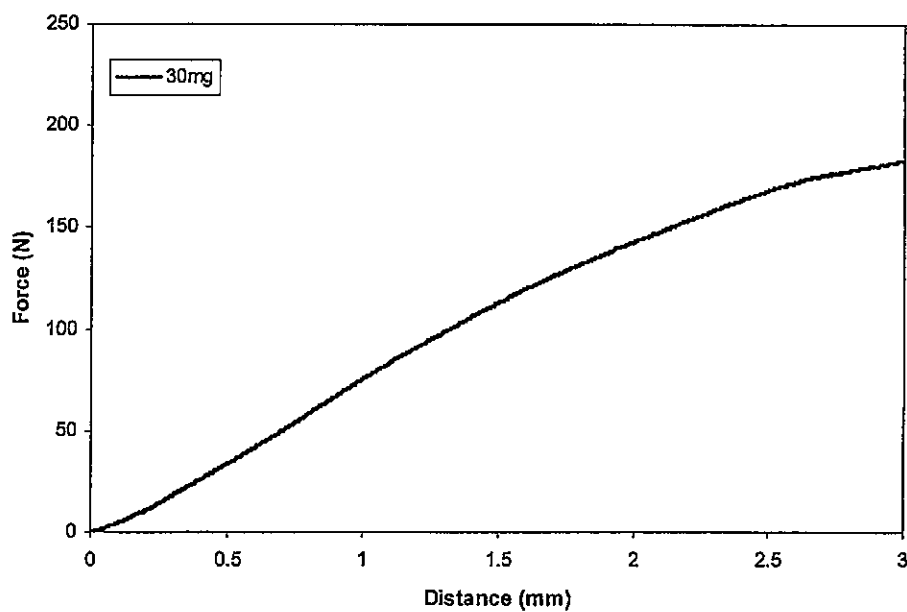


Fig. 23

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Example 20  
Indentation Test of Example 13.5 tablet

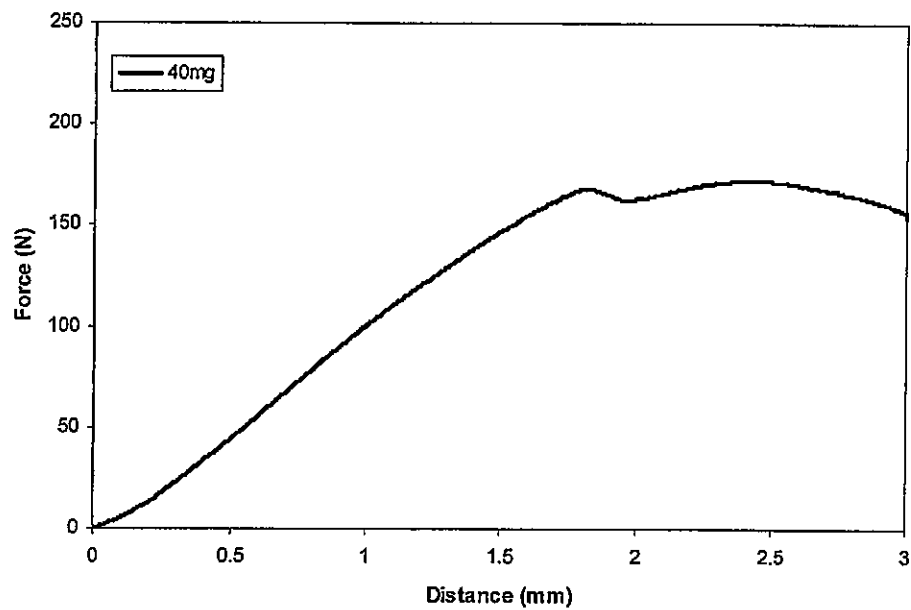


Fig. 24

Example 20  
Indentation Test of Example 17.1 tablet

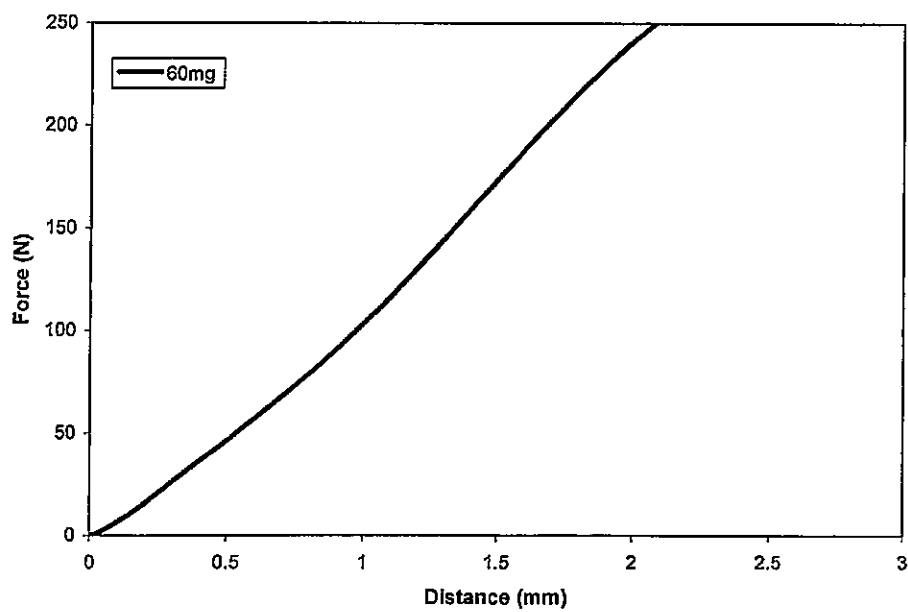


Fig. 25

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Example 20  
Indentation Test of Example 18.2 tablet

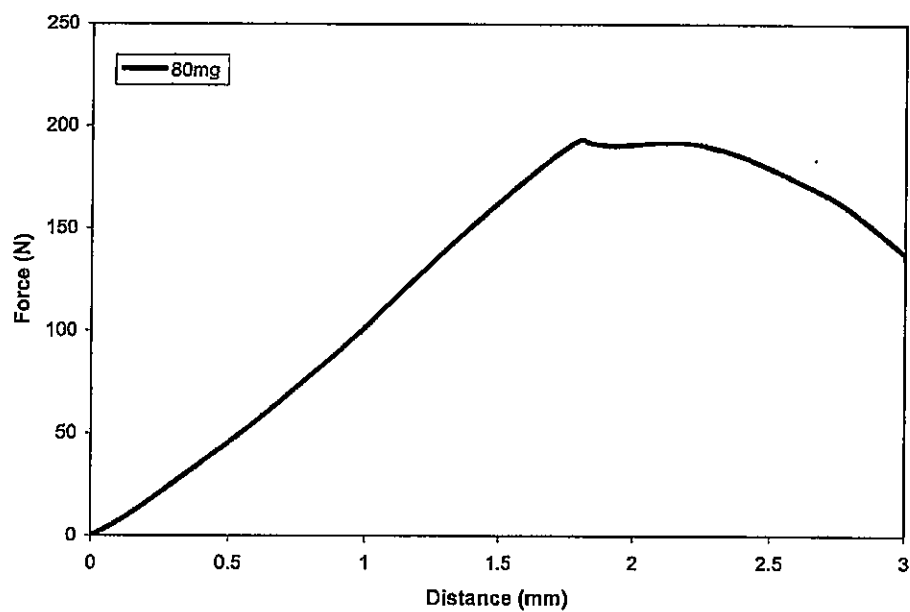


Fig. 26

Example 20  
Indentation Test of Example 14.1 tablet

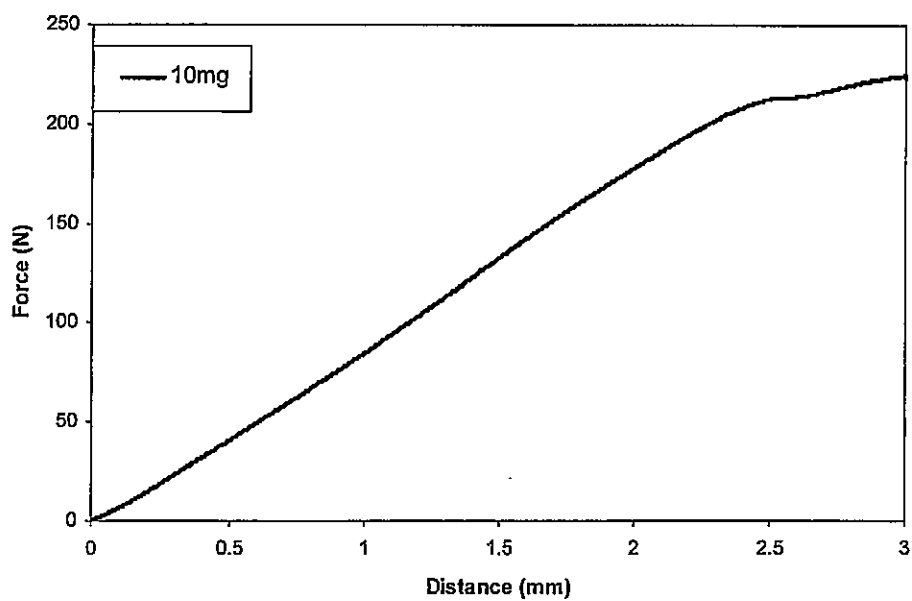


Fig. 27

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Example 20  
Indentation Test of Example 14.2 tablet

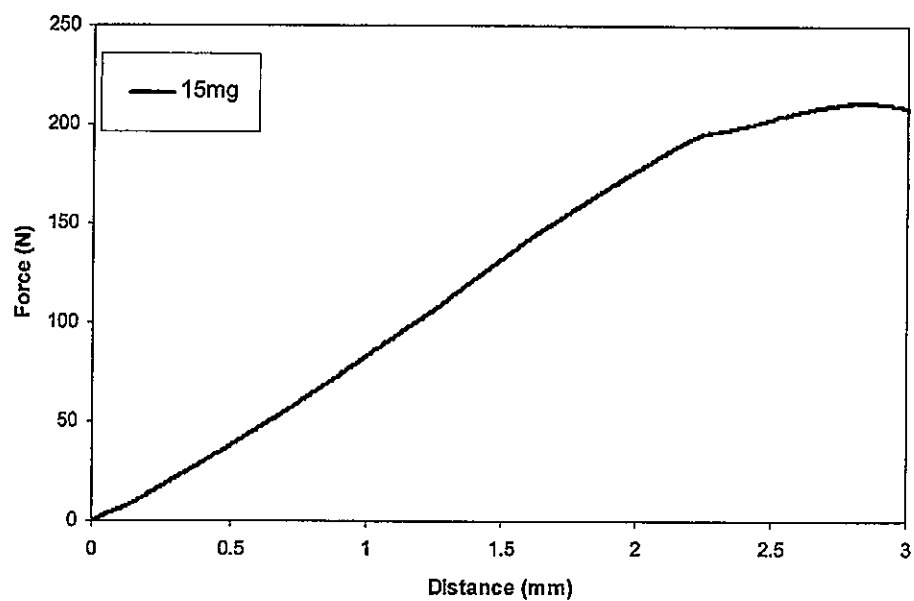


Fig. 28

Example 20  
Indentation Test of Example 14.3 tablet

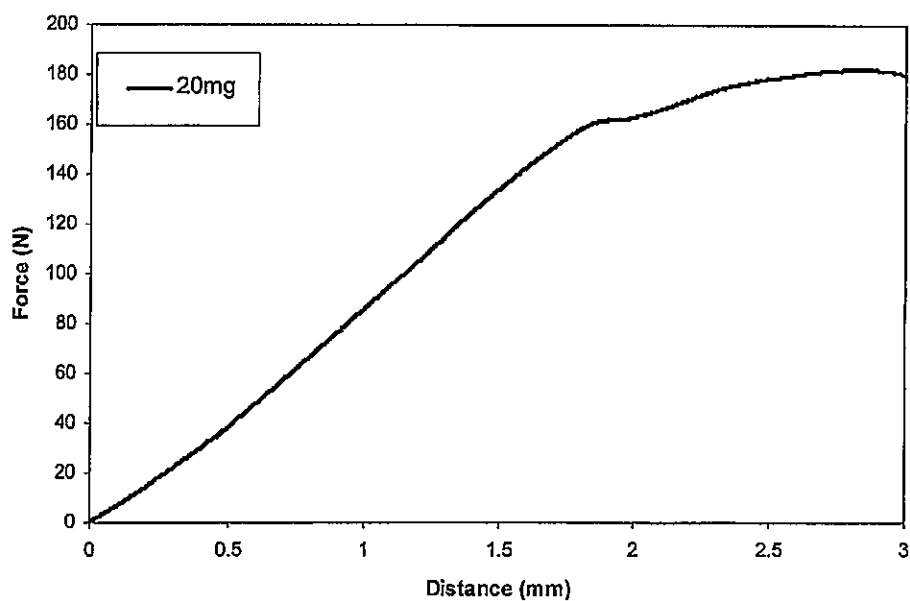


Fig. 29

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Example 20  
Indentation Test of Example 14.4 tablet

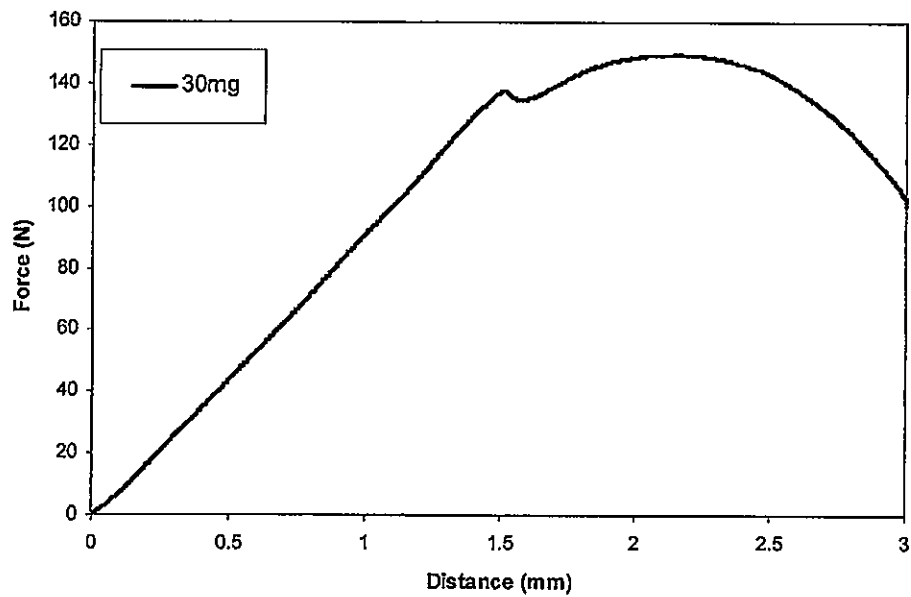


Fig. 30

Example 20  
Indentation Test of Example 14.5 tablet

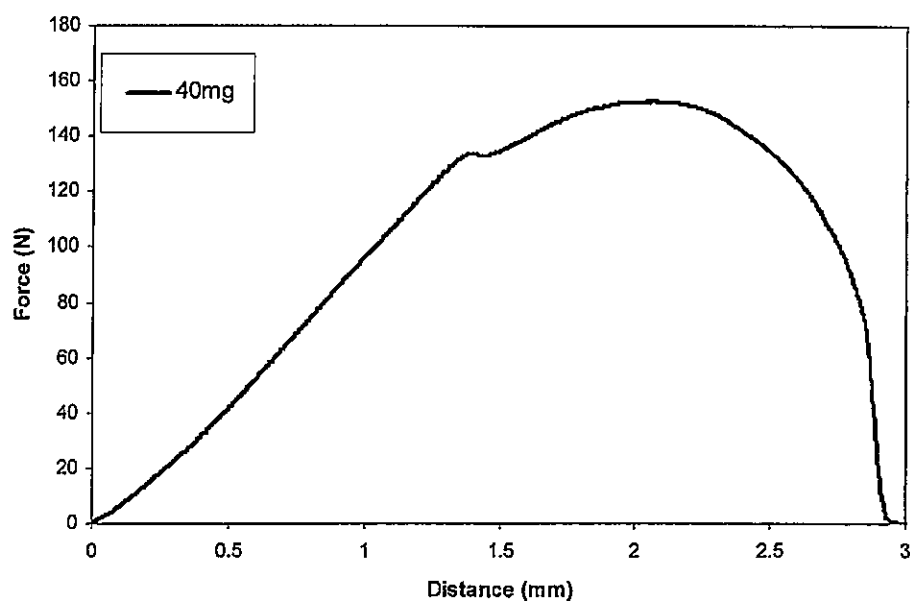


Fig. 31

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Example 20  
Indentation Test of Example 16.1 tablet

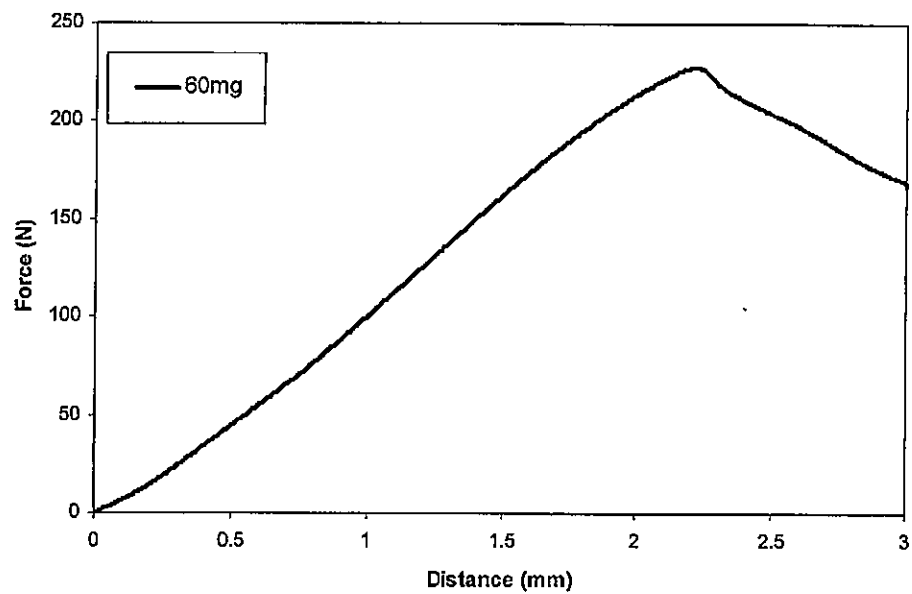


Fig. 32

Example 20  
Indentation Test of Example 16.2 tablet

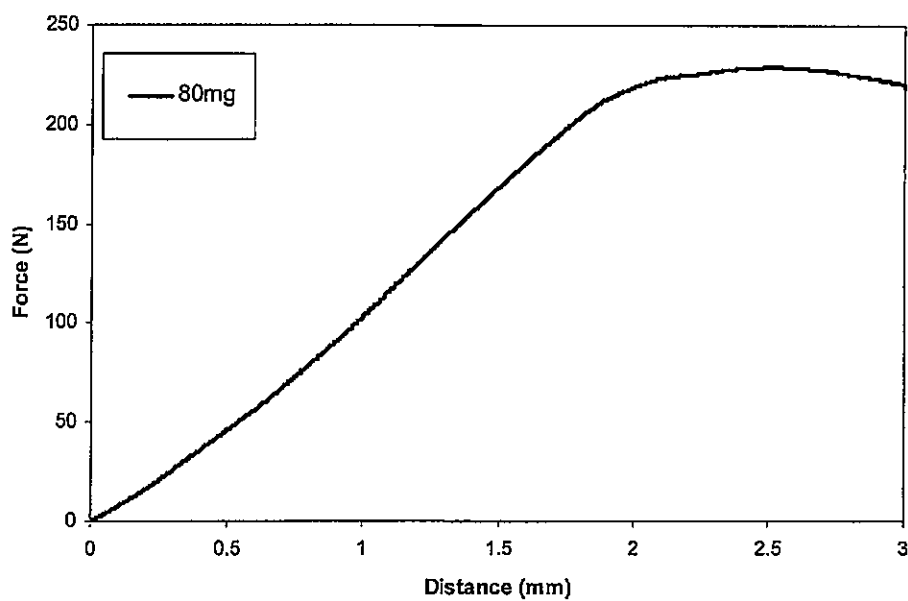


Fig. 33

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Example 21 Indentation test  
Comparison of OxyContin™ 60 mg and Example 16.1 tablet

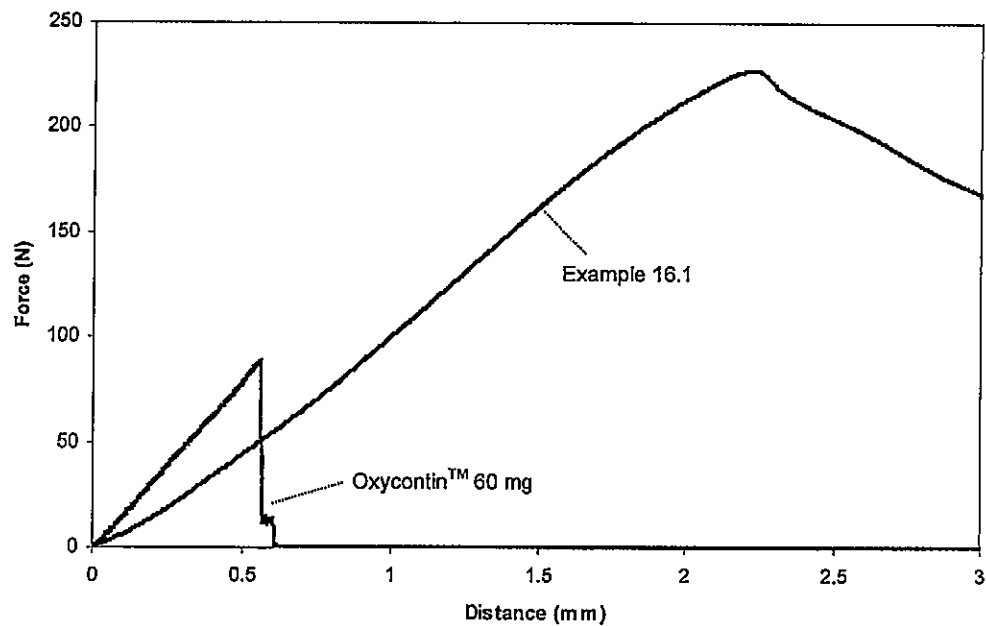


Fig. 34

Example 21 Indentation Test  
Comparison of OxyContin™ 80 mg and Example 16.2 tablet

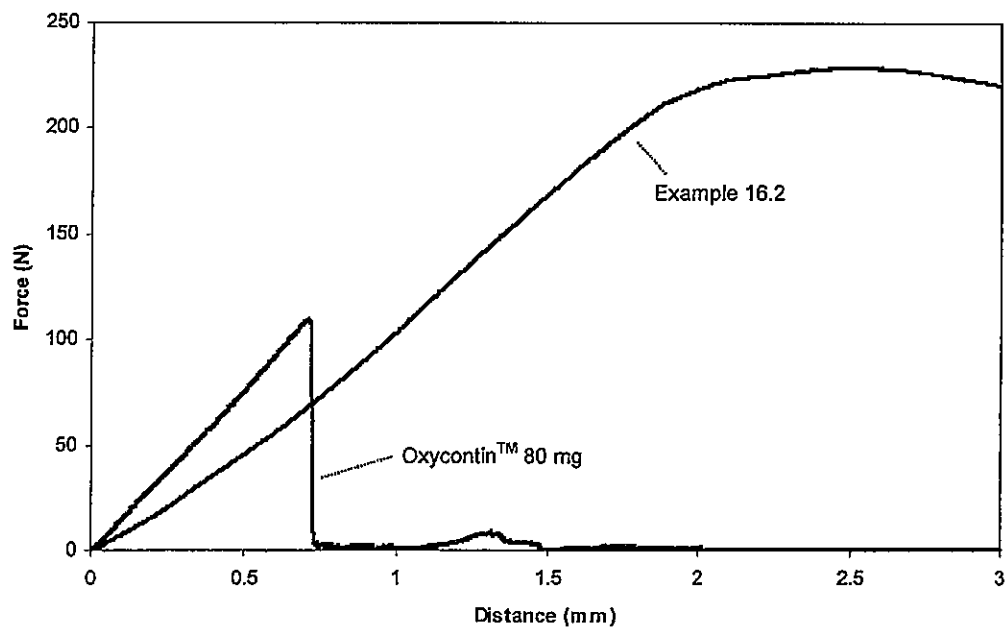


Fig. 35

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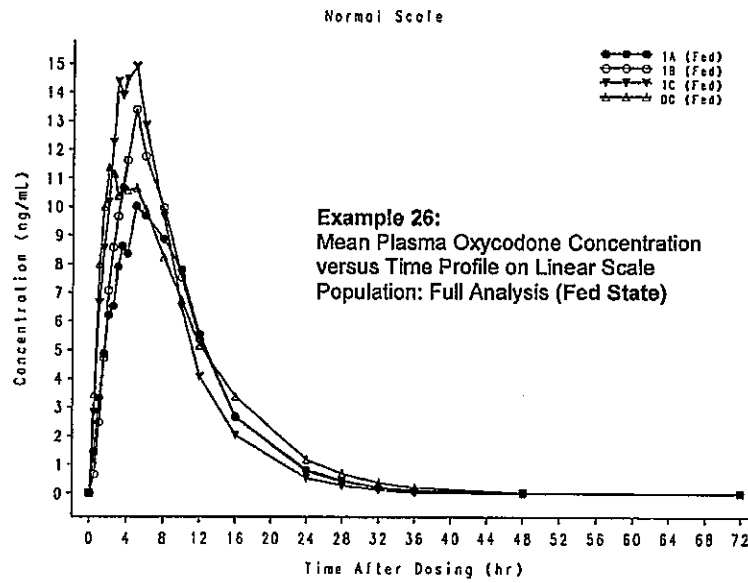


Fig. 36

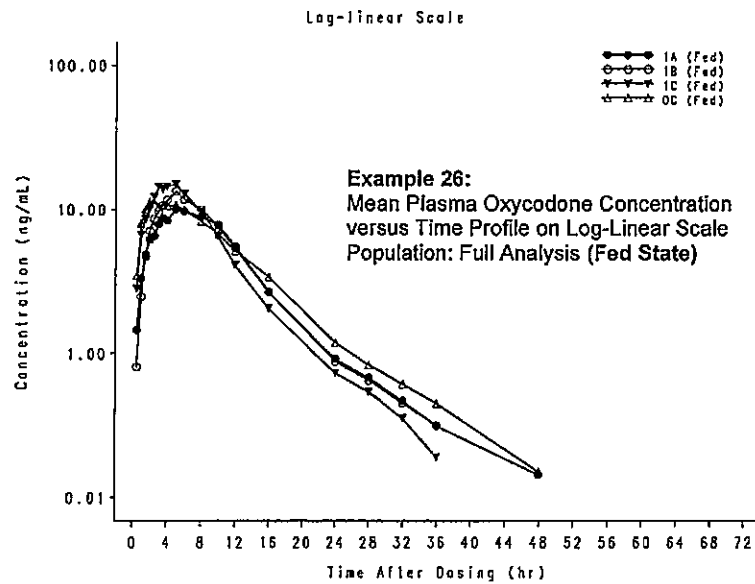


Fig. 37

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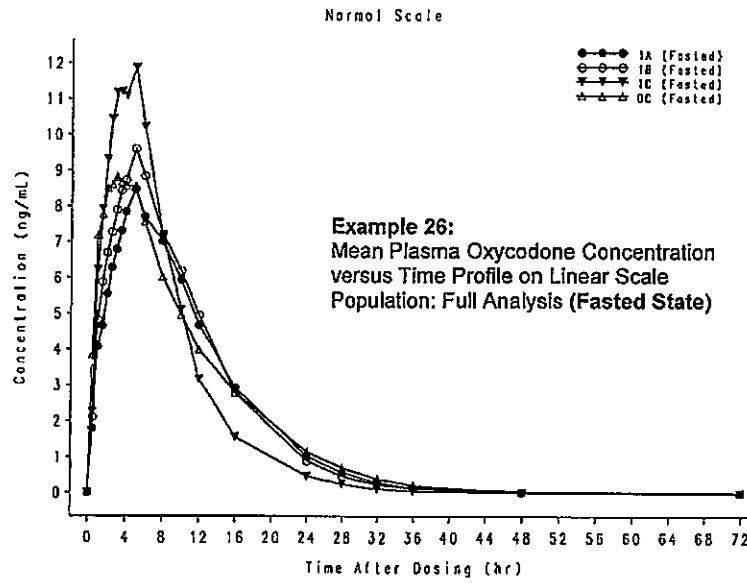


Fig. 38

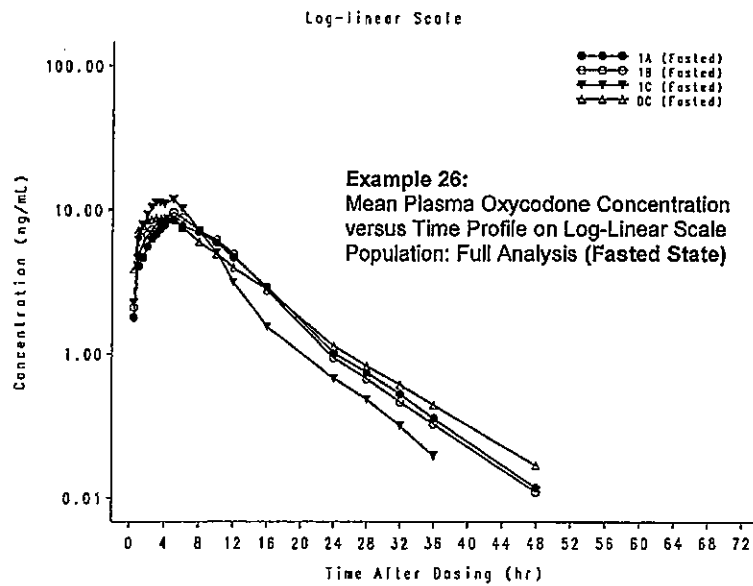
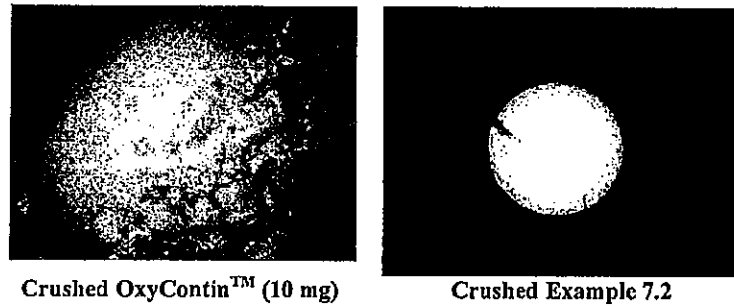


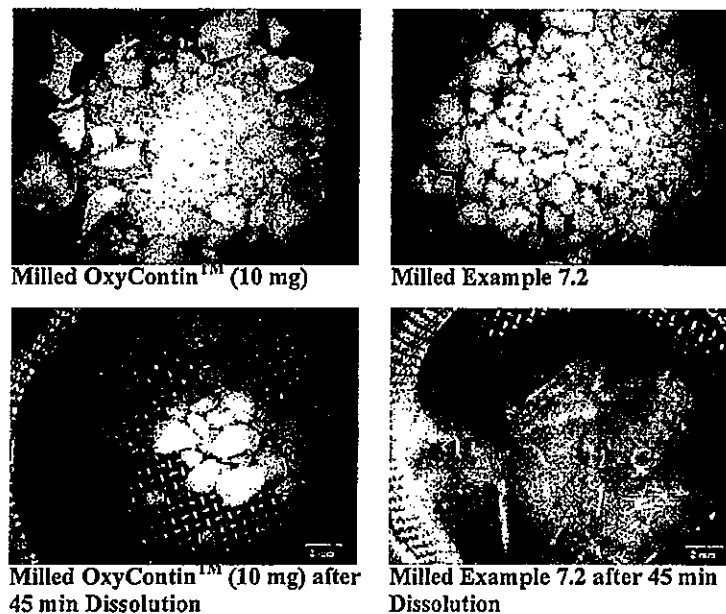
Fig. 39

**Example 27: Representative Images of Crushed Tablets**



**Fig. 40**

**Example 27: Representative Images of Milled Example 7.2 and OxyContin™ 10 mg Tablets Before and After 45 Minutes of Dissolution**

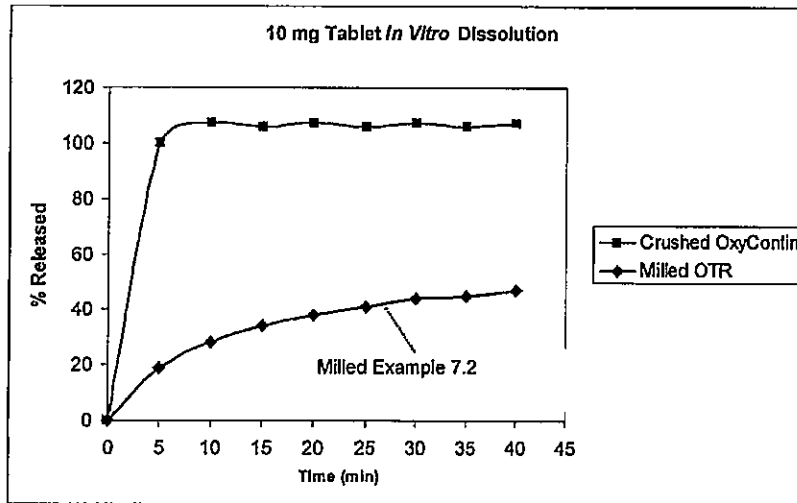


**Fig. 41**

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**Example 27:**

**Dissolution Profiles of Milled Example 7.2 and Crushed OxyContin™ 10 mg Tablets**



**Fig. 42**

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Example 27: Particle Size Distribution Graphs of Milled Tablets

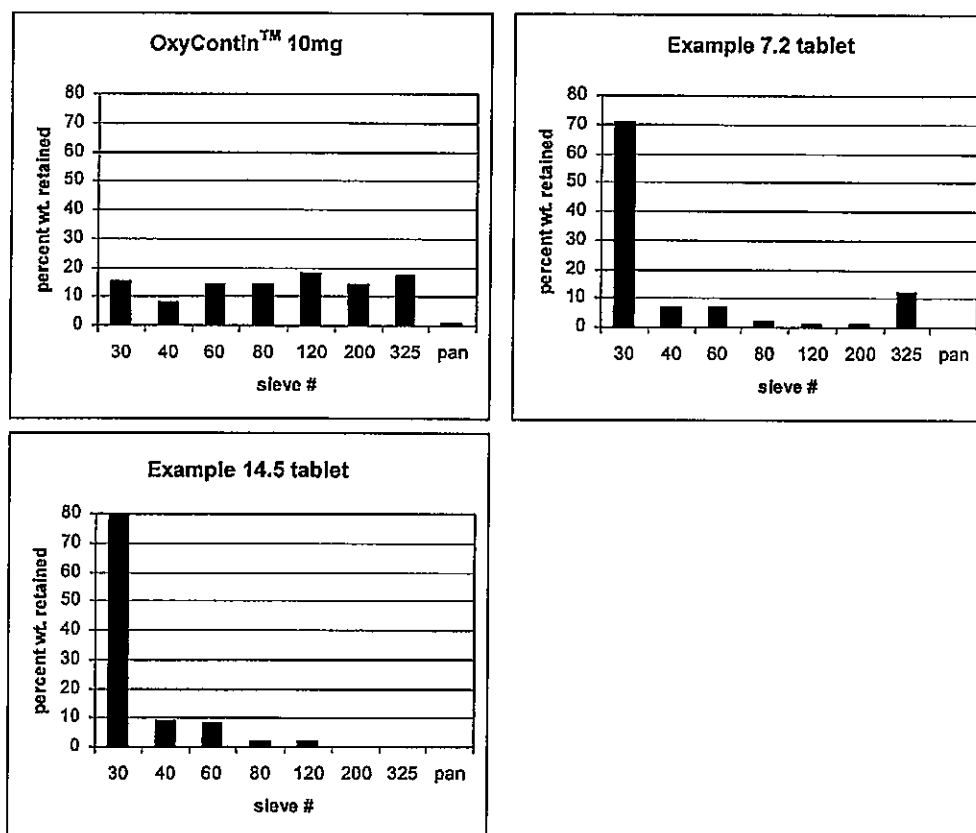


Fig. 43