

METHOD FOR MANUFACTURING A NANOLITHOGRAPHY MASK

The present invention concerns the field of nanolithography.

More particularly, the invention relates to a manufacturing method for nanolithography masks, as well as to a developer solvent used in the design of such masks and a PS-b-PMMA block copolymer intended to be used in the design of nanolithography masks.

The development of nanotechnologies has enabled ongoing miniaturization of products from the microelectronics field and microelectromechanical systems (MEMS) in particular. To meet ongoing miniaturization needs, it was necessary to adapt lithography techniques and create etching masks that enable increasingly smaller patterns to be created with high resolution.

Among the masks studied to carry out nanolithography, block copolymer films, especially based on polystyrene-poly(methylmethacrylate), designated PS-b-PMMA below, appear to be very promising solutions since they allow creating patterns with a high resolution. To be able to use such a block copolymer film as an etching mask, a block of the copolymer must be selectively removed to create a porous film from the residual block, whose patterns can later be transferred by etching to an underlying layer. For PS-b-PMMA film, the minority block, i.e., PMMA (poly(methyl methacrylate)), is removed selectively to create a residual PS (polystyrene) mask. Creating such masks from a PS-b-PMMA block copolymer film is particularly described in publications entitled "Block Copolymer Based Nanostructures: Materials, Processes, and Applications to Electronics", by H.-C. Kim, S.-M. Park, and W. D. Hinsberg, *Chemical reviews*, vol. 110, no. 1, p. 146-177; and "Lithographically directed materials assembly", by R. P. Kingsborough, R. B. Goodman, K. Krohn, and T. H. Fedynyshyn, 2009, p. 72712D-72712D-10.

The selective removal of the PMMA block is generally done by dry or wet etching. Dry etching was especially described in the publication entitled "Pattern transfer using poly(styrene-block-methyl methacrylate) copolymer films and reactive ion etching", by C.-C. Liu, P. F. Nealey, Y.-H. Ting, and A. E. Wendt, *Journal of Vacuum Science Technology B: Microelectronics and Nanometer Structures*, vol. 25, no. 6, p. 1963-1968, Nov. 2007. An oxygen, O₂, plasma is preferred for this type of etching. However, a poor etching selectivity between PS and PMMA limits the thickness of the residual film. It therefore appears difficult to create masks with high resolution patterns using dry etching.

In contrast, wet etching appears better to create masks with high resolution patterns. Exposing the entire block copolymer film to ultraviolet (UV) radiation, followed by treating with acetic acid or TMAH (tetramethylammonium hydroxide),

leads to a PS matrix with a thicker film. The mask thus obtained allows transferring patterns, by chemical etching, to an underlying substrate with high resolution, a large form factor and low roughness. Such wet etching is described, for example, in the publication entitled "Nanoscopic Templates from Oriented Block Copolymer Films", by
5 T. Thurn-Albrecht, R. Steiner, J. DeRouchey, C. M. Stafford, E. Huang, M. Bal, M. Tuominen, C. J. Hawker, and T. P. Russell, *Advanced Materials*, vol. 12, no. 11, p. 787–791, 2000.

However, although we now know how to selectively remove the PMMA blocks from an irradiated PS–PMMA block copolymer to obtain a residual PS film usable as
10 a nanolithography mask, the application has observed that this mask remains limited, since it does not permit creating several different and localized patterns to be transferred.

SUMMARY

The disclosure thus aims to remedy at least one of the disadvantages of the
15 prior art. The disclosure especially aims to design nanolithography masks, said masks being based on PS–b–PMMA block copolymers, by selectively removing different blocks from the block copolymer so as to create different patterns on the same mask with high resolution, located in different places on the mask.

The solution proposed by the present disclosure responds to all these criteria
20 and permits designing dedicated masks for block copolymers in which areas are locally defined to create different patterns.

In the present disclosure, there is provided a manufacturing method for nanolithography masks from a PS–b–PMMA block copolymer film deposited on a surface to be etched, said copolymer film comprising PMMA nanodomains orientated
25 perpendicularly to the surface to be etched, said process being characterized in that it comprises the following steps:

- partially irradiating said copolymer film to form a first irradiated area and a second non-irradiated area in said copolymer film, then

- treating the copolymer film in a developer solvent to selectively remove at
30 least said PMMA nanodomains of said first irradiated area of said copolymer film.

In an aspect, there is provided a manufacturing method for nanolithography masks from a PS–b–PMMA block copolymer film deposited on a surface to be etched, said surface having been previously covered by a neutralizing layer, said copolymer film comprising PMMA nanodomains orientated perpendicularly to the
35 surface to be etched, said method being characterized in that it comprises the following steps:

– partially irradiating (E1) said copolymer film to form irradiated areas and non-irradiated areas in said copolymer film, then

– treating (E2) said copolymer film in a developer solvent previously selected to

5 selectively remove one or more nanodomains of said block copolymer film, said nanodomains being of different chemical composition, irradiated and/or non-irradiated, the selective removal consisting of removing said PMMA nanodomains of said irradiated areas of said copolymer film, and either said PMMA nanodomains of said non-irradiated areas or said PMMA and PS nanodomains of said non-irradiated
10 areas of said copolymer film, said developer solvent being chosen among solvents or solvent mixtures having Hansen solubility parameters, calculated at 25°C, comprised within the following value ranges: $14.5 \leq \delta_D \leq 19.00$; $4.90 \leq \delta_P \leq 18.00$ and $5.10 \leq \delta_H \leq 15.26$.

In another embodiment, there is provided a developer solvent used in the manufacturing method of a nanolithography mask as defined above, said mask being
15 created from a film of PS-b-PMMA block copolymer, said developer solvent being able to selectively remove at least the previously irradiated PMMA blocks, said solvent being characterized in that it is chosen from a group of solvents or solvent mixtures that includes at least one compound chosen from among alcohols, such as methanol, ethanol, isopropyl alcohol, butan-1-ol, octan-1-ol, (R, S)-octan-2-ol, 4-
20 methyl-2-pentanol, or 2-ethylhexanol.

In another aspect, there is provided a developer solvent when used in the manufacturing method of a nanolithography mask as defined above, said mask being created from a film of PS-b-PMMA block copolymer, said developer solvent being able to selectively remove at least the previously irradiated PMMA blocks, said
25 solvent being characterized in that it is selected depending on the nanodomains, of different chemical composition, irradiated and/or non irradiated, among said irradiated PMMA blocks and said non-irradiated PMMA and PS blocks of said copolymer film to be selectively removed, and in that it is chosen among solvents or solvent mixtures having Hansen solubility parameters, calculated at 25°C, comprised within the
30 following value ranges: $14.5 \leq \delta_D \leq 19.00$; $4.90 \leq \delta_P \leq 18.00$ and $5.10 \leq \delta_H \leq 15.26$.

In a further embodiment, there is provided a nanolithography mask obtained from a PS-*b*-PMMA block copolymer film deposited on a surface to be etched, said copolymer film comprising PMMA nanodomains orientated perpendicularly to the surface to be etched, said mask being characterized in that it comprises at least one
5 previously irradiated residual polystyrene PS block, said at least one residual block being obtained after treatment in a developer solvent, such as described as defined above, of said previously and partially irradiated copolymer film.

Thus, the fact of partially irradiating the copolymer film allows creating irradiated
10 and non-irradiated areas that have different contrasts, in which the PS and PMMA blocks have different solubility properties. Partially irradiating the film and creating irradiated and non-irradiated areas allows selectively removing one or more irradiated and/or non-irradiated blocks from the film, depending on the developer solvent used. The selective removal of different copolymer blocks, depending on whether or not
15 these blocks are irradiated, then creates different patterns located at different places on the same mask.

Advantageously, when the treatment step consists of selectively removing said PMMA nanodomains from said first irradiated area of said copolymer film, the developer solvent is chosen from a group of solvents or solvent mixtures that includes at least one compound chosen from among alcohols, such as methanol, ethanol, isopropyl alcohol, butan-1-ol, octan-1-ol, (R, S)-octan-2-ol, 4-methyl-2-pentanol, or 2-ethylhexanol.

DETAILED DESCRIPTION OF EMBODIMENTS

In another particular embodiment of the invention, the treatment step consists of also selectively and partially removing said PMMA nanodomains from said second non-irradiated area of said copolymer film so as to form holes whose diameter is less than the diameter of the holes left by the removal of the PMMA nanodomains from said first irradiated area. In this case, the developer solvent is chosen from a group of solvents or solvent mixtures that includes at least one compound chosen from among: acetic acid, acetonitrile or dimethylsulfoxide.

More particularly, the developer solvent is chosen from among solvents or solvent mixtures having Hansen solubility parameters, calculated at 25°C, comprised within the following value ranges: $14.5 \leq \delta_D \leq 19.00$; $4.90 \leq \delta_P \leq 18.00$ and $5.10 \leq \delta_H \leq 15.26$.

Thus, all the solvents or solvent mixtures whose Hansen parameters, calculated at 25°C, are comprised in these value ranges have a similar behavior with regard to a PS-b-PMMA block copolymer film.

According to another particular embodiment of the invention, the treatment step in said developer solvent consists of also removing said second non-irradiated area of said copolymer film and the developer solvent is chosen from a group of solvents or solvent mixtures that includes at least one compound chosen from among: ketones, such as acetone or pentan-2-one; amides such as N,N-dimethylformamide, N-methyl-2-pyrrolidone or N,N-dimethylacetamide, lactones such as γ -butyrolactone; or alcohols such as benzyl alcohol

Such a compound can constitute the developer solvent by itself, or it can be mixed with another compound optionally belonging to the same group.

According to other optional characteristics of the process, the irradiation can be done by UV radiation, electron beam or ion implantation. When it is done by UV radiation, the dose is comprised between 300 mJ.cm^{-2} and 1000 mJ.cm^{-2} . Irradiation by UV radiation is performed at a wavelength of 193 nm. When it is done by electron beam, the dose is comprised between 200 and $1000 \text{ } \mu\text{C.cm}^{-2}$. When it is done by ion implantation, the energy is comprised between 3 and 8 keV, and the dose is comprised between $3 \cdot 10^{12}$ and $2 \cdot 10^{14} \text{ cm}^{-2}$. More particularly, when the implanted ions are hydrogen ions, the energy is preferably 3 keV and the dose is comprised

between 1 and $2 \cdot 10^{14} \text{ cm}^{-2}$; and when the implanted ions are oxygen ions, the energy is preferably 8 keV and the dose is comprised between $3 \cdot 10^{12}$ and 10^{13} cm^{-2} .

When the radiation dose is close to the maximum value, said group of selected solvents extends to the following compounds: ethyl acetate, dichloromethane, methyl ethyl ketone or propylene glycol monomethyl ether acetate.

When the mass fraction of polystyrene PS in the block copolymer is less than or equal to 50%, said group of selected solvents also extends to the following compounds: ethyl L-lactate or propylene glycol monomethyl ether.

When the temperature is above 25°C , said group of selected solvents extends to the following compounds: acetic acid, acetonitrile, dimethylsulfoxide, ethyl L-lactate or propylene glycol monomethyl ether.

Finally, when the temperature of the developer solvent is below 20°C , the prior radiation dose is close to the minimum value.

The invention also relates to a developer solvent used in the production of a nanolithography mask, said mask being created from a PS-b-PMMA block copolymer film, said developer solvent being able to selectively remove at least the previously irradiated PMMA blocks, said solvent being characterized in that it is chosen from a group of solvents or solvent mixtures that includes at least one compound chosen from among alcohols, such as methanol, ethanol, isopropyl alcohol, butan-1-ol, octan-1-ol, (R, S)-octan-2-ol, 4-methyl-2-pentanol, or 2-ethylhexanol.

More particularly, the developer solvent is chosen from among solvents or solvent mixtures having Hansen solubility parameters, calculated at 25°C , comprised within the following value ranges: $14.5 \leq \delta_D \leq 19.00$; $4.90 \leq \delta_P \leq 18.00$ and $5.10 \leq \delta_H \leq 15.26$.

The solvent is chosen from a group of solvents or solvent mixtures that includes at least one compound chosen from among: ketones, such as acetone or pentan-2-one; amides such as N,N-dimethylformamide, N-methyl-2-pyrrolidone or N,N-dimethylacetamide; lactones such as γ -butyrolactone or alcohols such as benzyl alcohol.

The group of solvents chosen also includes the following compounds: ethyl acetate, dichloromethane, methyl ethyl ketone, propylene glycol monomethyl ether acetate, acetic acid, acetonitrile, dimethylsulfoxide, ethyl L-lactate, or propylene glycol monomethyl ether.

When the developer solvent is made up of a mixture of solvents, this mixture is chosen at least from among one of the following mixtures: a mixture of dimethyl sulfoxide and propylene glycol monomethyl ether; a mixture of ethanol and methyl ethyl ketone; a mixture of N,N-dimethylacetamide and 4-methyl-2-pentanol; a

mixture of isopropyl alcohol and dichloromethane; a mixture of dimethylsulfoxide and methanol; a mixture of dimethylsulfoxide, methanol and N,N-dimethylformamide; a mixture of acetonitrile and γ -butyrolactone; a mixture of ethyl L-lactate and N,N-dimethylformamide; a mixture of dimethylsulfoxide and N,N-dimethylformamide; a mixture of ethanol and acetone; a mixture of methyl isobutyl ketone and isopropyl alcohol or a mixture of ethanol and ethyl acetate.

The invention also relates to a nanolithography mask obtained from a PS-b-PMMA block copolymer film deposited on a surface to be etched, said copolymer film comprising PMMA nanodomains orientated perpendicularly to the surface to be etched, said mask being characterized in that it comprises at least one previously irradiated residual polystyrene PS block, said at least one residual block being obtained after treatment in a developer solvent, such as described above, of said previously and partially irradiated copolymer film.

The invention finally relates to PS-b-PMMA block copolymers intended to be used in the design of a nanolithography mask, characterized in that it has a molecular weight comprised between $5,000 \text{ g.mol}^{-1}$ and $1,000,000 \text{ g.mol}^{-1}$, and preferably comprised between $15,000 \text{ g.mol}^{-1}$ and $250,000 \text{ g.mol}^{-1}$. The mass fraction of polystyrene PS in the copolymer is comprised between 25 and 90%, and preferably between 40 and 80%.

Other particular features and advantages of the invention will appear upon reading the description provided as an illustrative and non-limiting example, with reference to the attached figures, which show:

- Figure 1, a sectional diagram of a substrate on which a nanolithography mask is created, at various steps of a nanolithography process,
- Figure 2, photos taken with the scanning electron microscope, of different samples of a partially irradiated copolymer film treated with various developer solvents,
- Figure 3, a two-dimensional graph showing the Hansen polarity parameter as a function of the Hansen hydrogen bond parameter for the different solvents studied,
- Figure 4, a Teas graph showing the different reduced Hansen parameters of the different solvents studied,
- Figure 5, photos taken with the scanning electron microscope, of different samples of a copolymer film irradiated by electron beam and treated with 4 solvents with different behaviors,

- Figure 6, photos taken with the scanning electron microscope, of a copolymer film irradiated by hydrogen or oxygen ion implantation and treated with 4 solvents with different behaviors,
- 5 • Figure 7, photos taken with the scanning electron microscope of different samples of a copolymer film irradiated by UV at two different doses and treated with the same solvent,
- 10 • Figure 8, photos taken with the scanning electron microscope of different samples of a copolymer film irradiated by UV at two different doses and treated with three different solvents that have theoretically similar behavior,
- 15 • Figure 9, photos taken with the scanning electron microscope of different samples of a copolymer film irradiated by UV at two different doses and treated with two different solvents that have identical behavior,
- 20 • Figure 10, a diagram illustrating the different transitions possible between the solvent groups identified, according to temperature variations,
- 25 • Figure 11, two photos, taken with the scanning electron microscope, of a partially irradiated sample respectively treated with a solvent at room temperature and the same solvent heated to a temperature of around 40°C,
- 30 • Figure 12, two photos, taken with the scanning electron microscope, of another partially irradiated sample respectively treated with another solvent at room temperature and the same other solvent heated to a temperature of around 40°C,
- 35 • Figure 13, two photos, taken with the scanning electron microscope, of another partially irradiated sample respectively treated with another solvent at room temperature and the same solvent cooled to a temperature of around 10°C.

30 In the following description, “solvent mixture” means mixing at least two molecules of different chemical constitutions.

35 Figure 1 diagrams a sectional view of a substrate on which a nanolithography mask is created, at various steps of a nanolithography process. A first step (E1) consists of depositing on a substrate 10 or a layer to be etched, a cylindrical or lamellar PS-b-PMMA block copolymer film 20 with a morphology perpendicular to the surface to be etched. In order to create such a PS-b-PMMA block copolymer film with a phase separation between the two PS and PMMA blocks, to generate different types of patterns, such as lamellae or cylinders, orientated perpendicularly to the

surface to be etched, a so-called “statistical” PS-r-PMMA copolymer is grafted onto the surface to be etched beforehand. In this statistical copolymer, styrene S monomers and methyl methacrylate MMA monomers are statistically distributed within the polymer chain. This grafted layer, called “neutralizing”, designated 15 in Figure 1, orients the PMMA cylinders or lamellae of the PS-b-PMMA block copolymer deposited on this layer perpendicularly to the surface. Without this grafted PS-r-PMMA layer, cylinders or lamellae parallel to the substrate are obtained, which are then not conducive to use as a lithography mask.

In the diagram of Figure 1, the cylindrical or lamellar PMMA blocks, designated 21, appear darker compared to the PS blocks, designated 22. Several areas of the film are then irradiated by UV or electron beam technique or ion implantation, for example. Such irradiation is diagramed by the arrows in Figure 1. The next step (E2), then consists of selectively removing certain areas of the film, in order to retain a porous mask in which different patterns are drawn and intended to be reproduced by etching into underlying layer or substrate 10 (E3). In the diagram, it is not only the previously irradiated PMMA blocks 21 that are removed, but also the rest of the PS-b-PMMA that was not irradiated or insufficiently irradiated. This selective removal of different areas of the film is done using a developer solvent chosen from among different solvents conforming to what is described below. The mask obtained then permits engraving substrate 10, or the underlying layer, to transfer different patterns 11 located in different areas of substrate 10 (E3).

Irradiation by UV radiation, in particular, at the wavelength of 193 nm, of the PS-b-PMMA block copolymer leads to degrading the PMMA by chain scission, thus increasing its solubility. In return, under the effect of this UV radiation, PS tends to crosslink, by creating inter-chain molecular bonds in the polymer, resulting in hardening of the polymer and thus reducing its solubility. By using an appropriate solvent, such as acetic acid, for example, it is already known to remove the irradiated PMMA and retain the rest of the film.

However, the PS-b-PMMA block copolymer film, partially irradiated, is made up of four independent chemical components according to whether or not certain areas of the film were irradiated. In fact, the chemical components are irradiated PMMA, irradiated PS, non-irradiated or insufficiently irradiated PMMA and non-irradiated or insufficiently irradiated PS. Each of these components then has its own physicochemical properties, in particular, its own solubility properties.

Depending on the physicochemical properties of the developer solvent used during the treatment following the irradiation, it is therefore theoretically possible to selectively solubilize only a single component of the film while leaving the three others

intact, or selectively solubilize two or three components while leaving the other or others intact.

The solubilization physicochemical properties, also called solvating abilities, of the different solvents or solvent mixtures can be calculated according to the approach proposed by Charles Hansen in the book entitled “Hansen Solubility Parameters: A user's handbook”, Second Edition (2007) Boca Raton, FL: CRC Press. ISBN 978-0-8493-7248-3. According to this approach, three parameters, called “Hansen parameters”, δ_D , δ_P , δ_H , are sufficient to predict the behavior of a solvent with regard to a given molecule. The parameter δ_D , in $\text{MPa}^{0.5}$, quantifies the energy of the dispersion forces between the molecules, i.e., the Van der Waals forces. The parameter δ_P , in $\text{MPa}^{0.5}$, represents the energy of the intermolecular dipole interactions. Finally, the parameter δ_H , in $\text{MPa}^{0.5}$, quantifies the energy originating from intermolecular hydrogen bonds, i.e., the ability to interact via a hydrogen bond. The sum of the squares of the three parameters corresponds to the square of the Hildebrand (δ_{tot}) solubility parameter.

These three parameters δ_D , δ_P , δ_H , specific to each solvent or solvent mixture, define coordinate points on a triangular graph known as the “Teas graph” and shown in Figure 4, or on a conventional two dimensional graph ($\delta_P = f(\delta_H)$) in Hansen space such as shown in Figure 3.

Note that for the Teas graph (Figure 4), it is the reduced parameters that are plotted on the graph, i.e., the $f_{\delta_D} = 100 \cdot \delta_D / (\delta_D + \delta_P + \delta_H)$; $f_{\delta_P} = 100 \cdot \delta_P / (\delta_D + \delta_P + \delta_H)$; $f_{\delta_H} = 100 \cdot \delta_H / (\delta_D + \delta_P + \delta_H)$ parameters, thus attributing, in a limiting manner, an identical value of the Hildebrand parameter for all the solvents. The representation using the conventional two-dimensional graph is limited since only two of the three parameters are used. There is therefore a need for these two additional representations to have a correct estimate of the phenomena observed.

Table I below lists solvents and solvent mixtures, and their Hansen solubility parameters calculated for a temperature equal to 25°C. Samples of a PS-b-PMMA block copolymer film, previously partially irradiated, were treated with the different solvents and solvent mixtures listed in Table I below, to understand the behavior of these different solvents and solvent mixtures on such a film. The solvents and solvent mixtures were then grouped depending on their behavior on the film. Thus, solvents of the same group will have the same effect on the copolymer film.

Generally, the polymers that can be used to generate the mask have a molecular weight comprised between 5,000 g.mol^{-1} and 1,000,000 g.mol^{-1} , and preferably comprised between 15,000 g.mol^{-1} and 250,000 g.mol^{-1} . Moreover, the

mass fraction in polystyrene of the block is comprised between 25% and 90%, and it is preferably comprised between 40% and 80%.

The molecular weight is measured by SEC (steric exclusion chromatography) in THF (tetrahydrofuran) medium from polystyrene standards. The mass fraction is determined by ^1H NMR (proton nuclear magnetic resonance imaging).

For the study conducted here, the PS-*b*-PMMA block copolymer film on which the solvents were tested in order to be grouped is a film that was synthesized by the applicant, on a native Si/SiO₂ substrate previously neutralized with a statistical PS-*r*-PMMA copolymer, to obtain a perpendicular morphology. The cylindrical PS-*b*-PMMA used for the film has a total molecular weight m_w that is equal to 82,400 g.mol⁻¹. The molecular weight of PS $M_{n_{PS}}$ is equal to 58,400 g.mol⁻¹; and the PS mass fraction represents 71% of the copolymer. The inter-cylinder distance is around 36 nm. The total thickness of the polymer film before irradiation and treatment with the developer solvent is 48 nm.

The PS-*b*-PMMA copolymer film samples were then at least partially irradiated by ultraviolet (UV) radiation at a wavelength of 193 nm, with a dose of 500 mJ.cm⁻². The samples, including the irradiated and non-irradiated areas, were then treated with each solvent at room temperature, of around 20°C, for a duration of 5 minutes. The samples were then rinsed with deionized water and dried under nitrogen flow.

Inspecting the treated samples with a scanning electron microscope identified different solvent groups having different behaviors.

Figure 2 shows photos of five samples treated with solvents belonging to five different groups. The left part of each photo corresponds to a portion of the sample that was not UV irradiated and the right part of each photo corresponds to a portion of the sample that was UV irradiated.

The first photo, I, represents the surface of a sample treated with a solvent belonging to a group designated as group G1 below. The photo shows a somewhat higher contrast on the right part that was irradiated than on the left part. The black spots indicate a total removal of the PMMA cylinders in the irradiated part, with strong contrast, and partial solubilization of PMMA in the left part not exposed to UV radiation. Such a solvent belonging to group G1 therefore removes previously irradiated PMMA and partially solubilizes non-irradiated PMMA.

Table I:

No.	solvent	Hansen parameters (Mpa)			Σ	Reduced parameters			G
		δD	δP	δH		$\delta D/\Sigma$	$\delta P/\Sigma$	$\delta H/\Sigma$	
1	acetic acid	14.5	8	13.5	36	40.2777778	22.2222222	37.5	1
2	acetone	15.5	10.4	7	32.9	47.112462	31.6109422	21.2765957	4
3	acetonitrile	15.3	18	6.1	39.4	38.8324873	45.6852792	15.4822335	1
4	anisole	17.8	4.1	6.8	28.7	62.0209059	14.2857143	23.6933798	5
5	n-butyl acetate	15.8	3.7	6.8	25.8	61.2403101	14.3410853	24.4186047	5
6	chloroform	17.8	3.1	5.7	26.6	66.9172932	11.6541353	21.4285714	5
7	cyclohexanone	17.8	6.3	5.1	29.2	60.9589041	21.5753425	17.4657534	5
8	ethyl ethyl ketone	15.8	7.6	4.7	28.1	56.227758	27.0462633	16.7259786	5
9	dimethylsulfoxide	18.4	16.4	10.2	45	40.8888889	36.4444444	22.6666667	1
10	N,N-dimethylformamide	17.4	13.7	11.3	42.4	41.0377358	32.3113208	26.6509434	4
11	ethyl acetate	15.8	5.3	7.2	28.3	55.8303887	18.7279152	25.4416961	5
12	ethyl L-lactate	16	7.6	12.5	36.1	44.3213296	21.0526316	34.6260388	3
13	methanol	15.1	12.3	22.3	49.7	30.3822938	24.7484909	44.8692153	2
14	N-methyl-2-pyrrolidone	18	12.3	7.2	37.5	48	32.8	19.2	4
15	toluene	18	1.4	2	21.4	84.1121495	6.54205607	9.34579439	5
16	isopropyl alcohol	15.8	6.1	16.4	38.3	41.2532637	15.926893	42.8198433	2
17	ethanol	15.8	8.8	19.4	44	35.9090909	20	44.0909091	2
18	γ -butyrolactone	19	16.5	7.3	42.8	44.3925234	38.5514019	17.0560748	4
19	methyl isobutyl ketone	15.3	6.1	4.1	25.5	60	23.9215686	16.0784314	5
20	propylene glycol monomethyl ether	15.6	6.3	11.6	33.5	46.5671642	18.8059701	34.6268657	3
21	dichloromethane	17	7.3	7.1	31.4	54.1401274	23.2484076	22.611465	5
22	benzonitrile	17.4	9	3.3	29.7	58.5858586	30.3030303	11.1111111	5
23	benzyl alcohol	18.4	6.3	13.7	38.4	47.9166667	16.40625	35.6770833	4
24	n-pentyl acetate	15.3	3.1	7	25.4	60.2362205	12.2047244	27.5590551	5
25	butan-1-ol	15.8	5.7	14.5	36	43.8888889	15.8333333	40.2777778	2
26	N,N-dimethylacetamide	16.7	11.45	10.22	38.37	43.5235861	29.8410216	26.6353922	4
27	methyl ethyl ketone	16	9	5.1	30.1	53.1561462	29.9003322	16.9435216	5
28	pentan-2-one	15.8	8.2	10.8	34.8	45.4022989	23.5632184	31.0344828	4
31	octan-1-ol	17	3.3	11.9	32.2	52.7950311	10.2484472	36.9565217	2
32	(R,S) octan-2-ol	16.2	4.9	11	32.1	50.4672897	15.2647975	34.2679128	2
33	4-methyl-2-pentanol	15.27	3.27	12.3	30.84	49.5136187	10.6031128	39.8832685	2
34	2-ethylhexanol	15.9	3.27	11.86	31.03	51.2407348	10.5381888	38.2210764	2
35	propylene glycol monomethyl ether acetate	16.1	6.1	6.6	28.8	55.9027778	21.1805556	22.9166667	5
36	Mixture 19/16 (1:4) (v:v)	15.7	6.1	13.94	35.74	43.9283716	17.0677112	39.0039172	2
37	Mixture 9/20 (1:1) (v:v)	17	11.35	10.9	39.25	43.3121019	28.9171975	27.7707006	4
38	Mixture 17/27 (1:2) (v:v)	15.98	8.93	9.86	34.72	45.8813364	25.7200461	28.3986175	4
39	Mixture 17/27 (1:1) (v:v)	15.9	8.9	12.25	37.05	42.9149798	24.0215924	33.0634278	4
40	Mixture 17/27 (3:1) (v:v)	15.85	8.85	15.82	40.52	39.1164857	21.8410661	39.0424482	1
41	Mixture 26/33 (1:1) (v:v)	15.98	7.36	11.26	34.6	46.1849711	21.2716763	32.5433526	4
42	Mixture 17/2 (2:1) (v:v)	15.7	9.33	15.26	40.29	38.9674857	23.1571109	37.8754033	1
43	Mixture 17/11 (1:1) (v:v)	15.8	7.05	13.3	36.15	43.7067773	19.5020747	36.791148	5
44	Mixture 16/21 (2:1) (v:v)	16.2	6.5	13.3	36	45	18.0555556	36.9444444	3
45	Mixture 16/21 (1:1) (v:v)	16.6	6.9	10.2	33.7	49.2581602	20.4747774	30.2670623	4
46	Mixture 9/13 (2:1) (v:v)	17.3	15.03	14.23	46.56	37.1563574	32.2809278	30.5627148	1
47	Mixture 9/13 (1:2) (v:v)	16.2	13.66	18.26	48.12	33.6658354	28.3873649	37.9467997	1
48	Mixture 28/17 (1:1) (v:v)	15.8	8.5	15.1	39.4	40.1015228	21.5736041	38.3248731	5
49	Mixture 12/13 (1:1) (v:v)	15.55	9.95	17.4	42.9	36.2470862	23.1934732	40.5594406	5
50	Mixture 12/17 (1:1) (v:v)	15.9	8.2	15.95	40.05	39.7003745	20.474407	39.8252185	1
51	Mixture ((9/13 (1:1))/10) (1:1) (v:v)	17.35	14.36	12.76	44.47	39.0150663	32.2914324	28.6935012	4
52	Mixture 3/18 (1:1) (v:v)	17.15	17.25	6.7	41.1	41.7274939	41.9708029	16.3017032	4
53	Mixture 12/10 (1:1) (v:v)	16.7	10.65	11.9	39.25	42.5477707	27.133758	30.3184713	4
54	Mixture 9/10 (1:1) (v:v)	17.9	15.05	10.75	43.7	40.9610984	34.4393593	24.5995423	4
55	Mixture 9/10 (2:1) (v:v)	18.06	15.5	10.56	44.12	40.9338169	35.1314597	23.9347235	3
56	Mixture 9/10 (3:1) (v:v)	18.15	15.72	10.475	44.345	40.9290788	35.4493178	23.6216033	1

The second photo, II, represents the surface of a second sample treated with a solvent belonging to a group designated as group G2 below. In the photo, on the left, in the non-irradiated part, black spots are distinguished representing non-irradiated PMMA cylinders present in the PS matrix, which also remains intact. The right part of the photo, corresponding to the irradiated area, has a very high contrast, indicating the selective removal of PMMA cylinders exposed to UV radiation. Such a solvent belonging to group G2 therefore permits removing only the previously irradiated PMMA cylinders.

The third photo, III, represents the surface of a third sample treated with a solvent belonging to a group designated as group G3 below. In the left part of the photo, corresponding to the non-irradiated area of the film, an interlocked structure is observed, characteristic of a partial solubilization of the film, i.e., a partial solubilization of the non-irradiated PMMA and PS blocks. The right part of the photo, in return, corresponding to the irradiated area, has a very high contrast, indicating the selective removal of the exposed PMMA cylinders. Such a solvent belonging to group G3 therefore removes previously irradiated PMMA cylinders and partially solubilizes the rest of the non-irradiated film.

The fourth photo, IV, represents the surface of a fourth sample treated with a solvent belonging to a group designated as group G4 below. The smooth surface that appears in the left part of the photo indicates a total removal of the non-irradiated film, i.e., a total removal of the PS and PMMA blocks not exposed to UV radiation. The right part of the photo, in return, corresponding to the irradiated area, has a very high contrast, indicating the selective removal of the exposed PMMA cylinders. Such a solvent belonging to group G4 therefore permits selectively removing the previously irradiated PMMA, on the one hand, as well as the rest of the non-irradiated film, to only leave previously irradiated PS.

The fifth photo, V, represents the surface of a fifth sample treated with a solvent belonging to a group designated as group G5 below. This photo shows a smooth sample surface in both areas of the sample, irradiated and non-irradiated. Such a smooth surface is characteristic of a total removal of the film, i.e., the PS and PMMA blocks, whether or not these blocks were irradiated. Such a solvent belonging to group G5 therefore removes all the copolymer film, whether or not it was irradiated.

The different solvent or solvent mixture groups identified are then associated with different Hansen solubility parameters in Table I.

By plotting the various solvent or solvent mixture groups identified and associated with Hansen solubility parameters on the two-dimensional graph ($\delta_P = f(\delta_H)$) of Figure 3 or on the Teas graph of Figure 4, it is found that each of these

groups, designated G1 to G5 in Figures 3 and 4, occupies a specific area of each graph.

For example, note that the solvents of group G5, in light gray on the graphs of Figures 3 and 4, are those with both a low δ_P and δ_H value, which means that they are non-polar and aprotic. Likewise, the solvents of group G2, in the dotted area on the graphs of Figures 3 and 4, show a moderately polar character, with a medium δ_P value and a strong protic character, with a high δ_H value. The group G1 solvents shown in the hatched area in the graphs of Figures 3 and 4, on the contrary, show a strong polar character, with a high δ_P value, and are moderately protic, with a medium δ_H value. These three groups constitute the “extreme” cases of the action of a given solvent on the polymer film. The solvents of groups G3 and G4, respectively shown in white and black on the graphs of Figures 3 and 4, occupy a central position on the graphs because they have a moderately polar and moderately protic character. They are therefore located at the junction of the previous G1, G2 and G5 groups.

The different effects observed of the solvents on the copolymer film can be explained as follows. The polystyrene fragment PS of the polymer is not very polar or protic, due to the presence of an aromatic ring and the absence of heteroatoms. It will therefore only be soluble in a type of solvent that is not very polar or protic, i.e., a solvent belonging to groups G5 and G4. The PMMA fragment is a little more polar but a little less protic due to the presence of a carbonyl/ester group. The effect of UV radiation exposure on PS tends to crosslink the PS, therefore rendering it less soluble in solvents initially considered to be good PS solvents. The effect of UV radiation exposure on PMMA tends to cleave it in the form of monomers/oligomers and therefore render it even more soluble in the polar and protic solvents of groups G1 and G2.

Since PS is the majority fragment in the polymer, the use of a good PS solvent on the film will remove all of it, even if the film was previously irradiated. This is the effect observed in the solvents of group G5.

If the solvent used is initially not a very good PS solvent, for example a moderately protic and moderately polar solvent belonging to group G4, it will become an even worse PS solvent when this PS is crosslinked after irradiation. In this case, the solvent can remove the PS not exposed to radiation, while the PS exposed to radiation remains intact. Moreover, since PMMA (whether cleaved or not) is more soluble than PS in this type of solvent, the removal of PMMA cylinders, whether previously irradiated or not, will also be enhanced by the use of this type of solvent. This is the effect observed in the solvents of group G4.

The use of poor PS solvents, i.e., polar and/or protic solvents, will also leave it intact, whether or not it is irradiated. In return, these solvents will have more impact on PMMA. Thus, the use of polar and not very protic solvents will allow removing the previously irradiated PMMA exclusively and reconstructing the surface. This is the effect observed in the solvents of group G1. The use of moderately polar and protic solvents, in return, also exclusively removes the cleaved i.e. previously irradiated, PMMA, but does not lead to surface reconstruction. This is the effect observed in the solvents of group G2.

The case of group G3 solvents can be viewed as intermediate between the effects of the solvents of group G4 and those of groups G1 and G2. A solvent of group G3 is not as good a solvent for PS not exposed to radiation to act as a solvent of group G4, and leaves a partial film on the part not exposed to radiation. But this type of solvent is too good a solvent for PS not exposed to radiation to leave the film intact like the solvents of groups G1 and G2 do. This is why the group G3 solvents actually make up a boundary between the solvents of group G4 and those of groups G1 and G2. This is perfectly illustrated by the position of solvent mixture no. 55 in the graphic representations of Figures 3 and 4. This mixture appears isolated on the graph compared to the other group G3 solvents while in reality it is located between a group G4 solvent and a group G1 solvent.

The solvent mixtures confirm the extent, existence and position of the different solvent groups. These solvent mixtures also offer the possibility of proposing a possible alternative to replace a pure solvent, for toxicity reasons, for example. Various mixtures, numbered 40, 42 and 50 in Table I and Figures 3 and 4, confirm the existence of one of the two areas of group G1 that was only suggested by the position of acetic acid, solvent no. 1, in the graphs of Figures 3 and 4. The position of group G3 was also confirmed by solvent mixture no. 44. Finally, several solvent mixtures, numbered 37, 38, 39, 41, 45, were successfully proposed as alternatives to the pure solvents of group G4, and defined the boundaries of this group with group G3 a little more precisely.

Overall, in the two graphic representations of Figures 3 and 4, it is observed that the solvents having comparable solvation properties are assembled, by group, in the same area. However, there are a few exceptions, such as benzyl alcohol, number 23, belonging to group G4. Its off-center position with regard to the area corresponding to the G4 group solvents on the graphs of Figures 3 and 4 can be explained in various ways, such as, for example, incorrect calculated solubility parameters, or even an underestimated additional π - π interaction between the aromatic ring of the styrene

fragment and that of the benzyl, thus artificially shifting the solubility parameters of the solvent.

The solvents identified in group G4 therefore constitute very interesting solvents since, if the radiation dose is sufficient to obtain a significant chemical contrast
5 between the different irradiated or non-irradiated PS and PMMA materials making up the PS-b-PMMA block copolymer film, they leave a porous crosslinked PS film that can be used to transfer its patterns by etching the substrate or the underlying layer.

However, the behavior of the solvents can vary depending on the operating conditions, and a solvent identified as belonging to one group when it is used at 20°C
10 on a sample previously irradiated with UV at a dose of 500 mJ.cm⁻², can change its behavior and belong to another group by changing at least one of the operating conditions.

Thus, the Hansen solubility parameters, calculated for a temperature of 25°C, vary with the temperature. In addition, the processes of crosslinking PS and/or
15 cleaving PMMA are not necessarily identical, depending on the irradiation technique used. Consequently, solvents or solvent mixtures belonging to different groups can have similar behavior to solvents identified as belonging to group G4, by selectively removing previously irradiated PMMA and non-irradiated PS and PMMA. Knowing which solvents behave in the same way, even though they are identified as belonging
20 to different groups, then extends the number of solvents or solvent mixtures that can be used depending on the operating conditions.

In order to define all the developer solvents or solvent mixtures that can selectively remove previously irradiated PMMA blocks and non-irradiated PS and
PMMA blocks, it is therefore necessary to study the change in behavior of the
25 different solvent groups according to the operating conditions.

Thus, in one variant of embodiment, an irradiation technique different from UV laser irradiation can be envisaged. In fact, it is possible to irradiate the samples by electron beams or by ion implantation, for example. These irradiation techniques, like
UV radiation exposure, change the chemical constitution of the copolymer film.
30 However, the processes of crosslinking PS and/or cleaving PMMA are not necessarily identical, depending on the irradiation technique used. Changes in the effect of the solvent treatment on the polymer after exposure can then result from this. Thus, the applicant studied several samples treated with different solvents, after irradiation by electron beam and ion implantation in order to observe any variations in solvent
35 behavior. The applicant also studied the behavior of the solvents according to the UV radiation dose, then according to the temperature of the developer solvent used.

Example 1: effect of the electron beam irradiation technique on solvent behavior

Figure 5 collects photos, taken with the scanning electron microscope, of samples treated with solvents identified as belonging to the different groups G1, G2, G5 and G3 listed previously, following electron beam irradiation at a dose of 200 or 1000. $\mu\text{C}\cdot\text{cm}^{-2}$. In these photos, note that there is the same solvent behavioral tendency as that observed with UV irradiation. In fact, the same behavior is found for the solvents of groups G1 (solvent no. 1, acetic acid), group G2 (solvent no. 13, methanol) and group G3 (solvent no. 12, ethyl L-lactate) with removal of previously irradiated PMMA cylinders. Furthermore, toluene, solvent no. 15 belonging to group G5, removes the entire copolymer film, whether or not it was irradiated, as is the case with solvent no. 35 of group G5 in a sample exposed to UV, illustrated in photo V of Figure 2.

Example 2: effect of the ion implantation irradiation technique on solvent behavior

Ion implantation was studied according to the nature of the ion, the dose and the exposure energy of the polymer film. Overall, in the photos of Figure 6, it is observed that the minimum energy dose required to change the polymer properties appears to closely depend on the nature of the ion implanted. In all the cases studied, a too-high dose/energy ratio leads to a film insensitive to treatment with the solvents studied, as illustrated in the photos of the first line of Figure 6 (Hydrogen, $E = 3 \text{ kev}$, Dose = $2 \cdot 10^{15} \text{ cm}^{-2}$). When the dose/energy ratio decreases, overall the behavior of the solvents observed with UV irradiation is found. The cylinders appear empty in the images obtained by scanning electron microscopy, shown by the strong contrast, when the treatment is done with solvents of groups G1, G2 and G4. Consequently, for a hydrogen (H_2) ion implantation, the dose is preferably comprised between 1 and $2 \cdot 10^{14} \text{ cm}^{-2}$ for an energy of the order of 3 kev, while for an oxygen (O_2) ion implantation, the dose is preferably comprised between $3 \cdot 10^{12}$ and $2 \cdot 10^{13} \text{ cm}^{-2}$ for an energy of around 8 kev.

However, note that solvent no. 35 PGMEA (propylene glycol monomethyl ether acetate) of group G5 has no effect on the exposed film, while one would expect a complete removal of the film as with UV or electron beam irradiation. This can be explained by the fact that the dose/energy exposure ratio is still too high compared to the standard exposure done by UV or electron beam. Therefore, in this case, the PGMEA solvent no longer has appropriate solvation properties to solubilize either crosslinked PS or cleaved PMMA.

Example 3: effect of the UV radiation exposure dose on solvent behavior

The UV radiation dose to which the sample is exposed influences the degree of crosslinking of PS and the degree of cleaving of PMMA. At a low dose, the chemical contrast between the part of the film exposed to radiation and the non-exposed area will be low. As a result, the physicochemical and mechanical properties of PS and PMMA will not be very different. In return, for a higher dose, the physicochemical and mechanical properties of PS and PMMA will, on the contrary, be very highly contrasted. For reasons of energy and time savings, the lowest possible exposure dose inducing a sufficient chemical contrast is the most interesting.

Figure 7 shows two photos and two samples, the left part of which has not been irradiated and the right part of which has undergone UV radiation at a wavelength of 193 nm. In the first photo, irradiation was done at a dose of 400 mJcm^{-2} and in the second photo, irradiation was done at a dose of 1000 mJ cm^{-2} . In these photos, it is noted that at a small dose, of 400 mJ.cm^{-2} , there is not much contrast when the sample is treated with a group G2 solvent such as methanol (solvent no. 13), while at a higher dose, of 1000 mJ cm^{-2} , the contrast is obvious in the MEB image. This indicates that, when the sample is irradiated at a higher dose, of 1000 mJ cm^{-2} , the cylinders of the exposed area are clearly open after treatment with solvent no. 13, while the cylinders of the unexposed area, i.e., filled with PMMA, are intact and the non-irradiated PS is also intact. The solvents of group G2 are therefore better solvents of PMMA cleaved at a high dose, due to the more substantial reduction in the size of the polymer chains.

Despite the high dose required to obtain this effect, solvents of group G2 can therefore constitute an alternative to solvents of group G4. In fact, by working with selective dry etching between the blocked and open cylinders, only the irradiated cylinders can ultimately be transferred to the substrate.

Figure 8 shows photos of three samples partially irradiated at different doses and then treated with three different solvents identified as all belonging to group G4. In this Figure 8, it can be observed that the minimum dose required to induce a good chemical contrast between the irradiated parts, on the right in the photos, and the non-irradiated parts, on the left in the photos, is not identical for all the solvents of group G4. In fact, if at a dose of 500 mJ.cm^{-2} the effect sought is overall identical for the different solvents, at a lower dose of 300 mJ.cm^{-2} , the appearance of the irradiated part differs from one solvent to the other. Acetone, solvent no. 2, therefore appears to not be as good a solvent for crosslinked PS as γ -butyrolactone, solvent

no. 18, or N-methyl-2 pyrrolidone, solvent no. 14. Therefore, acetone allows a somewhat lower exposure dose to keep the exposed part of the PS intact.

In Figure 9, it is observed that at a conventionally used dose of 500 mJ.cm^{-2} , a solvent of group G5 (solvents no. 19 or 35) completely removes the copolymer film, whether or not it was irradiated. In return, a greater exposure dose, of 1000 mJ.cm^{-2} , renders the exposed part more resistant to group G5 solvents. In fact, in the right part of the photo, a slight contrast is observed, showing the presence of crosslinked PS. Since the extent of crosslinking of the PS matrix is more substantial with a high dose, its solubility in this type of solvent belonging to group G5 is reduced. This effect is probably greater for the G5 solvents located near the boundary with group G4, such as solvents number 11, 21, 27 or 35. The area of group G5 is consequently less extensive, to the benefit of broadening the area of group G4, when the exposure dose is increased. Even if the dose is the highest, this variant offers the possibility of broadening the range of solubility parameters belonging to group G4.

Consequently, when the radiation dose is close to the maximum value, the group of solvents or solvent mixtures also extends to the following compounds: ethyl acetate, dichloromethane, methyl ethyl ketone or propylene glycol monomethyl ether acetate.

20 **Example 4: effect of solvent temperature on its behavior**

Generally, temperature variations for a given solvent consequently change its solvation properties. A temperature increase generally induces increased solubility of a given solute in this solvent, due to the increased entropy associated, while a temperature decrease produces the reverse effect. Given that the Hansen solubility parameters of the different solvents, which were plotted on the two graphs of Figures 3 and 4, were calculated for solvents at room temperature of 25°C , a variation of the solvent temperature concretely leads to a change in both the size and position of the various areas, corresponding to the different groups of solvents identified, in the graphs. More particularly, it is possible to envisage different transitions between the groups, for a given solvent, such as illustrated in the diagram of Figure 10, depending on the initial position of the solvent in the group considered, and the temperature variation applied, i.e., the extent of heating or cooling. A solvent initially belonging to group G1 can then, for example, be found in groups G3, G4 or G5 via an increase in treatment temperature, and a group G5 solvent can, for example, be found in group G4 or group G1 via a decrease in the treatment temperature.

In Figure 11, we see that this is actually the case. Indeed, the applicant was able to show that acetonitrile, solvent No. 3 belonging to group G1 at room temperature of

25°C, behaves like a solvent of group G3 by moderate heating to a temperature of around 40°C. When solvent no. 3 undergoes such heating, it can actually be seen in the photo that the left part, not irradiated, is partially solubilized, while the right part, irradiated, has empty PMMA cylinders. Such a phenomenon is characteristic of a solvent belonging to group G3.

Likewise, the applicant was also able to show that propylene glycol monomethyl ether, solvent No. 20 initially belonging to group G3 at room temperature of 25°C, behaves like a solvent of group G4 by increasing the temperature to a temperature of around 60°C. (see Figure 12). When solvent no. 20 undergoes such heating, it can actually be seen in the photo that the left part, not irradiated, is completely removed, while the right part, irradiated, has empty PMMA cylinders and intact crosslinked PS. Such a phenomenon is characteristic of a solvent belonging to group G4.

Consequently, when the developer solvent temperature is raised, during treatment of a previously irradiated sample, to a temperature greater than 25°C, the group of solvents or solvent mixtures chosen also extends to the following compounds: acetic acid, acetonitrile, dimethylsulfoxide, ethyl L-lactate or propylene glycol monomethyl ether.

In Figure 13, note that the structural quality of the non-irradiated part, left side of the photo, is improved if cooling is applied, for example to a temperature of 10°C, during treatment with γ -butyrolactone, solvent no. 18, belonging to group G4 at 25°C. Moreover, the solvating power of crosslinked PS, after irradiation at a minimum dose of 300 mJcm^{-2} , by this solvent no. 18 is reduced by cooling, thus contributing to keeping the physical integrity of PS in the exposed area, which is then less solubilized than at room temperature as illustrated in Figure 13. This property may then be used to decrease the minimum exposure dose necessary for group G4 solvents. A lower irradiation dose thus leads to non-negligible energy savings.

Temperature variations of the developer solvent may therefore be an interesting alternative to the present invention, since a small variation can induce large changes in solvent behavior, in particular if they are located at the boundaries of the various groups at room temperature.

Example 5: Influence of the molecular weight of the polymer on the behavior of developer solvents

The solubility of a polymer of specific chemical constitution can vary in a given solvent, when its molar mass changes, due to the variation in the entropy of the mixture associated with the degree of polymerization. Solvents located at the boundary between two particular groups may then switch from one solvent group to

another if the mass of the polymer to be treated changes. For example, solvents initially belonging to group G3 with the polymer used here, of total molecular weight equal to $82,400 \text{ g mol}^{-1}$, may be considered to have the properties of those of G4 group if the molecular weight of the polymer decreases greatly. This variant therefore broadens the choice of solvents having the properties associated with group G4 in the event of a consequent variation of the molecular weight of the polymer.

Example 6: Influence of the morphology adopted by the polymer on the behavior of developer solvents

Changing the mass fraction of the PMMA block leads to changing the morphology adopted by the block polymer. Thus, for a composition close to 50% by weight of PMMA, the copolymer adopts a lamellar morphology. However, this also changes the solubility properties of block copolymers. In fact, due to the larger portion of PMMA in the copolymer, it has an increased solubility in known "good" PMMA solvents. Consequently, a change in the mass fraction of PMMA in the copolymer leads to changing the size and position of the area corresponding to the location of the solvents of group G4 in the two-dimensional graph of Figure 3 and in the Teas graph of Figure 4. The choice of solvents having properties associated with group G4 solvents is therefore broadened. More concretely, given that PMMA is more soluble than PS in polar/protic solvents, it is completely predictable, for example, that solvents initially belonging to G3 (for a cylindrical polymer with PS matrix) can have the properties of those of group G4 for a lamellar block copolymer of the same molecular weight.

Consequently, when the mass fraction of polystyrene PS in the block copolymer decreases and becomes less than or equal to 50%, the group of selected solvents extends to compounds of group G3, such as, for example, ethyl L-lactate or propylene glycol monomethyl ether.

The process that has just been described, with all its different operating conditions, defines an area, illustrated by the gray dotted line in Figures 3 and 4, grouping solvents or solvent mixtures belonging to different identified groups but having similar properties to solvents identified as belonging to group G4 at room temperature. All the solvents and solvent mixtures located inside this area are then considered as having the same properties. Solvents at the boundary of the defined area have the same properties depending on certain operating conditions. This area is defined by the Hansen solubility parameters, calculated at 25°C . They are advantageously comprised in the following value ranges: $14.5 \leq \delta_D \leq 19.00$;

$4.90 \leq \delta_P \leq 18.00$; $5.10 \leq \delta_H \leq 15.26$. This process is completely compatible with standard manufacturing methods.

CLAIMS

1. A manufacturing method for nanolithography masks from a PS-b-PMMA block copolymer film deposited on a surface to be etched, said surface having been previously covered by a neutralizing layer, said copolymer film comprising PMMA nanodomains orientated perpendicularly to the surface to be etched, said method being characterized in that it comprises the following steps:
 - partially irradiating (E1) said copolymer film to form irradiated areas and non-irradiated areas in said copolymer film, then
 - treating (E2) said copolymer film in a developer solvent previously selected to selectively remove one or more nanodomains of said block copolymer film, said nanodomains being of different chemical composition, irradiated and/or non-irradiated, the selective removal consisting of removing said PMMA nanodomains of said irradiated areas of said copolymer film, and either said PMMA nanodomains of said non-irradiated areas or said PMMA and PS nanodomains of said non-irradiated areas of said copolymer film, said developer solvent being chosen among solvents or solvent mixtures having Hansen solubility parameters, calculated at 25°C, comprised within the following value ranges: $14.5 \leq \delta_D \leq 19.00$; $4.90 \leq \delta_P \leq 18.00$ and $5.10 \leq \delta_H \leq 15.26$.
2. The method according to claim 1, characterized in that when the treatment step also consists firstly of removing nanodomains of PMMA of irradiated areas and secondly of selectively and partially removing said PMMA nanodomains of said second non-irradiated areas of said copolymer film, so as to form holes whose diameter is less than the diameter of the holes left by removing the PMMA nanodomains of said irradiated areas, the developer solvent is chosen from a group (G1) of solvents or solvent mixtures that includes at least one compound chosen from among: acetic acid, acetonitrile or dimethylsulfoxide.
3. The method according to one of claim 1, characterized in that when the treatment step consists firstly of removing nanodomains of PMMA of irradiated areas and secondly of removing said non-irradiated areas of said copolymer film, the developer solvent is chosen from a group (G4) of solvents or solvent mixtures that includes at least one compound chosen from among: ketones, such as acetone or pentan-2-one; amides such as N,N-dimethylformamide, N-methyl-2-pyrrolidone or N,N-dimethylacetamide; lactones such as γ -butyrolactone; or alcohols such as benzyl alcohol.

4. The method according to one of claims 1 to 3, characterized in that irradiation is carried out by UV radiation at a dose comprised between 300 mJ.cm^{-2} and 1000 mJ.cm^{-2} .
5. The method according to claim 4, characterized in that irradiation by UV radiation is performed at a wavelength of 193 nm.
6. The method according to one of claims 1 to 3, characterized in that irradiation is carried out by electron beam at a dose comprised between 200 and $1000 \text{ } \mu\text{C.cm}^{-2}$.
- 10 7. The method according to one of claims 1 to 3, characterized in that irradiation is carried out by ion implantation at a dose comprised between 3 and 8 keV, and a dose comprised between 3.10^{12} and $2.10^{14} \text{ cm}^{-2}$.
- 15 8. The method according to claim 7, characterized in that when the implanted ions are hydrogen ions, the energy is preferably 3 keV and the dose is comprised between 1 and $2.10^{14} \text{ cm}^{-2}$; and when the implanted ions are oxygen ions, the energy is preferably 8 keV and the dose is comprised between 3.10^{12} and 10^{13} cm^{-2} .
- 20 9. The method according to one of claims 4 to 8, characterized in that when the radiation dose is close to the maximum value, said group of selected solvents extends to the following compounds (G5): ethyl acetate, dichloromethane, methyl ethyl ketone or propylene glycol monomethyl ether acetate.
- 25 10. The method according to one of claims 3 to 8, characterized in that when the mass fraction of polystyrene PS in the block copolymer is less than or equal to 50%, said group of selected solvents also extends to the following compounds (G3): ethyl L-lactate or propylene glycol monomethyl ether.
- 30 11. The method according to one of claims 3 to 8, characterized in that when the developer solvent temperature is above 25°C , said group of selected solvents extends to the following compounds (G1 and G3): acetic acid, acetonitrile, dimethylsulfoxide, ethyl L-lactate or propylene glycol monomethyl ether.
12. The method according to claim 4, characterized in that when the temperature of the developer solvent is below 20°C , the prior radiation dose is close to the minimum value.

13. A developer solvent when used in the manufacturing method of a nanolithography mask according to one of claims 1 to 12, said mask being created from a film of PS-*b*-PMMA block copolymer, said developer solvent being able to selectively remove at least the previously irradiated PMMA blocks, said solvent being characterized in that it is selected depending on the nanodomains, of different chemical composition, irradiated and/or non irradiated, among said irradiated PMMA blocks and said non-irradiated PMMA and PS blocks of said copolymer film to be selectively removed, and in that it is chosen among solvents or solvent mixtures having Hansen solubility parameters, calculated at 25°C, comprised within the following value ranges: $14.5 \leq \delta_D \leq 19.00$; $4.90 \leq \delta_P \leq 18.00$ and $5.10 \leq \delta_H \leq 15.26$.
14. The developer solvent according to claim 13, characterized in that it is chosen from a group (G4) of solvents or solvent mixtures that includes at least one compound chosen from among: ketones, such as acetone or pentan-2-one; amides such as N,N-dimethylformamide, N-methyl-2-pyrrolidone or N,N-dimethylacetamide; lactones such as γ -butyrolactone; or alcohols such as benzyl alcohol.
15. The solvent according to one of claims 13 to 14, characterized in that it further includes at least one compound selected from the group consisting of: ethyl acetate, dichloromethane, methyl ethyl ketone, propylene glycol monomethyl ether acetate, acetic acid, acetonitrile, dimethylsulfoxide, ethyl L-lactate, or propylene glycol monomethyl ether.
16. The solvent according to claim 13, characterized in that when the developer solvent is made up of a mixture of solvents, this mixture is chosen at least from among one of the following mixtures: a mixture of dimethyl sulfoxide and propylene glycol monomethyl ether; a mixture of ethanol and methyl ethyl ketone; a mixture of N,N-dimethylacetamide and 4-methyl-2-pentanol; a mixture of isopropyl alcohol and dichloromethane; a mixture of dimethylsulfoxide and methanol; a mixture of dimethylsulfoxide, methanol and N,N-dimethylformamide; a mixture of acetonitrile and γ -butyrolactone; a mixture of ethyl L-lactate and N,N-dimethylformamide; a mixture of dimethylsulfoxide and N,N-dimethylformamide; a mixture of ethanol and

acetone; a mixture of methyl isobutyl ketone and isopropyl alcohol or a mixture of ethanol and ethyl acetate.