

FIG.1

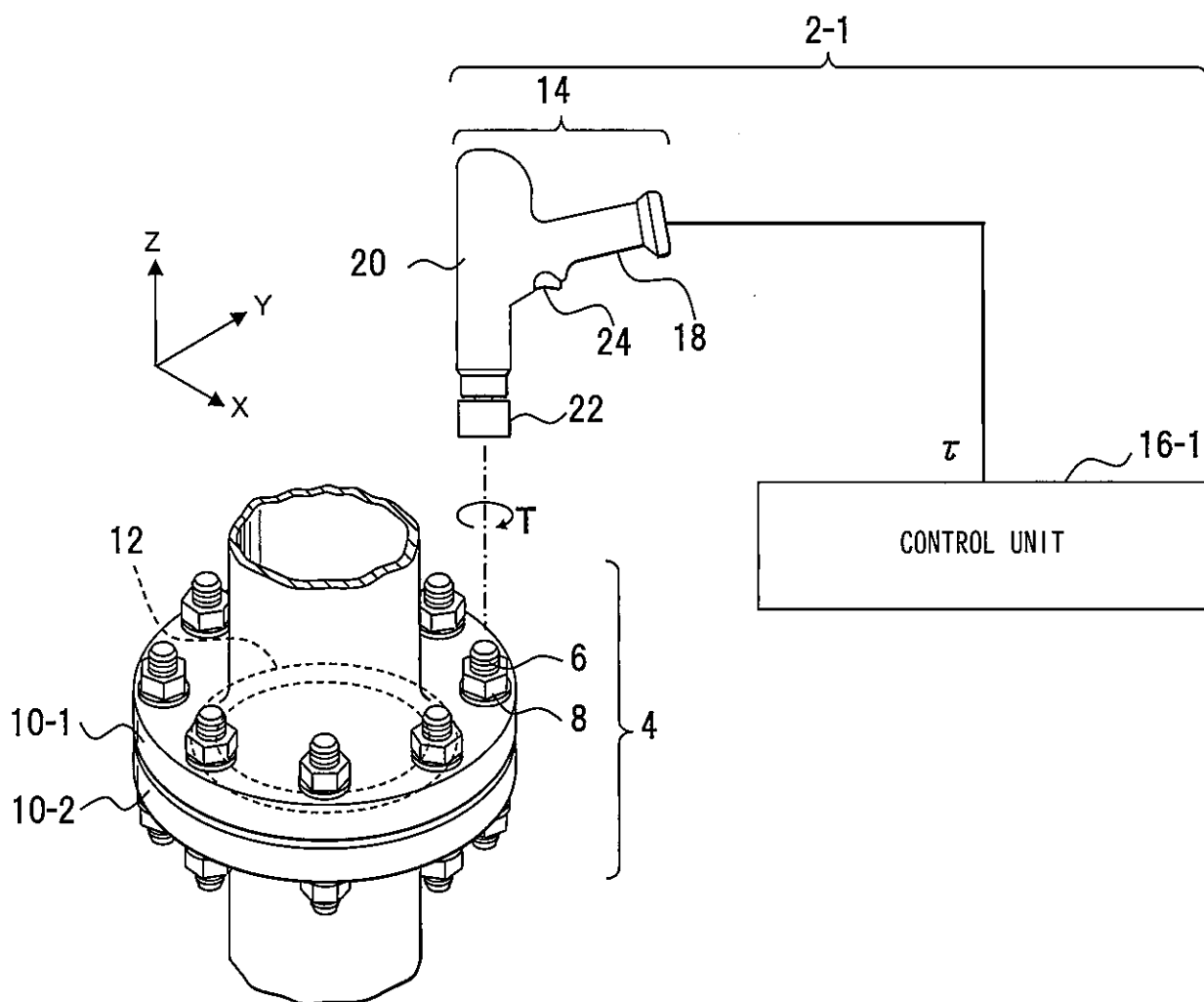


FIG.2

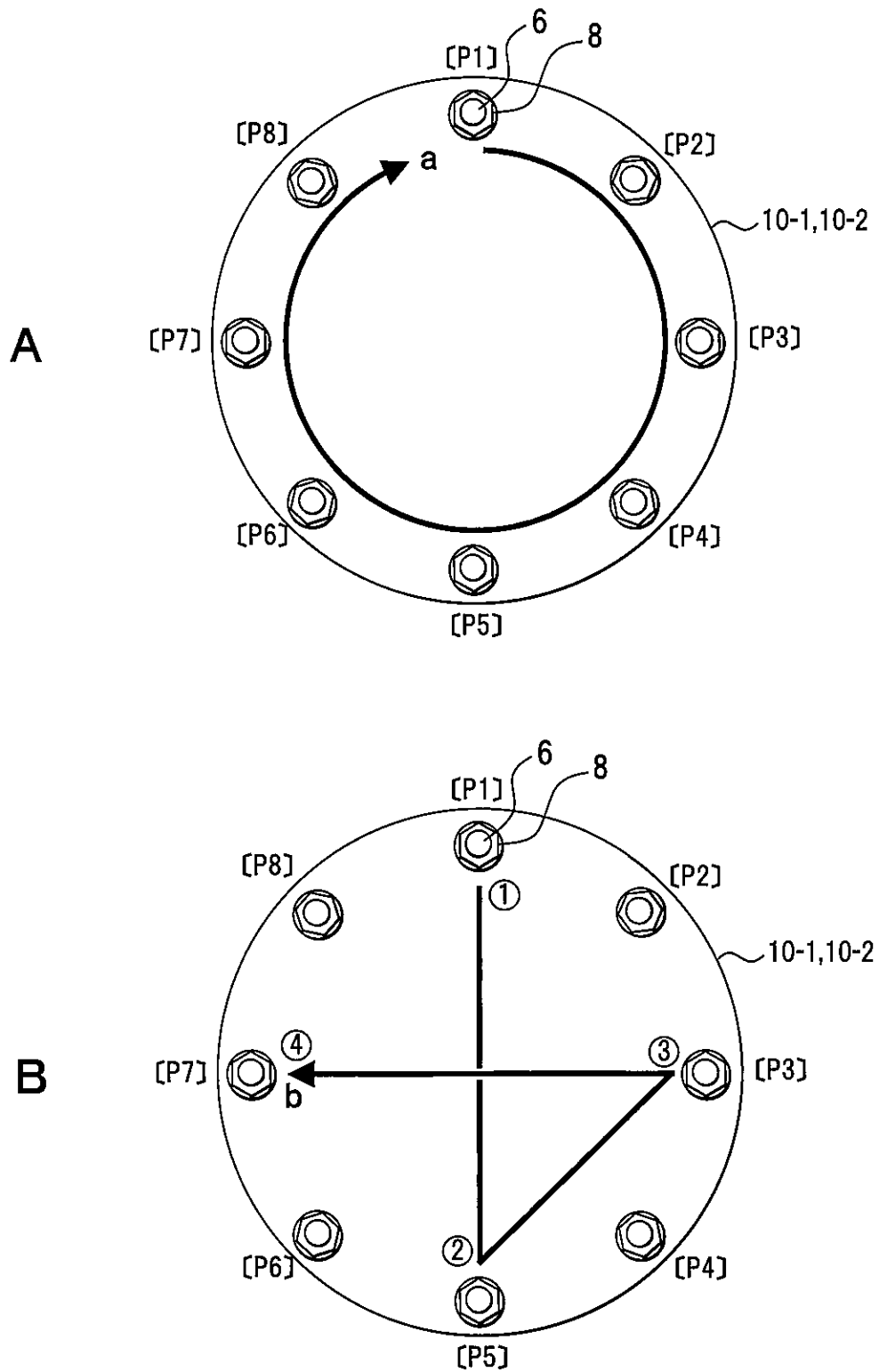


FIG.3

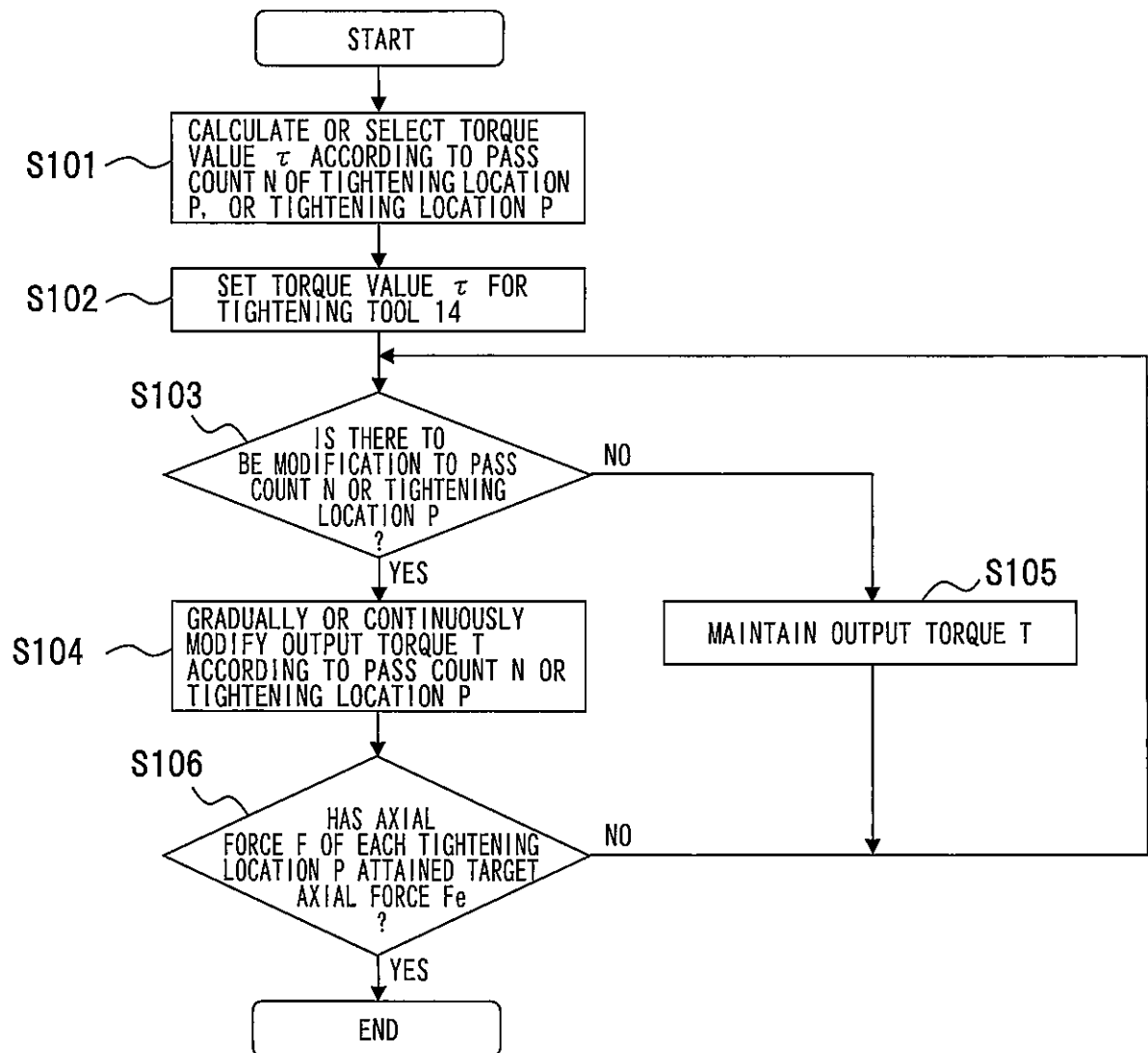


FIG.4

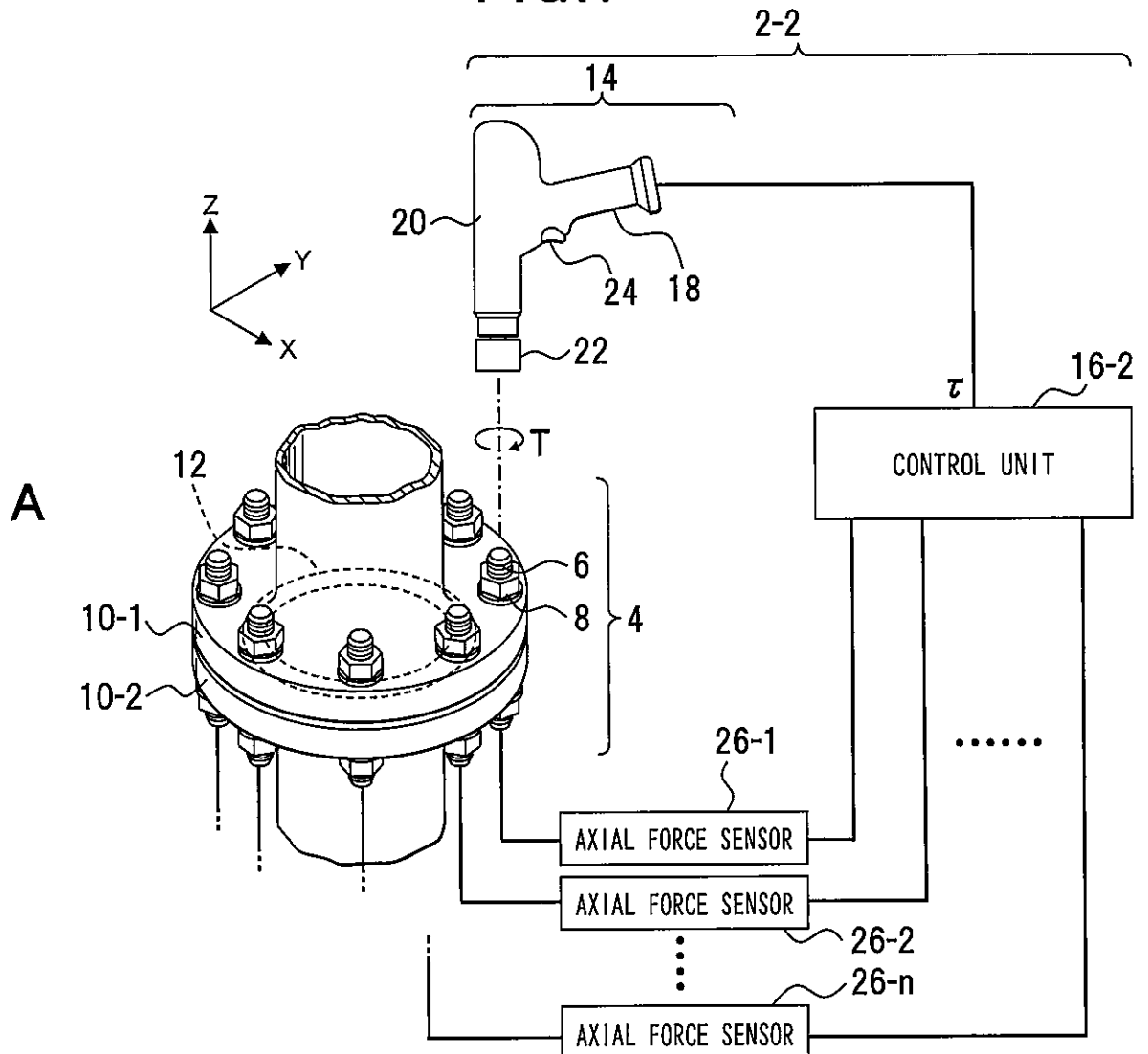
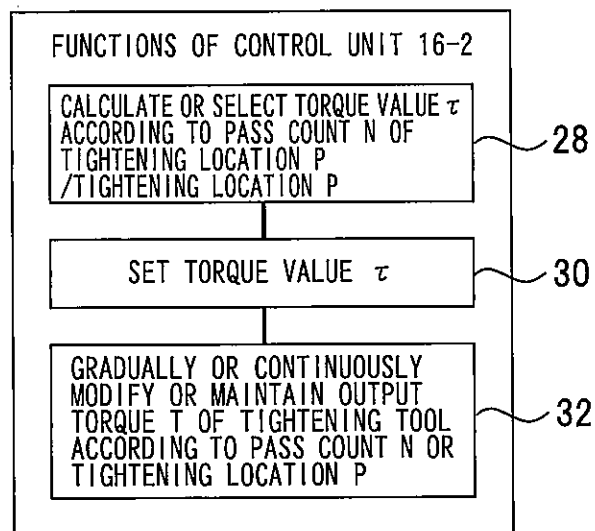
**B**

FIG.5

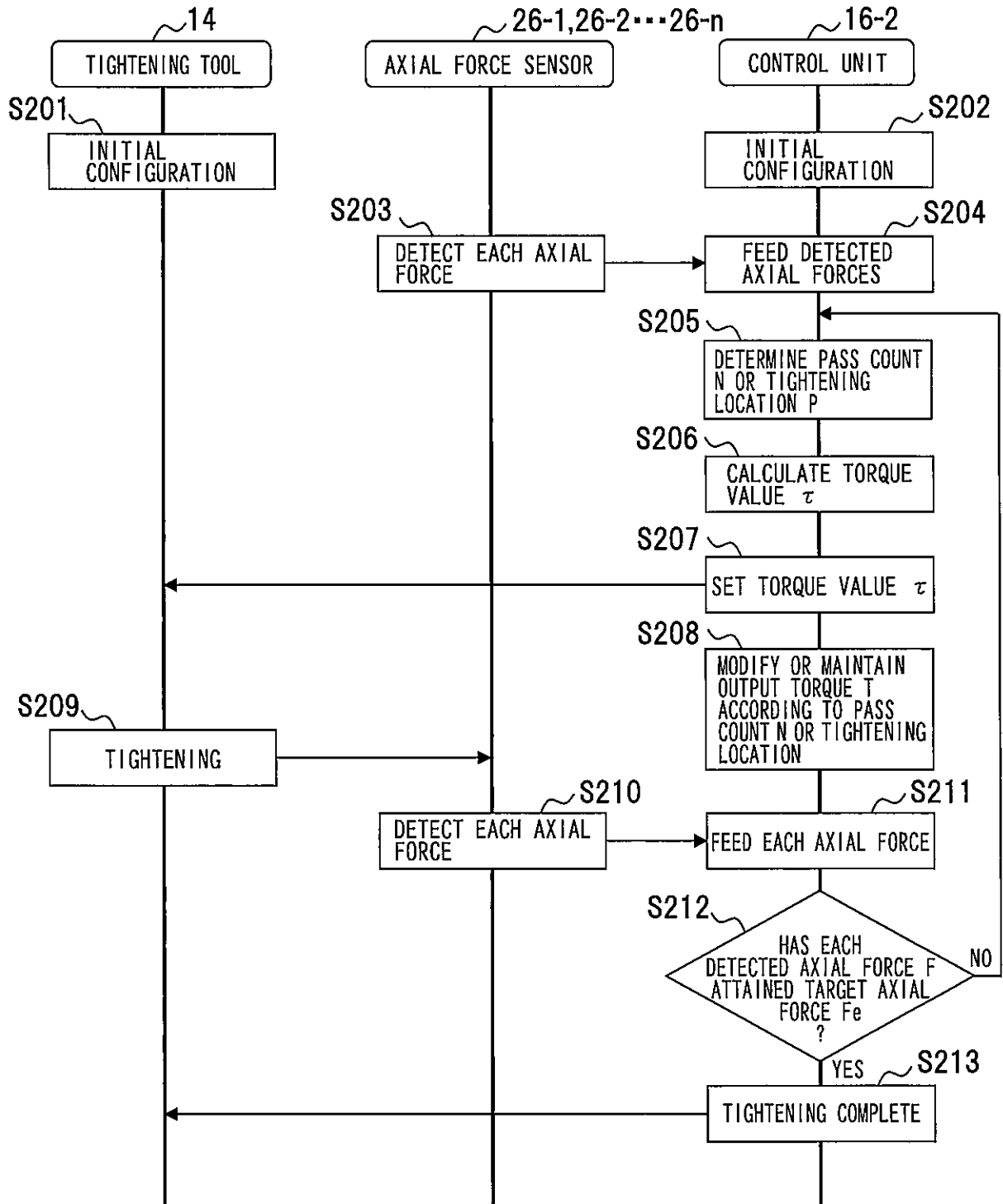
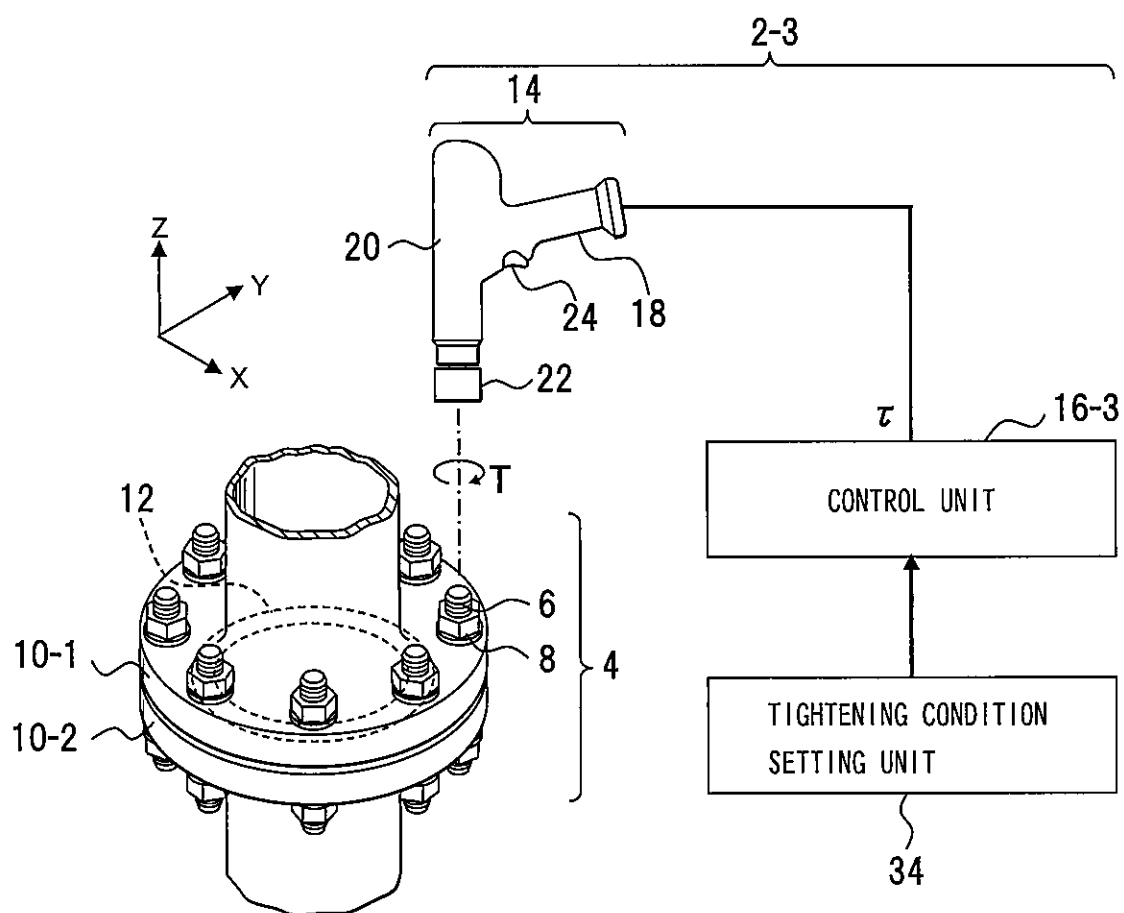


FIG.6



2-4



FIG. 8

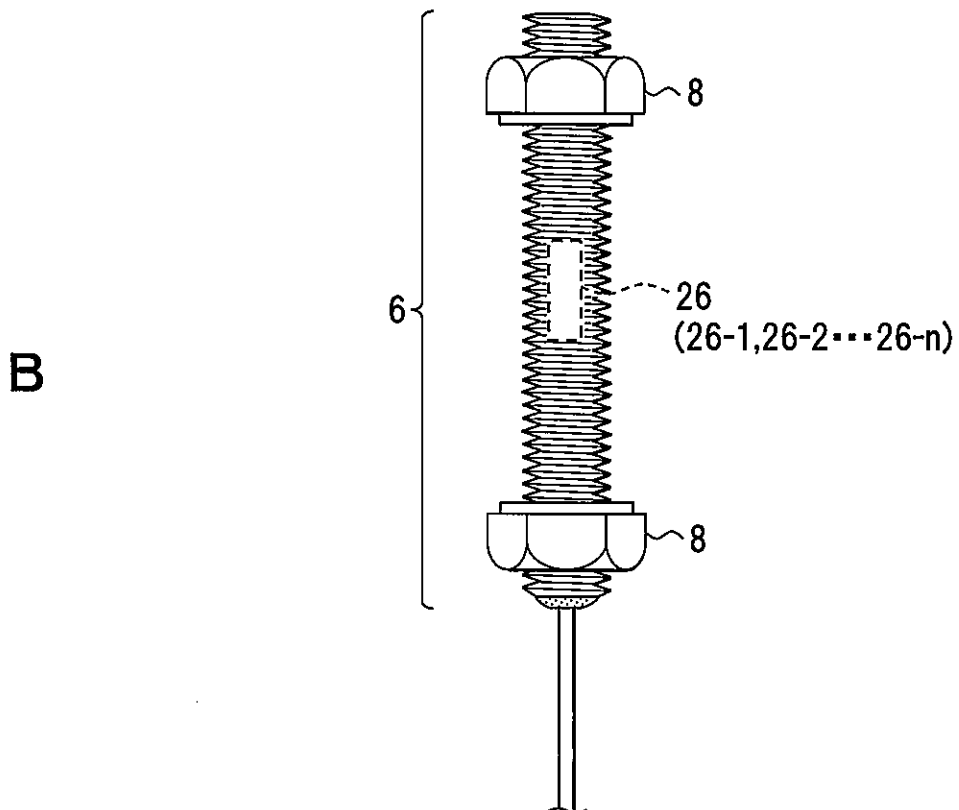
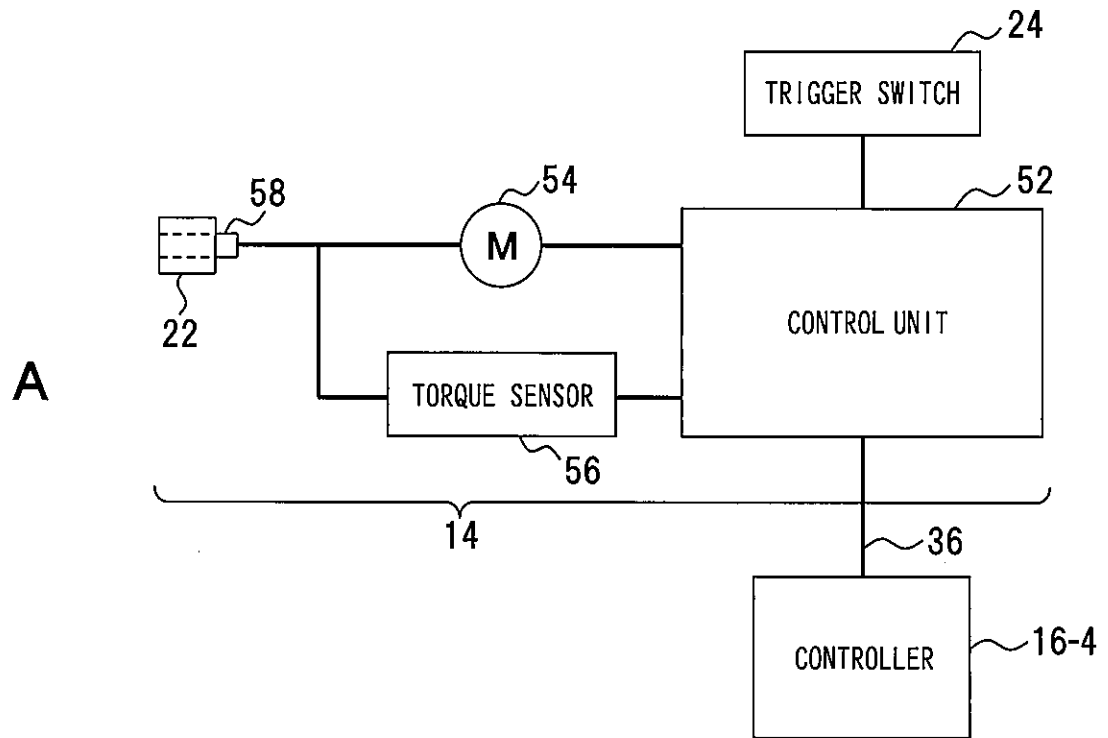


FIG. 9

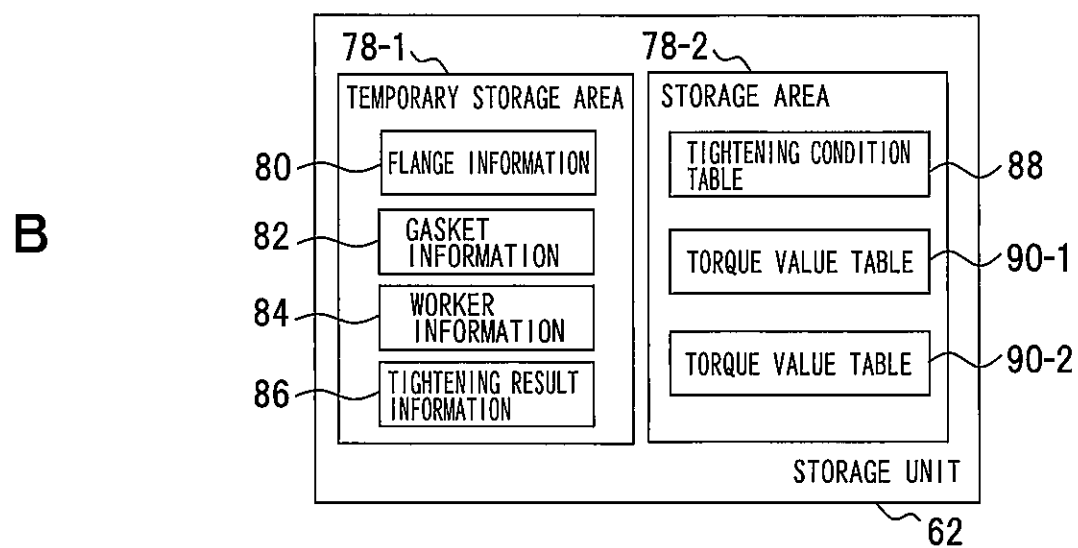
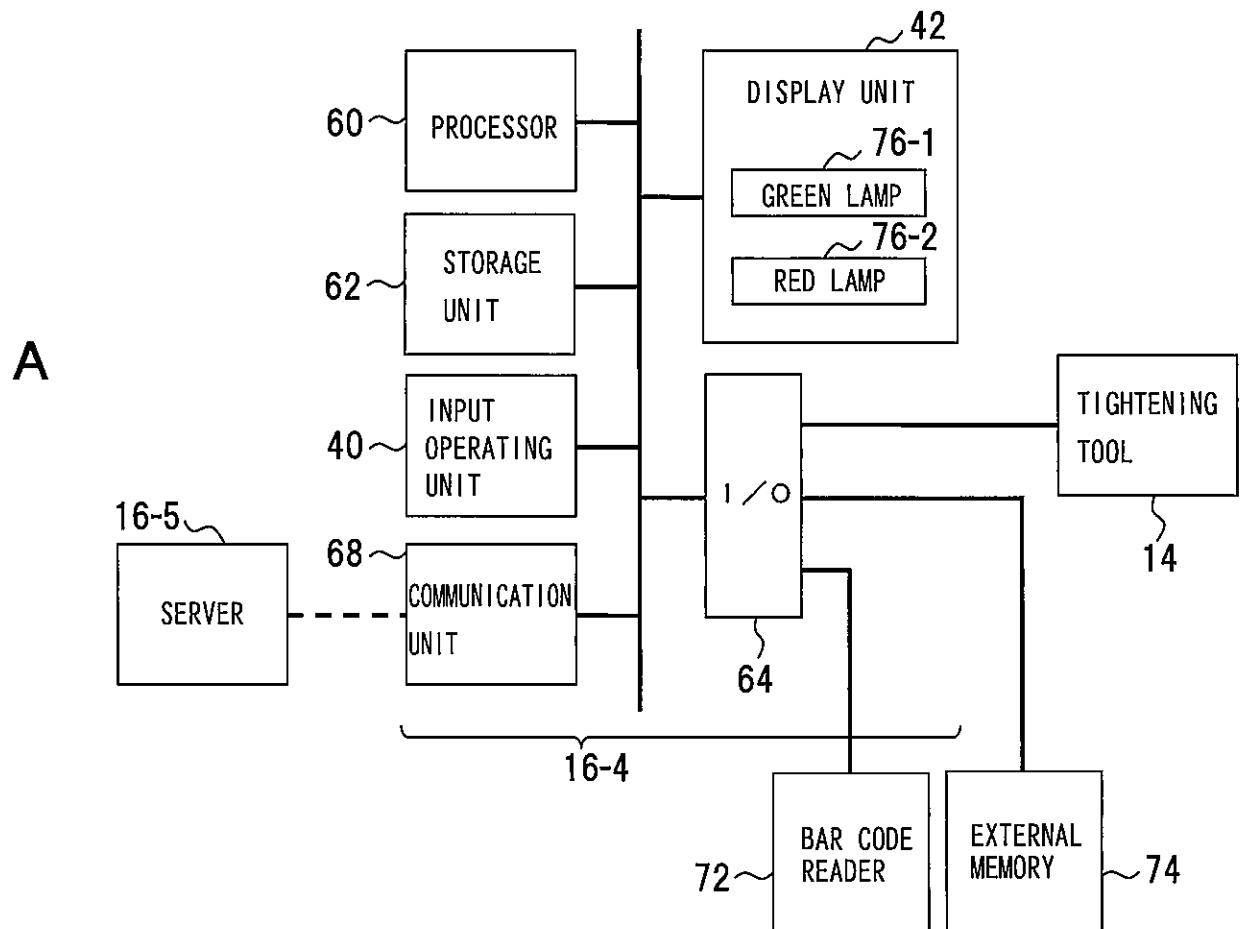


FIG.10

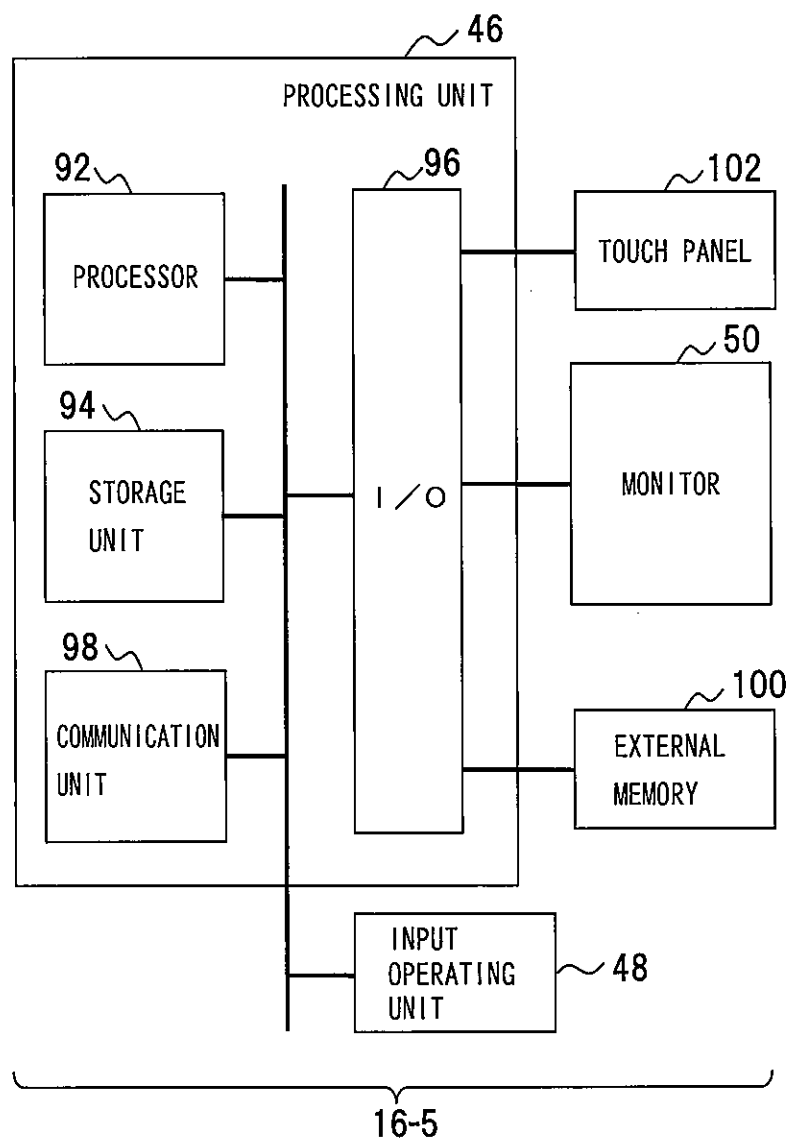


FIG.11

TIGHTENING CONDITION TABLE 88

LINE	FLANGE No.	FLANGE DIMENSIONS	GASKET NUMBER	GASKET DIMENSIONS	NUMBER OF BOLTS	TIGHTENING CONDITION	Pass 1	Pass 2	Pass 3		Pass 13
LineA	1	JIS10K15A	AAAAAAAAAAAA		4	1	4	6	8		26
LineA	2	JIS10K20A	AAAAAAAAAAAA		4	2	5	8	10		34
LineA	3	JPI300lb1B	AAAAAAAAAAAA		4	3	8	12	16		55
⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
LineA	8	JPI300lb16B	BBBBBBBBBBBB		20	8	53	81	108		363
LineB	1	JIS10K15A	BBBBBBBBBBBB		4	9	4	6	8		26
LineB	2	JIS10K20A	BBBBBBBBBBBB		4	10	5	8	10		34
LineB	3	JPI300lb1B	BBBBBBBBBBBB		4	11	8	12	16		55
⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
LineB	8	JPI300lb16B	CCCCCCCCCCCC		20	16	53	81	108		363
104		106		108		110		112			

FIG.12TORQUE VALUE TABLE 90-1

PASS COUNT N	TIGHTENING LOCATION P			
	P1	P2		Pn
0	τ_{01}	τ_{02}		τ_{0n}
1	τ_{11}	τ_{12}		τ_{1n}
2	τ_{21}	τ_{22}		
⋮	⋮	⋮		⋮
n	τ_{n1}	τ_{n2}		τ_{nn}

FIG.13

TORQUE VALUE TABLE 90-2

[illegible]

FIG.14

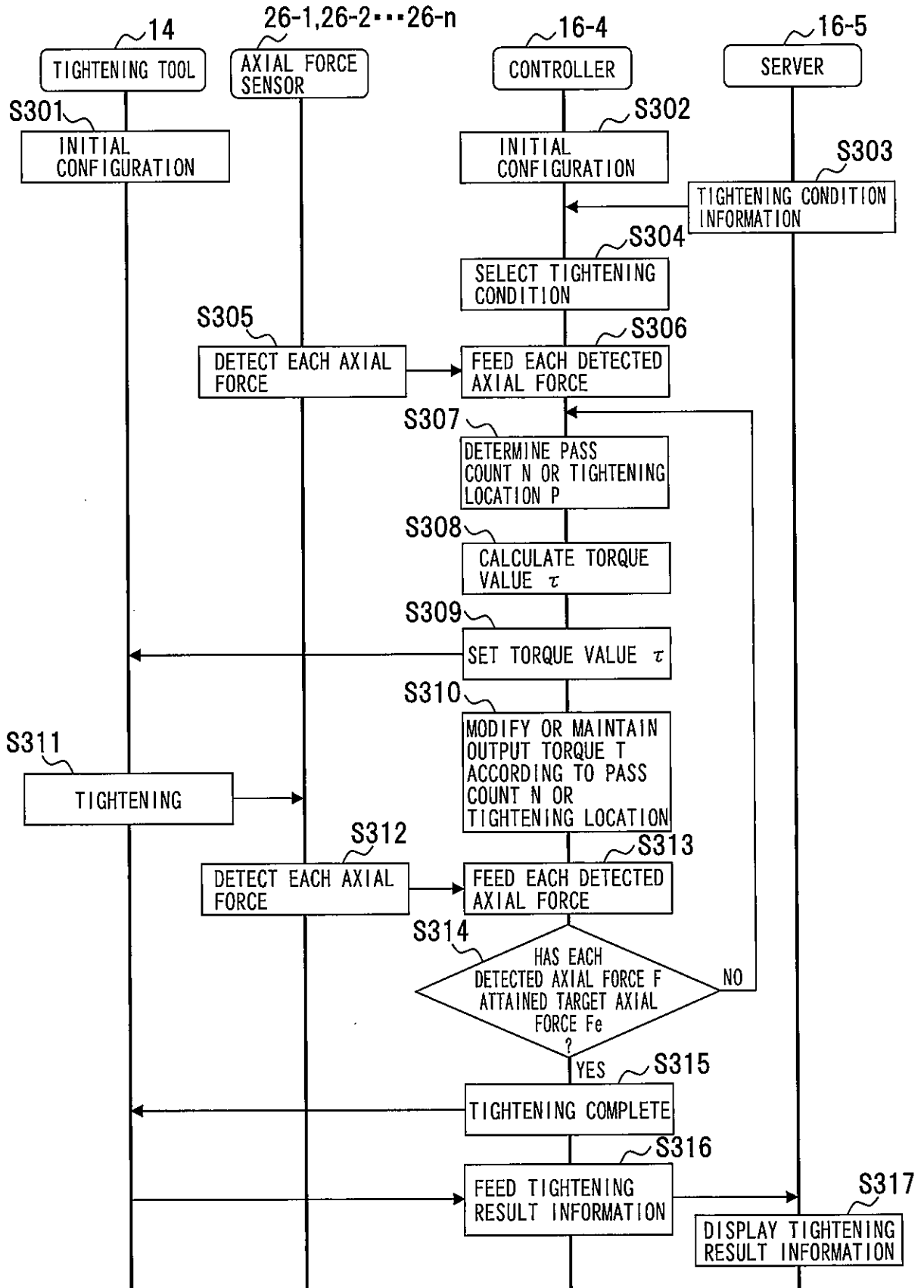
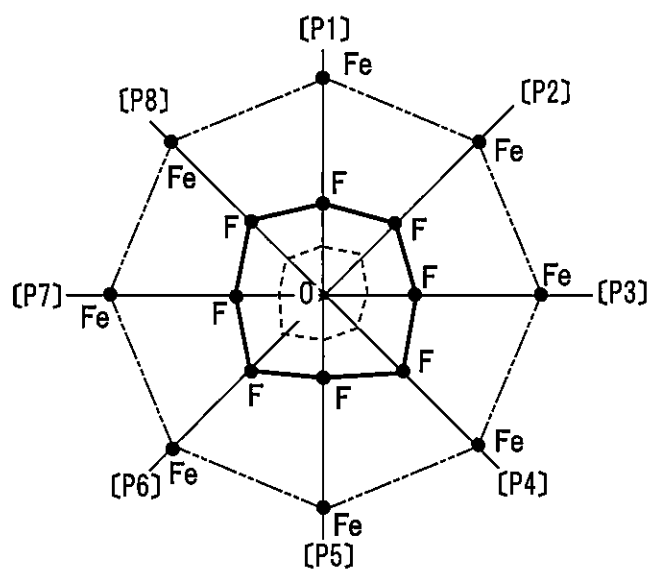
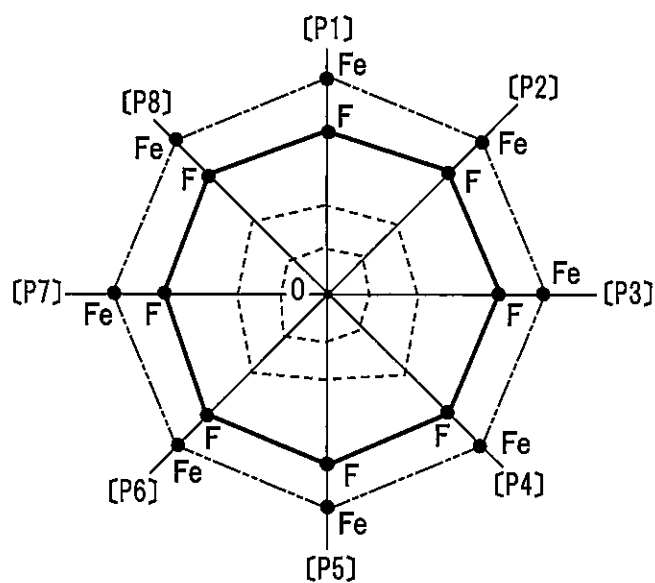


FIG.15

A
 $\left(\begin{array}{l} N=1 \\ F=0.3Fe \end{array} \right)$



B
 $\left(\begin{array}{l} N=2 \\ F=0.7Fe \end{array} \right)$



C
 $\left(\begin{array}{l} N=3 \\ F=Fe \end{array} \right)$

