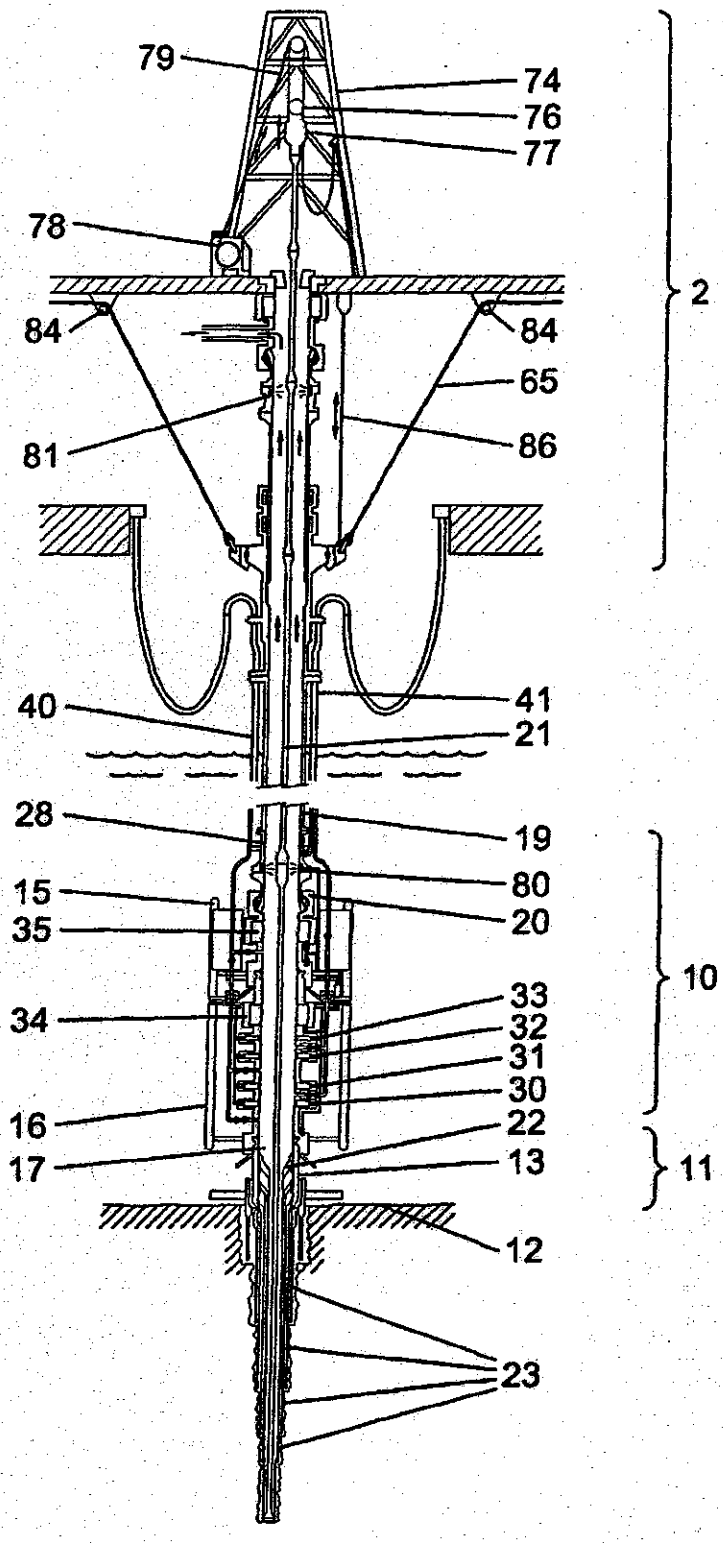

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Fig 1

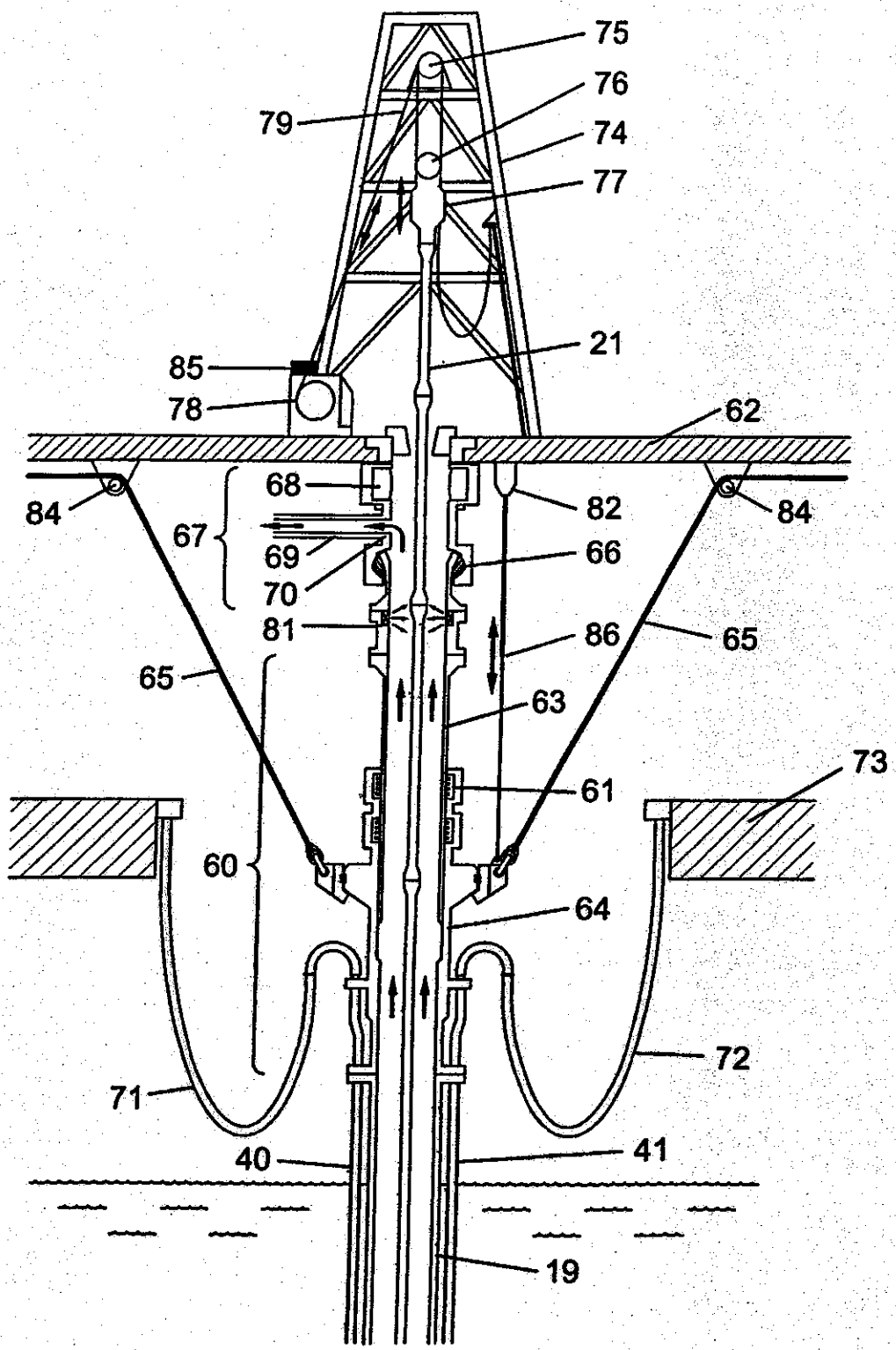

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Fig 2

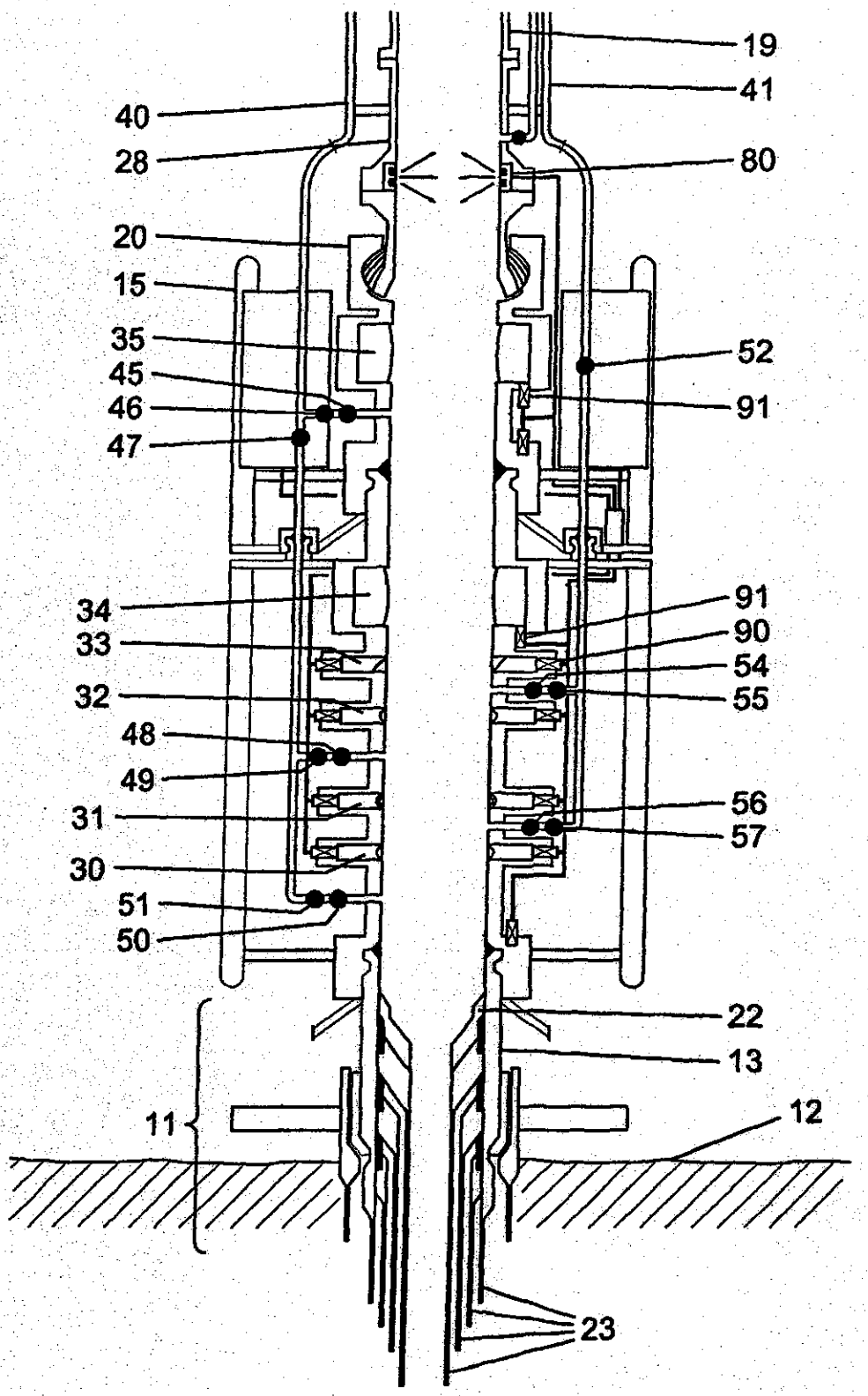

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Fig 3

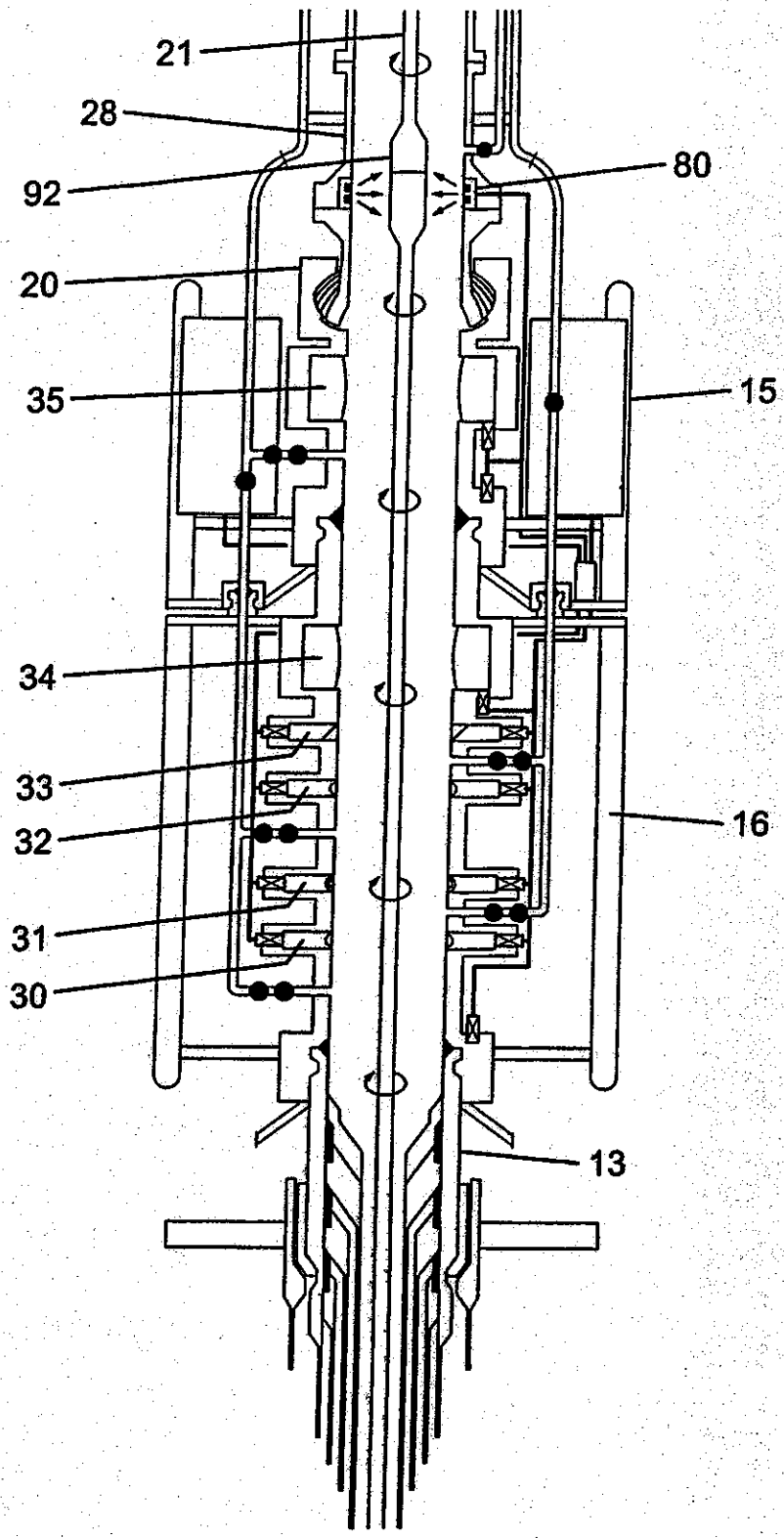


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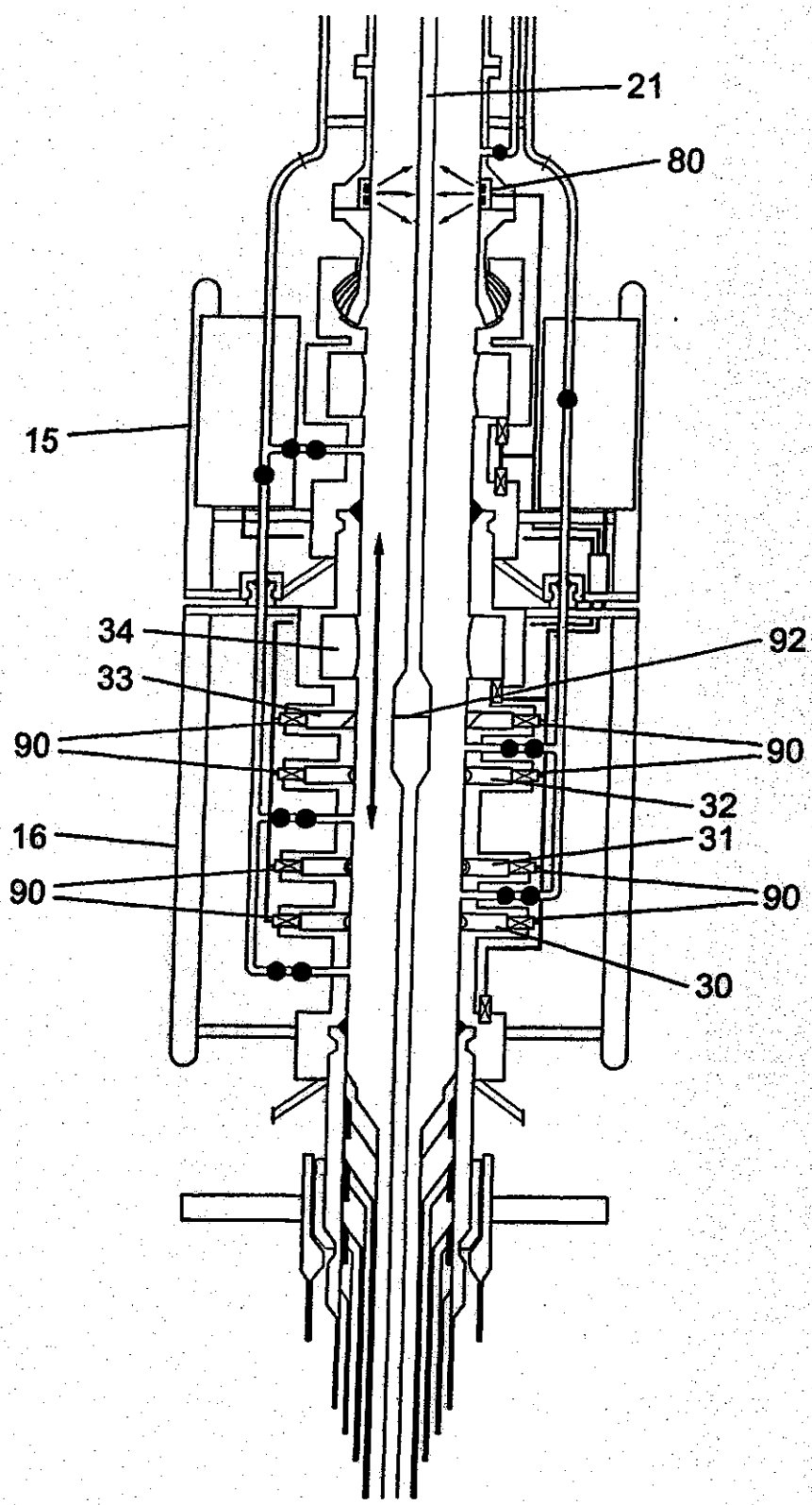


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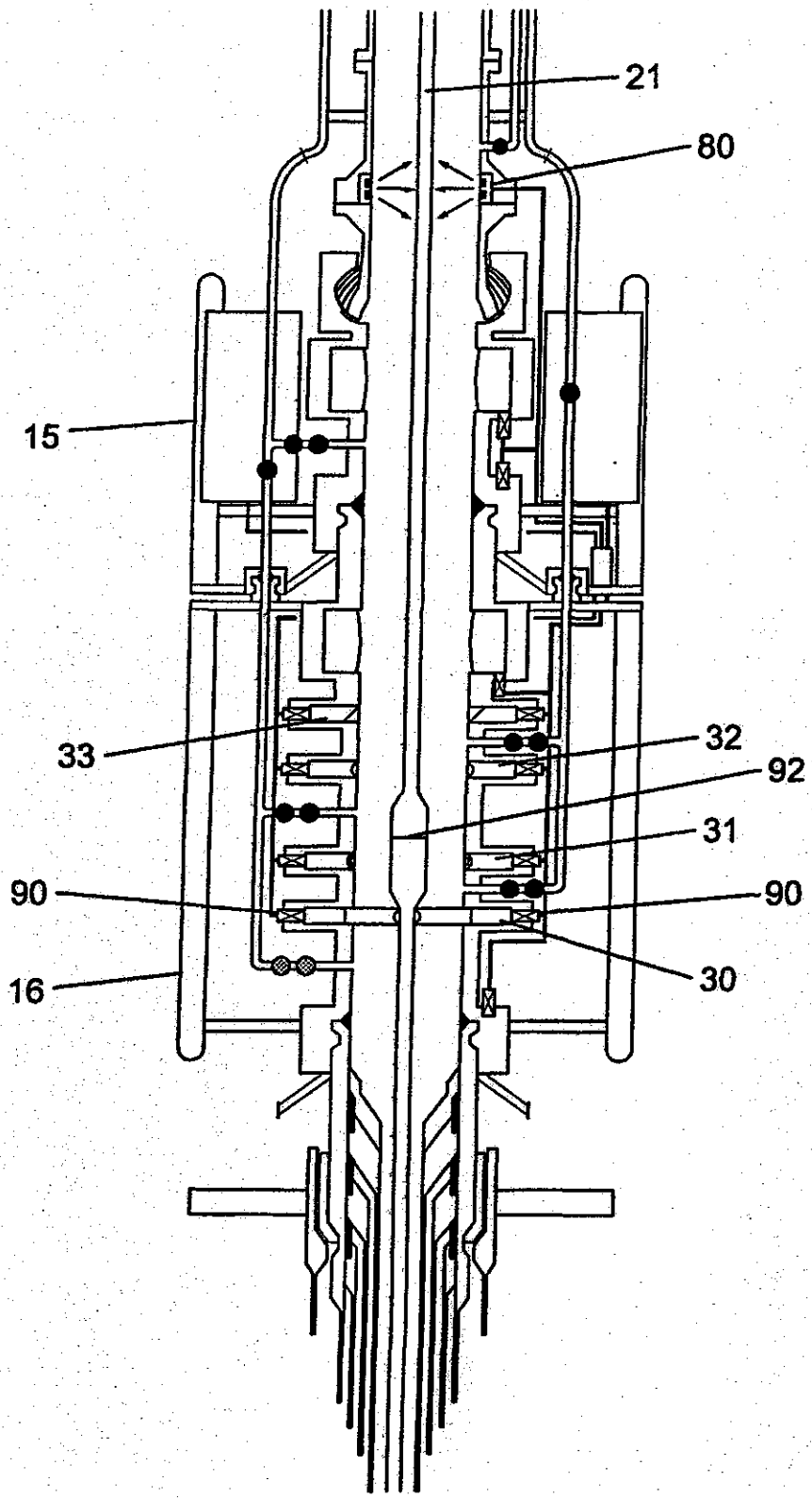


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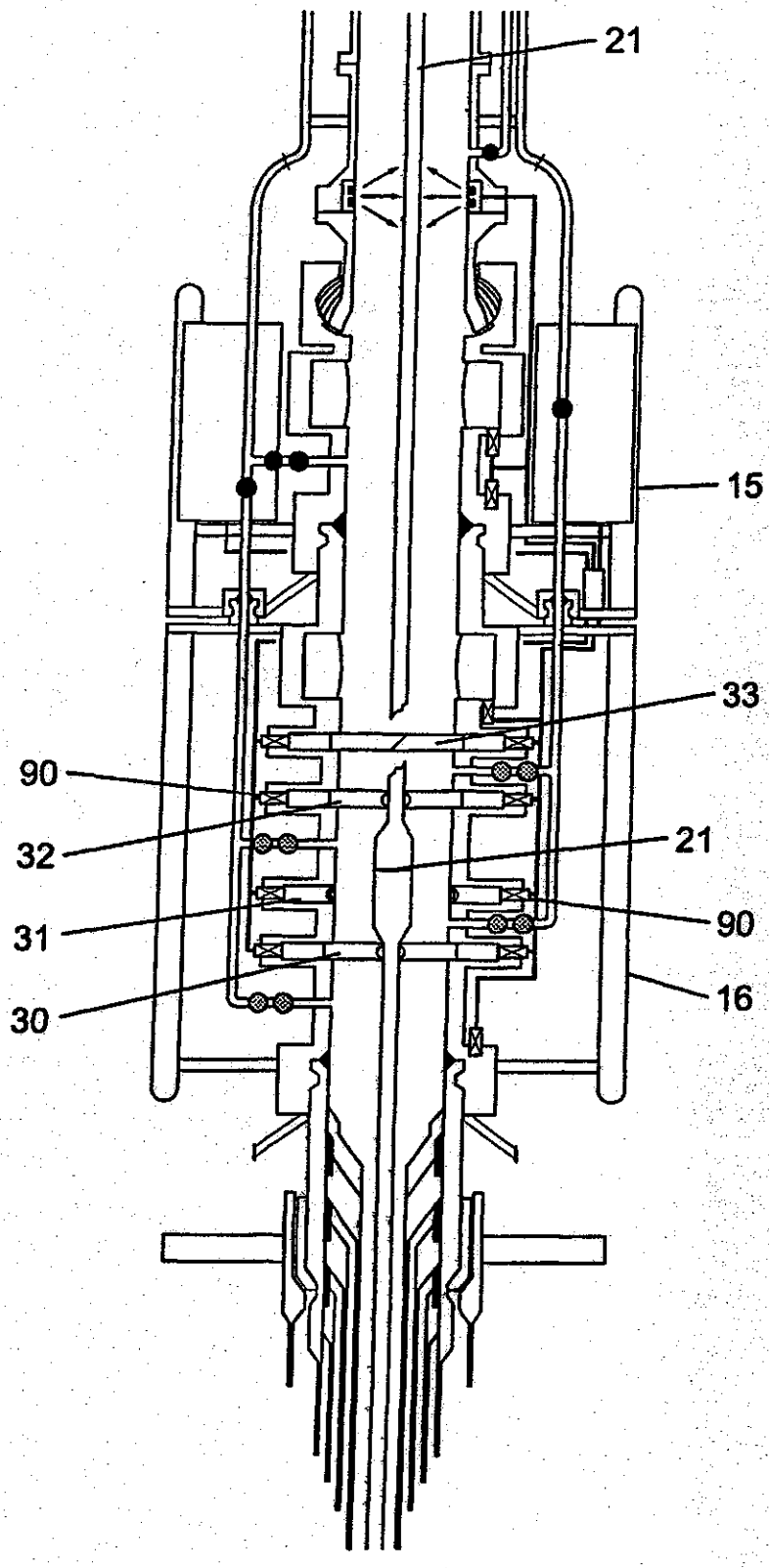


Fig 7

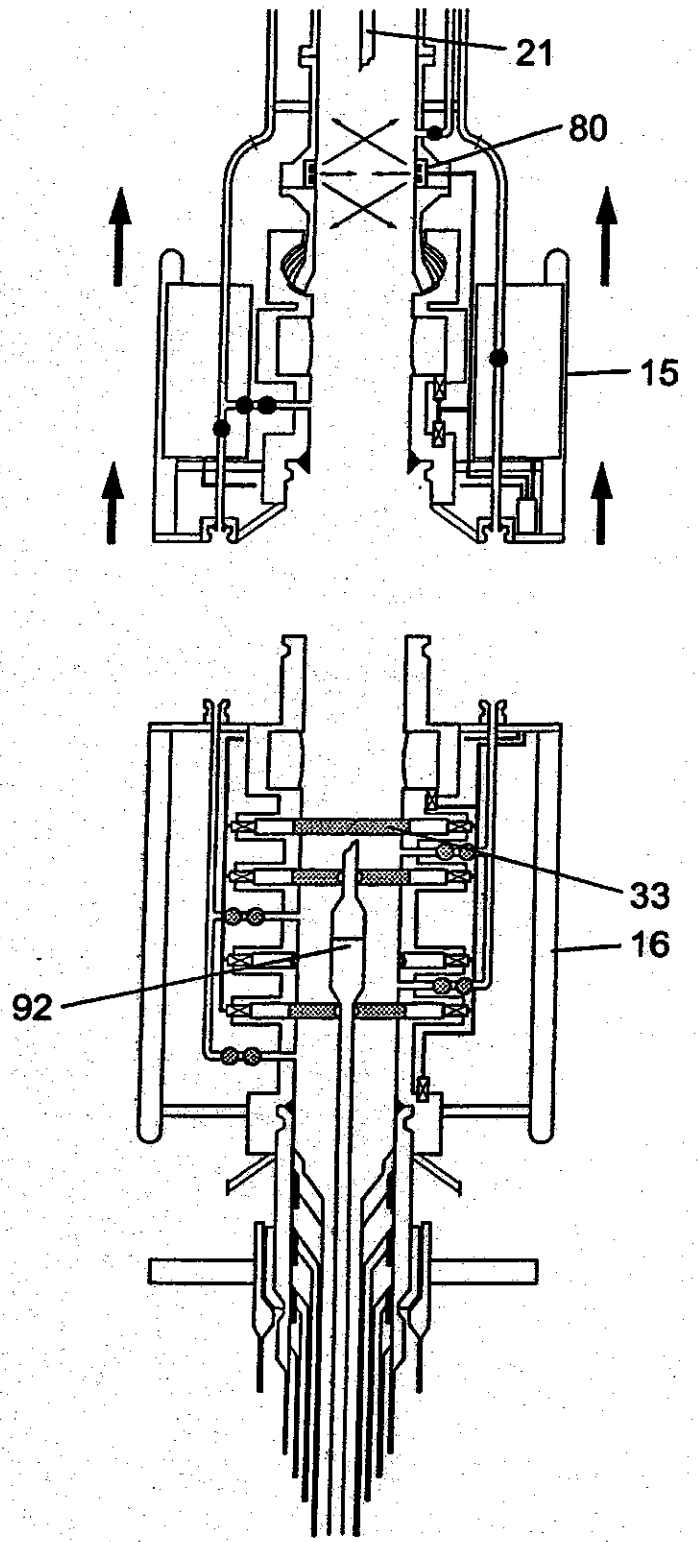


Fig 8

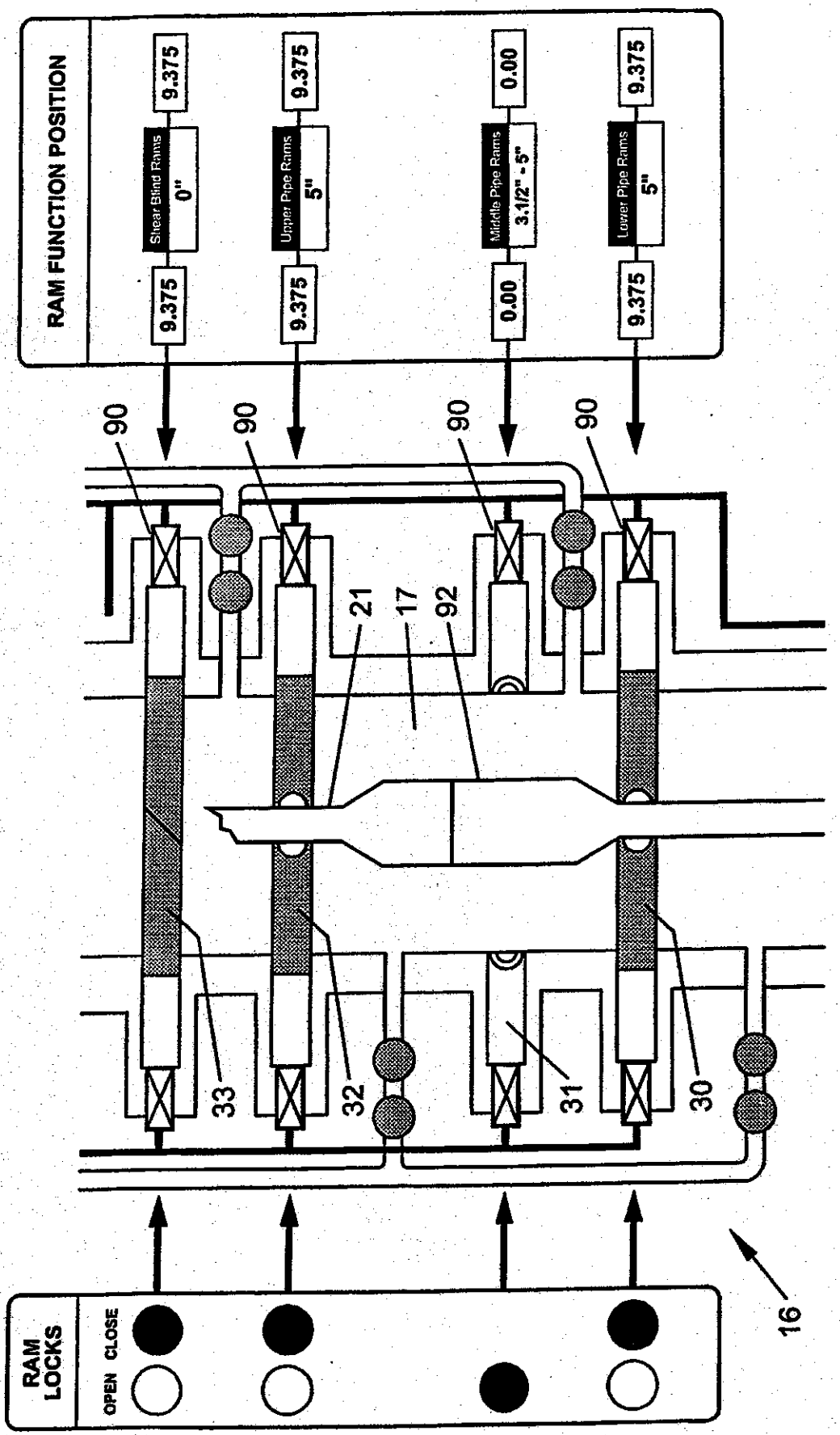

RAM FUNCTION POSITION
Shear Blind Rams
9.375
0"
9.375
Upper Pipe Rams
9.375
5"
9.375
Middle Pipe Rams
0.00
3.1/2" - 5"
0.00
Lower Pipe Rams
9.375
5"
9.375
90
90
90
90
21
17
92
33
32
31
30
RAM LOCKS
OPEN
CLOSE
16

Fig 9

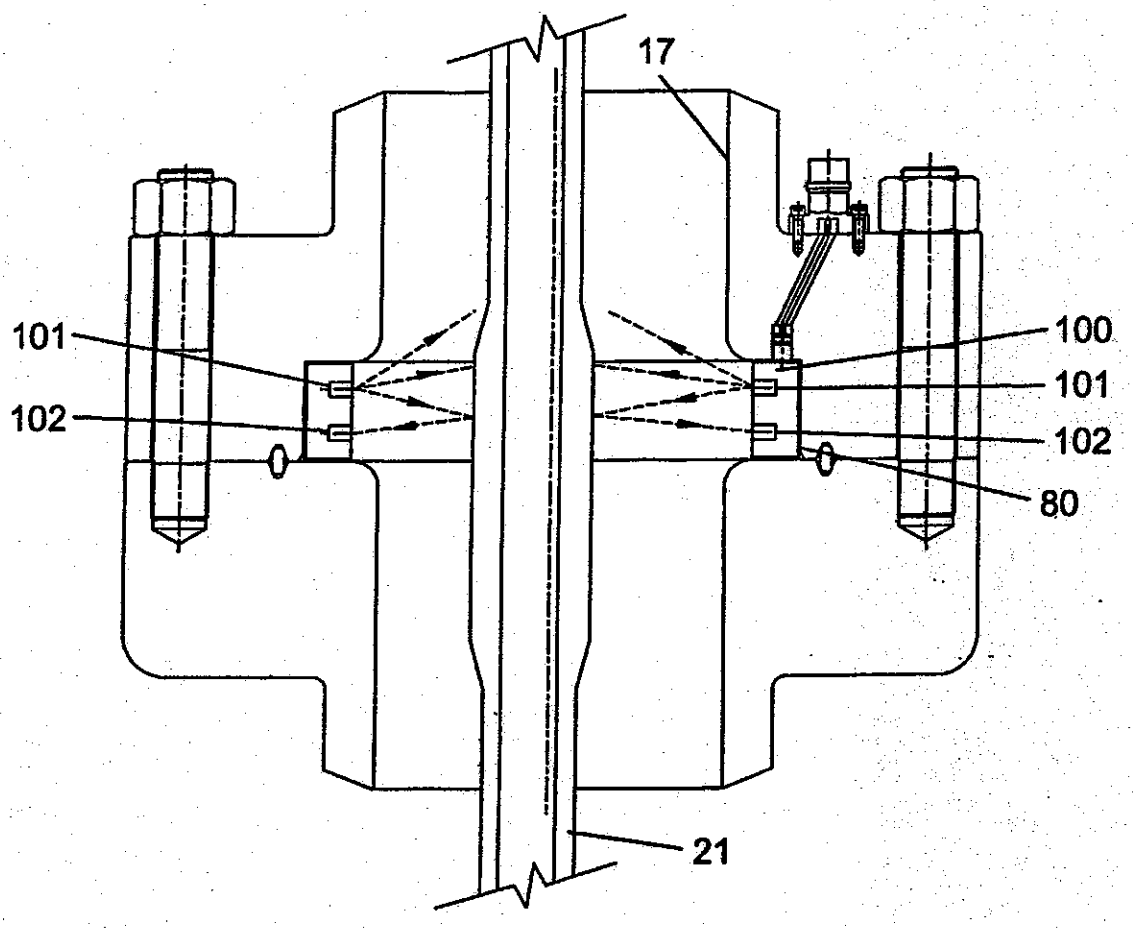


Fig 10

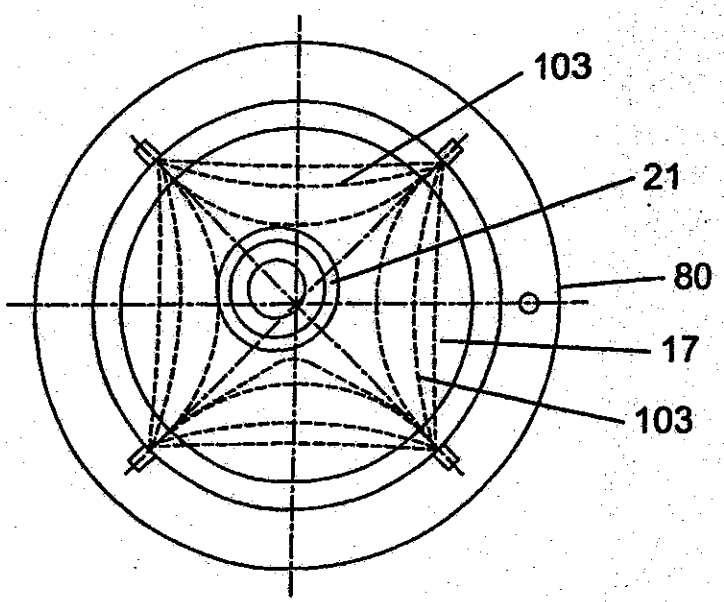


Fig 11