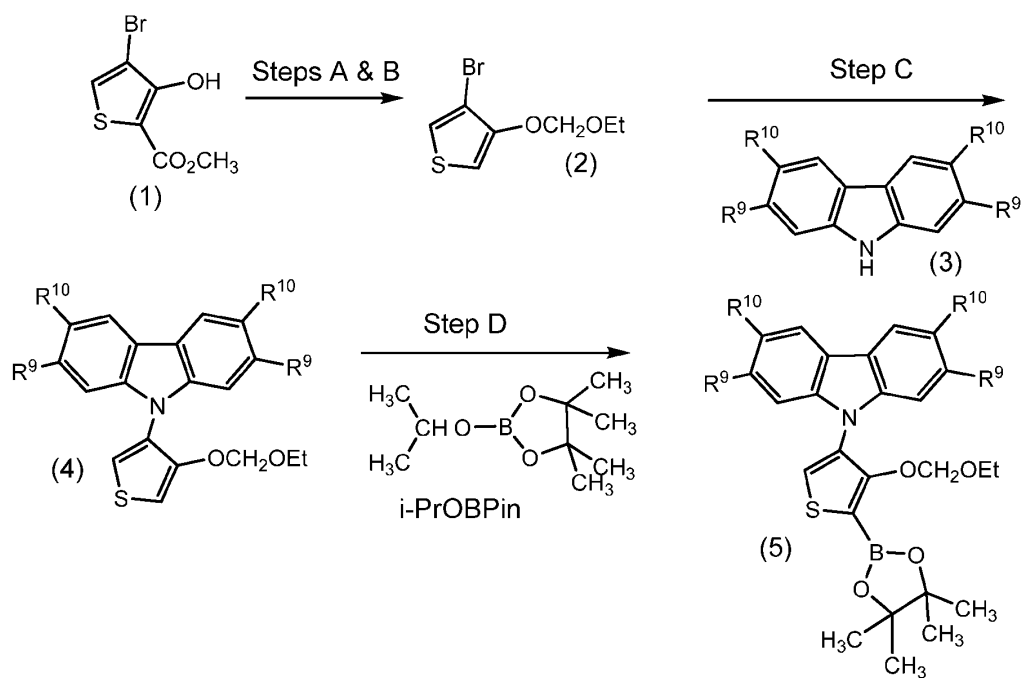


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FIG. 1

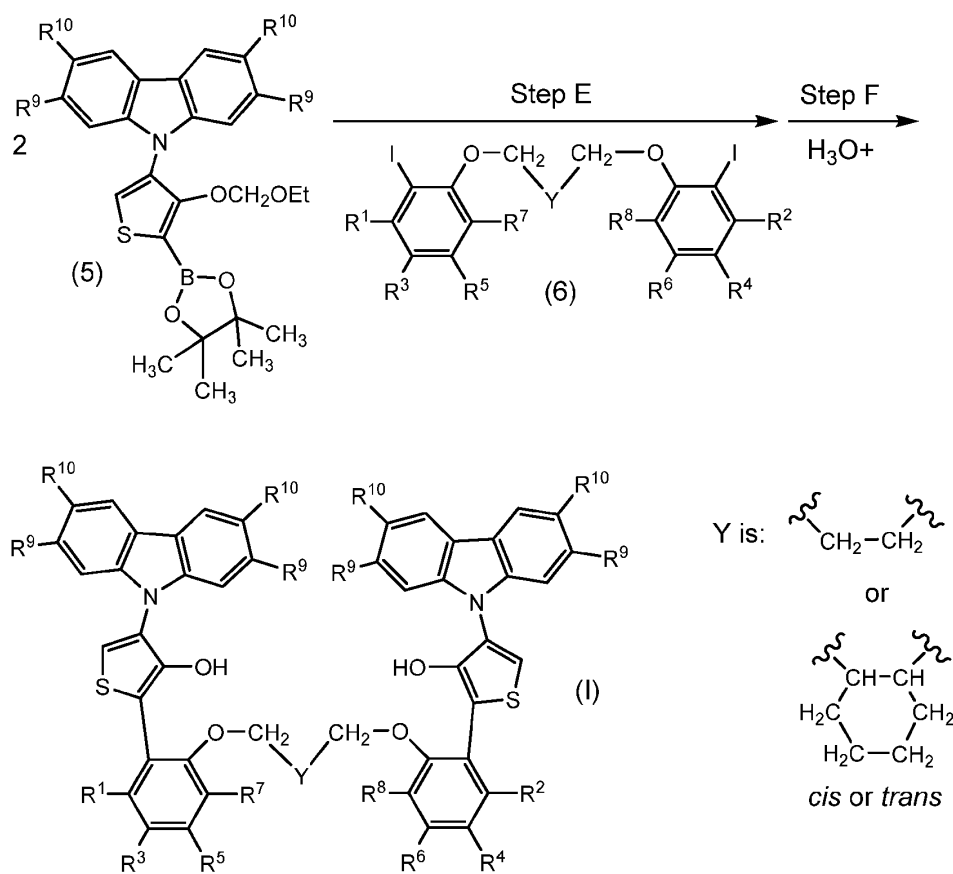
Scheme 1:



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FIG. 2

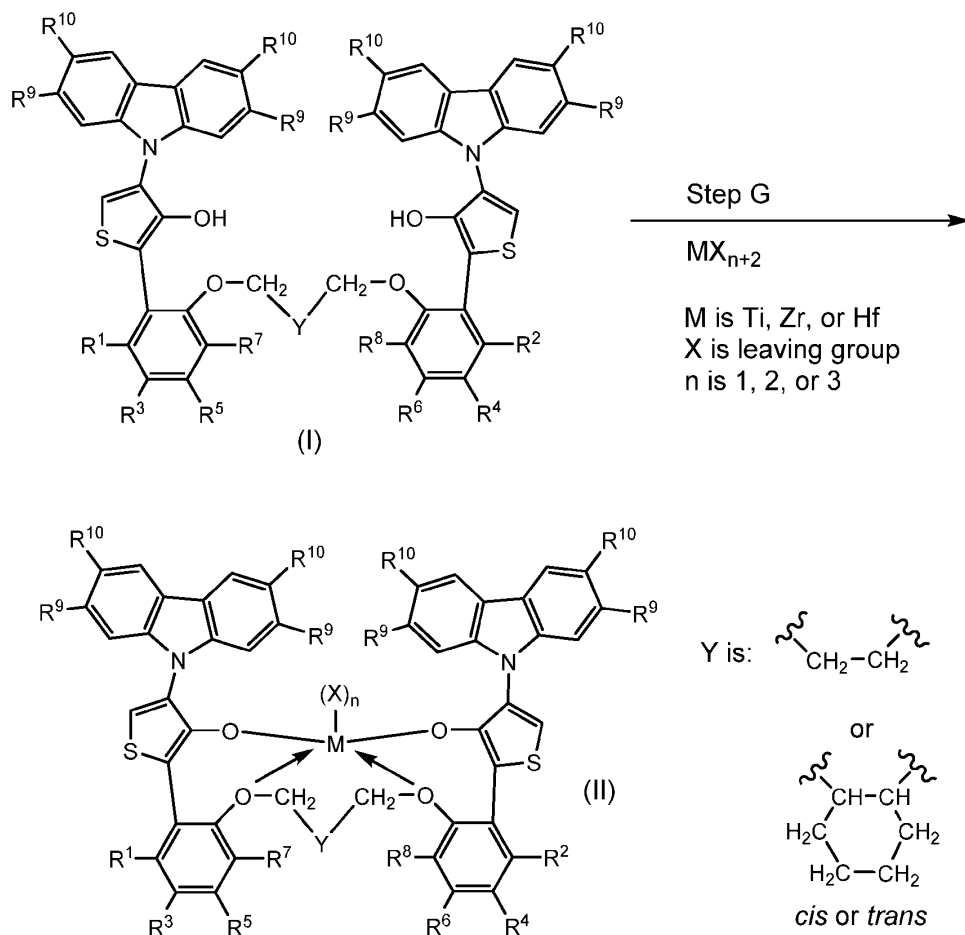
Scheme 2:



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FIG. 3

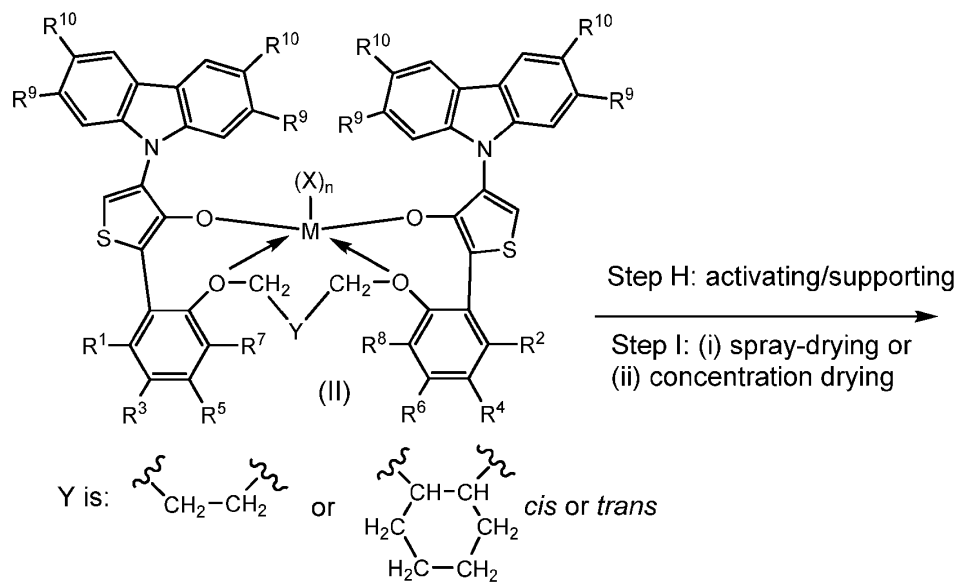
Scheme 3:



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FIG. 4

Scheme 4:



(III) spray-dried supported catalyst system from Step I(i)

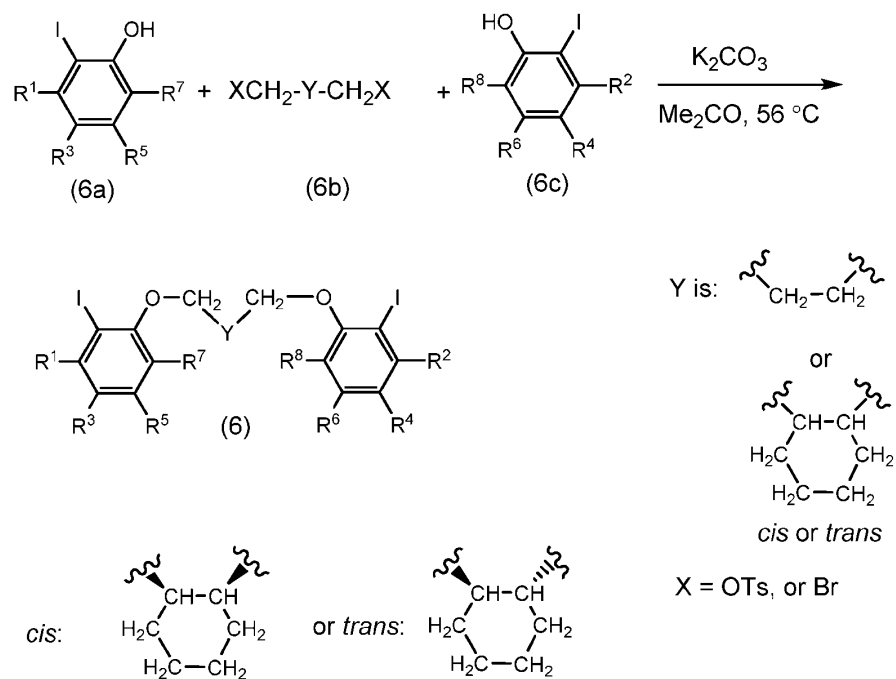
or

(IV) conventionally-dried supported catalyst system from Step I(ii)

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FIG. 5

Scheme 5:



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FIG. 6

