

ABSTRACT

**PUSH BUTTON AND METHOD FOR ASSEMBLING SUCH PUSH
BUTTON**

Push button comprising a stem (10), provided with a head (5) able to be manipulated and sliding into an opening (2) provided in the middle part (3) of a timepiece, and stopping means preventing the removal of said stem (10), wherein the stem (10) comprises, on the head side (5), a main cylindrical body (11) extended by a shank (13) separated from the latter by a groove (12) intended to receive an O-ring sealing gasket (30), said shank (13) having at its end an axial stud (17) ending in an annular rim (18), and the stopping means comprise a sleeve (20) inserted between the wall of the opening (2) and the shank (13), partially blocked by a ring (22) of greater external diameter than that of the opening (2) and of substantially equal aperture to the diameter of the stud (17), said (20) sleeve compressing the O-ring sealing gasket (30) and being fixed to the shank (13) by riveting of the annular rim (18).

Figure 1