

-1-

RAIL-FASTENING ASSEMBLY

The present invention relates to a rail-fastening assembly.

Railway lines running through cities necessarily
5 pass close to people's homes and offices. Most urban
railways run with steel wheels on steel rails, a system
which has greater inherent tendency than rubber wheeled
road traffic to generate high dynamic forces which can
lead to unacceptable levels of noise and vibration. It
10 is, therefore, important that railway track structures
are designed to minimize this potential problem. One
possible solution would be to resiliently support the
track and make the mass of the resiliently supported
track structure as large as possible. Another possible
15 solution would be to make the support stiffness as low
as possible.

Increasing the track mass tends to be very
expensive, because it means that supporting bridges
must be made stronger, and that tunnels must have a
20 larger bore to accommodate the extra mass, which is
almost always provided as some form of concrete
structure or slab.

Reducing the stiffness of a conventional rail
support system, in which a resilient pad, or resilient
25 baseplate, or a resiliently mounted sleeper is provided
between the foot of the rail and the track foundation,
is limited by the need to avoid unacceptable levels of
lateral deflection of the rail head when lateral loads
are applied thereto. In such systems, the largest
30 vertical deflection which can be safely allowed is
generally no greater than 2 or 3 millimetres.

In order to overcome this problem, it has been
suggested that the rail could be suspended under its
head on continuous rubber supports supported by metal
35 brackets. Such a system allows larger vertical
deflections of the rail to be safely accommodated, for

-2-

example approximately 5 or 10mm. Correspondingly large lateral rail head deflections do not occur, because the rail is supported much closer to the line of application of forces than on a conventional fastening.

- 5 The rubber supports are held in position by rigid metal parts. The assembly is held together by the use of bolts passing through the web of the rail and through the brackets and rubber inserts. Such fixing requires the rail to be drilled at regular intervals. In
- 10 alternative designs, the rail is again suspended on continuous rubber supports, but is located in a continuous concrete trough. The rail no longer needs to be drilled and the assembly is held in place in one design by plastic keys, and in another by clamping
- 15 plates, which are bolted down into the trough and locate the rail in position.

- The track support systems described have been conceived with the primary objective of reducing vibration transmitted through the track to a minimum.
- 20 This results in two significant features of their design. Firstly, the rail is continuously supported, so that there is no variation in track support stiffness along the length of the rail - this is done with the intention of eliminating harmonic excitation
- 25 as a wheel traverses the track. Secondly, the fastening is designed so as to have a low vertical stiffness, and for this reason any load applied to the elastic support elements is deliberately minimised, since the stiffness of the elastic elements generally
- 30 increases as load is applied thereto. In one design, disclosed in EP-A-0620316, the position of the side supporting elements is adjustable laterally, with the aim of achieving correct rail alignment with minimum compression of the continuous elastic elements.

- 35 However, there are considerable practical difficulties in the installation and maintenance of the

-3-

afore-mentioned prior art systems. In the first type of system, in which bolts pass through the rail, the rail must be pre-drilled, and the supporting plates attached thereto before the rail can be installed. On
5 curved track the rail and each of the supports must be bent to the appropriate radius, and the rail drilled at appropriate locations. The opportunity for errors in the calculations required, and in the accurate bending of the components, is large. The continuous support of
10 the rail in both types of system can make it difficult to achieve a satisfactory combination of uniform support characteristics and accurate line and level of the rail, since rail alignment is surveyed and corrected at discrete points along the rail. In the
15 second type of system, a continuous trough must be provided which is sufficient to provide the correct track gauge. This is not always easily achieved, given other constraints on track design.

In both systems the rail is concealed and not
20 easily accessed. This makes many of the routine maintenance procedures which are required on a railway track, for example inspection, changing of worn rails, repair of damaged rails, or replacement of rubber components, much more difficult than on a conventional
25 non-resilient track fastening where all the components are easily seen and are easily accessible.

It is, therefore, desirable to provide a system for resiliently fastening a rail, in which the benefits of supporting the rail under its head can be achieved,
30 but without the practical drawbacks of existing systems.

According to one aspect of the present invention there is provided a railway rail support assembly, for resiliently suspending a railway rail above a track
35 foundation at discrete locations along the rail, wherein the assembly has rail supporting means through

-4-

which a predetermined clamping load is exerted on the said rail such that the assembly has a desired resistance to longitudinal creep therethrough of the rail. Because the rail is not supported continuously
5 along its length, but only at discrete locations, the volume of the elastic members and metal brackets required is reduced as compared to continuous support systems, and the assembly can therefore be produced more cheaply.

10 It should be noted that in the continuous support systems of the prior art resistance to longitudinal rail movements, a requirement of most rail fastening systems, arises only as a result of the large area of contact between the elastic supports and the rail, not
15 because of any significant load applied to the rail through the elastic support. In designs using bolts located through the rail, the bolts obviously provide an ultimate limit to the amount of longitudinal creep that can occur. However, it is not desirable to rely
20 on the bolts in this way, since such loading could cause failure thereof.

It had previously been thought that continuous support of the rail was necessary in order to achieve large deflections and so prevent large stresses which
25 would occur at the edges of discrete assemblies. In addition, such continuous systems were believed to be necessary in order that harmonic excitation of the rail could be avoided. However, the applicants have recognised that, at the levels of support stiffness for
30 which the support system will generally be designed, the length of bending waves in the rail is sufficiently long that the apparent difference of track support stiffness at respective positions above such a discrete assembly and in mid-span between two adjacent such
35 assemblies is very small. In addition, a discrete assembly embodying the present invention can be

-5-

designed such that shaping of the elastic elements and support brackets, when viewed in a horizontal plane in a direction perpendicular to the axis of the rail, ensures that there is no abrupt transition between the support stiffness above an assembly and at mid-span. Any harmonic excitation due to variations in support stiffness along the length of the track is therefore inconsequentially small. So the good vibration reducing properties of a continuous support system can to a very great extent be retained in a discrete system embodying the present invention. As an additional consequence of the small change in support stiffness along the length of the track, there is no tendency for there to be increased rail stresses at the edge of discrete assemblies embodying the present invention.

Resistance to longitudinal rail movement in an assembly embodying the present invention is provided without the need for additional and separate rail anchors or fasteners. In this respect, because the volume of elastic support in a discrete system is reduced as compared to a continuous one, which would otherwise decrease the support stiffness, a lateral load can now be applied to the elastic elements in each discrete assembly without increasing the track stiffness per metre of track (track modulus) where such assemblies are used as compared to an equivalent continuously supported track. Indeed it is necessary to apply a clamping load in the discrete assembly in order to offset the decrease in contact area between the elastic support and rail. This clamping load, applied in a lateral direction, serves the same function as the vertical clamping load applied by the fasteners in conventional unsupported track, namely to limit longitudinal movements in continuously welded rail. Resistance to longitudinal rail movement can be further increased by shaping the elastic elements and

-6-

support brackets in a discrete assembly when seen in plan view such that any rail movement causes the elastic elements to be drawn into a wedge.

Thus, all the primary requirements of a fastening system, that is to absorb rail forces, to maintain track gauge, and to limit longitudinal rail movements, can be realised in a discrete fastening system embodying the present invention in which the rail is supported under its head by elastic elements through which a clamping load is applied. In addition, electrical insulation between the rail and the support is provided when suitable elastic elements are used. Furthermore, the need to drill the rail or to mount the system in a trough can be eliminated. Moreover, since in a discrete assembly the rail is supported only at discrete intervals and the supporting brackets and elastic elements do not extend continuously along the length of the rail, the assembly is comparatively easy to inspect and maintain, especially when the assembly is mounted on a flush surface, that is when the rail supporting means are attached to an approximately horizontal upper surface of the track foundation. The relatively small lateral rail head deflections in this type of assembly when it is subjected to lateral load components, and the relatively large bearing area over which these lateral loads are distributed as compared to conventional fastening systems where flat bottomed rail is fastened at its foot, may also make it suitable for use even in situations where vibration attenuation is not a primary concern.

An assembly embodying the present invention may comprise first and second brackets and first and second elastic members, each of the said first and second brackets having a bearing part and a base part, the bearing part being located adjacent to either side of the rail when the assembly is in use and the base part

-7-

being located on an upper surface of the said track foundation, the first elastic member being located between the first bracket and the rail and the second elastic member being located between the rail and the second bracket, when the assembly is in use, and further comprising means for maintaining the said predetermined clamping load.

In such an assembly the said first and second brackets may be held in place on the track foundation by fixing means, at least part of which are located through respective base parts of the brackets.

The lower part of one of the brackets may extend under the rail to the other bracket side, thereby providing a baseplate. Alternatively, the baseplate may be provided separately. Such a separate baseplate may be attached to the track foundation independently of the brackets.

In embodiments of the present invention the base part of each of the said first and second brackets may have an inclined lower surface, upper surfaces of the said base plate being correspondingly inclined. Alternatively, where one bracket is fixed and the other is not, the base part of the non-fixed bracket may have an inclined lower surface, the said base plate having a corresponding inclined upper surface.

In a preferred embodiment of the present invention the said track foundation or base plate may have an upstand, the assembly further comprising a wedge element shaped such that it fits between the upstand and the bearing part of an adjacent one of the said brackets when the assembly is in use so as to maintain a desired clamping load applied to said bracket. The base part of the bracket may be provided with a slot therethrough through which the said upstand protrudes, in which case the fit of the upstand in the slot may be such that it allows movement of the bracket relative to

-8-

the upstand, such that insertion of the wedge element between the upstand and the bearing part of the said bracket drives the bracket away from the said upstand, whereby the said desired clamping load is applied to the said bracket. The bearing part of the bracket may have a projection extending towards the said upstand so as to define a space between opposing surfaces of the projection and upstand for receiving said wedge element. The wedge element may be installed substantially vertically or horizontally. When the assembly is in use the wedge element is preferably secured by means of a bolt passing thereinto.

In an alternative arrangement, part of the said fixing means projects above the base part of the bracket such that between such projecting part and the said bracket there is defined an aperture for receiving cooperating first and second wedge elements shaped so as to maintain a desired clamping load applied to the said bracket. Each of the first and second wedge elements may have a serrated face, which serrated faces interlock when the assembly is in use.

Alternatively, in an assembly embodying the present invention the clamping load maintaining means may comprise eccentric cam means.

Embodiments of the present invention may use identical first and second elastomeric members together with identical first and second brackets, in order to support the rail without inclination.

In an assembly embodying the present invention, a suitable grout layer may be located between the track foundation and one or both of the brackets to level the assembly, and to adjust the height thereof, when the assembly is in use.

Such a suitable grout layer may also be used to provide a required inclination for the rail. Alternatively, the required inclination may be provided

-9-

by the use of non-identical first and second elastomeric members, or by use of non-identical brackets.

In embodiments of the present invention each of the said first and second brackets and/or each of the said first and second elastic members may be shaped such that the stiffness of the assembly varies, in a direction parallel to the longitudinal axis of the rail, such that it is greatest in the central region of the assembly.

In addition, or alternatively, each of the first and second brackets and/or each of the first and second elastic members may be shaped so as to augment the applied clamping load.

Other embodiments of the invention may be such that the height of the rail relative to the track foundation is adjustable. In some such embodiments the fixing means may be constructed and arranged so as to assist in locating the brackets supporting the rail at the desired height relative to the rail.

Other embodiments of the present invention may be provided with a wedge, inserted between one of the elastic members and its associated bracket. In addition, a support plate may be located between the said first bracket and the said first elastic member. In such an assembly, a rigid member may be located between the support plate and the first bracket.

Embodiments of the present invention may include brackets which are hinged relative to the track foundation.

Embodiments of the present invention may include fixing means which comprise a shoulder and securing clip.

Such a securing clip may be held in place in the said shoulder by the resilience of that securing clip, the securing clip being substantially rigid in a

-10-

vertical direction when the assembly is in use.

One example of securing clip comprises a front part which is inserted into the said shoulder when the assembly is in use, and a rear part to which force is applied in order to insert the said front part into the said shoulder, the said front part having means for retaining the clip in the shoulder when the assembly is in use.

Such a clip may comprise a front part having a pair of substantially parallel elongate members, and a rear part having a curved member joining the two elongate members, one of the said elongate members being shaped so as to provide the means for retaining the clip in the shoulder.

Another example of securing clip comprises a cylindrical bar of material which is substantially U-shaped in form.

Reference will now be made, by way of example, to the accompanying drawings, in which:

Fig. 1 shows a cross-sectional end view of a first embodiment of the present invention;

Fig. 2 shows a cross-sectional end view of a second embodiment of the present invention;

Fig. 3 shows a cross-sectional end view of a third embodiment of the present invention;

Fig. 4 shows a cross-sectional end view of a fourth embodiment of the present invention;

Figs. 5 and 6 show side and plan views respectively of a fifth embodiment of the present invention;

Figs. 7A and 7B show plan and side views respectively of a clip for use in the embodiments of Figs. 2 to 6;

Fig. 8A shows a plan view of a sixth embodiment of the present invention;

Fig. 8B shows an end view of the sixth embodiment

-11-

of the present invention;

Fig. 9 shows a plan view of a seventh embodiment of the present invention;

Fig. 10 shows a part cross-sectional end view of part of an eighth embodiment of the present invention;

Figs. 11 and 12 show part cross-sectional side and end views respectively of a ninth embodiment of the present invention;

Figs. 13 and 14 show respective perspective views of parts which may be used in the embodiment of Figs. 11 and 12;

Fig. 15 shows a part cross-sectional side view of a first modification of the ninth embodiment of Figs. 11 and 12;

Fig. 16 shows an end view of a second modification of the ninth embodiment of Figs. 11 and 12;

Fig. 17 shows a part view of an embodiment similar to those shown in Figs. 2 to 6;

Fig. 18 shows an end view of a tenth embodiment of the present invention;

Fig. 19 shows a perspective view of parts of an eleventh embodiment of the present invention;

Fig. 20 shows a perspective view of parts of a twelfth embodiment of the present invention;

Figs. 21A and 21 B show respective end views of a thirteenth embodiment of the present invention and a modification thereof;

Figs. 22A to 22C show perspective views of parts of a fourteenth embodiment of the present invention and modifications thereof; and

Fig. 23 shows an end cross sectional view of a fifteenth embodiment of the present invention.

Fig. 1 shows an end view of a first assembly 3a embodying the present invention, which assembly 3a supports a bull-headed rail 1 in place on a track foundation 2.

-12-

The embodiment shown in Figure 1 shows a simplified assembly embodying the present invention and is shown for ease of description.

The assembly 3a comprises a first bracket 31a, a second bracket 32a, a first elastomeric member 33a and a second elastomeric member 34a. The brackets 31a and 32a are substantially triangular when viewed from one end, as in Fig. 1, and each has a lower part 311a or 321a parallel to the track foundation 2, a substantially upright part 312a or 322a adjacent to the rail 1 and an angled supporting part 313a or 323a. The substantially upright parts 312a and 322a are shaped so as to oppose displacement of the elastomeric members 33a and 34a respectively. These substantially upright parts are shaped so that their load bearing surfaces and the corresponding surfaces of the elastomeric members are inclined to the vertical.

The elastomeric members 33a and 34a are shaped so as to engage with the rail 1 and the respective brackets 31a or 32a. In this embodiment, the elastomeric members 33a and 34a are identical in cross-section, and are used either side of the rail 1.

The first bracket 31a is attached to the track foundation 2 by locating means (not shown) projecting through slots 314 and the first elastomeric member 33a is located between the first bracket 31a and the rail 1. The second bracket 32a is also attached to the track foundation 2 by locating means (not shown) projecting through slots 324 and the second elastomeric member 34a is located between the rail 1 and the second bracket 32a.

The locating means used to attach the brackets 31a and 32a to the track foundation 2 may be bolts, or rail shoulders, or any suitable fixing device. Several different preferred methods of fixing the brackets will be described later with reference to other embodiments.

-13-

As can be seen from Figure 1, the assembly is mounted on a track foundation having a flat top surface, thereby allowing relatively straightforward installation and maintenance of the system. More importantly, however, the assembly allows use to be made of a simple reinforced or pre-stressed concrete slab or sleeper for the track foundation. Such a slab or sleeper is commonly used as a railway track foundation in non-suspended railway systems and can be stronger, and cheaper to produce and install, than a channelled slab or sleeper used in previously-considered suspended rail systems. The extra strength is achieved because there are no shoulder areas, which are difficult to adequately prestress, on such a flat sleeper. In addition, embodiments of the present invention are suitable for use on existing track installations in which no channel currently exists and in which the addition of a channel would be very difficult or disruptive, or prohibitively expensive.

In use, the first and second brackets are adjusted, using the slots 314 and 324, so that the rail 1 is correctly aligned, and so that the first and second elastomeric members 33a, 34a are held against the rail 1.

In order that the assembly exhibits a desired resistance to longitudinal creep of the rail 1 in response to forces exerted on the rail by a passing train, it is necessary to provide a compressive clamping load to the elastomeric members 33a and 34a. For example, a compressive clamping load of 15kN or more would be required for a longitudinal creep resistance of 7kN. The use of such significant clamping loads allows the rail to be suspended at discrete positions along its length, in contrast with previously-considered systems in which no substantial

-14-

clamping load was applied, and where resistance to longitudinal rail movement was provided only by the large contact area with the rail in continuous support systems, or by some additional rail fastening provided
5 for this purpose. Resistance to longitudinal rail movement is provided through the characteristics of the system, without the need for additional and separate rail anchors or fasteners.

For example, in this first embodiment, the
10 clamping load is provided by the geometrical arrangement of the assembly. In order to achieve this clamping loading the brackets 31a and 32a should be held rigidly in place on the track foundation 2.

To install the first embodiment, the brackets 31a
15 and 32a and the elastomeric members 33a and 34a should be compressed against the rail 1 using a tool (not shown). This compression clamping loads the elastomeric members to the required level. The assembly is then lowered into place on the track
20 foundation, so that locating means as mentioned above can be used to secure the assembly. The tool is then removed and then installation of the assembly is complete. Since the brackets are rigidly held in place, the clamping load is maintained on the
25 elastomeric members 33a and 34a.

When the assembly is fitted to a slab track foundation, or to existing track, a suitable grout layer 21 is used, between the brackets 31a and 32a and the track foundation 2, in order to level the assembly
30 and to adjust the height thereof.

The rail 1 is provided, on a lower foot region thereof, with an insulating layer 11 which serves to ensure that the rail 1 and the brackets 31a and 32a are electrically insulated, in the event that the rail 1,
35 or the first bracket 31a, or the second bracket 32a, is significantly displaced beyond its normal working

-15-

range. The insulating layer 11 also electrically insulates the rail 1 from the brackets 31a and 32a in the event that a region 12 below the rail 1 and between the brackets 31a and 32a fills with debris.

5 Fig. 2 shows a second embodiment of the present invention. Most of the components of the Fig. 2 embodiment are identical to those described with reference to Fig. 1 and so a detailed description will be omitted. The second embodiment provides an assembly
10 3b which supports a rail 1 above a track foundation 2. As in Fig. 1 the rail is supported by brackets 31b and 32b and elastomeric members 33b and 34b. These elastomeric members are identical to those in Fig. 1 except for the addition of supporting portions 330 and
15 340. These portions serve to locate the members on the brackets.

The assembly 3b also additionally includes a flat baseplate 38 on which the brackets 31b and 32b are mounted. Such a baseplate can provide a solid base on
20 which the assembly is mounted. A baseplate is particularly useful if a grout layer is used, as shown in Figure 1 and 2.

In Figure 2, the grout layer 21 shown in Fig. 1 has been replaced by a grout layer 211 which is used to
25 provide the required inclination for the rail 1.

The locating means for holding the brackets 31b and 32b are constituted by shoulders 41 which project through the slots in the brackets. Clips 51 are
30 inserted, through holes 43 in the shoulders 41, to hold the brackets in position. As in the Fig. 1 embodiment, the clamping load that is required to be applied to the elastomeric members 33b and 34b is provided by the fit of the assembly.

The shoulders 51 can be glued into recess 23 in
35 the track foundation 2 (as shown in Fig.2), or can be cast into the track foundation 2, by means of

-16-

projecting portions 411.

A third embodiment is shown in Fig. 3. This embodiment is very similar to that shown in Fig. 2, except that the rail 1 is inclined by means of brackets 5 31a and 32c having differing respective upright portions 312c and 322c. Such differently-shaped brackets are used with elastomeric members 33c and 34c which are identical in cross-section. The Figure 3 embodiment is shown in use with a bull-headed rail 1, 10 although, as with all embodiments of the present invention, this embodiment could be used with a flange-footed rail. As in Figure 2, the Figure 3 embodiment uses glued-in or cast-in shoulders 41 with clips 51 being used to hold the assembly in place. The required 15 clamping load is once again provided by the fit of the assembly.

A fourth embodiment of the present invention is shown in Figure 4. This fourth embodiment is very similar to the second and third embodiments, but in the 20 fourth embodiment inclination of the rail is provided by the use of non-identical elastomeric parts 33d and 34d in combination with brackets 31d and 32d having identical cross-sections. The assembly is again held down in position by means of clips 51 inserted through 25 shoulders 41 which are glued-in, cast-in or grouted-in to the track foundation 2.

Figures 5 and 6 show side and plan views respectively of a fifth embodiment of the present invention, which is similar to the second, third and 30 fourth embodiments described above. In Figures 5 and 6 a rail 1 is held in place on a track foundation 2 by means of a rail support assembly 3e.

The assembly 3e comprises first and second brackets 31e and 32e, and first and second elastomeric 35 members 33e and 34e. The elastomeric members 33e and 34e are similar to those used in previous embodiments.

-17-

However, in order to ensure that the change of rail support stiffness along the rail is not an abrupt one, as discussed above, the brackets 31e and 32e are specially shaped. Upright portions 312e and 322e are
5 sloped outwardly, away from the rail, in the longitudinal direction of the assembly, and downwardly at the longitudinal ends of the assembly, in order to reduce the rate of change in track modulus (track stiffness per metre) as the wheel reaches the assembly.

10 Although the length of bending waves due to trains travelling on the rail at the levels of support stiffness for which the support system will generally be designed is sufficiently long that the apparent difference of track support stiffness between positions
15 above the assembly and in mid-span between two assemblies is very small, this difference can be further reduced by such shaping of the brackets 31e and 32e.

Thus, the discrete assembly of this embodiment is
20 designed with the shape of the support brackets, when viewed in a horizontal plane in a direction perpendicular to the axis of the rail, being such as to ensure that there is no abrupt transition between the support stiffness above an assembly and its span. Any
25 harmonic excitation due to variations in support stiffness along the length of the track is therefore inconsequentially small. The good vibration producing properties of a previously-considered continuous system can be retained in a discrete system embodying the
30 present invention.

In addition, because of the small change of support stiffness along the length of the track there is no tendency for there to be increased rail stress at the edge of the assembly.

35 Figures 7A and 7B show in more detail the undeflected shape of the clip 51 shown in use with the

-18-

second to fifth embodiments. The clip 51 is formed from a flat bar of resilient material, for example steel. The clip has a curved front portion 510, a flat portion 511, a curved rear portion 512, a curved portion 513, a flat portion 514, a curved portion 515, and a flat front portion 516.

When in use, the clip 51 is inserted into a shoulder 41 and is held in place by its own resilience as shown in Fig. 5. The shape of the rear portion 512 of the clip aids insertion of the clip into the shoulder 41. The clip is designed to be substantially rigid in the vertical direction once installed, so that any deflection of the assembly due to loading is made up by the elastomeric members, and not the clip.

This design of clip is relatively easy to insert into the shoulder 41, and provides a substantially or near rigid fixing for the bracket. The resilience of the clip allows vertical tolerances within the assembly to be taken up, thereby maintaining the brackets in position and hence the required clamping load in the assembly, since this clamping load is fundamentally determined by the geometry of the assembly.

In addition to the clip described above, a layer of elastic material may be located between the substantially parallel parts 511 and 514, in order to increase the stiffness of the clip 51.

Figs. 8A and 8B show respective end and plan views of a sixth embodiment of the present invention. Once again, a bull-headed rail 1 is held in place on a track foundation by means of an assembly 3f.

In the sixth embodiment, the assembly 3f comprises components similar to those used in the previous embodiments, namely first and second brackets 31f and 32f, and first and second elastomeric members 33f and 34f. This embodiment also includes a base plate 38f on which the assembly is mounted.

-19-

The base plate 38f is attached to the track foundation 2 by means of bolts 53, and includes upstand portions 41f, which pass through slots (not shown) in the brackets 31f and 32f when the brackets are mounted in place. The first and second brackets 31f and 32f are similar in shape to those described with reference to Figure 1, and are held in position on the base plate 38f by means of clips 52 which pass through respective holes in the upstanding portions 41f of the baseplate 38f. The clips 52 have the same function as the clips 51 described with reference to Figure 7, but differ in shape to those Fig. 7 clips, being substantially U-shaped when viewed in plan, when in use. As in the Figure 7 assembly, the clip is used to keep the brackets in place, and the necessary clamping load is applied to the elastomeric members 33 and 34 by the fit of the assembly.

As in the other embodiments the rail is flexibly held in place by the brackets 31f and 32f compressing the elastomeric members 33f and 34f against the rail 1. The rail 1 is provided with an insulating layer 11, and a suitable grout layer (not shown) may be used to level the assembly as before.

Figure 9 shows a plan view of a seventh embodiment of the present invention. As in previously described embodiments, a rail 1 is held on place on a track foundation 2 by means of an assembly 3g. The assembly 3g in the seventh embodiment comprises first and second brackets 31g and 32g, and first and second elastomeric members 33g and 34g which are held by the brackets against the sides of the rail 1.

As described with reference to Figure 1, locating means (not shown) project through holes 314g and 324g in the brackets 31g and 32g and are used to hold the brackets in place on the track foundation 2. As in the other embodiments, a base plate and/or grout layer may

-20-

be used between the brackets 31g and 32g and the track foundation 2.

As can be seen from Figure 9, the brackets 31g and 32g are specially shaped, the upright portions being narrow at the longitudinal edges of the assembly and widening to a maximum thickness at the centre of the assembly. The elastomeric members 33g and 34g are correspondingly shaped so as to have wide portions at the longitudinal edges of the assembly and narrow portions at the centre thereof. The shaping of the brackets and elastomeric portions serves to increase resistance of the assembly to longitudinal creep of the rail 1 through the assembly. This increase is achieved because the angled shape of the elastomeric portions serves to increase the clamping load, and hence the resistance to creep, as the rail 1 creeps in a longitudinal direction.

As an alternative (not shown), the brackets may be shaped so as to have wide portions at the longitudinal edges of the assembly and a narrow portion at the centre of the assembly. Correspondingly, the elastomeric members would be shaped so as to have narrow portions at the longitudinal edges of the assembly, and a wide portion at the centre of the assembly. Cooperating shaping of the elastic members and side brackets could also serve to locate and fix them together, and to limit the distortion of the elastic elements under load. For example, a protrusion on the face of the elastic member could engage with a recess in the corresponding face of the side bracket, allowing the two to be fixed together and preventing any tendency for the elastic element to be forced upwards when the clamping load is applied (not shown).

The clamping load application method discussed above has some drawbacks. One of these is that it may be necessary to clamp and locate a number of

-21-

consecutive assemblies before they can be dropped into place. This can make assembly and maintenance somewhat more difficult.

Figure 10 shows a cross-sectional end view of parts of an eighth embodiment of the present invention. Brackets 31h and 32h shown in Figure 10 are used in place of the first and second brackets 31 and 32 of the previously-described embodiments.

As will be seen from Figure 10, the bracket 31h has a lower part 311h which extends, when the assembly is in use, from the first bracket side to the second bracket side of the assembly. The first bracket 31h also has an upright portion 312h which is adjacent to a rail (not shown) when the assembly is in use, and which supports an elastomeric member (not shown) against the rail in a similar manner to the previously-described embodiments.

The second bracket 32h is located on an upper face of the extended lower part 311h of the first bracket 31h. As in previous embodiments, the second bracket 32h is located on the opposite side of the rail to the first bracket 31h when the assembly is in use, and supports a second elastomeric member (not shown) against the rail, on the opposite side of the rail to the first bracket 31h.

The first bracket 31h is held onto the track foundation (not shown) by means of bolts 53h located through slots 314h (only one bolt and one slot being shown in Fig. 10). The second bracket 32h is secured to the extended lower part 311h of the first bracket 31h by means of a bolt 60 located through a hole in the said second bracket 32h which extends into a threaded hole 61 in the extended lower part 311h of the first bracket 31h.

The eighth embodiment of the present invention allows the first bracket 31h, including its lower part

-22-

311h, to be bolted to the track foundation 2 before installation of the complete rail assembly. The rail, the elastomeric members, and the second bracket 32h are then lowered onto the track foundation so that the rail
5 is held between the first and second elastomeric members as in the previous embodiments. The necessary clamping load may then be applied to the elastomeric members by compressing the second bracket 32h towards the first bracket 31h by the use of a tool (not shown).
10 The bracket 32h is then bolted to the lower part 311h of the bracket 31h using the bolt 60. Thus, the second bracket is fixed in position relative to the first bracket 31h and the rail, and so the applied clamping load remains after the tool is removed. Such an
15 embodiment of the present invention allows for easier installation of the assembly.

Figures 11 and 12 show side and end views respectively of a ninth embodiment of the present invention. This ninth embodiment uses brackets 31i and
20 32i and elastomeric members 33i and 34i which are similar to the brackets and elastomeric members used by other embodiments described with reference to the previous figures, in particular Figures 7 and 9.

The ninth embodiment is concerned with the way in
25 which the required clamping load is applied to the elastomeric members 33i and 34i, and with the way in which tolerances within the assembly can be taken up. In other aspects the similarities between the ninth embodiment and the previous embodiments will be
30 apparent from the drawings, and so a detailed explanation will be omitted.

In order to apply the required clamping load, the assembly 3i, consisting of the rail 1, the first and second brackets 31i and 32i and the elastomeric members
35 33i and 34i, is placed, in an uncompressed state, onto the track foundation 2 so that respective slots in the

-23-

brackets 31i and 32i pass over portions 701 of a pressed clamping base plate 70. This clamping base plate 70 is set into the track foundation 2 at end regions thereof contiguous with the portions 701 and at
5 a central region 702 thereof. The portions 701 project upwardly from the track foundation 2 so as to define respective apertures between the brackets and the portions 701.

The assembly is then compressed using a clamping
10 tool (not shown). A first wedge part 71 is then inserted in a downward vertical direction between the projecting portions 701 and the brackets 31 and 32. One such first wedge part is used for each side of the rail assembly. A first wedge part 71 is shown to an
15 enlarged scale in Figure 13.

Next, a second wedge part 72 is inserted into each end of the assembly. A pair of second wedge parts 72 is used for each side of the assembly, as will be apparent from Fig. 11. A second wedge part 72 is shown
20 to an enlarged scale in Figure 14. The second wedge parts 72 thus engage with respective first wedge parts 71 by means of respective serrated edges 712 and 722. These serrated edges serve to prevent the first wedge part 71 moving out of the assembly when the clamping
25 tool is removed.

A bolt 73 is inserted through an aperture 723 (Fig. 14) in the second wedge parts 72. The bolt 73 passes through one of the second wedge parts 72, through the aperture defined by the portion 701 and
30 then through another of the second wedge parts 72 located at the opposite end of the assembly.

The bolt 73 is tightened so the tolerances in the assembly are taken up, hence rigidly fixing the side brackets in position. Since the brackets are locked
35 rigidly in place, the clamping load can be maintained, even when the clamping tool is removed. The shape of

-24-

the second wedge part 72 can be made so that as the bolt 73 is tightened the assembly tends to compress the elastomeric members more, thereby increasing the applied clamping load.

5 The clamping tool is then released and the interlocking serrated edges of the wedge parts 71 and 72 serve to hold the wedge part 71 in place in the assembly, as mentioned above. The use of wedge portions 71 and 72 allows the brackets 31i and 32i to
10 be rigidly held in position, and the tolerances of the assembly taken up, so that the elastomeric members 33i and 34i have the appropriate clamping load applied thereto.

15 In addition to providing a lateral clamping load to the elastomeric members, such an assembly can ensure that the side brackets are rigidly held in place, so the vibration-reducing characteristics of the assembly are not reduced.

20 Figure 15 shows an end view of a modification of the ninth embodiment of the present invention. This modification is substantially identical to the ninth embodiment, with the exception that a toggle clamp 74 is used to secure the first and second wedge parts 71 and 72 in place in the assembly, instead of the bolt
25 73. In addition, the Fig. 15 embodiment uses a cast clamping base plate 70.

30 Figure 16 shows a further modification of the ninth embodiment. This modification is used to adjust the height of the assembly to compensate for rail head wear.

A shim 212 of an appropriate thickness is located between the assembly 3 and the track foundation 2 in order to adjust the height of the rail head. The size of the components 72 must be reduced in correspondence
35 with the resulting reduction in size of the aperture defined by the portion 701. Accordingly, a number of

-25-

differently-sized components 72 must be provided to allow varying adjustments in height to be obtained.

Figure 17 shows a modification of the second to fifth embodiments described with reference to Figures 2 to 7. This modification is used to adjust the height of the rail for those embodiments. Such height adjustment is achieved by using adjustment wedges 517 inserted under the clip 51 (not shown). The clip 51 is inserted into a shoulder 41' which has a larger aperture 43' therethrough than the previously described shoulder 41. In this way, the overall height of the assembly can be adjusted. Shims are inserted between the assembly and the track foundation, as before.

Figure 18 shows an end view of a tenth embodiment of the present invention. As in the previous embodiments described above, a rail 1 is held in place on a track foundation 2 by means of an assembly 3j. This assembly 3j comprises a first bracket 31j, a second bracket 32j, and first and second elastomeric members 33j and 34j. The first and second brackets are located on respective upper faces of a base plate 38j, to opposite respective sides of the rail 1.

The tenth embodiment of the present invention illustrates another way in which the required clamping load may be applied to the elastomeric members 33j and 34j. This clamping load is applied when the brackets are located correctly on the baseplate 38j. In order to position these brackets correctly, the assembly, including the brackets 31j and 32j, the elastomeric members 33j and 34j and rail, are compressed using a compression tool (not shown). The assembly is then placed on the baseplate 38j in such a way that lower serrated surfaces 321j, 322j of the brackets 31j and 32j engage with corresponding serrated top surfaces 381j, 382j of the baseplate 38j. In addition, the upper surfaces 381j, 382j of the baseplate 38j slope

-26-

inwardly towards the rail and the lower faces 321j, 322j of the brackets 31j and 32j are correspondingly inclined.

When the compression tool is released the clamping
5 load is transferred from the elastomeric members 33j, 34j, through the brackets 31j and 32j, to the baseplate 38j by virtue of the engagement of the serrated edges of the base plate 38j and the brackets 31j and 32j. The brackets and the base plate are held down onto the
10 track foundation 2 by means of bolts 63. The transfer of clamping load to the baseplate means that the bolts 63 are relatively unstressed, thereby reducing any likelihood of a bolt failure.

Figure 19 shows some parts of an eleventh
15 embodiment of the present invention. In Figure 19 only one bracket 31k is shown for the sake of simplicity. As in all of the other embodiments, a second bracket is used on the opposite side of the rail, and elastomeric members are located between the rail and the brackets.

20 In Fig. 19 a wedge-shaped piece provides lateral adjustment and is combined with a fastening, in this case a threaded arrangement which attaches the assembly to the track foundation. In addition to providing a lateral clamping load to the elastomeric members, such
25 an assembly can ensure that the side brackets are rigidly held in place, so the vibration-reducing characteristics of the assembly are not reduced.

In Fig 19, the track foundation (not shown) includes an upstand 80, which is rigidly attached to
30 the foundation 2. The bracket 31k is shaped as shown in Figure 19 and includes a bearing surface 312k which carries an elastomeric member in a manner similar to that described with reference to the other embodiments.

An assembly using the bracket 31k is installed at
35 the track site by placing the brackets in position on the track foundation (not shown) with the uncompressed

-27-

elastomeric members (not shown) and the rail (not shown) between them. A wedge member 81 is then inserted between the upstand member 80 and the bracket 31k, so that the bracket 31k is held in place.

- 5 Securing means 82, a stud in Fig. 19, are used to secure this wedge portion 81 in place. The upright part 312k of the bracket 31k is sloped so as to engage with the wedge member 81. As the securing means 82 are tightened, forcing the wedge 81 downwardly, the
- 10 necessary clamping load is applied to the elastomeric members in the assembly. Alternatively, the brackets and elastomeric members could be compressed, using a clamping tool (not shown), against the rail before the securing means 82 are tightened. Such precompression
- 15 means that less torque is required to tighten the securing means 82.

- The securing means 82 could alternatively be formed by a bolt which locates in a threaded hole in the track foundation 2, or a threaded sleeve which
- 20 projects from the track foundation. The securing means only experience tensile loading, since the hole through which they pass in the wedge member 81 is oversized, so that no lateral loading is applied to the securing means 82.

- 25 The wedge member can be shaped in plan view so that it can engage with channels or grooves (not shown) in the side brackets or upstand. Such shaping would serve to resist longitudinal movement of the wedge member.

- 30 The required clamping load is applied to the elastomeric members of the assembly by means of the wedge members and is adjustable by virtue of the shape of the wedge members.

- Figure 20 shows a twelfth embodiment of the
- 35 present invention, and shows only one bracket 31L for the sake of simplicity. Two such brackets are used in

-28-

a support assembly, as in previous embodiments.

The bracket 31L is used to support an elastomeric member against the side of a rail (not shown) in a manner similar to that described with reference to the other embodiments. The track foundation (not shown) is provided with an upstand 90, which has a correspondingly inclined surface 901.

To install the assembly on a track foundation, a bracket is placed on either side of a rail, and an elastomeric member placed between a bracket and the rail. The upstand 90 is positioned through an aperture 314L provided in the base portion of the bracket 31L, as shown in the drawing. Upright part 312L has a projection 315L which extends towards the surface 901 of the upstand 90, and into the space defined therebetween there is inserted, through the side of a web 313L of the bracket 31L, a wedge member 91. This wedge member 91 has inclined surfaces corresponding to inclined surfaces of the parts 315 and 901 on the bracket 31L and the upstand 90 respectively, and is used to force the bracket and the upstand apart, thereby applying the necessary clamping load to the elastomeric members (not shown). Alternatively, the assembly may be compressed by a tool as before, and then the wedge member 91 locked in place.

The wedge member 91 is held in place using a bolt 93 inserted through an aperture 94 in an opposing web 313L' of the bracket 31L. The twelfth embodiment of the present invention thus provides a relatively simple method of applying the clamping load to the elastomeric members, and also of holding the brackets 31 and 32 on the track foundation.

Height adjustment of the assembly of the twelfth embodiment may be easily achieved by the use of shims placed between the assembly and the track foundation. The shape of the wedge member 91 and the hole 94 allow

-29-

this easy adjustment of height.

Where a wedge type fastening is used, it is preferable to employ a locking mechanism so that the wedge does not become loose, thereby lowering the clamping load applied to the elastomeric members. Examples of such locking mechanisms are shown in Figs. 11 to 15, 19 and 20.

Figure 21A shows a thirteenth embodiment of the present invention, which is similar to the embodiment described with reference to Figure 10.

In common with the embodiment shown in Figure 10, the thirteenth embodiment has a first bracket 31m having an extended base portion 311m, on which a second bracket 32m is mounted. In contrast to the Figure 10 embodiment the thirteenth embodiment includes a rigid wedge member 95 which is located between a first elastomeric member 33m and the first bracket 31m.

Each side of the assembly has a plate member, 96 or 97, attached to the corresponding elastomeric member 33m or 34m. The upper part of the first bracket 31m is shaped so as to engage with the wedge member 95, when the assembly is in use. The plate 96 allows the wedge 95 to be driven in between the first bracket and the first elastomeric member 33m, without displacing that elastomeric member 33m. The wedge member 95 is shaped so as to locate positively around the first bracket 31m.

Figure 21B shows a modification of the embodiment shown in Fig. 21A. In the assembly shown in Fig. 21B, a second bracket 32m' is integrally formed with the base plate 38m. In other respects the assembly of Fig. 21B is identical to the Fig. 21A assembly. The assembly of Fig 21B offers the advantage of a lower number of loose components making up the assembly.

In the assemblies shown in Figs. 21A and 21B, the clamping load is maintained by the fit of the

-30-

components and the use of wedge members. The use of wedge members also has the advantage that the assembly components can be lowered onto the track foundation in an uncompressed state, the clamping load being
5 generated by the insertion of the wedge member 95.

Figures 22A to 22C show three further methods of applying the clamping load to the brackets in an embodiment of the present invention. Only one bracket is again shown for the sake of simplicity.

10 All three methods use an eccentric cam 100, which acts as rotating wedge to adjust the position of a bracket 31n in relation to the track foundation (not shown). Fixing means 101 (101', 101") are used to hold the assembly down on to the track foundation.

15 The eccentric cam 100 can be rotated about the fixing means 101 (101', 101") so that the lateral position of the bracket 31n can be adjusted.

In use, two brackets, as before, are compressed against respective elastomeric members, in order to
20 provide the necessary clamping load to those elastomeric members, by a compression tool. An upstand 73, or alternatively a socket (not shown), provided on the eccentric cam 100 is used for locating the tool. The eccentric cam 100 is then rotated and a locking
25 screw 102 tightened so that the clamping load is maintained when the compression tool is removed. The locking screw 102 screws into one of a series of threaded holes in the base of the side bracket. Such a
30 locking screw is required because the fixing means 101 (101', 101") would not be able to provide a secure means of preventing the cam rotating and releasing the clamping load. For this reason, the eccentric cam embodiments shown in Figs. 22A to 22C may not be as
35 effective as the previously described embodiments, and may be more suited to low clamping load arrangements.

Vertical adjustment of the assembly can be

-31-

provided by the use of shims placed above or below the side brackets.

Figure 22A shows an eccentric cam 100 held down by a bolt arrangement 101. Figure 22B shows an eccentric
5 cam 100 held down by a clip arrangement 101', for example a clip described previously with reference to Figure 5, and Figure 22C shows an eccentric cam 100 held down by a toggle clamp 101".

Figure 23 shows a fifteenth embodiment of the
10 present invention, in which a rail 1 is supported by elastomeric members 33p and 34p, held in place by brackets 31p and 32p. The whole assembly is located in a trough defined by upstands 22 of the track foundation 2. The brackets provide the necessary clamping load by
15 their location in the trough. The brackets 31p and 32p are held onto the track foundation by means of bolts 65 located through holes in the first and second brackets 31p and 32p respectively.

Such an embodiment provides the required clamping
20 load by means of the fit of the assembly, and is shown and described to illustrate that the required level of clamping load could be provided by such a trough assembly. However, there are drawbacks associated with the installation and maintenance of such an assembly,
25 even though the assembly shown in Fig. 23 is a discrete assembly. In some circumstances, for example in street running systems where the rail and fastening must be concealed beneath a cobbled or asphalt road surface, there may be little advantage in fixing the assembly to
30 a flush surface rather than in a trough. However, there may still be benefits in supporting the rail at discrete intervals with an applied clamping load, rather than continuously.

In most cases the brackets in each assembly have
35 been shown as both being independently adjustable in lateral location. This allows small adjustments in

-32-

track gauge to be made, and also allows the clamping load to be varied or adjusted independently. However, it should also be noted that all the afore-mentioned embodiments may also be arranged so that this lateral
5 adjustment is provided on only one side of the assembly. This allows the clamping load to be varied or adjusted, but not the track gauge.

Further still, assemblies embodying the present invention may include side brackets which are rigidly
10 attached to one another, in which case the required clamping load is provided by the fit of the assembly, and is thus dependent on the tolerances in the assembly.



-33-

CLAIMS:

1. A railway rail support assembly (3), for resiliently suspending a railway rail (1) above a track foundation (2) at discrete locations along the rail
5 (1), wherein the assembly (3) has rail supporting means (31, 32, 33, 34) through which a predetermined clamping load is exerted on the said rail (1) such that the assembly (3) has a desired resistance to longitudinal creep therethrough of the rail (1).
- 10 2. An assembly as claimed in claim 1, wherein the rail supporting means (31, 32, 33, 34) are attached, when the assembly (3) is in use, to an approximately horizontal upper surface of the said track foundation (2).
- 15 3. An assembly as claimed in claim 1 or 2, comprising first and second brackets (31, 32) and first and second elastic members (33, 34), each of the said first and second brackets (31, 32) having a bearing
20 part (312, 322) and a base part (311, 321), the bearing part (312, 322) being located adjacent to either side of the rail (1) when the assembly (3) is in use and the base part (311, 321) being located on an upper surface of the said track foundation (2), the first elastic member (33) being located between the first bracket
25 (31) and the rail (1) and the second elastic member being located between the rail (1) and the second bracket (32), when the assembly (3) is in use, and further comprising means (41, 51, 517; 53, 60; 701, 71, 72, 73; 701, 71, 72, 74; 41f, 52; 311j, 321j, 381j,
30 382j; 80 to 82; 90 to 94; 100 to 103;) for maintaining the said predetermined clamping load.
4. An assembly as claimed in claim 3, wherein the said first and second brackets (31, 32) are held in place on the track foundation (2) by fixing means (41,
35 51; 53, 60; 701; 63; 82; 90; 101), at least part of which are located through respective base parts (311,





* C L M S *

WO 96/27709

THIS SHEET HAS BEEN
REPLACED

PCT/GB96/00510

-34-

321) of the brackets (31, 32).

5. An assembly as claimed in claim 3 or 4, wherein the said first and second brackets (31, 32) are supported on a base plate (38).

5 6. An assembly as claimed in claim 5, wherein the said base plate (311h) is integral with one of the said brackets (31h).

7. An assembly as claimed in claim 5, wherein the said base plate (38) is integral with both of the said
10 first and second brackets (31, 32).

8. An assembly as claimed in claim 5, wherein the base part (311, 321) of each of the said first and second brackets (31, 32) has an inclined lower surface (311j, 321j), and upper surfaces (381j, 382j) of the
15 said base plate (38) are correspondingly inclined.

9. An assembly as claimed in claim 6, wherein the base part (321h) of the other one of the said first and second brackets (31, 32) has an inclined lower surface, and the said base plate (38) has a corresponding
20 inclined upper surface.

10. An assembly as claimed in claim 4, wherein the track foundation (2) has an upstand (80; 90), the assembly (3) further comprising a wedge element (81; 91) shaped such that it fits between the upstand (80; 90) and the bearing part (312, 322) of an adjacent one
25 of the said brackets (31, 32) when the assembly (3) is in use so as to maintain a desired clamping load applied to said bracket (31, 32).

11. An assembly as claimed in claim 5, wherein
30 the base plate (38) has an upstand (80; 90), the assembly (3) further comprising a wedge element (81; 91) shaped such that it fits between the upstand (80; 90) and the bearing part (312, 322) of an adjacent one of the said brackets (31, 32) when the assembly (3) is
35 in use so as to maintain a desired clamping load applied to said bracket (31, 32).

This Sheet Has Been Replaced



-35-

12. An assembly as claimed in claim 10 or 11, wherein the base part (311, 321) of the said bracket (31, 32) is provided with a slot (314L) therethrough through which the said upstand (90) protrudes.

5 13. An assembly as claimed in claim 12, wherein the fit of the upstand (90) in the slot (314L) allows movement of the bracket (31, 32) relative to the upstand (90) such that insertion of the wedge element (91) between the upstand (90) and the bearing part
10 (312, 322) of the said bracket (31, 32) drives the bracket (31, 32) away from the said upstand (90) whereby the said desired clamping load is applied to the said bracket (31, 32).

14. An assembly as claimed in any one of claims
15 10 to 13, wherein the bearing part (312, 322) of the said bracket (31, 32) has a projection (315L) extending towards the said upstand (90) so as to define a space between opposing surfaces of said projection (315L) and upstand (90) for receiving said wedge element (91).

20 15. An assembly as claimed in any one of claims 10 to 14, arranged such that said wedge element (81) may be installed substantially vertically.

16. An assembly as claimed in any one of claims
10 to 14, arranged such that said wedge element (91)
25 may be installed substantially horizontally.

17. An assembly as claimed in claim 4, wherein
part of the said fixing means (41, 51; 53, 60; 701; 63;
82; 90; 101) projects above the base part (311, 321) of
the bracket (31, 32) such that between such projecting
30 part and the said bracket (31, 32) there is defined an aperture for receiving cooperating first and second wedge elements (71, 72) shaped so as to maintain a desired clamping load applied to the said bracket (31, 32).

35 18. An assembly as claimed in claim 17, wherein each of the said first and second wedge elements (71,



THIS SHEET HAS BEEN
REPLACED

-36-

72) has a serrated face (711, 712; 722), which serrated faces (711, 712; 722) interlock when the assembly (3) is in use.

19. An assembly as claimed in any one of claims 5 10 to 18, wherein, when the assembly (3) is in use, the wedge element (81; 91), or at least one of the wedge elements (71, 72), is secured by means of a fastening device (73; 82; 93), for example a bolt.

20. An assembly as claimed in any one of claims 3 10 to 19, wherein the said first and second brackets (31a, 32a) are of identical cross section, and the said first and second elastic members (33a, 34a) are of identical cross section, so that the supported rail (1) is held in a substantially upright condition.

15 21. An assembly as claimed in any one of claims 3 to 19, wherein the said first and second brackets (31c, 32c) have non-identical cross sections, and the said first and second elastic members (33c, 34c) have identical cross sections, thereby supporting the rail 20 (1) in an inclined condition with respect to the vertical axis.

22. An assembly as claimed in any one of claims 3 to 19, wherein the said first and second brackets (31d, 32d) have identical cross sections, and the said first 25 and second elastic members (33d, 34d) have non-identical cross sections, thereby supporting the rail (1) in an inclined condition with respect to the vertical axis.

23. An assembly as claimed in any one of claims 3 30 to 22, wherein each of the said first and second brackets (31e, 32e) and/or each of the said first and second elastic members (33e, 34e) is shaped such that the stiffness of the assembly (3) varies, in a direction parallel to the longitudinal axis of the rail 35 (1), such that it is greatest in the central region of the assembly (3).





-37-

24. An assembly as claimed in any one of claims 3 to 23, wherein each of the said first and second brackets (31g, 32g) and/or each of the said first and second elastic members (33g, 34g) is shaped so as to
5 augment the applied clamping load.

25. An assembly as claimed in any preceding claim, wherein the height of the rail (1) relative to the track foundation (2) is adjustable.

26. An assembly as claimed in any one of claims 3
10 to 25, wherein there is a support plate (96, 97) located between the said first and/or second bracket (31m, 32m) and the said elastic member (33m, 34m) associated with the or each bracket (31m, 32m).

27. An assembly as claimed in claim 24, wherein
15 there is a rigid member (95) located between one of the said support plates (96, 97) and the bracket (31, 32) associated with that support plate (96, 97).

28. An assembly as claimed in any one of claims 3 to 27, wherein the said clamping load maintaining means
20 comprise eccentric cam means (100 to 103).

29. An assembly as claimed in any preceding claim, wherein the said first and second brackets (31, 32) are hinged relative to the track foundation (2).

30. An assembly as claimed in any one of claims 3
25 to 28, wherein the said fixing means (41, 51; 53, 60; 701; 63; 82; 90; 101) comprise a shoulder (41; 41f) and securing clip (51; 52; 101').

31. An assembly as claimed in claim 30, wherein the said securing clip (51; 52; 101') is held in place
30 in the said shoulder (41; 41f) by the resilience of that securing clip (51; 52; 101'), and wherein the said securing clip (51; 52; 101') is substantially rigid in a vertical direction when the assembly (3) is in use.

32. An assembly as claimed in claim 30 or 31,
35 wherein the said securing clip (51; 52; 101') comprises a front part (510, 511, 514, 515, 516) which is





WO 96/27709

THIS SHEET HAS BEEN
REPLACED

PCT/GB96/00510

-38-

inserted into the said shoulder (41; 41f) when the assembly (3) is in use, and a rear part (512, 513) to which force is applied in order to insert the said front part (510, 511, 514, 515, 516) into the said
5 shoulder (41; 41f), the said front part (510, 511, 514, 515, 516) having means (514) for retaining the clip (51; 52; 101') in the shoulder (41; 41f) when the assembly (3) is in use.

33. An assembly as claimed in claim 32, wherein
10 the said front part (510, 511, 514, 515, 516) comprises a pair of substantially parallel elongate members (511, 514), and the said rear part (512, 513) comprises a curved member (512) joining the two elongate members (511, 514), one of the said elongate members (511, 514)
15 being shaped so as to provide the means for retaining the clip (51; 52; 101') in the shoulder (41; 41f).

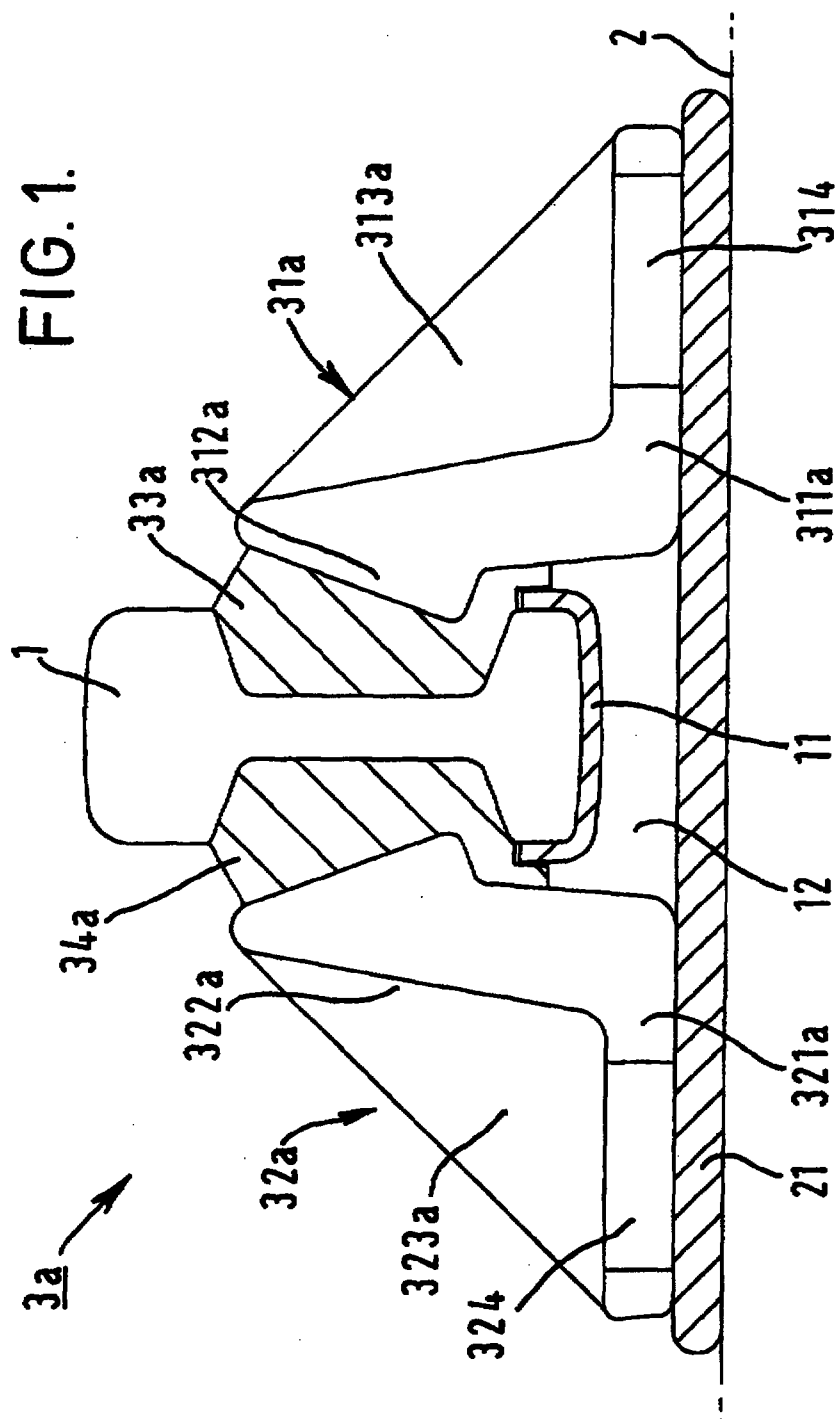
34. An assembly as claimed in claim 33, wherein elastic material is located between the said pair of substantially parallel elongate members (511, 514).

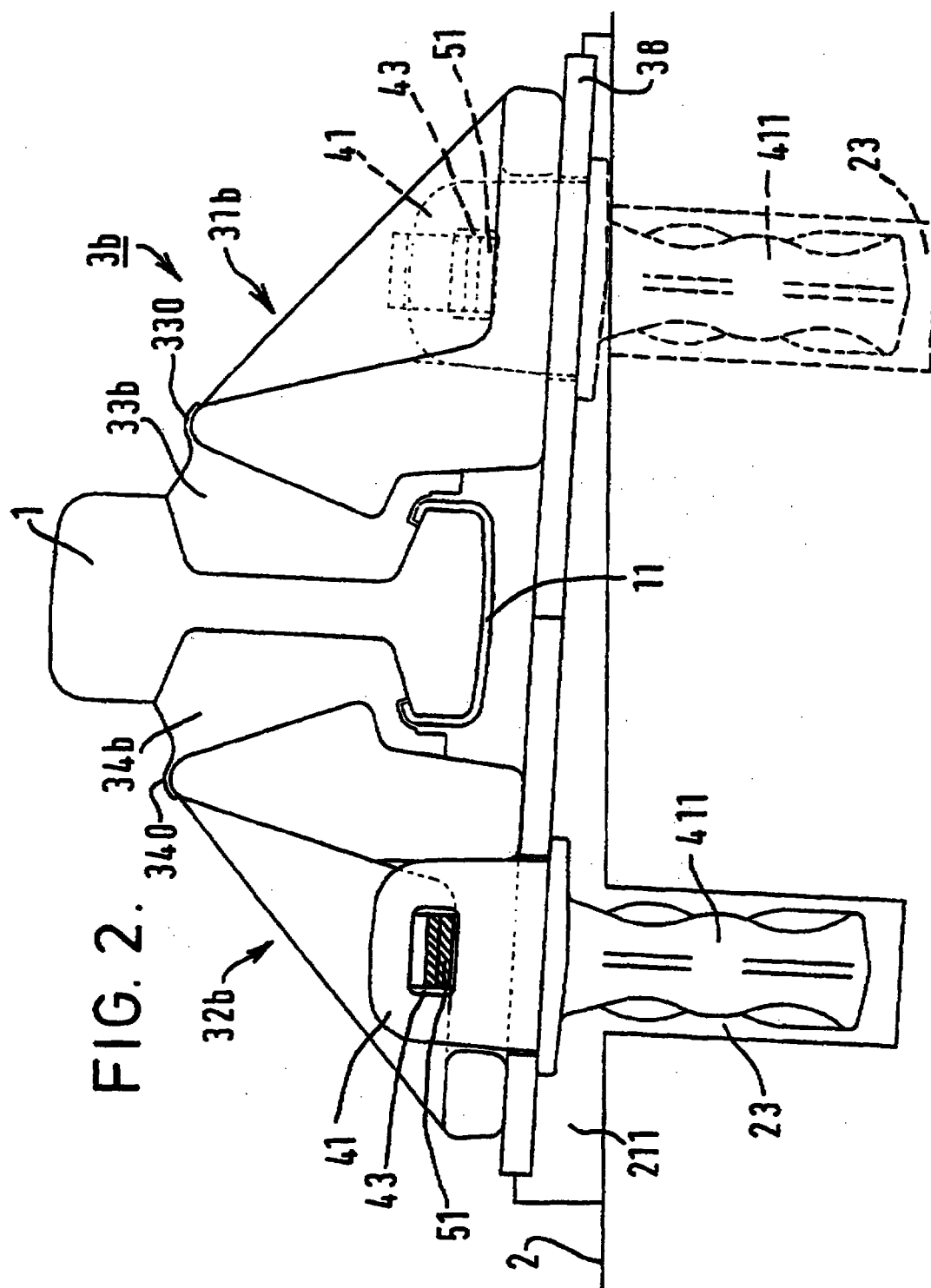
20 35. An assembly as claimed in claim 32, wherein the clip (52) comprises a cylindrical bar of material which is substantially U-shaped in form.

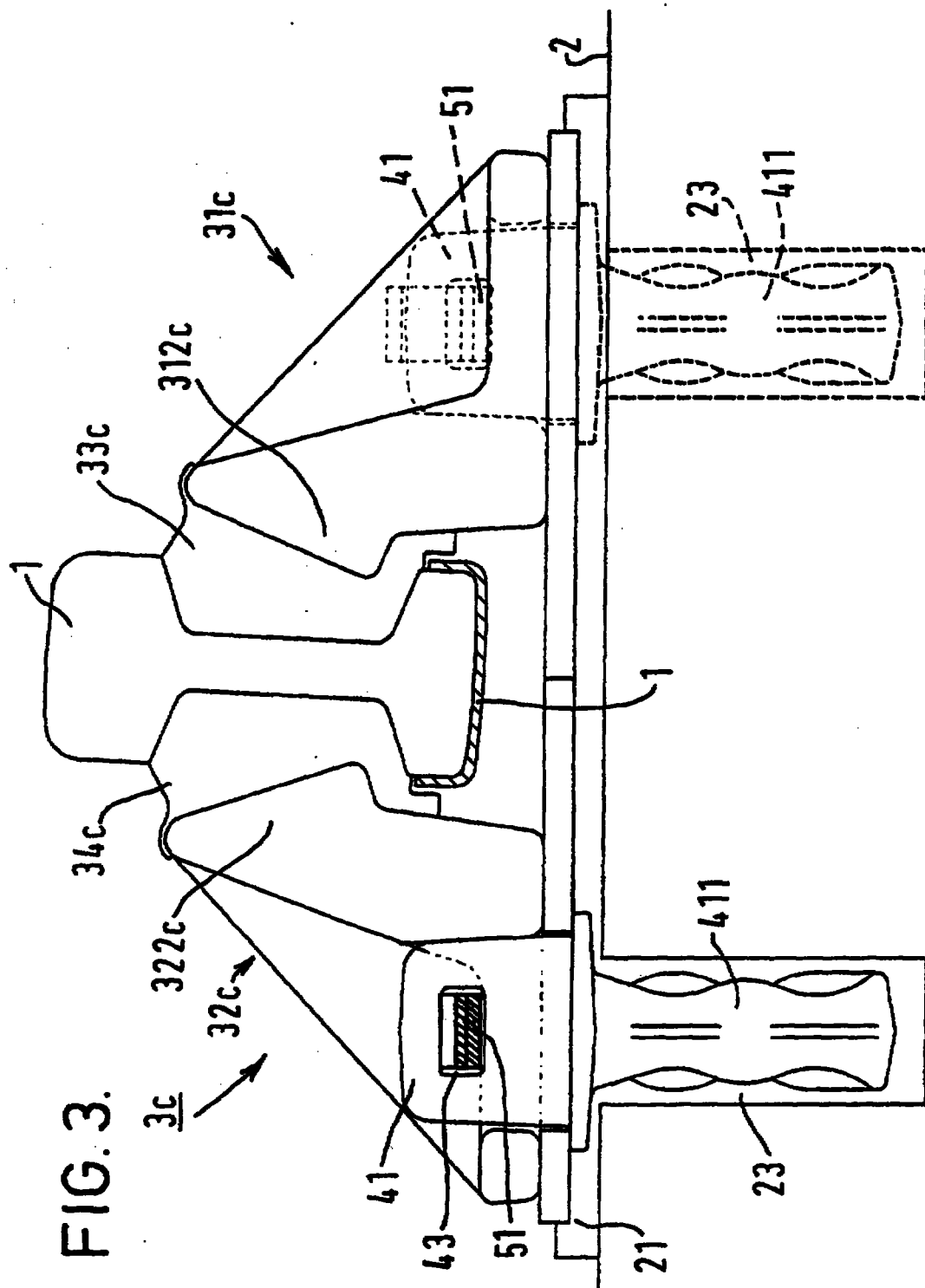
This Sheet Has Been Replaced

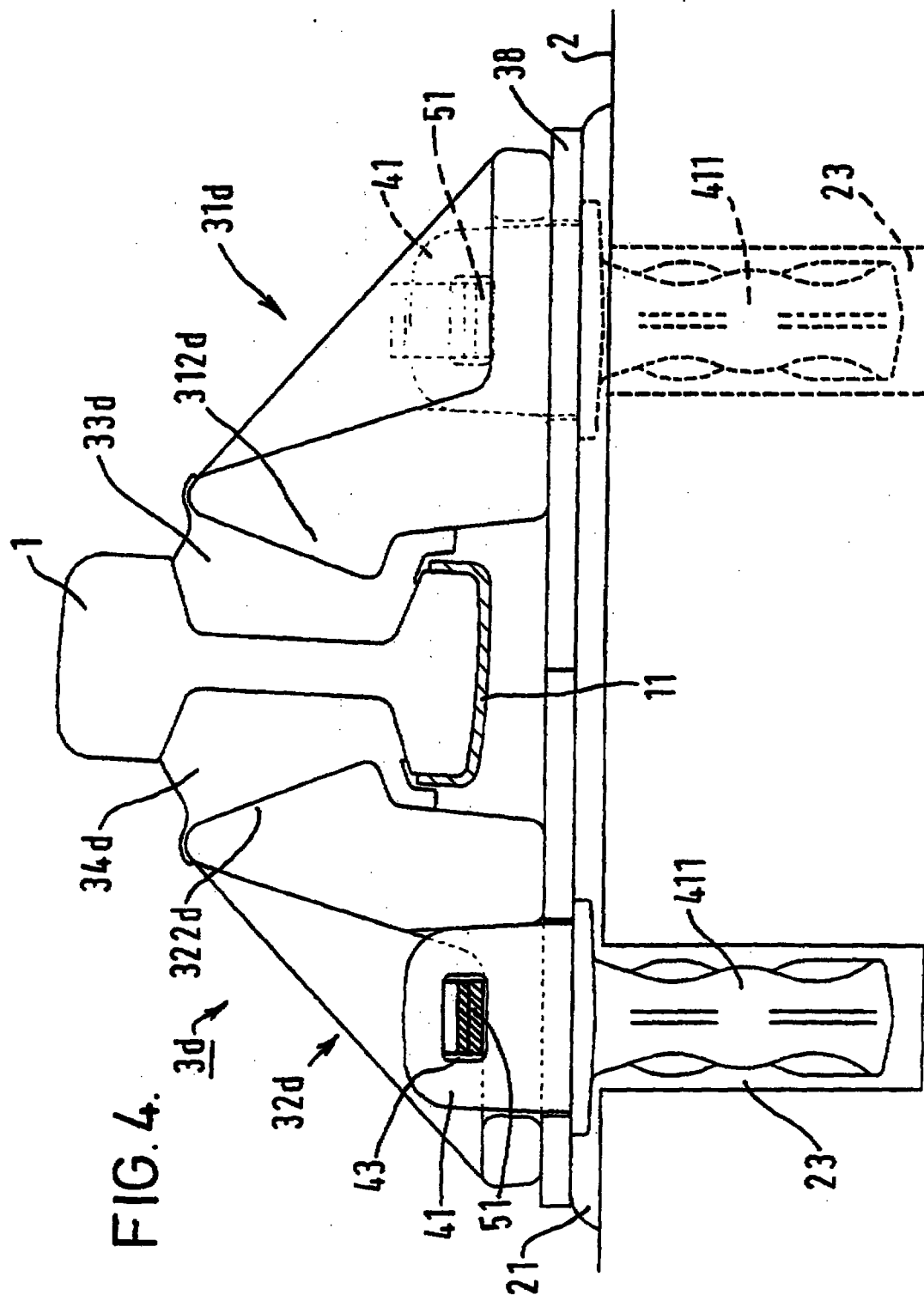


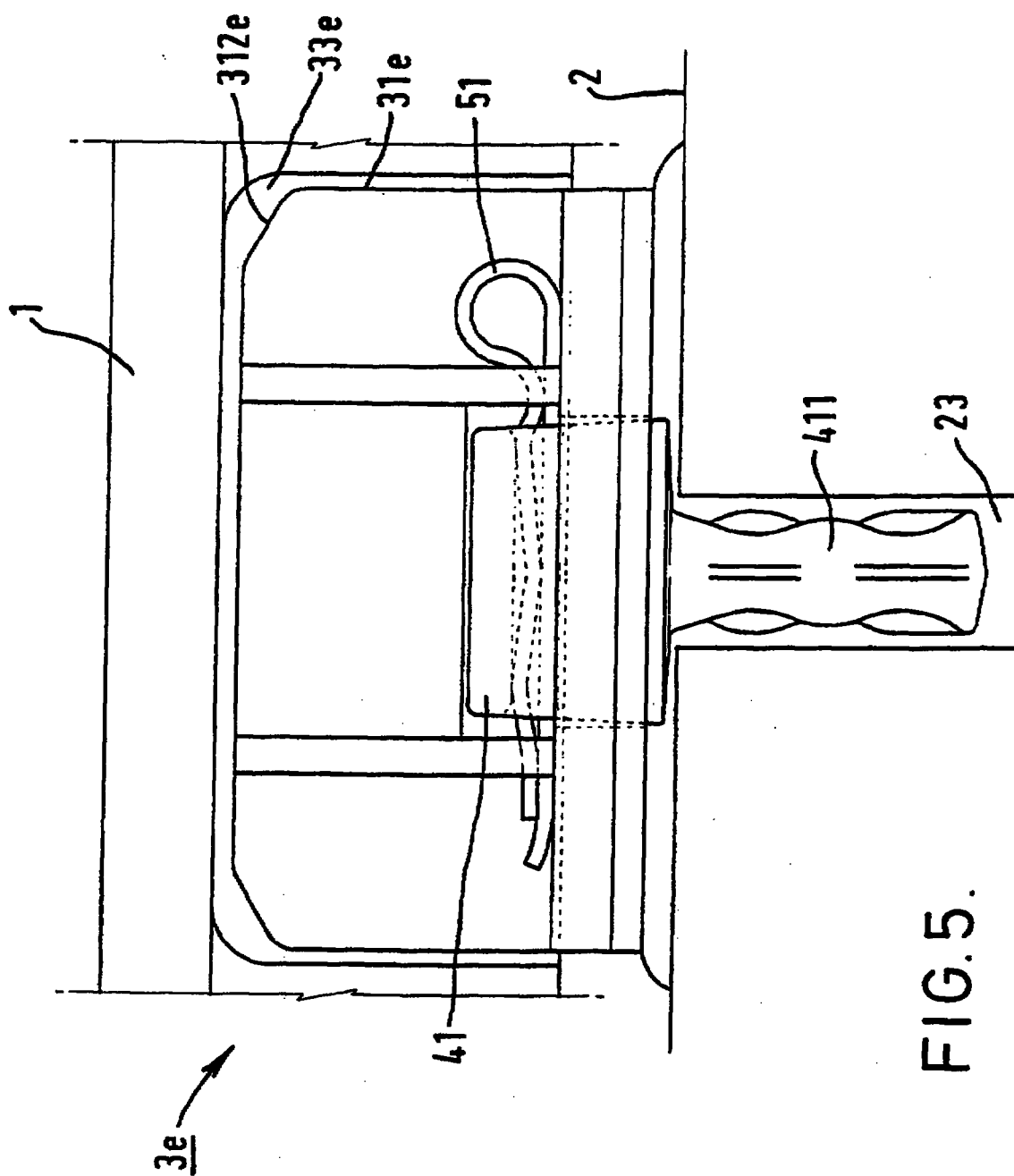
FIG. 1.

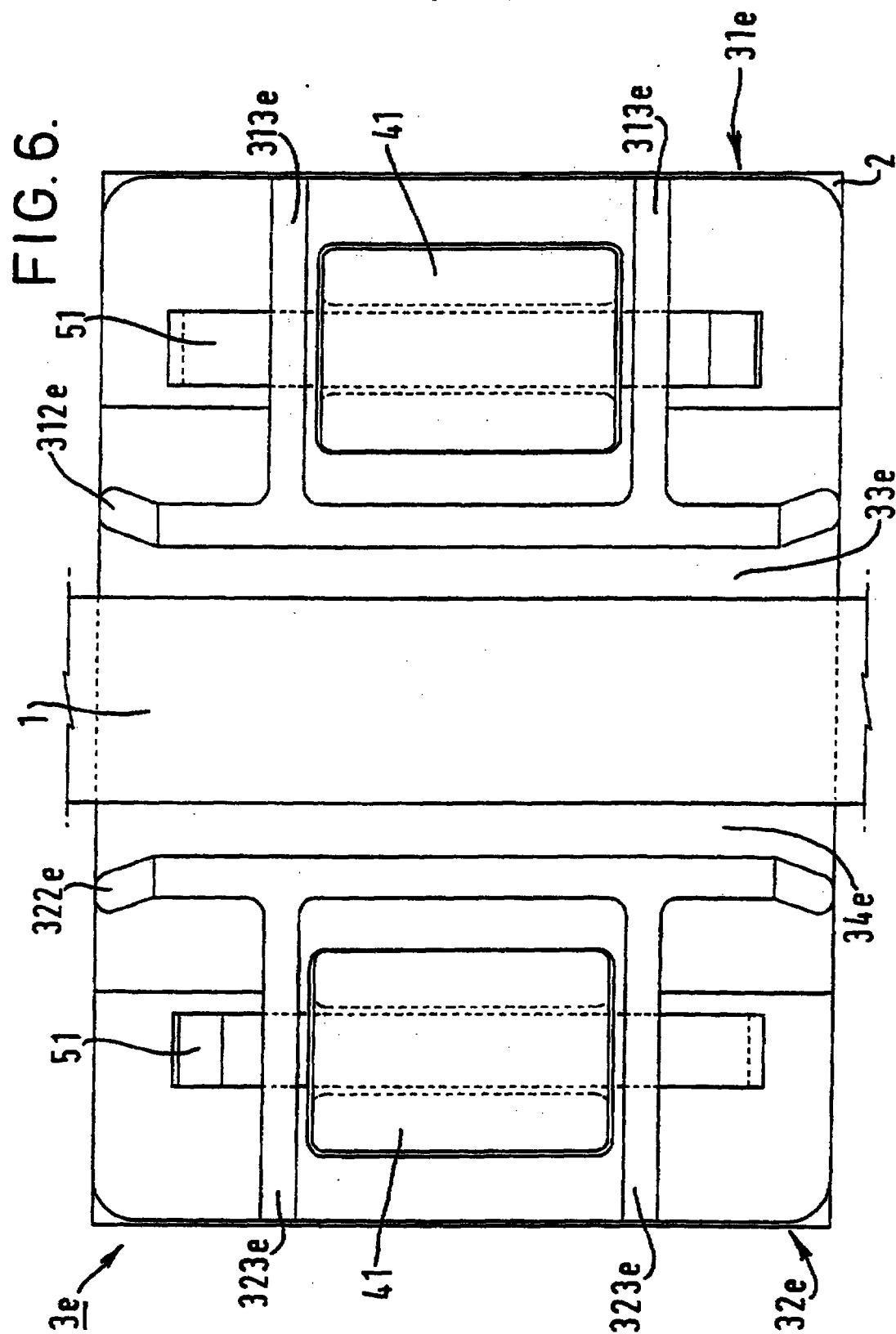












7 / 24

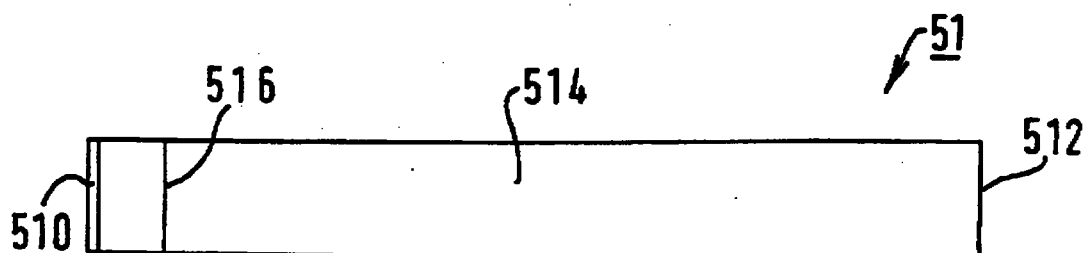


FIG. 7A.

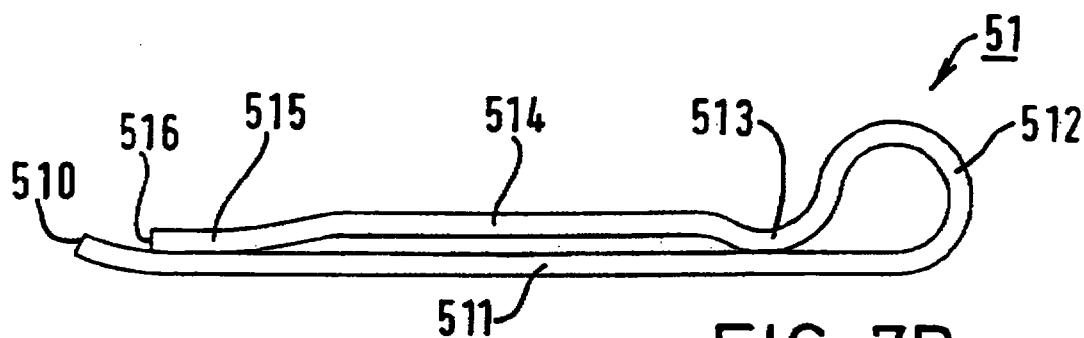


FIG. 7B.

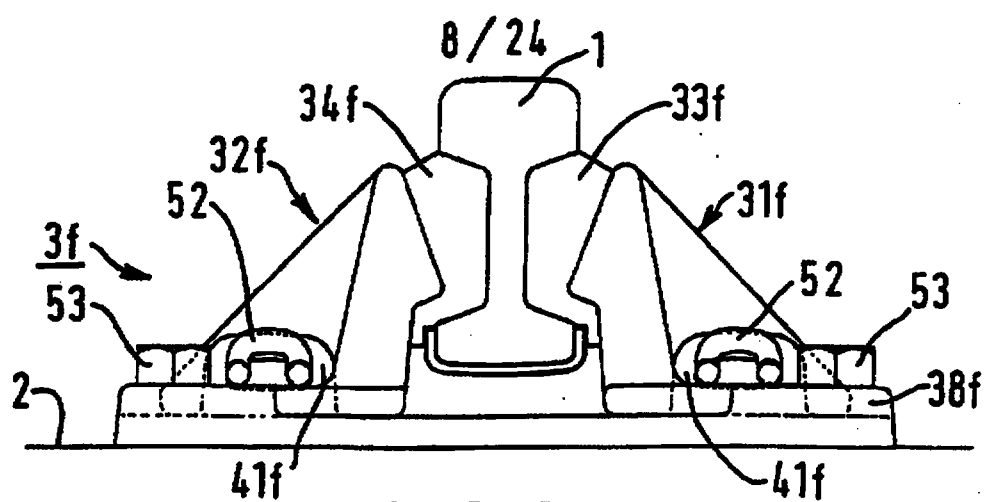


FIG. 8B.

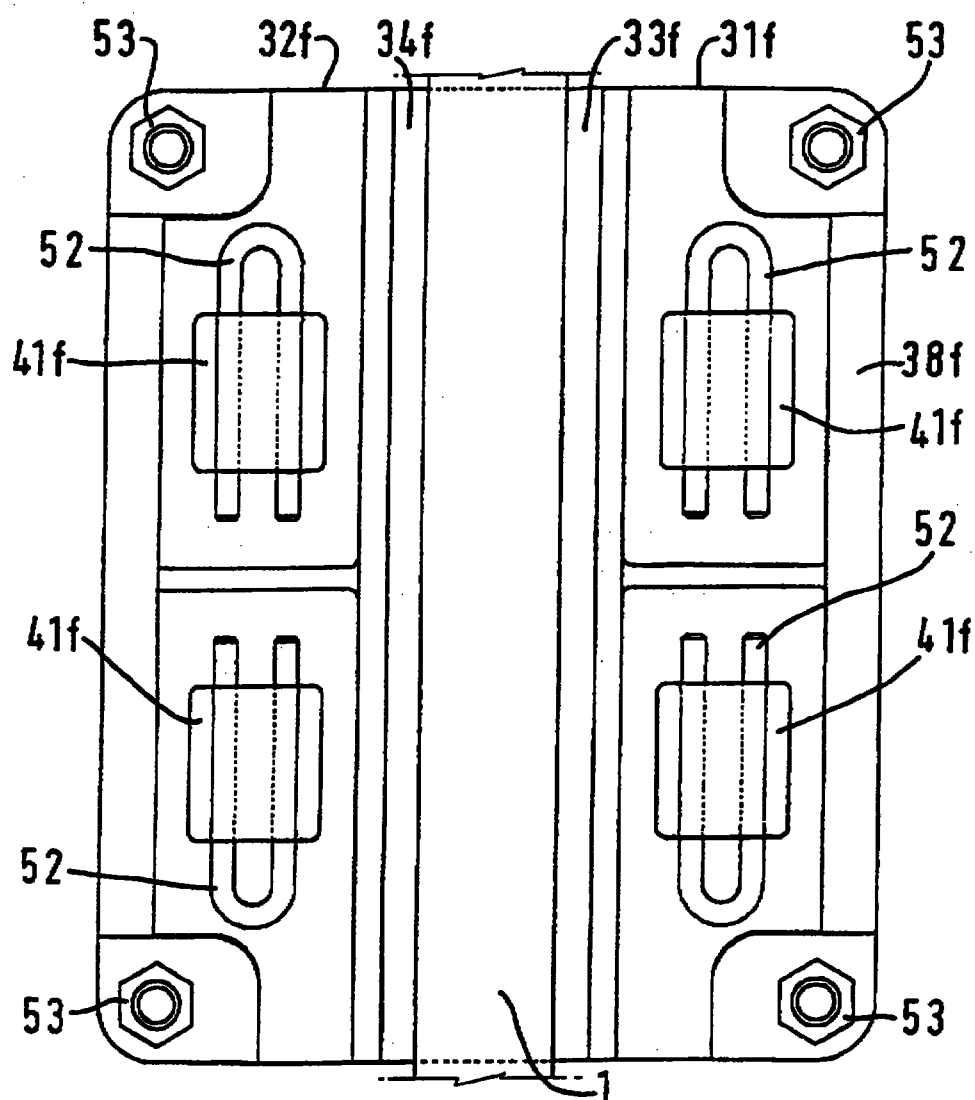
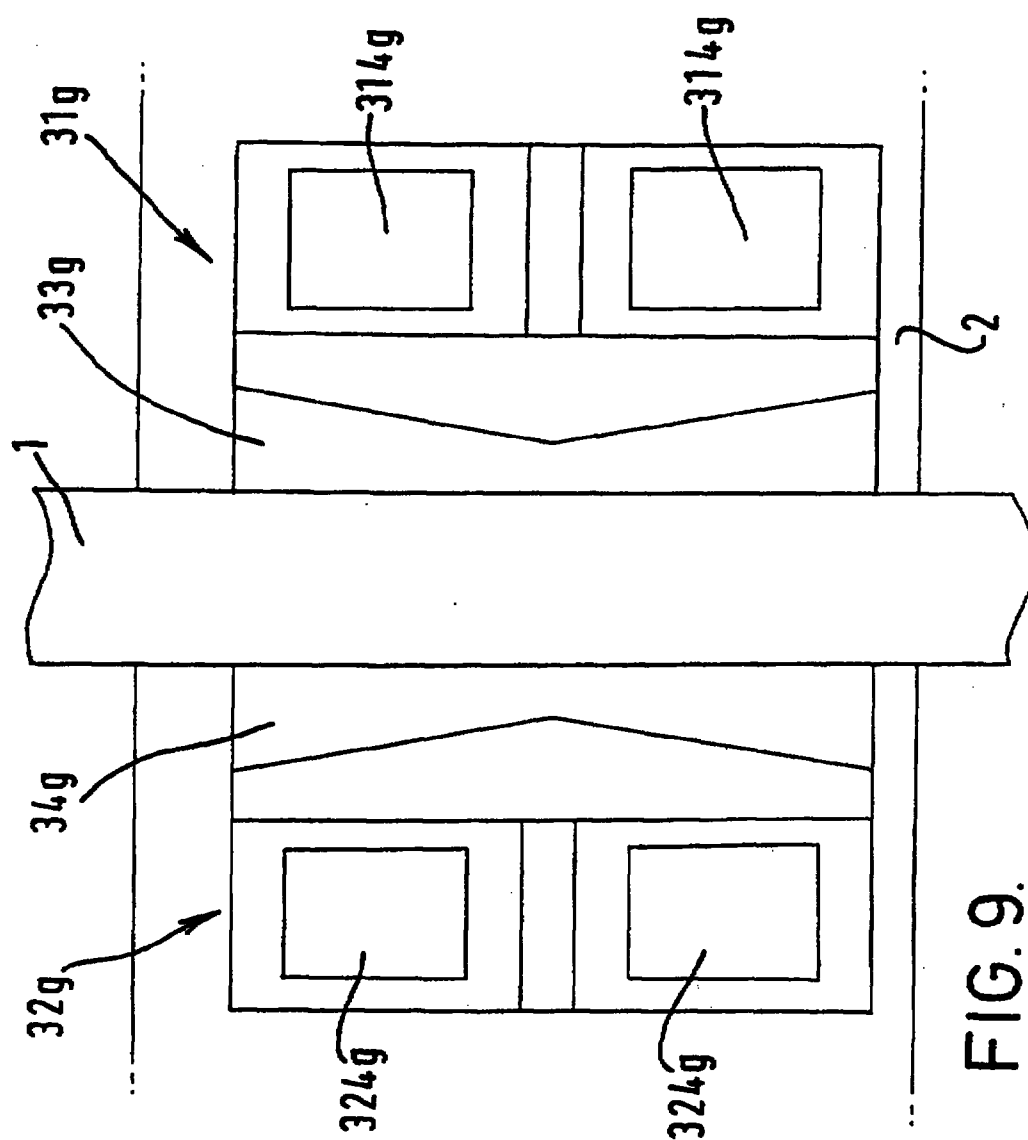


FIG. 8A.



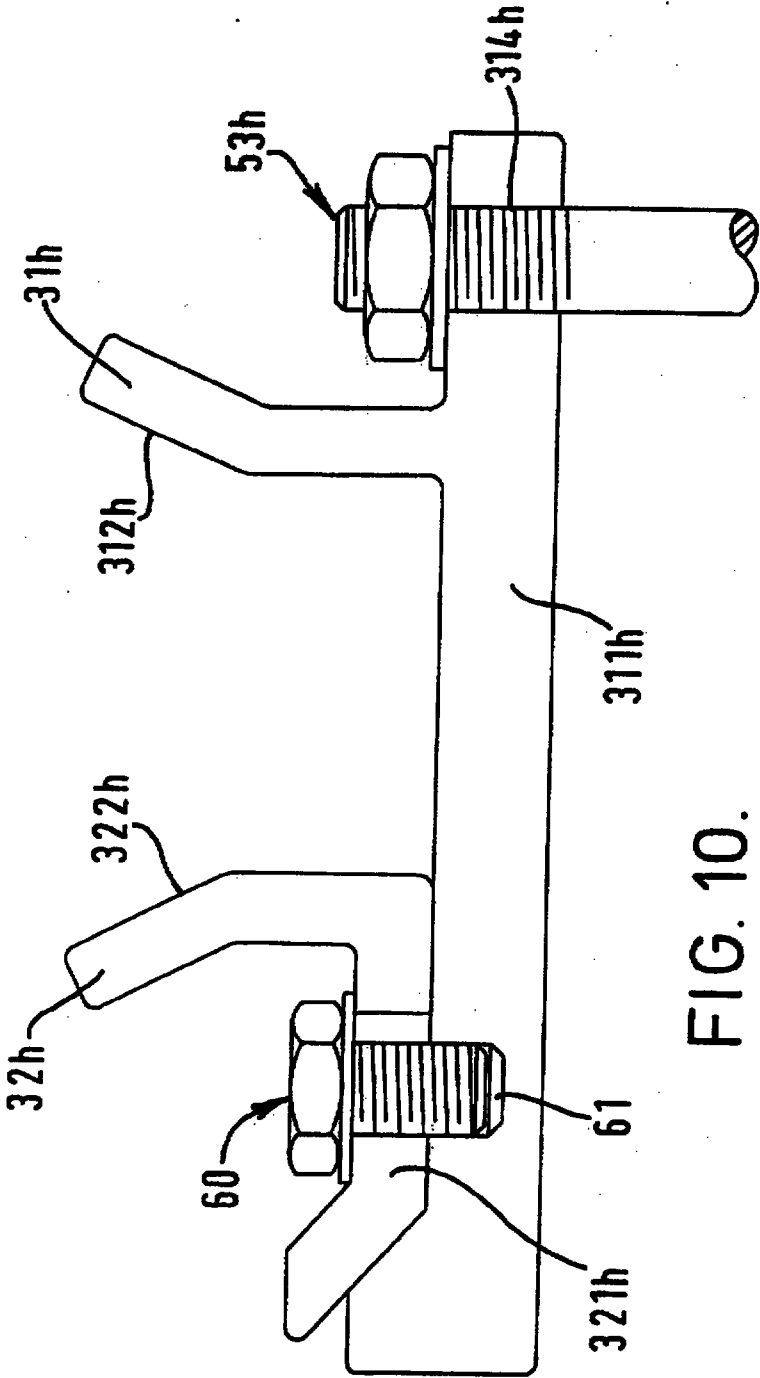


FIG. 10.

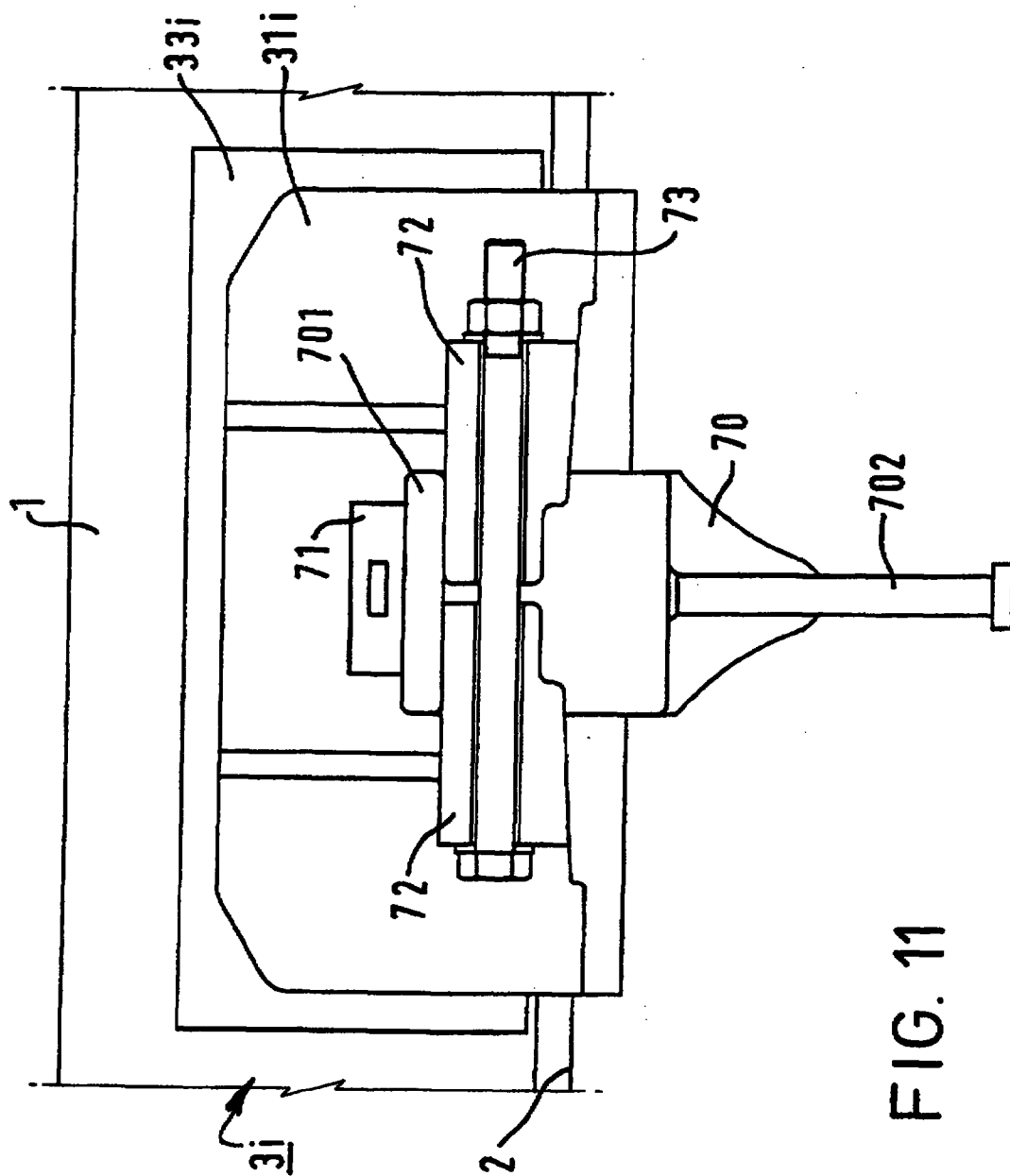


FIG. 11

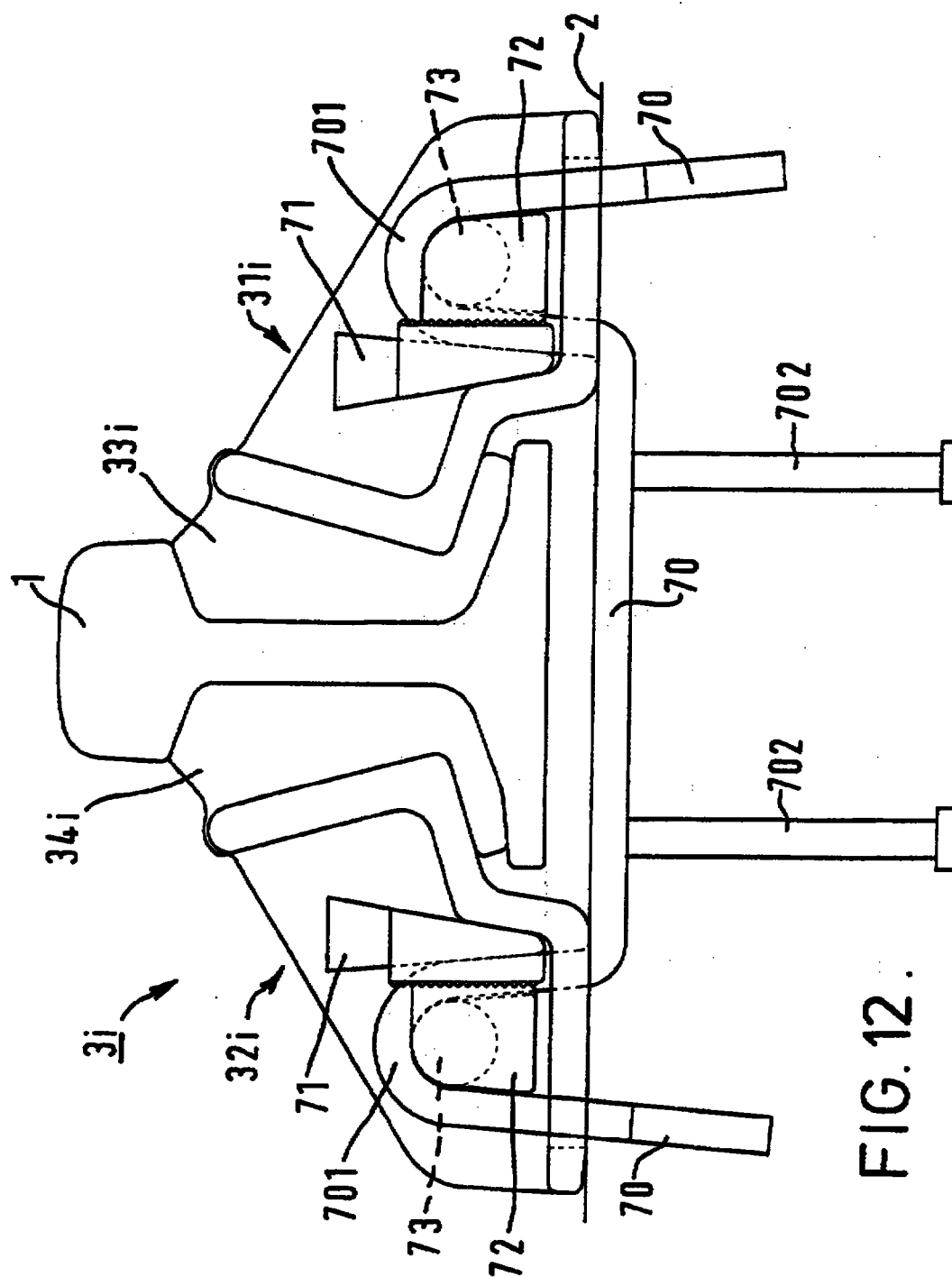


FIG. 12.

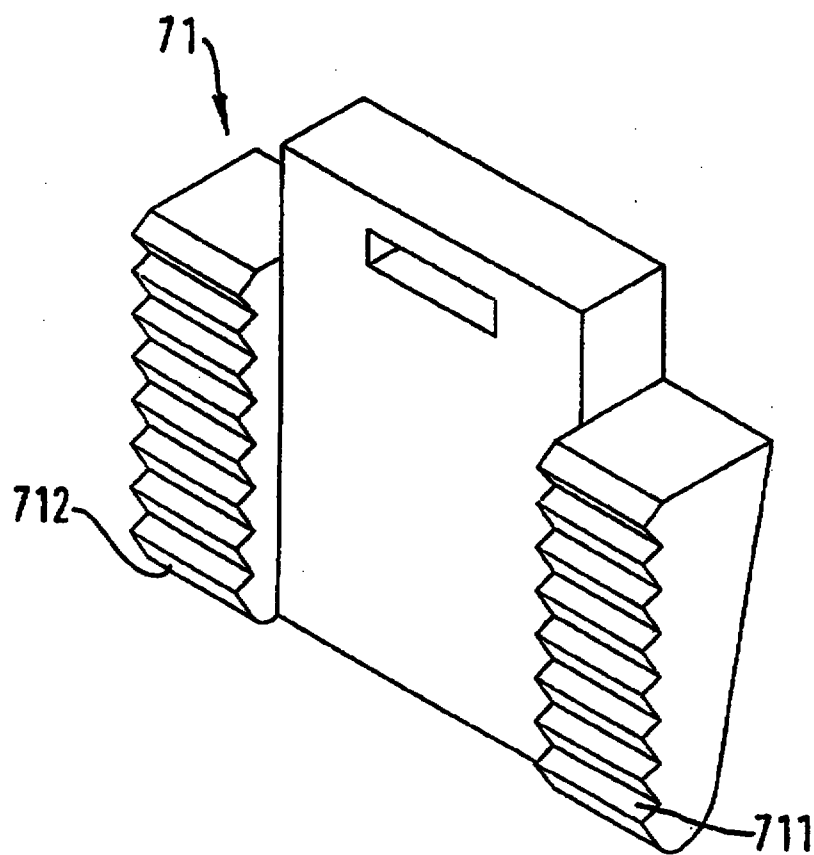


FIG.13.

14 / 24

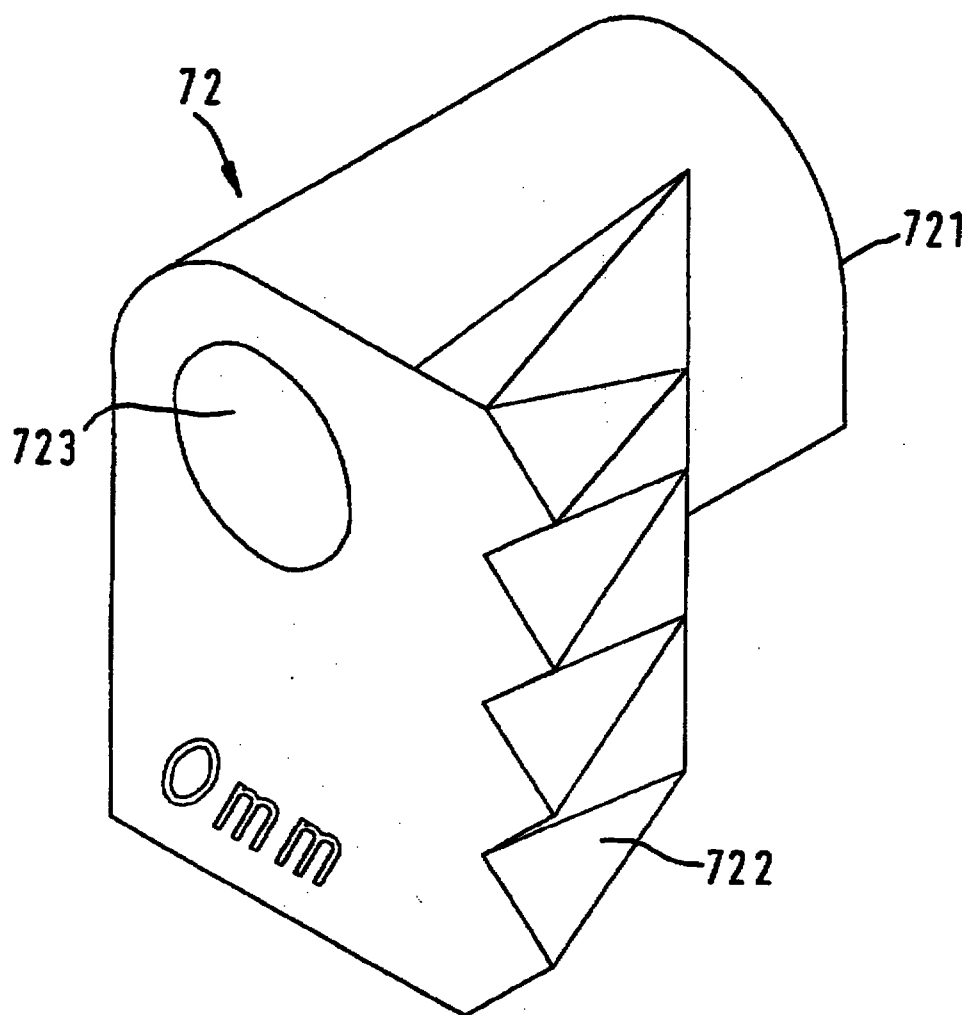


FIG. 14.

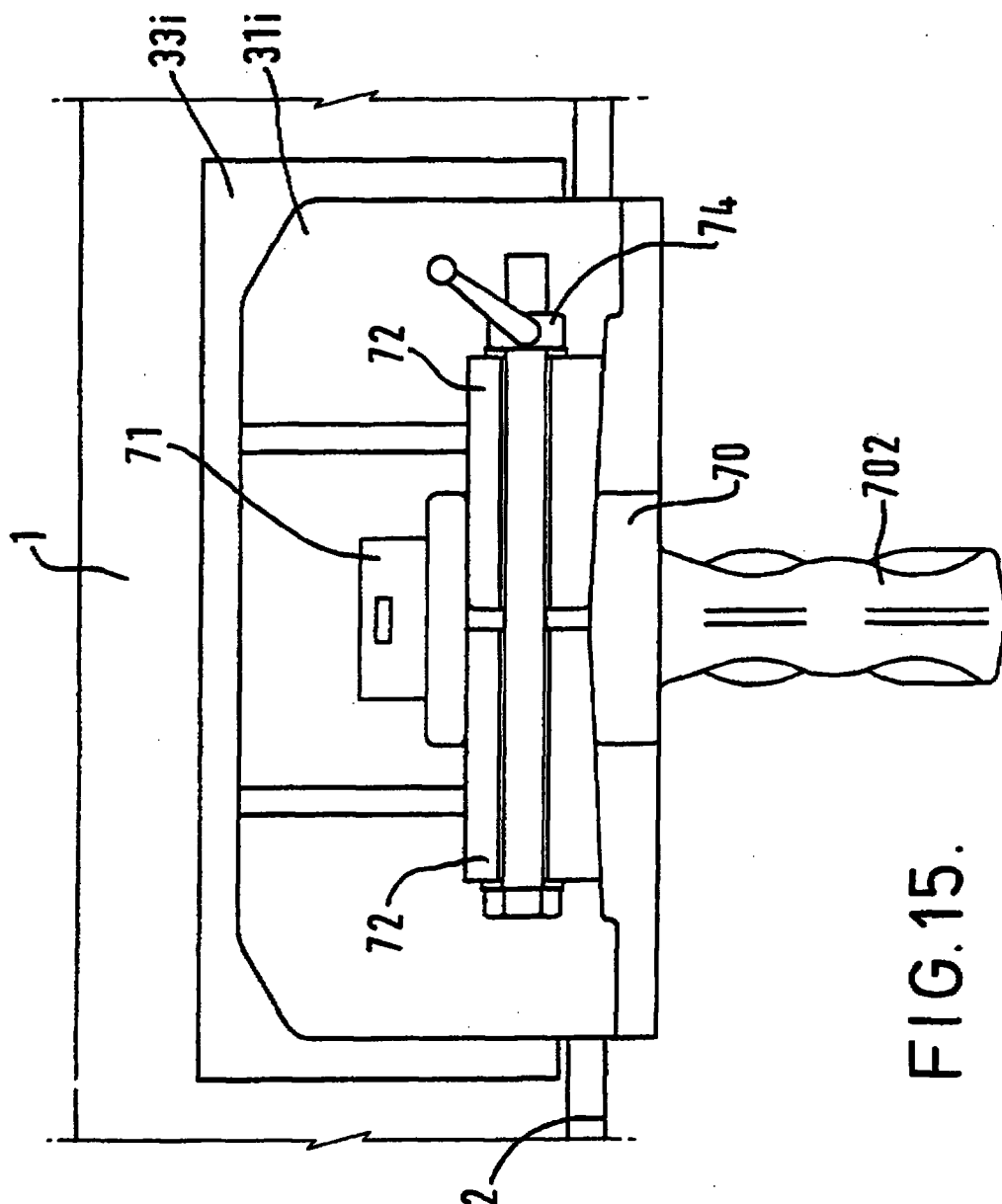


FIG. 15.

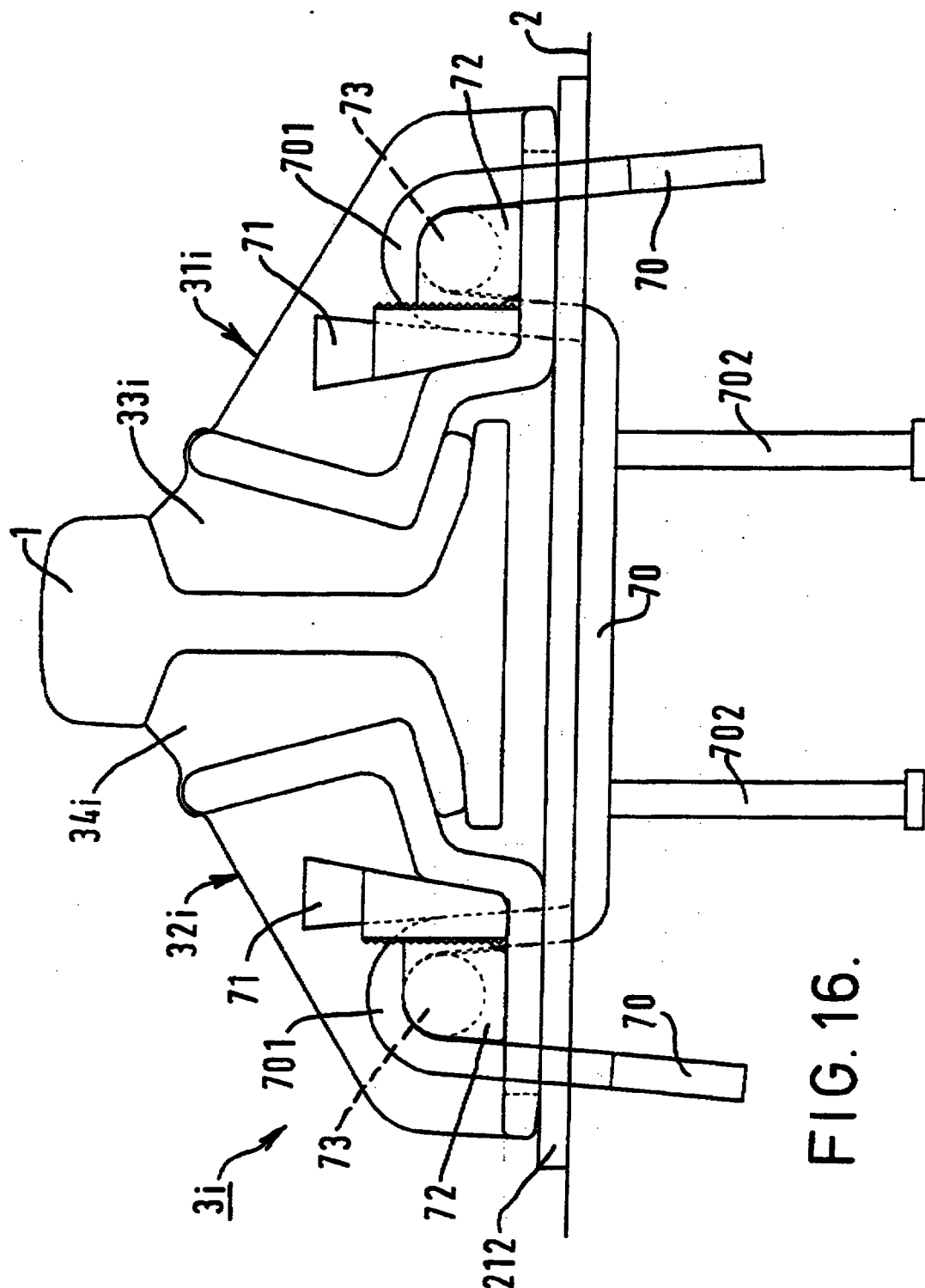
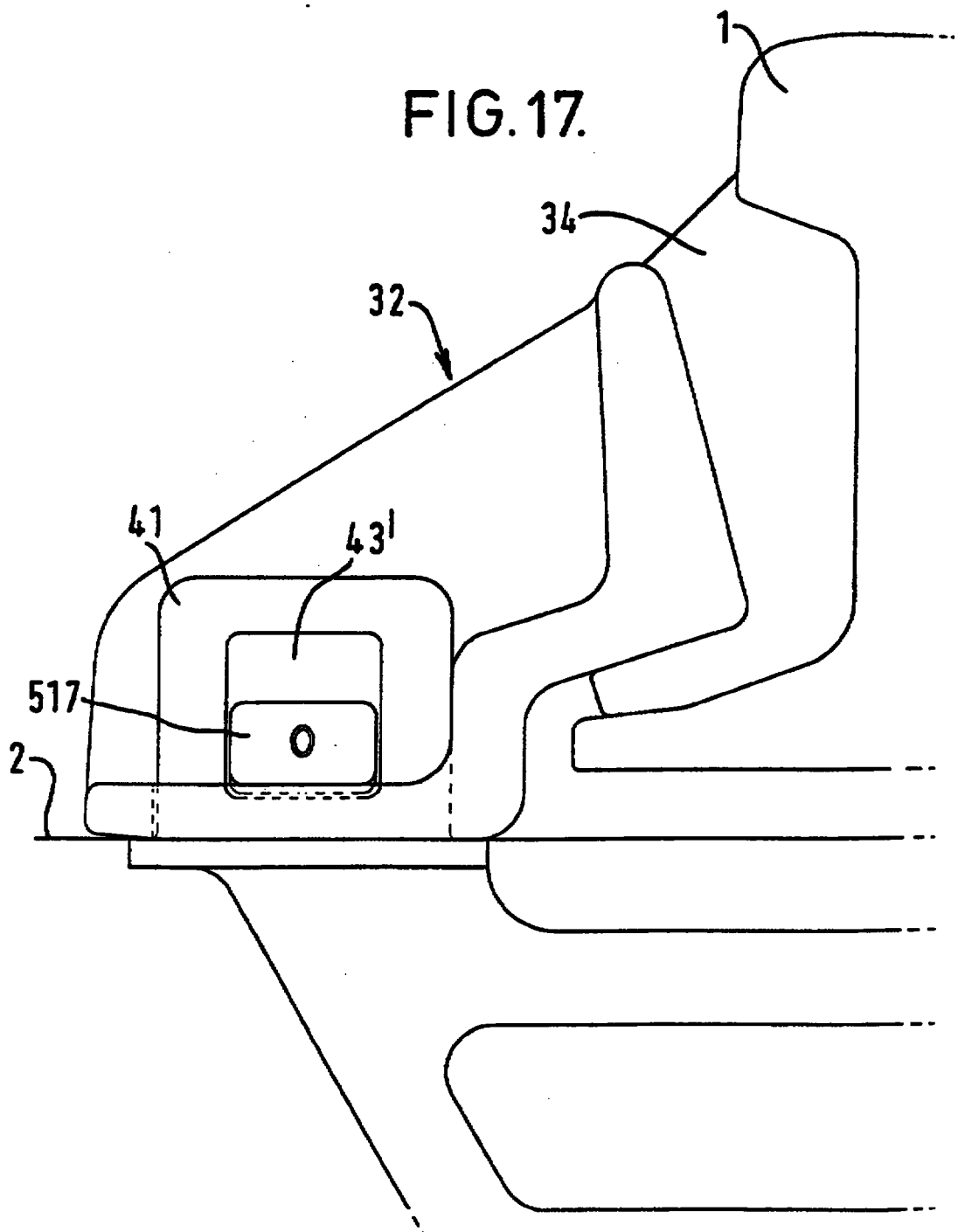
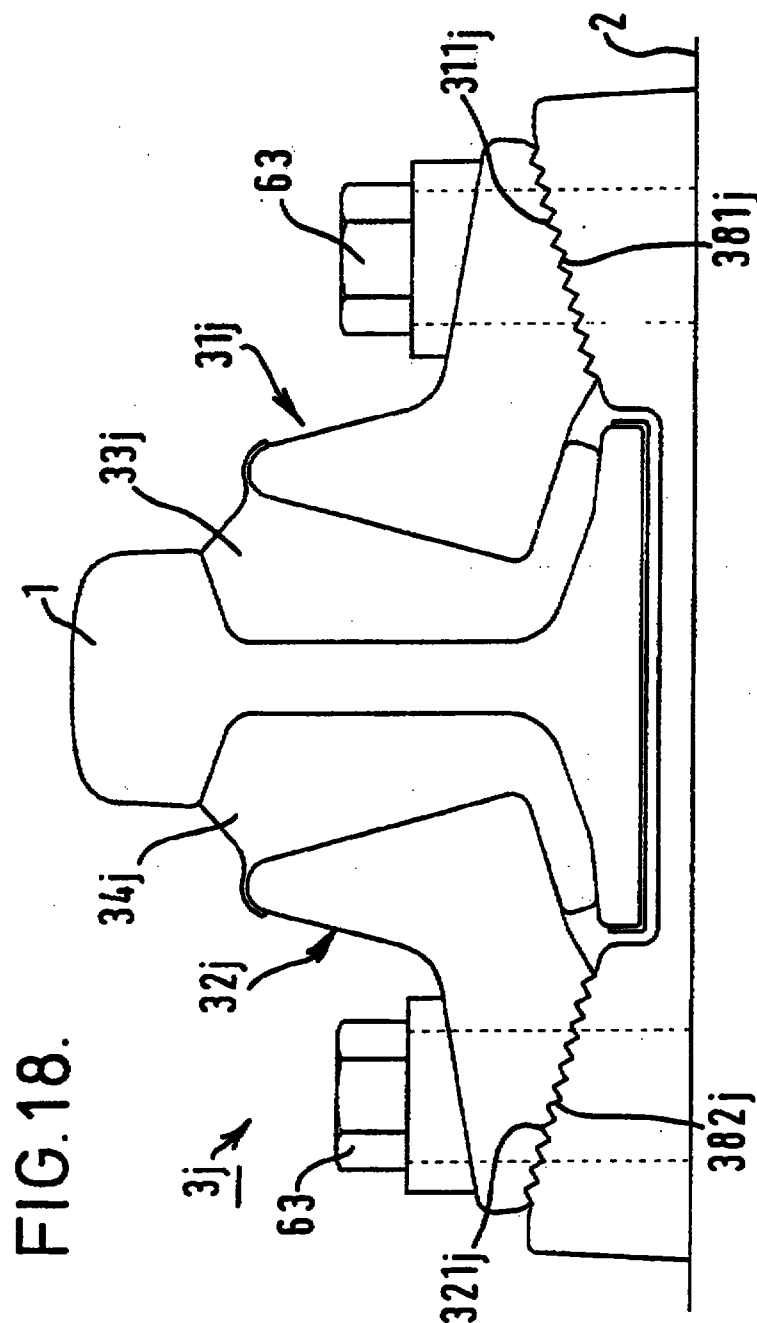


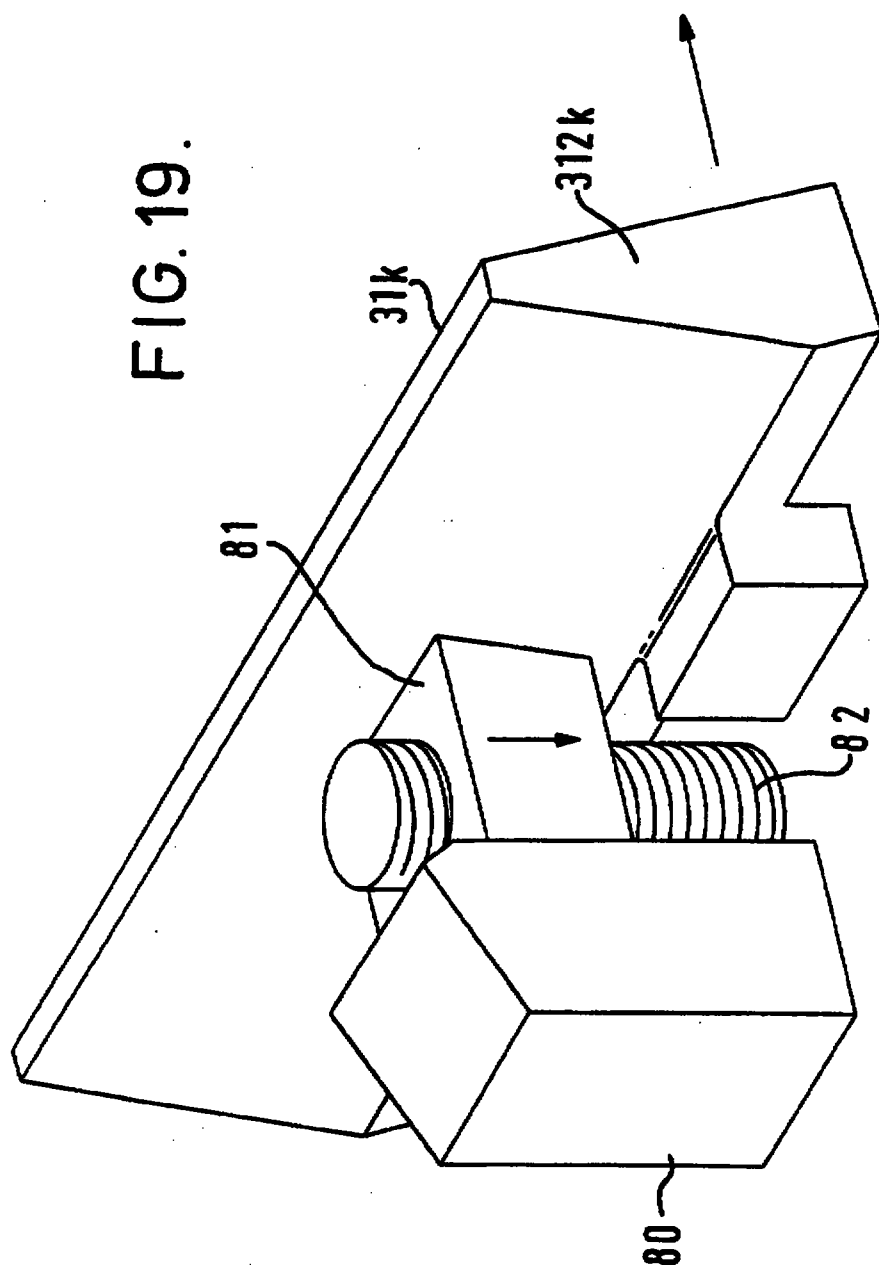
FIG. 16.

17 / 24

FIG.17.







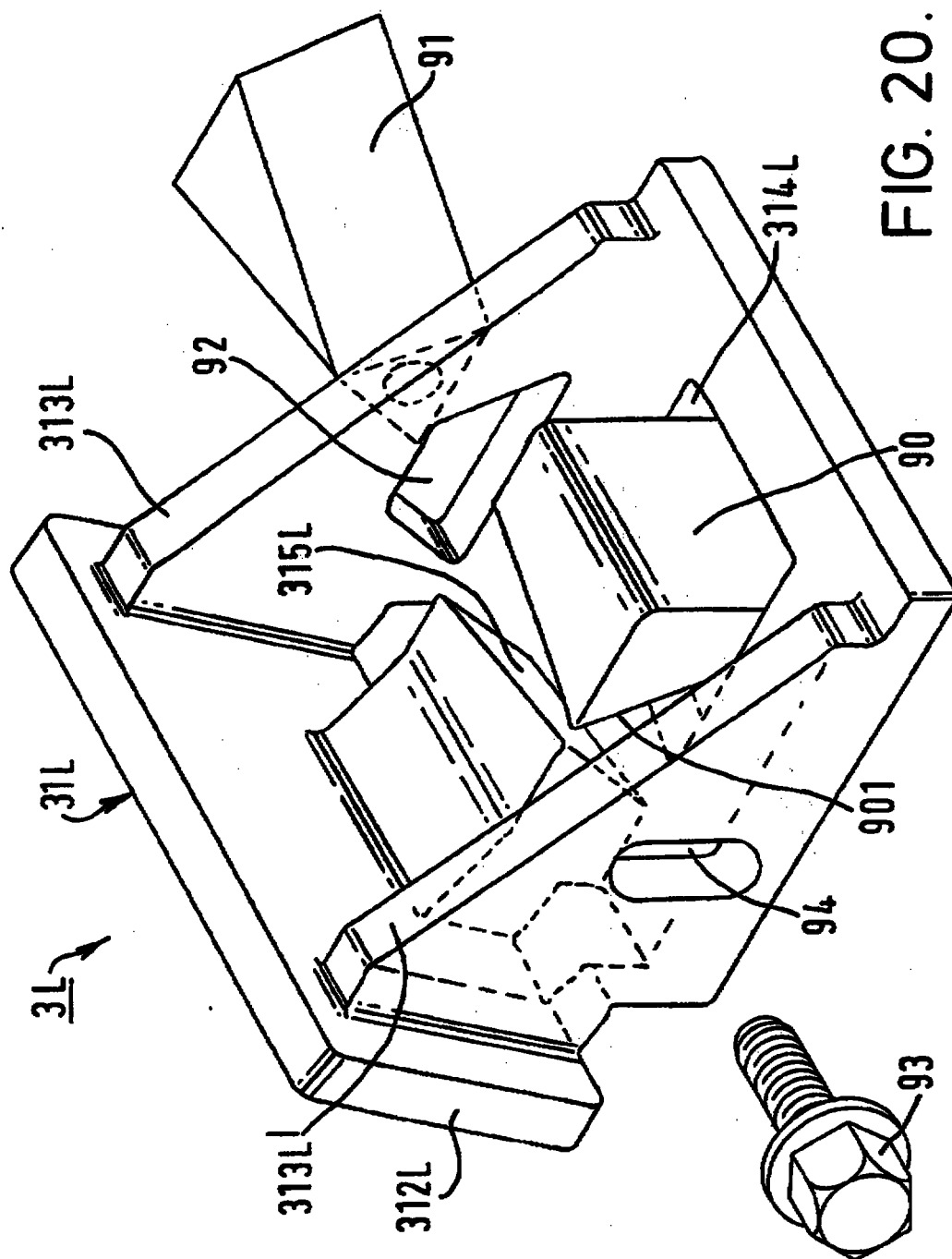


FIG. 20.

21 / 24

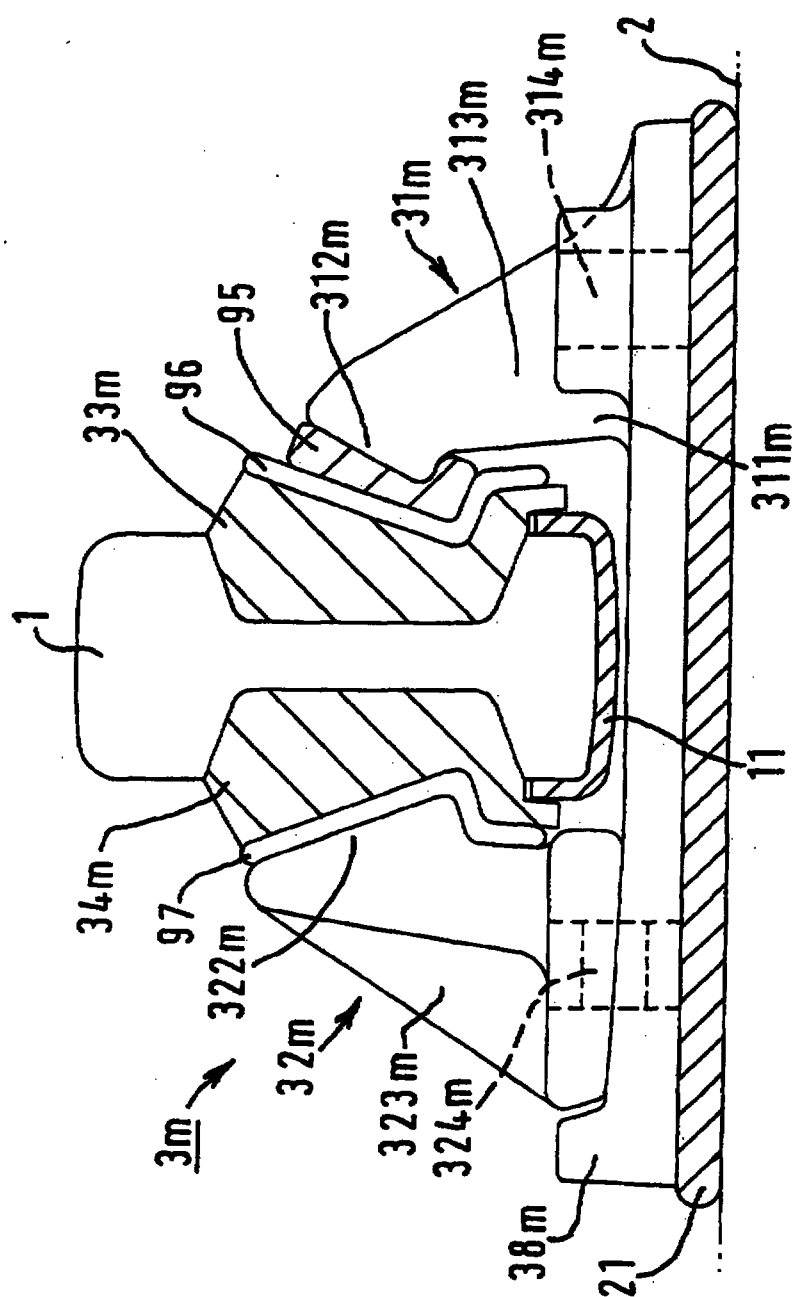
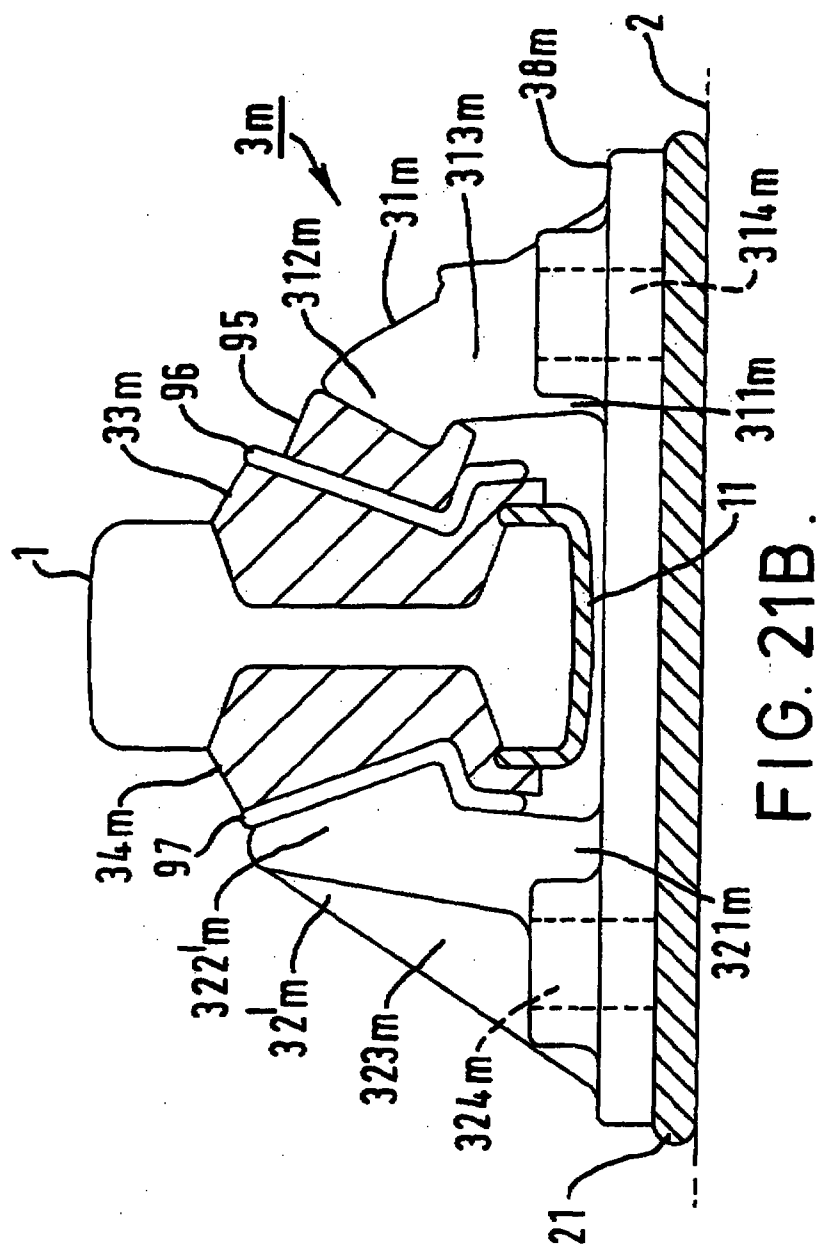
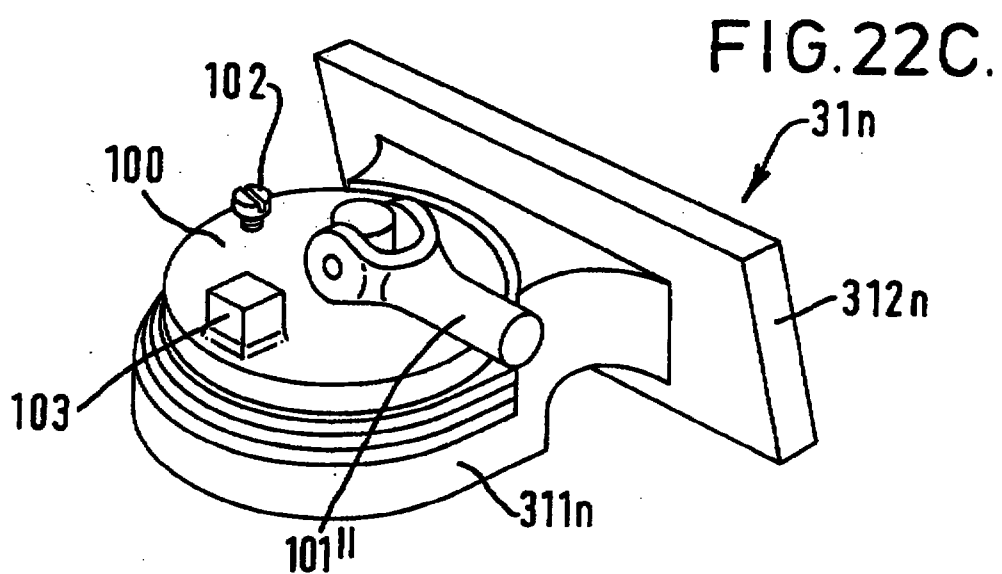
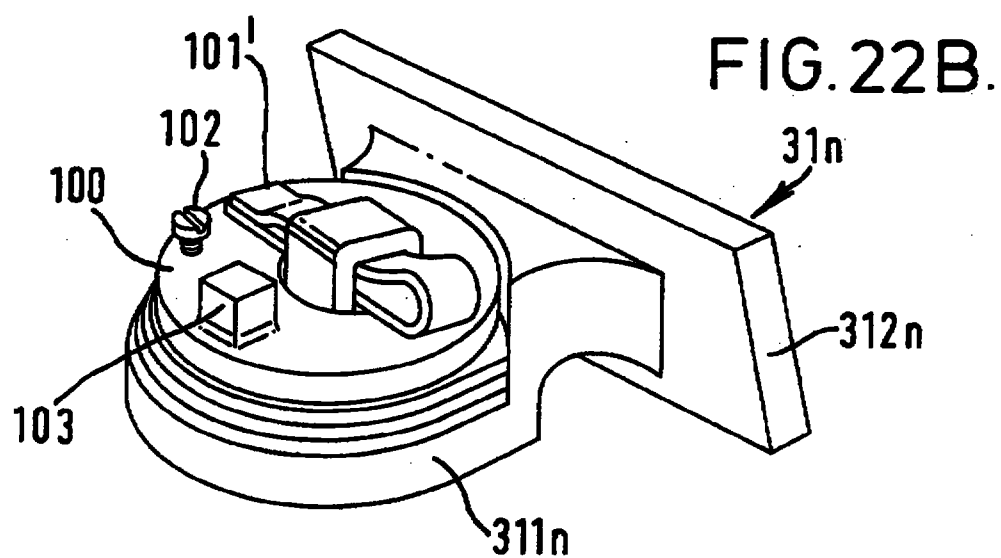
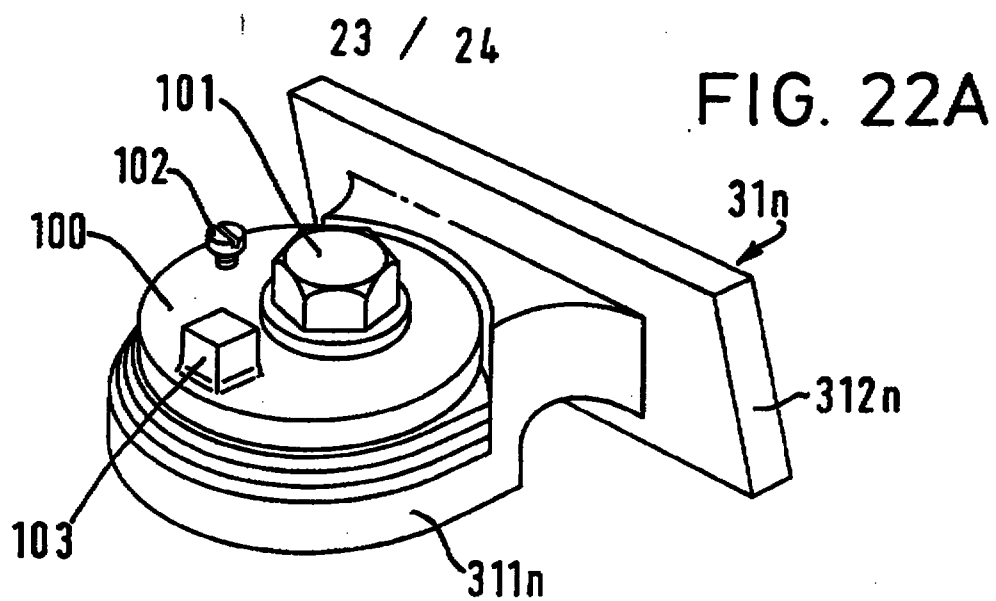


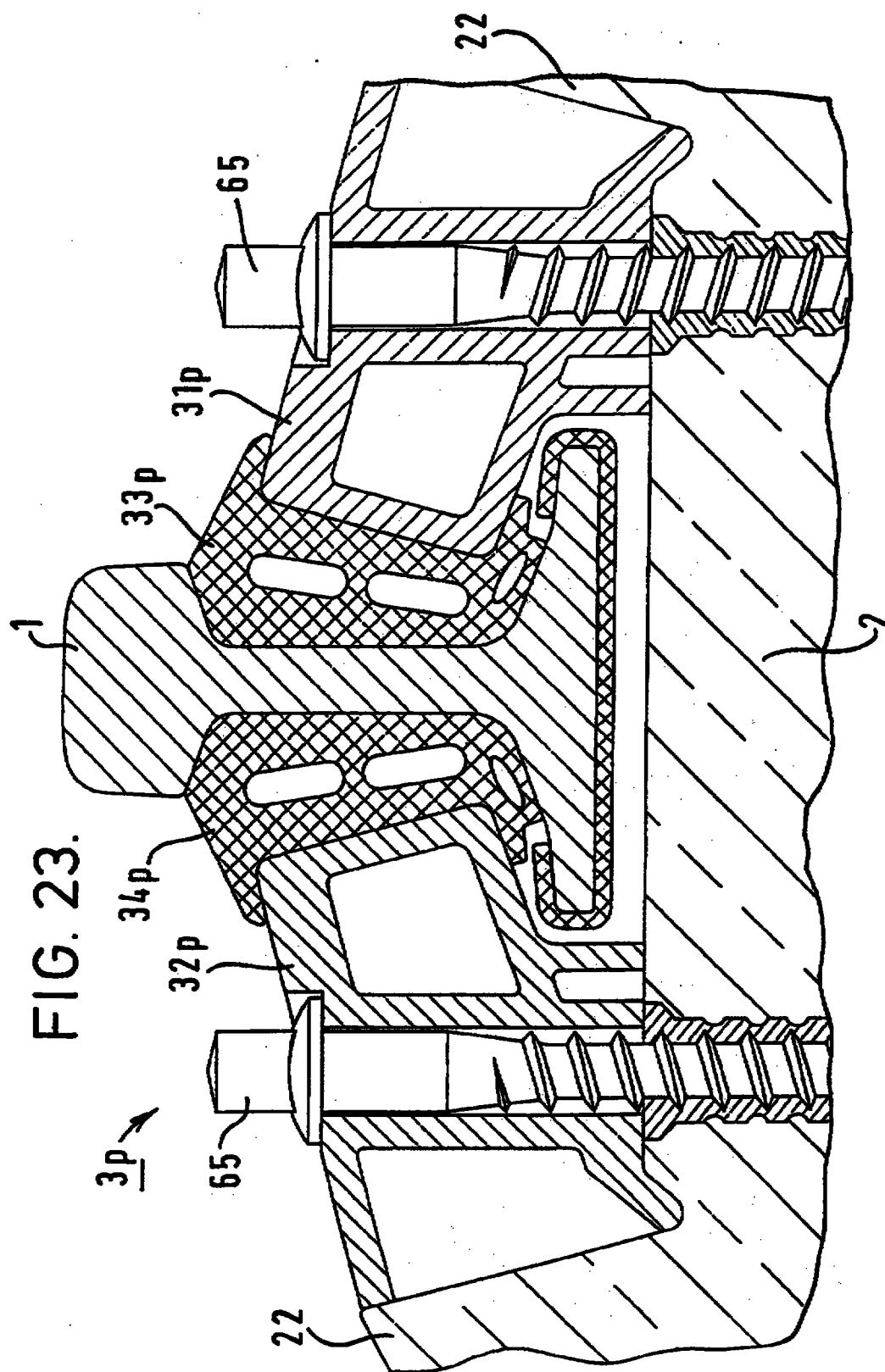
FIG. 21A.

22 / 24





24 / 24





THIS SHEET HAS BEEN
REPLACED

-33-

REPLACEMENT SHEET
Date : 27 MAY 1997

CLAIMS:

1. A railway rail support assembly (3), for resiliently suspending a railway rail (1) above a track foundation (2) at discrete locations along the rail
5 (1), wherein the assembly (3) has rail supporting means (31, 32, 33, 34) through which a predetermined clamping load is exerted on the said rail (1) such that the assembly (3) has a desired resistance to longitudinal creep therethrough of the rail (1), and wherein the
10 rail supporting means (31, 32, 33, 34) do not include any fastening means passing through the web of the rail (1).

2. An assembly as claimed in claim 1, wherein the rail supporting means (31, 32, 33, 34) are attached,
15 when the assembly (3) is in use, to an approximately horizontal upper surface of the said track foundation (2).

3. An assembly as claimed in claim 1 or 2, comprising first and second brackets (31, 32) and first
20 and second elastic members (33, 34), each of the said first and second brackets (31, 32) having a bearing part (312, 322) and a base part (311, 321), the bearing part (312, 322) being located adjacent to either side of the rail (1) when the assembly (3) is in use and the
25 base part (311, 321) being located on an upper surface of the said track foundation (2), the first elastic member (33) being located between the first bracket (31) and the rail (1) and the second elastic member being located between the rail (1) and the second
30 bracket (32), when the assembly (3) is in use, and further comprising means (41, 51, 517; 53, 60; 701, 71, 72, 73; 701, 71, 72, 74; 41f, 52; 311j, 321j, 381j, 382j; 80 to 82; 90 to 94; 100 to 103;) for maintaining the said predetermined clamping load.

35 4. An assembly as claimed in claim 3, wherein the said first and second brackets (31, 32) are held in

This Sheet Has Been Replaced



THIS SHEET HAS
REPLACED



REPLACEMENT SHEET

Date: 27 MAY 1997

-37-

direction parallel to the longitudinal axis of the rail (1), such that it is greatest in the central region of the assembly (3).

24. An assembly as claimed in any one of claims 3 to 23, wherein each of the said first and second brackets (31g, 32g) and/or each of the said first and second elastic members (33g, 34g) is shaped so as to augment the applied clamping load.

25. An assembly as claimed in any preceding claim, wherein the height of the rail (1) relative to the track foundation (2) is adjustable.

26. An assembly as claimed in any one of claims 3 to 25, wherein there is a support plate (96, 97) located between the said first and/or second bracket (31m, 32m) and the said elastic member (33m, 34m) associated with the or each bracket (31m, 32m).

27. An assembly as claimed in claim 26, wherein there is a rigid member (95) located between one of the said support plates (96, 97) and the bracket (31, 32) associated with that support plate (96, 97).

28. An assembly as claimed in any one of claims 3 to 27, wherein the said clamping load maintaining means comprise eccentric cam means (100 to 103).

29. An assembly as claimed in any preceding claim, wherein the said first and second brackets (31, 32) are hinged relative to the track foundation (2).

30. An assembly as claimed in any one of claims 4 to 28, wherein the said fixing means (41, 51; 53, 60; 701; 63; 82; 90; 101) comprise a shoulder (41; 41f) and securing clip (51; 52; 101').

31. An assembly as claimed in claim 30, wherein the said securing clip (51; 52; 101') is held in place in the said shoulder (41; 41f) by the resilience of that securing clip (51; 52; 101'), and wherein the said securing clip (51; 52; 101') is substantially rigid in a vertical direction when the assembly (3) is in use.

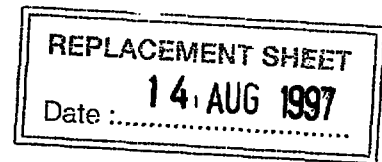
This Sheet Has Been Replaced





CLAIMS:

1. A railway rail support assembly (3), for resiliently suspending a railway rail (1) above a track foundation (2) at discrete locations along the rail
5 (1), wherein the assembly (3) has rail supporting means (31, 32, 33, 34) through which a predetermined clamping load is exerted on the said rail (1) such that the assembly (3) has a desired resistance to longitudinal creep therethrough of the rail (1), and wherein the
10 rail supporting means (31, 32, 33, 34) do not include any fastening means passing through the web of the rail (1).
2. An assembly as claimed in claim 1, wherein the rail supporting means (31, 32, 33, 34) are attached,
15 when the assembly (3) is in use, to an approximately horizontal upper surface of the said track foundation (2).
3. An assembly as claimed in claim 1 or 2, comprising first and second brackets (31, 32) and first
20 and second elastic members (33, 34), each of the said first and second brackets (31, 32) having a bearing part (312, 322) and a base part (311, 321), the bearing part (312, 322) being located adjacent to either side of the rail (1) when the assembly (3) is in use and the
25 base part (311, 321) being located on an upper surface of the said track foundation (2), the first elastic member (33) being located between the first bracket (31) and the rail (1) and the second elastic member being located between the rail (1) and the second
30 bracket (32), when the assembly (3) is in use, and further comprising means (41, 51, 517; 53, 60; 701, 71, 72, 73; 701, 71, 72, 74; 41f, 52; 311j, 321j, 381j, 382j; 80 to 82; 90 to 94; 100 to 103;) for maintaining the said predetermined clamping load.
- 35 4. An assembly as claimed in claim 3, wherein the said first and second brackets (31, 32) are held in



place on the track foundation (2) by fixing means (41, 51; 53, 60; 701; 63; 82; 90; 101), at least part of which are located through respective base parts (311, 321) of the brackets (31, 32).

5 5. An assembly as claimed in claim 3 or 4, wherein the said first and second brackets (31, 32) are supported on a base plate (38).

6. An assembly as claimed in claim 5, wherein the said base plate (311h) is integral with one of the said
10 brackets (31h).

7. An assembly as claimed in claim 5, wherein the said base plate (38) is integral with both of the said first and second brackets (31, 32).

8. An assembly as claimed in claim 5, wherein
15 the base part (311, 321) of each of the said first and second brackets (31, 32) has an inclined lower surface (311j, 321j), and upper surfaces (381j, 382j) of the said base plate (38) are correspondingly inclined.

9. An assembly as claimed in claim 6, wherein the
20 base part (321h) of the other one of the said first and second brackets (31, 32) has an inclined lower surface, and the said base plate (38) has a corresponding inclined upper surface.

10. An assembly as claimed in claim 4, wherein
25 the track foundation (2) has an upstand (80; 90), the assembly (3) further comprising a wedge element (81; 91) shaped such that it fits between the upstand (80; 90) and the bearing part (312, 322) of an adjacent one of the said brackets (31, 32) when the assembly (3) is
30 in use so as to maintain a desired clamping load applied to said bracket (31, 32).

11. An assembly as claimed in claim 5, wherein the base plate (38) has an upstand (80; 90), the assembly (3) further comprising a wedge element (81;
35 91) shaped such that it fits between the upstand (80; 90) and the bearing part (312, 322) of an adjacent one



of the said brackets (31, 32) when the assembly (3) is in use so as to maintain a desired clamping load applied to said bracket (31, 32).

12. An assembly as claimed in claim 10 or 11, wherein the base part (311, 321) of the said bracket (31, 32) is provided with a slot (314L) therethrough through which the said upstand (90) protrudes.

13. An assembly as claimed in claim 12, wherein the fit of the upstand (90) in the slot (314L) allows movement of the bracket (31, 32) relative to the upstand (90) such that insertion of the wedge element (91) between the upstand (90) and the bearing part (312, 322) of the said bracket (31, 32) drives the bracket (31, 32) away from the said upstand (90) whereby the said desired clamping load is applied to the said bracket (31, 32).

14. An assembly as claimed in any one of claims 10 to 13, wherein the bearing part (312, 322) of the said bracket (31, 32) has a projection (315L) extending towards the said upstand (90) so as to define a space between opposing surfaces of said projection (315L) and upstand (90) for receiving said wedge element (91).

15. An assembly as claimed in any one of claims 10 to 14, arranged such that said wedge element (81) may be installed substantially vertically.

16. An assembly as claimed in any one of claims 10 to 14, arranged such that said wedge element (91) may be installed substantially horizontally.

17. An assembly as claimed in claim 4, wherein part of the said fixing means (41, 51; 53, 60; 701; 63; 82; 90; 101) projects above the base part (311, 321) of the bracket (31, 32) such that between such projecting part and the said bracket (31, 32) there is defined an aperture for receiving cooperating first and second wedge elements (71, 72) shaped so as to maintain a desired clamping load applied to the said bracket (31,



32).

18. An assembly as claimed in claim 17, wherein each of the said first and second wedge elements (71, 72) has a serrated face (711, 712; 722), which serrated
5 faces (711, 712; 722) interlock when the assembly (3) is in use.

19. An assembly as claimed in any one of claims 10 to 18, wherein, when the assembly (3) is in use, the wedge element (81; 91), or at least one of the wedge
10 elements (71, 72), is secured by means of a fastening device (73; 82; 93), for example a bolt.

20. An assembly as claimed in any one of claims 3 to 19, wherein the said first and second brackets (31a, 32a) are of identical cross section, and the said first
15 and second elastic members (33a, 34a) are of identical cross section, so that the supported rail (1) is held in a substantially upright condition.

21. An assembly as claimed in any one of claims 3 to 19, wherein the said first and second brackets (31c, 32c) have non-identical cross sections, and the said
20 first and second elastic members (33c, 34c) have identical cross sections, thereby supporting the rail (1) in an inclined condition with respect to the vertical axis.

22. An assembly as claimed in any one of claims 3 to 19, wherein the said first and second brackets (31d, 32d) have identical cross sections, and the said first
25 and second elastic members (33d, 34d) have non-identical cross sections, thereby supporting the rail (1) in an inclined condition with respect to the
30 vertical axis.

23. An assembly as claimed in any one of claims 3 to 22, wherein each of the said first and second brackets (31e, 32e) and/or each of the said first and
35 second elastic members (33e, 34e) is shaped such that the stiffness of the assembly (3) varies, in a



direction parallel to the longitudinal axis of the rail (1), such that it is greatest in the central region of the assembly (3).

24. An assembly as claimed in any one of claims 3 to 23, wherein each of the said first and second brackets (31g, 32g) and/or each of the said first and second elastic members (33g, 34g) is shaped so as to augment the applied clamping load.

25. An assembly as claimed in any preceding claim, wherein the height of the rail (1) relative to the track foundation (2) is adjustable.

26. An assembly as claimed in any one of claims 3 to 25, wherein there is a support plate (96, 97) located between the said first and/or second bracket (31m, 32m) and the said elastic member (33m, 34m) associated with the or each bracket (31m, 32m).

27. An assembly as claimed in claim 26, wherein there is a rigid member (95) located between one of the said support plates (96, 97) and the bracket (31, 32) associated with that support plate (96, 97).

28. An assembly as claimed in any one of claims 3 to 27, wherein the said clamping load maintaining means comprise eccentric cam means (100 to 103).

29. An assembly as claimed in any preceding claim, wherein the said first and second brackets (31, 32) are hinged relative to the track foundation (2).

30. An assembly as claimed in any one of claims 4 to 28, wherein the said fixing means (41, 51; 53, 60; 701; 63; 82; 90; 101) comprise a shoulder (41; 41f) and securing clip (51; 52; 101').

31. An assembly as claimed in claim 30, wherein the said securing clip (51; 52; 101') is held in place in the said shoulder (41; 41f) by the resilience of that securing clip (51; 52; 101'), and wherein the said securing clip (51; 52; 101') is substantially rigid in a vertical direction when the assembly (3) is in use.



Date: 14 AUG 1997

-38-

32. An assembly as claimed in claim 30 or 31, wherein the said securing clip (51; 52; 101') comprises a front part (510, 511, 514, 515, 516) which is inserted into the said shoulder (41; 41f) when the assembly (3) is in use, and a rear part (512, 513) to which force is applied in order to insert the said front part (510, 511, 514, 515, 516) into the said shoulder (41; 41f), the said front part (510, 511, 514, 515, 516) having means (514) for retaining the clip (51; 52; 101') in the shoulder (41; 41f) when the assembly (3) is in use.

33. An assembly as claimed in claim 32, wherein the said front part (510, 511, 514, 515, 516) comprises a pair of substantially parallel elongate members (511, 514), and the said rear part (512, 513) comprises a curved member (512) joining the two elongate members (511, 514), one of the said elongate members (511, 514) being shaped so as to provide the means for retaining the clip (51; 52; 101') in the shoulder (41; 41f).

34. An assembly as claimed in claim 33, wherein elastic material is located between the said pair of substantially parallel elongate members (511, 514).

35. An assembly as claimed in claim 32, wherein the clip (52) comprises a cylindrical bar of material which is substantially U-shaped in form.



PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁶ : E01B 9/60, 9/66	A1	(11) International Publication Number: WO 96/27709
		(43) International Publication Date: 12 September 1996 (12.09.96)

(21) International Application Number: PCT/GB96/00510

(22) International Filing Date: 6 March 1996 (06.03.96)

(30) Priority Data:
9504424.4 6 March 1995 (06.03.95) GB

(71) Applicant (for all designated States except US): PANDROL LIMITED [GB/GB]; 63 Station Road, Addlestone, Surrey KT15 2AR (GB).

(71)(72) Applicant and Inventor: ORTWEIN, Hermann, J. [DE/DE]; Muhlenweg 25, D-51588 Numrecht (DE).

(72) Inventors; and

(75) Inventors/Applicants (for US only): SEELEY, David, Ronald [GB/GB]; 46 St. Leonard's Road, Bengoe, Hertford, Hertfordshire SG14 3JW (GB). COX, Stephen, John [GB/GB]; 5 Selwyn Avenue, Richmond, Surrey TW9 2HB (GB). ALLEN, Kenneth, George [GB/GB]; 76 Ward Avenue, Grays, Essex RM17 5RN (GB). CONROY, Brian, George [GB/GB]; 16 Alderson Road, Crabtree Park, Worksop, Nottinghamshire S80 1XD (GB). SOMERSET, Martin, David [GB/GB]; 14 Glebe Close, Worksop, Nottinghamshire S80 3QX (GB). BRINDLEY, Peter, William [GB/GB]; 57 Middleton Avenue, Dinnington, South Yorkshire S31 7QP (GB).

GARWOOD, Andrew [GB/GB]; 37 Hillcrest Drive, South Anston, Sheffield S31 7PQ (GB).

(74) Agent: FENLON, Christine, Lesley; Haseltine Lake & Co., Hazlitt House, 28 Southampton Buildings, Chancery Lane, London WC2A 1AT (GB).

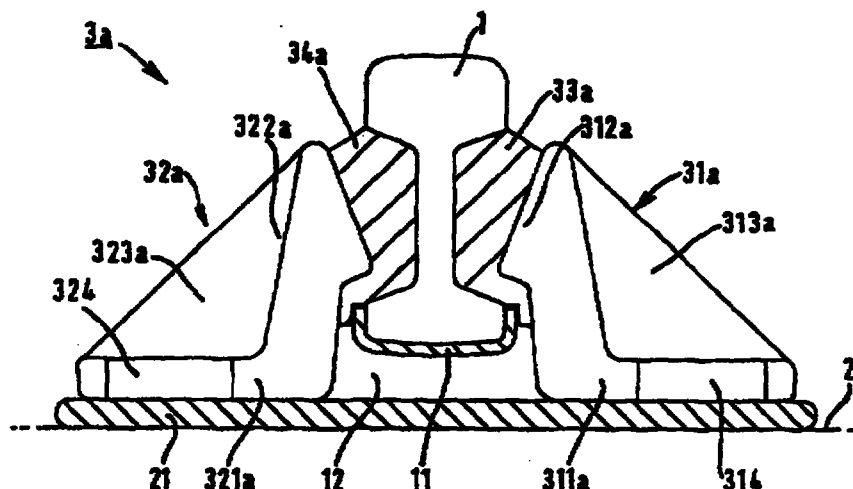
(81) Designated States: AL, AM, AT, AU, AZ, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IS, JP, KE, KG, KP, KR, KZ, LK, LR, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TR, TT, UA, UG, US, UZ, VN, ARIPO patent (KE, LS, MW, SD, SZ, UG), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).

Published

With international search report.

SL 96/1823-7

(54) Title: RAIL-FASTENING ASSEMBLY



(57) Abstract

A railway rail support assembly (3), for resiliently suspending a railway rail (1) above a track foundation (2) at discrete locations along the rail (1), has rail supporting means through which a predetermined clamping load is exerted on the said rail (1) such that the assembly (3) has a desired resistance to longitudinal creep therethrough of the rail (1). The rail supporting means are preferably attached, when the assembly (3) is in use, to an approximately horizontal upper surface of the said track foundation (2). Such an assembly (3) may be provided by first and second brackets (31, 32) and first and second elastic members (33, 34). Each of the said first and second brackets (31, 32) has a bearing part (312, 322) and a base part (311, 321), the bearing part (312, 322) being located adjacent to either sides of the rail (1) when the assembly (3) is in use and the base part (311, 321) being located on an upper surface of the said track foundation (2). The first elastic member (33) is located between the first bracket (31) and the rail (1) and the second elastic member (34) is located between the rail (1) and the second bracket (32), when the assembly (3) is in use. The assembly (3) further comprises means for maintaining the said predetermined clamping load.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AM	Armenia	GB	United Kingdom	MW	Malawi
AT	Austria	GE	Georgia	MX	Mexico
AU	Australia	GN	Guinea	NE	Niger
BB	Barbados	GR	Greece	NL	Netherlands
BE	Belgium	HU	Hungary	NO	Norway
BF	Burkina Faso	IE	Ireland	NZ	New Zealand
BG	Bulgaria	IT	Italy	PL	Poland
BJ	Benin	JP	Japan	PT	Portugal
BR	Brazil	KE	Kenya	RO	Romania
BY	Belarus	KG	Kyrgyzstan	RU	Russian Federation
CA	Canada	KP	Democratic People's Republic of Korea	SD	Sudan
CF	Central African Republic	KR	Republic of Korea	SE	Sweden
CG	Congo	KZ	Kazakhstan	SG	Singapore
CH	Switzerland	LI	Liechtenstein	SI	Slovenia
CI	Côte d'Ivoire	LK	Sri Lanka	SK	Slovakia
CM	Cameroon	LR	Liberia	SN	Senegal
CN	China	LT	Lithuania	SZ	Swaziland
CS	Czechoslovakia	LU	Luxembourg	TD	Chad
CZ	Czech Republic	LV	Latvia	TG	Togo
DE	Germany	MC	Monaco	TJ	Tajikistan
DK	Denmark	MD	Republic of Moldova	TT	Trinidad and Tobago
EE	Estonia	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	UG	Uganda
FI	Finland	MN	Mongolia	US	United States of America
FR	France	MR	Mauritania	UZ	Uzbekistan
GA	Gabon			VN	Viet Nam

611823-7