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ABSTRACT

5 A secondary battery comprises a can into which an electrode
assembly is inserted, a cap assembly mounted to an opening of the can; and
an electrolyte injection hole formed on at least one of the can and cap
assembly, and a safety member to close the electrolyte injection hole. The
electrolyte injection hole is formed on a negative portion of the cap
assembly. The safety member is inserted into and welded on the
10 electrolyte injection hole.