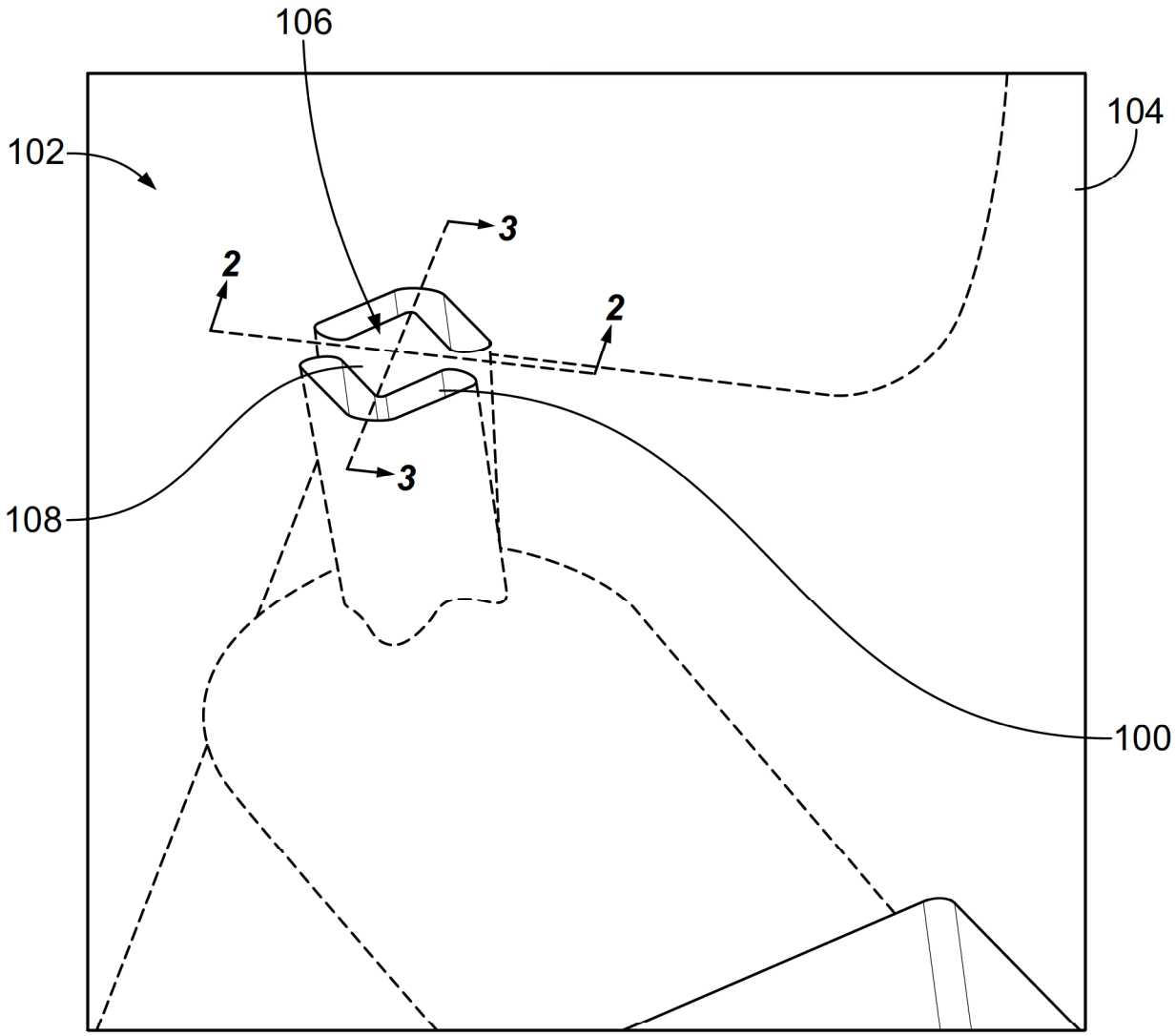


FIG. 1

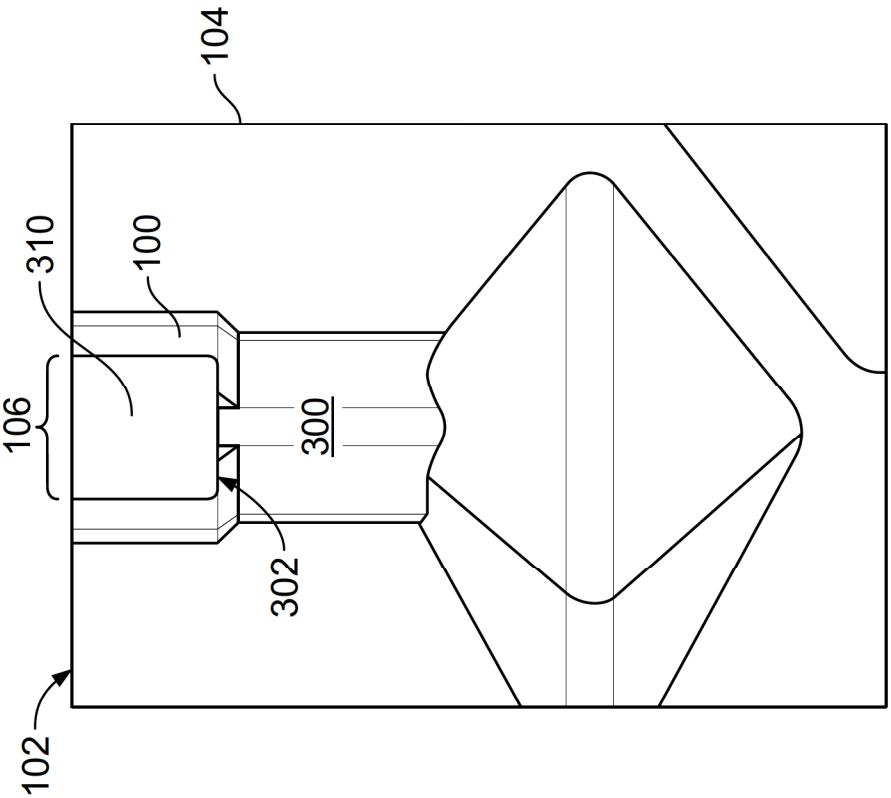


FIG. 3

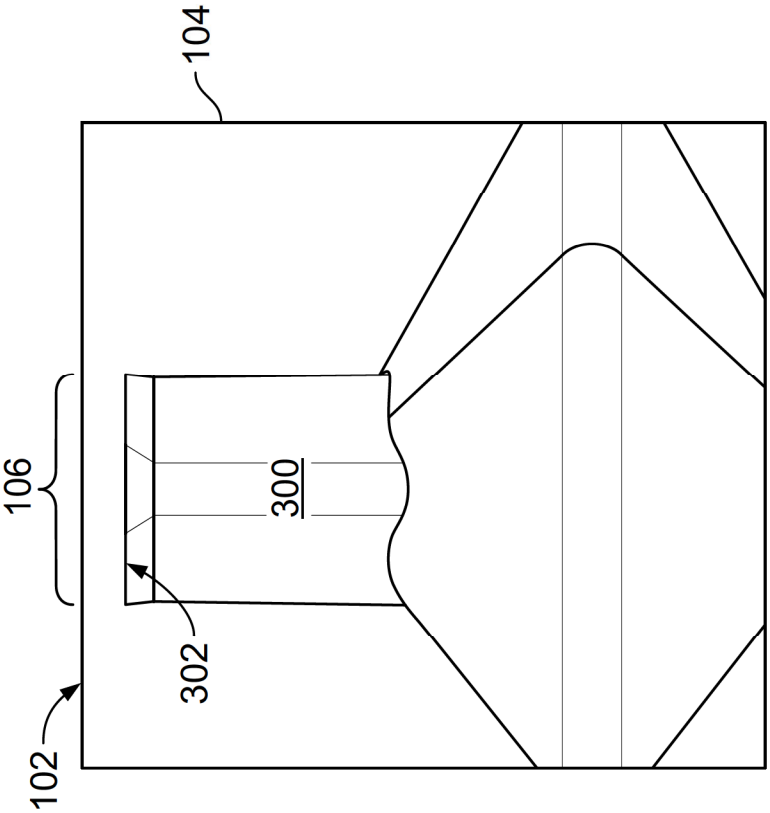


FIG. 2

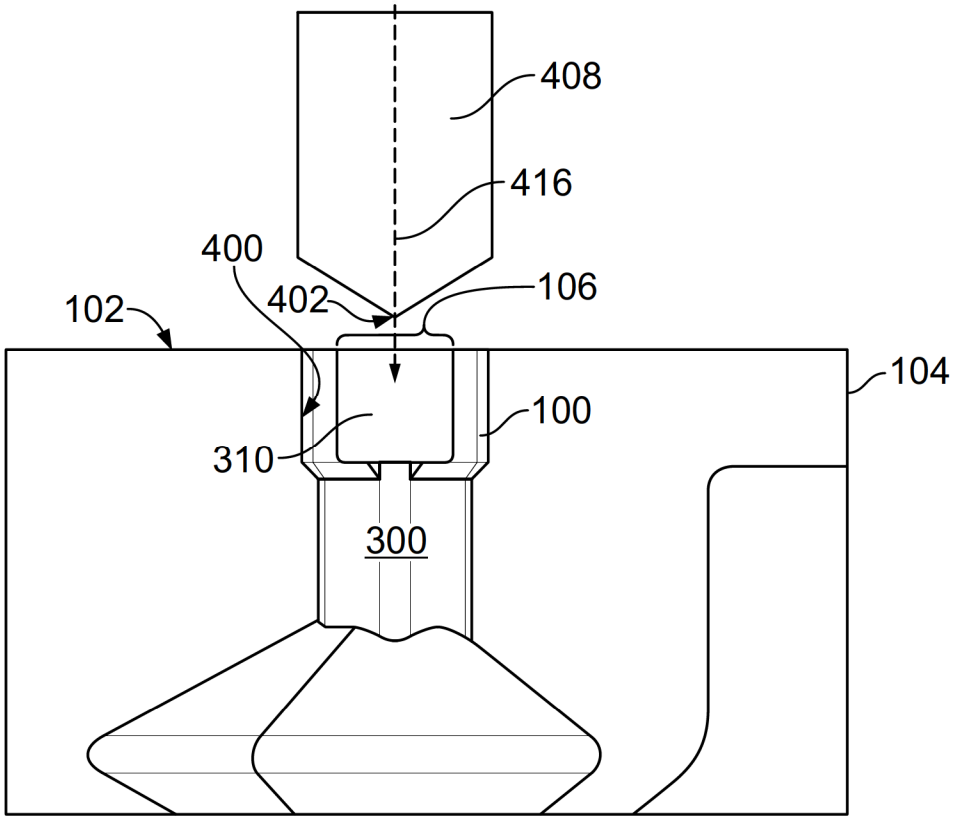


FIG. 4

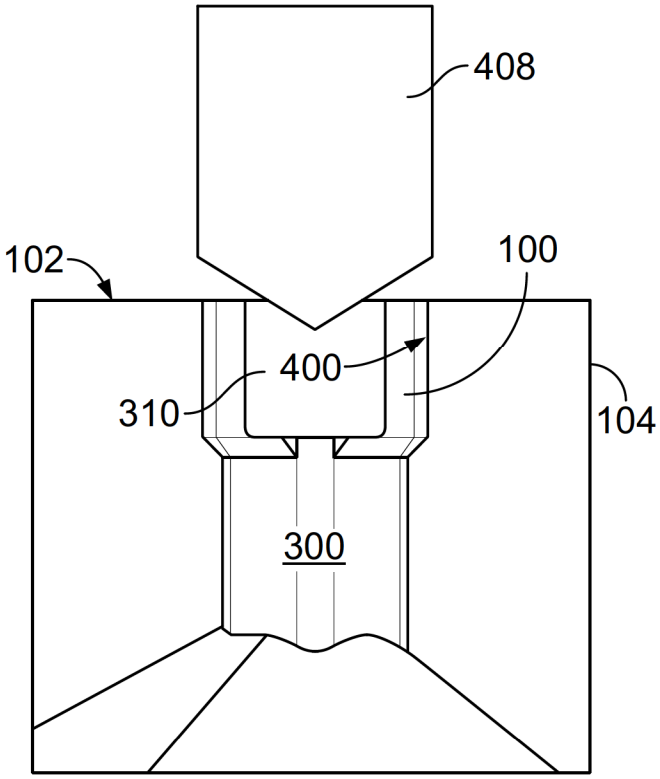


FIG. 5

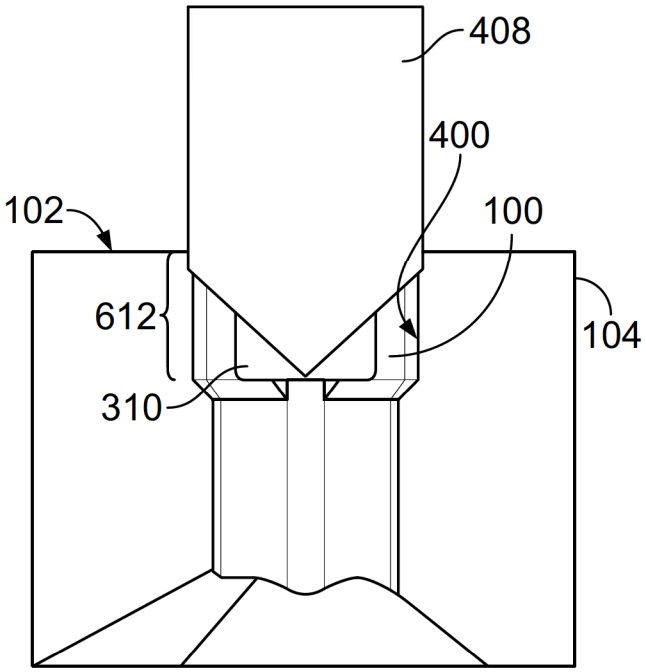


FIG. 6

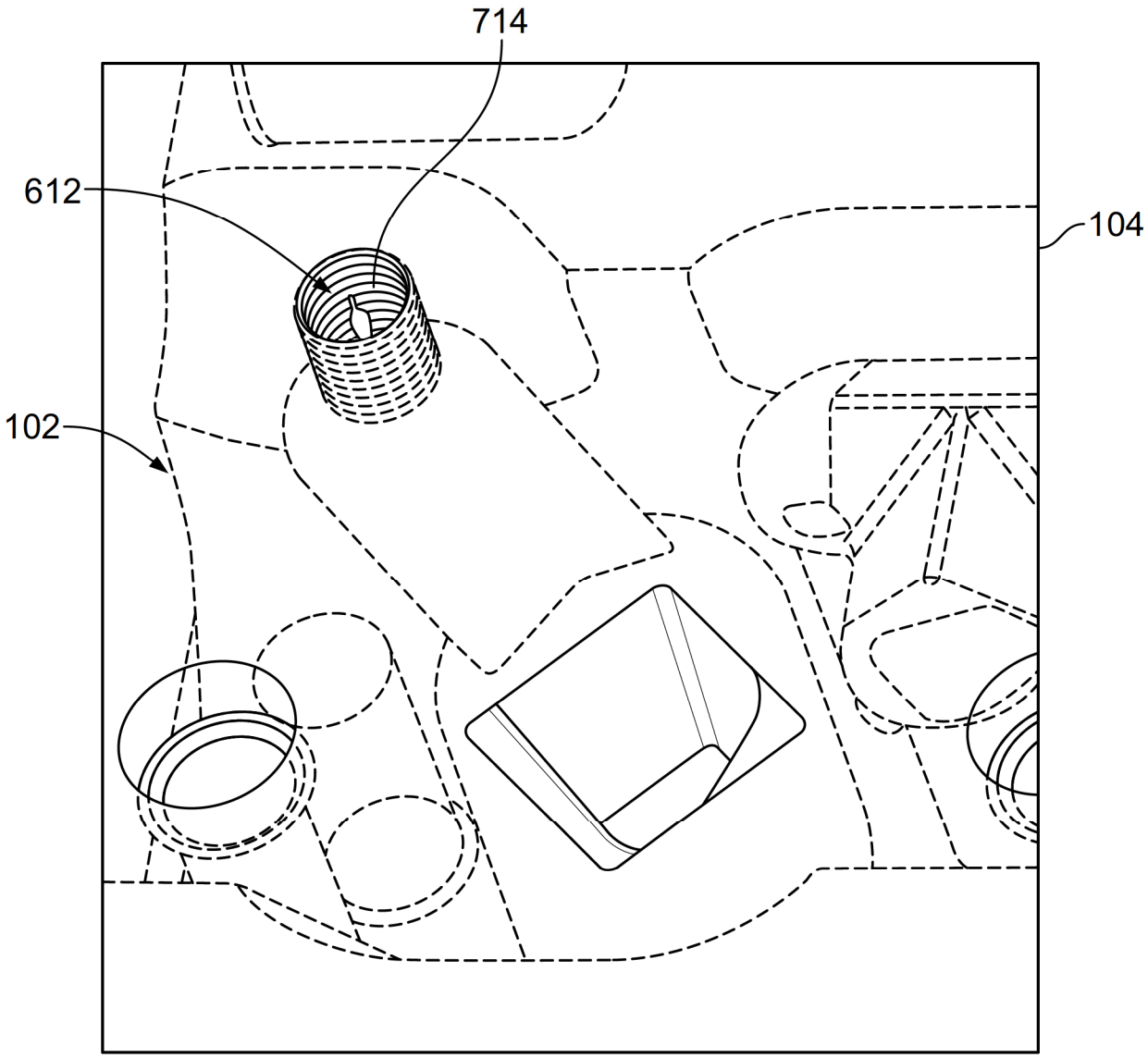


FIG. 7

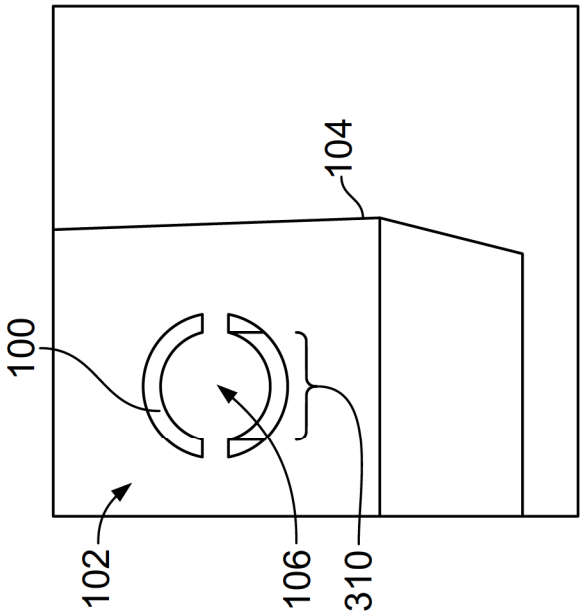


FIG. 9

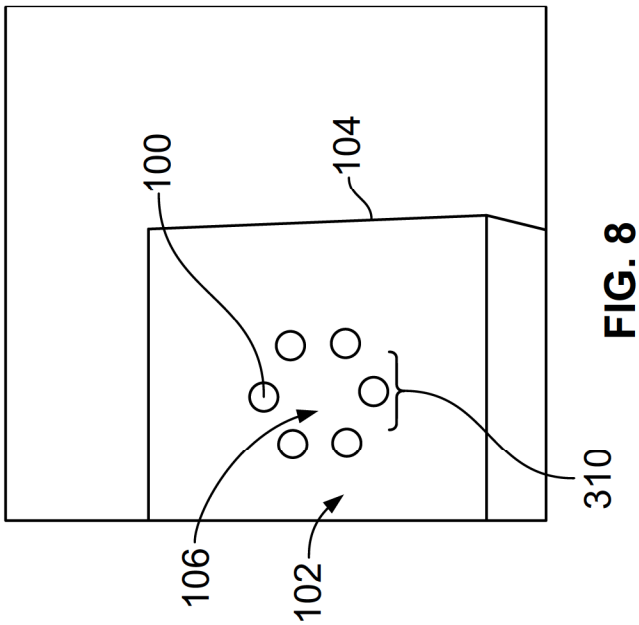


FIG. 8

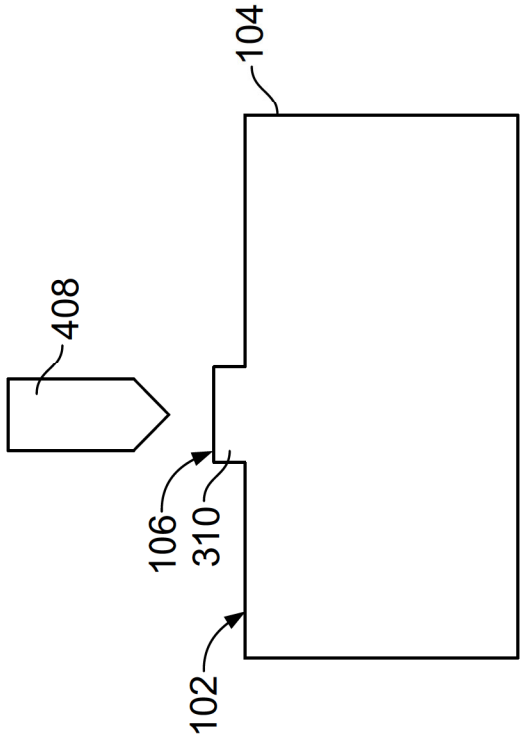


FIG. 11

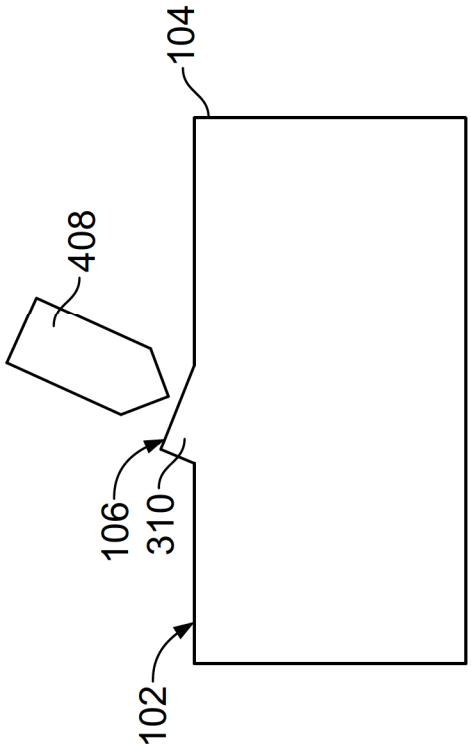


FIG. 10

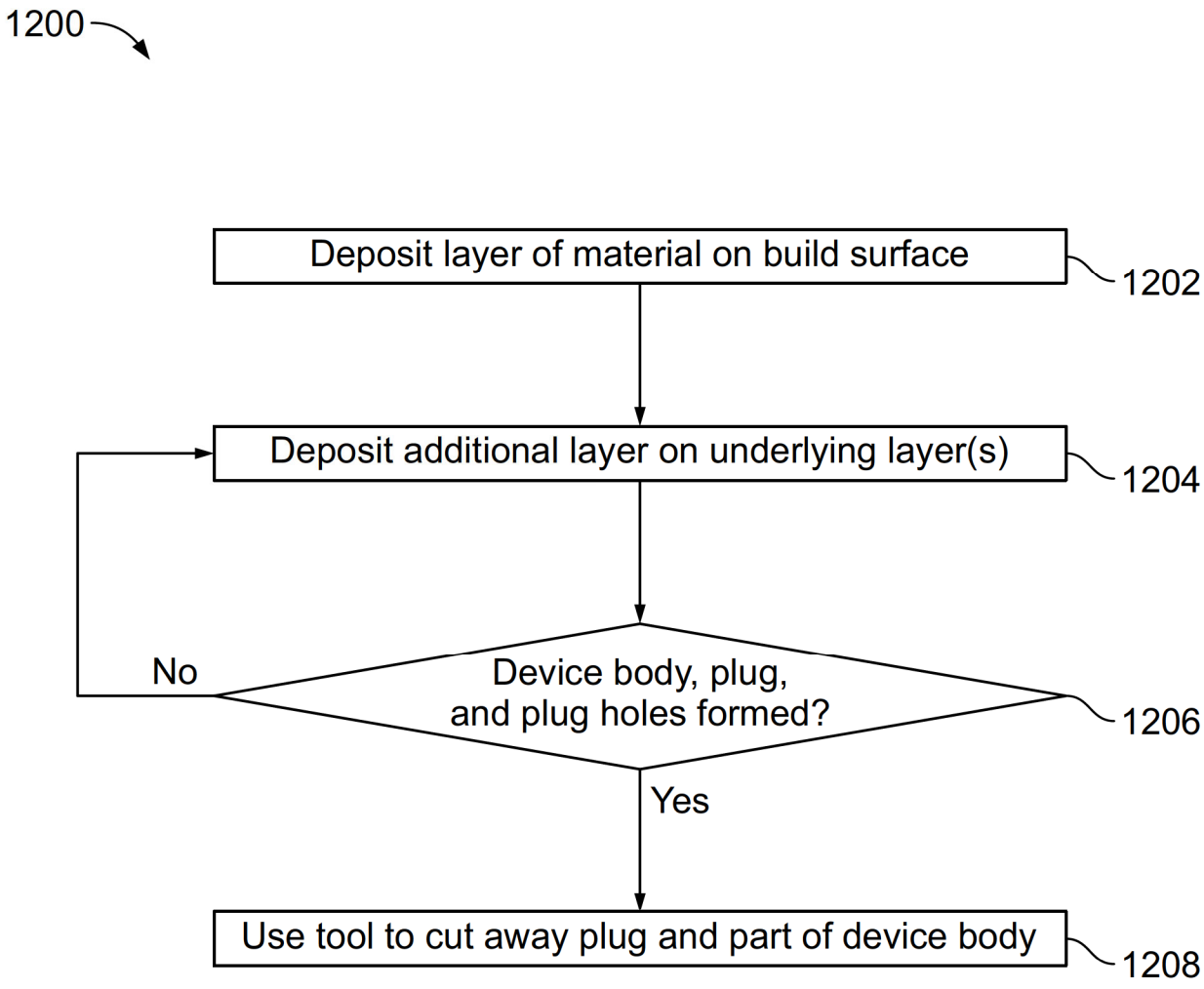

1200
Deposit layer of material on build surface
1202
Deposit additional layer on underlying layer(s)
1204
No
Device body, plug,
and plug holes formed?
1206
Yes
Use tool to cut away plug and part of device body
1208

FIG. 12