ABSTRACT OF THE DISCLOSURE

A conveyor chain 10 is provided with an internal link 20 including a pair of internal link plates 12, an external link 30 including a pair of external link plates 13, a connecting pin 14 configured to connect the internal link 20 and the external link 30, and a roller 15. The roller 15 has an outer peripheral surface 50 as a rolling surface rolling on a runway surface 1 of the conveyor chain 10, and a pair of end surfaces 51 facing the inside of the internal link plate 12. The roller 15 is made of engineering plastic with excellent heat resistance and mechanical strength and having self-lubricating characteristics. The roller 15 has a recess 56 on each of the end surfaces 51.

Fig. 1