Air lubrication system and vessel comprising such a system.

Field of the invention

The invention relates to a system for providing an air lubricating layer between a substantially flat bottom of the hull of a vessel and water flowing under the bottom as the vessel is moving through the water, which system comprises sidewalls and a top wall defining a cavity with an opening situated in an interface plane that is transversely to the sidewalls, substantially at the level of the flat bottom, the opening having a front end and a rear end when seen in the length direction of the cavity, an air inlet spaced from the opening of the cavity, the cavity having a length Lc, a distance of the top wall from the interface plane Hc and a width W, wherein the ratio Lc/Hc is within the range of 7:1 to 13:1, the ratio W/H is in the range of 1.3:1 to 2.5:1 and the ratio Lc/W is in the range of 3.5 to 1 to 7:1, at least one water deflector being provided in the cavity, the deflector extending substantially across the width of the cavity and having a lower end spaced at a lower distance from the interface plane, and an upper end spaced at an upper distance from the top wall.

The invention also relates to a vessel having such an air lubrication system.

Background of the invention

Such a system and vessel are known from WO 2013/125951, filed in the name of the applicant. In this publication it is described that efficient air lubrication of a flat bottom of a vessel is achieved by providing a relatively small-sized open cavity and injecting air into the cavity at about hydrostatic pressure, such that a substantially flat water-air interface is formed at the height of the bottom. At this interface, air is mixed into the water due to the Kelvin Helmholtz mixing effect, and a stream of air bubbles escapes from the rear of the cavity. Such cavities were found to provide a stable and efficient manner of providing a layer of bubbles along the bottom, reducing frictional drag such that the energy gain as a result of reduced friction during propulsion by far outweighs the extra energy required for injecting air at hydrostatic pressures into the cavity.

In order to facilitate emptying of the cavity during start up, a number of curved wave deflectors is described that extend transversely across the cavity. The wave deflectors reduce turbulence inside the cavity and cause air to be retained inside the cavity for a longer period of time such that compressors of reduced capacity for less powerful air injection during start up are required.

In WO 2012/010158 a vessel is described having a cavity along substantially the entire bottom surface for containing an air layer. The known vessel aims to achieve a uniform distribution of the air layer under the vessel, to minimize gas losses, and to smooth the water flow under the gas layer for the purpose of reducing resistance. The proposed solution is to perform at least one first water level measurement in the front region and at least one second water level measurement in the rear region of the air chamber. The obtained measurement signals are automatically compared and, depending on the determined comparison result in the liquid filling level in at least one trimming tank in such a way that at least the inclination of the vessel about the pitch axis is controlled. Alternatively, a relatively small-sized underwater wing may be automatically positioned in such a way that the inclination of the vessel about the pitch axis is controlled.

In US 6,145,459 an air lubrication system is described in which air is injected along the hull at an angle towards the stern via a slit connected to a cavity containing compressed air on the inside surface of the hull. A wire is placed upstream of the exit point of the slit in the hull to cause turbulence that breaks up the air volume hence forming small bubbles. The known system has as a disadvantage that air injection requires relatively high pressures and is relatively inefficient in view of the power required for lubrication versus reduction in frictional drag. Furthermore, the wire on the outside of the hull is relatively vulnerable, produces additional drag and may form a point of attachment for dirt, shellfish or seaweed.

JP 2002-2582 A describes an air cavity vessel having a cavity and having a special upstream wedge projecting below bottom level for creating an under-pressure inside the cavity. Air is supplied to the cavity without the need for a compressor in view of the created under pressure. Inside the cavity, a lower front part results in an uneven and

turbulent air-water interface causing mixing of water and air. Small-size bubbles having a relatively low internal pressure exit at the rear of the cavity, the bubble size decreasing due the water pressure when the bubbles travel along the bottom of the hull. The known lubrication system is relatively inefficient as it operates at non-controlled under-pressures created inside the cavity, and fails to form a flat air-water interface that is level with the flat bottom, allowing mixing of air and water by the Kelvin Helmholtz effect along said whole interface and unrestricted exit from the cavity along the interface onto the bottom in a well-defined and undisturbed boundary layer.

It is therefore an object of the present invention to provide a system for air lubrication that has improved efficiency during start up and that shows reduced instabilities inside the cavity. It is a further object to provide a system and vessel providing reduced water disturbance in case no air is included in the cavity and a stable air-water interface inside the cavity during roll motions.

It is again an object to provide an improved distribution of the cavities along the bottom for increased air lubrication.

Furthermore, the invention strives to provide improved control and safety of the air lubrication system.

It is another object of the invention to provide an air lubrication system having improved airflow characteristics.

Summary of the invention

Hereto a system according to the invention is characterized in that that the deflector has an elongate part extending in the length direction of the cavity over at least at least 5%, preferably at least 10% of the cavity length L, wherein a projected area of the at least one deflector member on the interface plane covers at least 25 %, preferably at least 50%, most preferably at least 75% of the surface area of the interface plane.

The wave deflector according to the invention stabilizes the flow inside the cavity. By providing a wave deflector inside the cavity with a relatively long dimension in the cavity length direction, the cavity can be filled with air effectively while the vessel is sailing, e.g. at a speed of 20 knots. In operation, the deflector effectively shields the air-filled cavity from water entry due to waves and roll motions of the vessel, the elongate deflector part keeping the water surface inside the cavity stable during roll motions, such that a stable operation of the cavity is warranted. Also in case the vessel sails without air inside the cavity, the elongate deflector part according to the invention results in an undisturbed water flow at reduced drag. As the deflector plane is covering a substantial part of the cavity, it is effectively shielded from wave entry and the stability of the air-filled cavity is improved.

As used herein, the wording "substantially flat bottom" is intended to mean a bottom extending in a plane that may be at an angle of between $+5^0$ and -5^0 to the horizontal.

The deflector according to the invention may be formed by one or more perforated plate members, or may be in the form of a lattice or framework structure.

In an embodiment of a system according to the invention, the deflector comprises a number of deflector members, each having a horizontally oriented part, wherein a spacing in the length direction of the cavity between adjacent elongate parts is between 1% and 10 % of the cavity length L.

During operation, air can pass in a uniformly distributed manner between the deflectors downwards to the Kelvin Helmholtz interface at the level of the bottom of the hull. By leaving relatively narrow strips of open area between adjacent deflectors, the deflector effectively shields the cavity from wave entry and from water entry during roll motions while air can freely travel to the Kelvin Helmholtz interface.

The speeds and airflows at which an effective Kelvin Helmholtz effect takes place are given in WO 2013/125951 on page 4 line 40- page 5 line 5, which are incorporated herein by reference. The bubbles formed by the air lubrication system according to the invention range in size from 0.5 mm to 5 mm. At lower speeds, it appeared that the

bubbles formed had a size within the higher end of the range and typically measured between 3mm and 5 mm in diameter. For higher speeds, the bubble size was found to be at the lower end of the range and to be between 0.5mm and about 3mm.

The vessels in which the cavities of the invention can be used may be smaller sized vessel for inland use, but are preferably oceangoing vessels, and may have a flat bottom with a length of at least 20m up to a length of 500m. The water displacement of the vessels suitable for use with the air lubrication system according to the invention may be 10.000 tons or more, preferably 50.000 ton or more and may comprise large ocean going tankers, bulk carriers, container ships or other cargo vessels, as well as ferries, cruise ships and other passenger ships.

The length of the cavity may between 2m and 10m, and the height of the cavity may be between 0.2 m and 1.5 m. The width of the cavity may range between 40 cm and 2 m.

It was found that the above dimensions of the cavities is sufficient to create a stable Kelvin Helmholtz Interface effect for constant air bubble generation and flow of these bubbles into the boundary layer along the bottom.

The size of the cavity determines both the volume of air required for the generation of a stable layer of lubricating air bubbles, and determines the volume of air required for refilling the cavity after collapse and refilling with water. Hence, optimizing the cavity size determines the overall effectiveness of the air lubrication system and the efficiency of the total air supply and is decisive for overall energy efficiency of the system. This energy efficiency results in reduced fuel usage of the vessel and provides a high economic benefit.

The cavity may be rectangular in shape, but is preferably dagger-shaped or bullet-shaped at its front part for improved stability of the air-water interface.

It was found that the dagger- and bullet-shaped cavities reduced the wave formation on the free water surface. In this manner, the air-filled cavity was found to show improved

stability compared to a cavity having a rectangular shape that will more quickly collapse.

In a further embodiment of the system according to the invention, each deflector comprises a horizontal section extending at least 10 cm, preferably at least 15 cm in the length direction of the cavity substantially parallel to the interface plane, and a curved transverse section curving upward, extending at least 10 cm in the length direction and at least 5 cm, preferably at least 10 cm upward from the height of the horizontal deflector section, wherein a distance between the adjacent deflector members in the length direction of the cavity is no larger than 1m, preferably no larger than 30 cm, most preferably no larger than 10 cm.

The upwardly curved parts of the wave deflectors deflect during sailing when the cavity is filled with air, upwardly directed waves in a downward direction.

In an embodiment of a system in accordance with the invention, at least three deflector members are provided in the cavity, the horizontal deflector parts being situated in a deflector plane substantially parallel to the interface plane. As the deflector members jointly cover a substantial part of the cavity, such as at least 25 % of the surface area of the interface plane, preferably at least 50 %, more preferably at least 75%, the cavity is effectively shielded from wave entry and the stability of the air-filled cavity is improved.

In another embodiment, the deflector plane is situated at a distance of at least 3 cm from the interface plane. By providing the deflector plane relatively close to the air-water interface, the upward movement of this interface, for instance during roll motion, is reduced and the stability of the air filled cavity is improved. Preferably, at a rear end of the cavity a rear cavity wall is sloping from the top wall to the interface plane when going in a rearward direction, at least one deflector element being situated below the sloping rear cavity wall.

Preferably an air supply opening is placed in the top wall for connection to a compressor outlet duct. The air that is injected into the cavity via the top wall, divides

itself evenly from the top across the cavity and flows downwards along the deflectors to form a stable air-water interface. By providing the air inlet in the top wall of the cavity, the air flow at the front end remains relatively undisturbed and an optimal air-mixing Kelvin Helmholtz interface is formed. This is especially advantageous in case a bullet- or dagger-shaped cavity is employed.

A further embodiment of a vessel according to the invention has on each side of the center line at least three cavities that are distributed across the bottom in the length direction along a line extending from the center line near the bow, to a respective side. With this V-shaped cavity distribution an even blanket of air bubbles can be spread across the entire width of the bottom. According to a further embodiment, the cavities may be arranged in such a manner that the rear end of a cavity closest to the bow, is positioned further from the bow than the front end the adjacent cavity seen in the direction towards the stern.

For a vessel with a sharp stem and an accordingly shaped flat bottom, the cavities are following the hull shape for an optimal distribution of air lubrication across the width of the bottom. The fanning-out distribution of cavities results in improved strength of the bottom compared to the case in which the cavities are aligned in the length direction of the vessel.

For effective distribution of air bubbles across the hull, in the region near the bow, the two front most cavities are situated at a predetermined distance from the center line, two additional cavities closer to the stern being situated at a smaller distance from the center line. The central cavities, included inside the bounds of the V-shaped distribution, provide additional air lubrication along the center line of the vessel.

The cavities that are evenly spread in the transverse direction provide a good distribution of air lubrication along the flat bottom. The closely spaced cavities near the center line are tailored to the spread of the flow lines in the centre and were found to depend in position on the stability of the water after the encounter with the front of the vessel. The inventors have surprisingly found the central location of the closely spaced cavities after extensive CFD analysis .

For proper control of the airflow from each cavity, and with a view to providing a redundant system in case of failure, a vessel according to the invention comprises for each cavity or pair of cavities on opposite sides of the center line at a predetermined length position, a corresponding compressor for injecting air into the cavity at a pressure substantially corresponding to the hydrostatic pressure in each cavity. By providing a compressor for each cavity, the air flow into each cavity can be effectively controlled by setting the output of the compressor. This is far more energy-efficient than providing a single compressor and controlling the airflow to each cavity via a respective valve. Also retrofitting an existing vessel with air cavities is facilitated by the use of an individual compressor for each cavity instead of using a single bulky compressor. Finally, the use of a plurality of smaller sized compressors is favorable from a cost perspective over the use of a single large compressor.

The vessel may comprise near its bow a support deck, situated below an upper deck level, the compressors being situated on the support deck.

The air inlet opening in the top wall of the cavity may comprise a section with a relatively wide diameter that gradually tapers into a duct section of smaller diameter. The diameter of the air inlet opening may lie between 15 and 40 cm.

The widened air inlet was found to be effective for reducing the air speed at the inlet resulting in an undisturbed Kelvin Helmholtz interface and consequent optimal water-air mixing.

Brief description of the drawings

Some embodiments of an air lubrication system according to the invention and a vessel comprising such a system will, by way of non-limiting example, be described in detail with reference to the accompanying drawings. In the drawings:

Fig. 1 shows a schematic side view of a vessel comprising an air lubrication system according to the invention,

Fig. 2 shows a perspective view of an air lubrication system according to the invention,

Fig. 3 shows a cross-sectional view of the system of fig. 2,

Fig 4 shows a schematic side view of a cavity with an elongate deflector according to the invention,

Figs. 5a-5c show different embodiments of a deflector according to the invention,

Fig. 6 shows a partly cut-away view of a vessel comprising for each cavity a respective compressor situated on a support deck near the bow,

Fig. 7 shows a number of cavities near the bow in a V-shaped configuration, and

Fig. 8 shows an embodiment of a bullet-shaped cavity with a rounded front part.

Detailed description of the invention

Figure 1 shows a vessel 1 having a length Lv of between 20 m and 500 m, and a width between 5 m and 75 m. The vessel 1 may have a water displacement of at least 10000 ton, preferably at least 50000 ton and is an ocean going vessel. The vessel 1 has a hull 4 with a bow 2, a stern 3, sides 5 a substantially flat bottom 6 and a propeller 10. Air lubricating cavities 7,8 that are open in the plane of the bottom 6, are distributed along the bottom 6 to generate a layer of bubbles 9 travelling towards the stern 3, along the flat bottom 6. Compressors 11,12 are connected to each cavity 7,8 for supplying air at the hydrostatic pressure inside each cavity at the prevailing draught level of the vessel. The compressors 11,12 are with an air outlet duct 14 connected to the cavities 7,8 and have an air inlet duct 13 for taking in ambient air. The compressors 11,12 are controlled by a controller 15, for regulating the air supply in dependence of the sailing speed, sea state and during starting and stopping.

The inventors have found out that the following key principles apply for proper design of the air lubrication system of fig. 1:

Figure 2 shows an air lubrication system 16 that is constructed as an integral module forming a cavity 33 that can be fitted into the bottom 6 of the hull 4 of a vessel 1. The system 16 comprises sidewalls 18, 18' and a top wall 19. The sidewalls 18,18' are supported on a flange 17 that can be welded into the flat bottom 6 of the vessel 1. The sidewalls 18,18' delimit an opening 20 that is substantially level with the flat bottom surface of the vessel, the opening 20 forming a smooth air-water interface plane in

which air is mixed into the water due to the Kelvin Helmholtz mixing effect. Air bubbles that are mixed with the water at the interface plane leave the cavity along rear edge 21 to pass in a smooth transition from the cavity onto the bottom and to travel unrestricted along the flat bottom 6 in the direction of the stern 3. A concavely curved, downwardly sloping wall part 27 connects the top wall 19 with the rear edge 21 to guide the air and water inside the cavity in a smooth flow pattern to the exit point situated along lower rear edge 21.

The front end 22 of the cavity 33 is dagger-shaped and an air inlet 23 is situated in the top wall 19. The air inlet 19 can be connected to one of the air outlet ducts 14 of the compressors 11,12.

Inside the cavity 33, a number of curved wave deflectors 24,25, 26 extends across the width W of the cavity and are connected to the sidewalls 18, 18'. The length Lc of the cavity 33 may be about 4m, the width W being about 75 cm, and the height Hc being about 45 cm. The sidewalls 18,18' may have a thickness of 16mm, whereas the flange 17 and top wall 19 may have a thickness of 20mm.

The inventors have discovered that the following key principles apply for proper air lubrication system design:

The wave deflectors inside the cavity stabilize the water flow inside the cavity. This is important for two reasons: Firstly the deflectors enable filling the cavity with air during speed of the vessel. Secondly, the deflectors minimize resistance of the cavity while the system is off (without air input).

The wave deflectors are to be positioned above the interface plane of the cavity for obtaining an undisturbed flow of water pass the cavity during speed of the vessel. When the cavity is full of air, the deflectors are free of the water surface. They also help maintaining the surface of the water stable during roll motions of the vessel.

The slope at the rear wall of the cavity helps smooth release of the air bubbles into the boundary layer of the vessel and is designed to help to inject the bubbles that are

formed by Kelvin Helmholtz mixing into the immediate vessel surface boundary layer, minimizing vertical dispersion and optimizing drag reduction.

The shape of the front of the cavity, i.e. wedge-shaped or bullet-shaped, controls water flow and minimizes wave instability at the air/water interface and improves consistent air mixing into the boundary layer by the Kelvin Helmholtz effect.

The length of the cavity is to be chosen sufficient to create a stable Kelvin Helmholtz air mixing effect for constant air bubble generation and flow of air bubbles into the boundary layer.

The relative positioning of the cavities under the hull is important to maximize the air-lubricated surface area of the hull.

The size of the cavity determines both the volume of air required for stable air bubble generation and required for recovery of the cavity after air pocket collapse. Optimizing the size of the cavity determines the overall lubrication effectiveness and the efficiency of the total air generation.

As is clear from Figure 3, the wave deflectors 24,24';-26,26' each have a horizontal part 29 extending at a distance hl of about 5 cm from the open interface plane 30 in which the boundary layer between air inside the cavity 16 and the water flowing along the flat bottom 6 is situated. The wave deflector horizontal part 29 has a length Lwh of about 20 cm, and the wave deflector curved part 31 having a length Lwc of about 20 cm. The distance hu of the horizontal wave deflector parts 29 from the top wall 19 is about 30 cm. The horizontal parts 29 of all wave deflectors lie at substantially the same height in a deflector plane 32. The height hc of the curved deflector part is about 11 cm. The distance gl between adjacent wave deflectors 24, 24' is about 5 cm. The projected surface area of the wave deflectors 24-26; on the interface plane 30 covers at least 25 %, preferably at least 50 %, most preferably at least 75% of the surface area of the interface plane.

The air inlet 23 is provided with a relatively wide section 34 connecting to a smaller diameter compressor outlet duct 35 which wide section reduces the air speed and provides a gradual inflow of air into the cavity 3.

Fig. 4 shows a schematic rendering of an air lubrication system 16 comprising a number of substantially horizontal deflector members 34, 34'. The deflector members 34,34' may be separate strips supported across the width of the cavity, or may be part of a unitary deflector 28 of a type as schematically shown in figs. 5a-5c.

In the embodiment of fig. 5a, the deflector 28 comprises a plate-shaped body with a number of slits 36,36'. The elongate deflector parts 34, 34' are part of a unitary plate-shaped deflector 28.

In the embodiment of fig. 5b, the deflector 28 is in the form of a perforated plate. The holes 37,37' define elongate deflector parts 34, 34'.

In the embodiment of fig. 5c, the deflector 28 is lattice or framework shaped, wherein the elongate deflector members 34, 34' are interconnected by transverse girders 35,35'.

As can be seen in figure 6, a number of compressors 11 is supported on a compressor supporting deck 40 near the bow 2 of the vessel 1. Other compressors 12 are situated near the bow 2 at the level of upper deck 41. One compressor 11,12 is provided for each cavity 7,8.

In figure 7 it is shown that a number of cavities 54,54'-59, 59' is distributed along lines running from the center line 50 to the sides 51, 52 when going in a rearward direction. Two central cavities 53,53' are provided in proximity to the center line 50. The center line of the cavities 54-59' is at a slight angle with respect to the centerline 50. For cavities 54,55,56 and 57 and 54', 55', 56' and 57' the front part 70 is located closer to the bow 2 than the rear part 71 of the cavity ahead. This 'overlap' provides an even distribution of air bubbles across the flat bottom 6.

As can be seen in fig. 8, the cavity 33 has at its front end 22 a rounded head, such as to be bullet- shaped. It was found that both the rounded bullet-shaped front end 22 as well as the dagger-shaped front end result in the formation of a stable air-water interface inside the cavity 33 without wave formation along the interface plane.

5

Claims

1. A system (16) for providing an air lubricating layer between a substantially flat bottom (6) of the hull (4) of a vessel (1) and water flowing under the bottom as the vessel is moving through the water, which system comprises sidewalls (18,18') and a top wall (19) defining a cavity (33) with an opening (20) situated in an interface plane (30) that is transversely to the sidewalls, substantially at the level of the flat bottom (6), the opening having a front end (22) and a rear end (21) when seen in the length direction of the cavity, an air inlet (23) spaced from the opening (20) of the cavity, the cavity having a length (Lc), a distance of the top wall (19) from the interface plane (30) (Hc) and a width (W), wherein the ratio Lc/Hc is in the range of 7:1 to 13:1, the ratio W/H is in the range of 1.3:1 to 2.5:1 and the ratio Lc/W is in the range of 3.5 to 1 to 7:1, at least one water deflector (24,24',25,25',26,26') being provided in the cavity, the deflector extending substantially across the width (W) of the cavity and having a lower end spaced at a lower distance from the interface plane (30), and an upper end spaced at an upper distance from the top wall (19), characterized in that the deflector has an elongate part (29,34,34') extending in the length direction of the cavity over at least at least 5%, preferably at least 10% of the cavity length L, wherein a projected area of the at least one deflector member (24,24'-26,26') on the interface plane (30) covers at least 25 %, preferably at least 50%, most preferably at least 75% of the surface area of the interface plane.

2. A system according to claim 1 wherein the length (Lc) of the cavity is between 2 m and 10 m, the distance (Hc) of the top wall (19) from the interface plane (30) being between 0.2 m and 1.5 m and the width W being between 0.5 m and1.5 m.

3. System (16) according to claim 1 or 2, wherein the deflector comprises a number of deflector members, each having an elongate part, wherein a spacing in the length direction of the cavity between adjacent elongate parts is between 1% and 10 % of the cavity length L.

4. System (16) according to claim 1,2 or 3, wherein each deflector member comprises a horizontal section (29) extending at least 10 cm, preferably at least 15 cm in the length

direction of the cavity substantially parallel to the interface plane (30), and a curved transverse section (31) curving upward, extending at least 10 cm in the length direction and at least 5 cm, preferably at least 10 cm upward from the height of the horizontal deflector section, wherein a distance (gl) between the adjacent deflector members in the length direction of the cavity is no larger than 1m, preferably no larger than 30 cm, most preferably no larger than 10 cm.

5. A system (16) according to claim 4, wherein at least three deflector members (24,24'-26,26') are provided, the horizontal deflector member sections (19) being situated in a deflector plane (32) substantially parallel to the interface plane (30).

6. A system (16) according to any of the preceding claims, wherein the deflector plane (32) is situated at a distance (hl) of at least 3 cm from the interface plane (30).

7. A system (16) according to any of the preceding claims, wherein at a rear end (21) of the cavity (33) a rear cavity wall (27) is sloping from the top wall (19) to the interface plane (30) when going in a rearward direction, at least one deflector member (24) being situated below the sloping rear cavity wall (27).

8. A system (16) according to any of the preceding claims, the width (W) of the cavity being between 40 cm and 2 m.

9. A system (16) according to any of the preceding claims, comprising an air supply opening (23) in the top wall for connection to a compressor outlet duct (14).

10. Vessel (1) comprising a hull (4) and a system (16) according to any of the preceding claims, the vessel having a substantially flat bottom (6), a propulsion device (10) for sailing of the vessel, the interface plane (30) being substantially at the level of the flat bottom (6).