

METHOD OF GRINDING WORKPIECE

ABSTRACT

A method of grinding a workpiece is performed on a grinding apparatus including a chuck table that has a holding surface for holding the workpiece thereon and that is rotatable about a rotational axis extending along directions perpendicular to the holding surface, and a grinding unit with a grinding wheel mounted thereon, the grinding wheel including grindstones for grinding the workpiece. The method includes a first grinding step of relatively moving the chuck table and the grinding unit along directions parallel to the holding surface to grind the workpiece from one end to the other end thereof with the grindstones while the grinding wheel is rotated, and a second grinding step of relatively moving the chuck table and the grinding unit along the directions perpendicular to the holding surface to grind the workpiece with the grindstones while the chuck table.

[Fig. 1]