

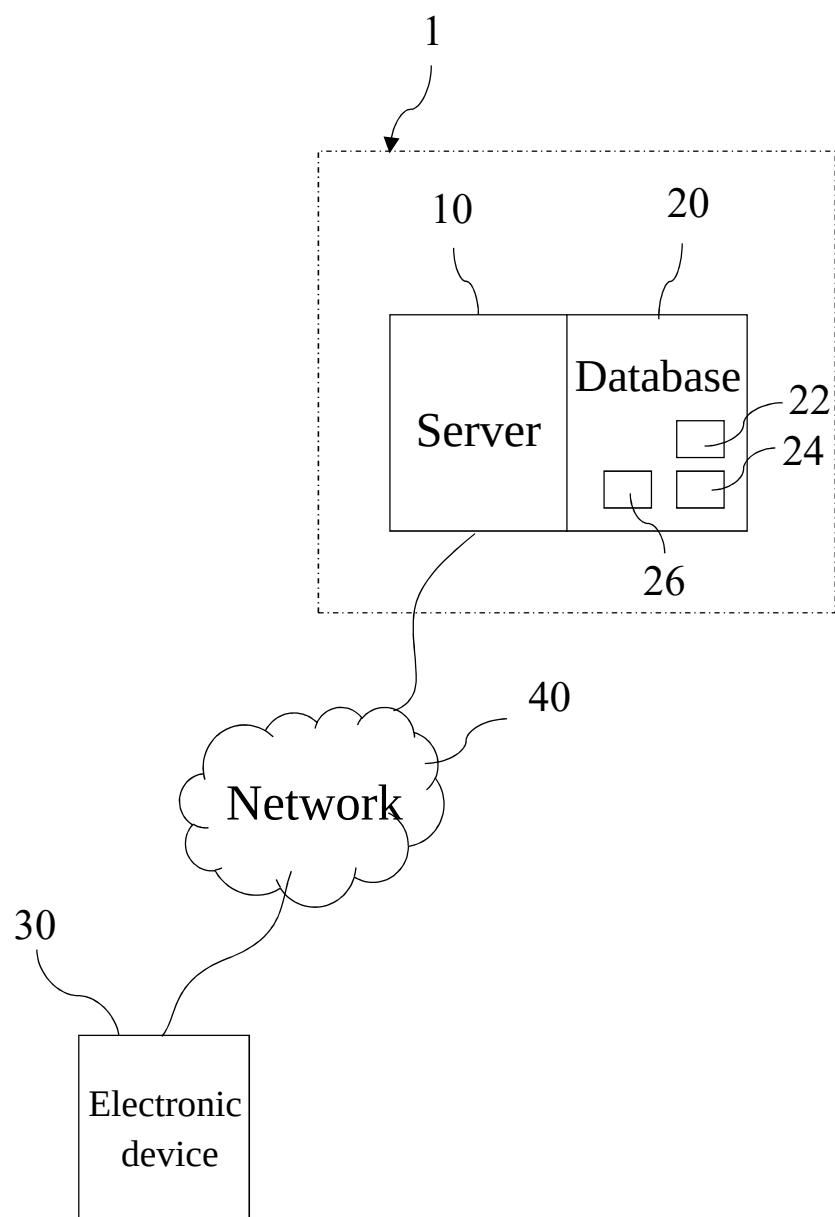


FIG. 1

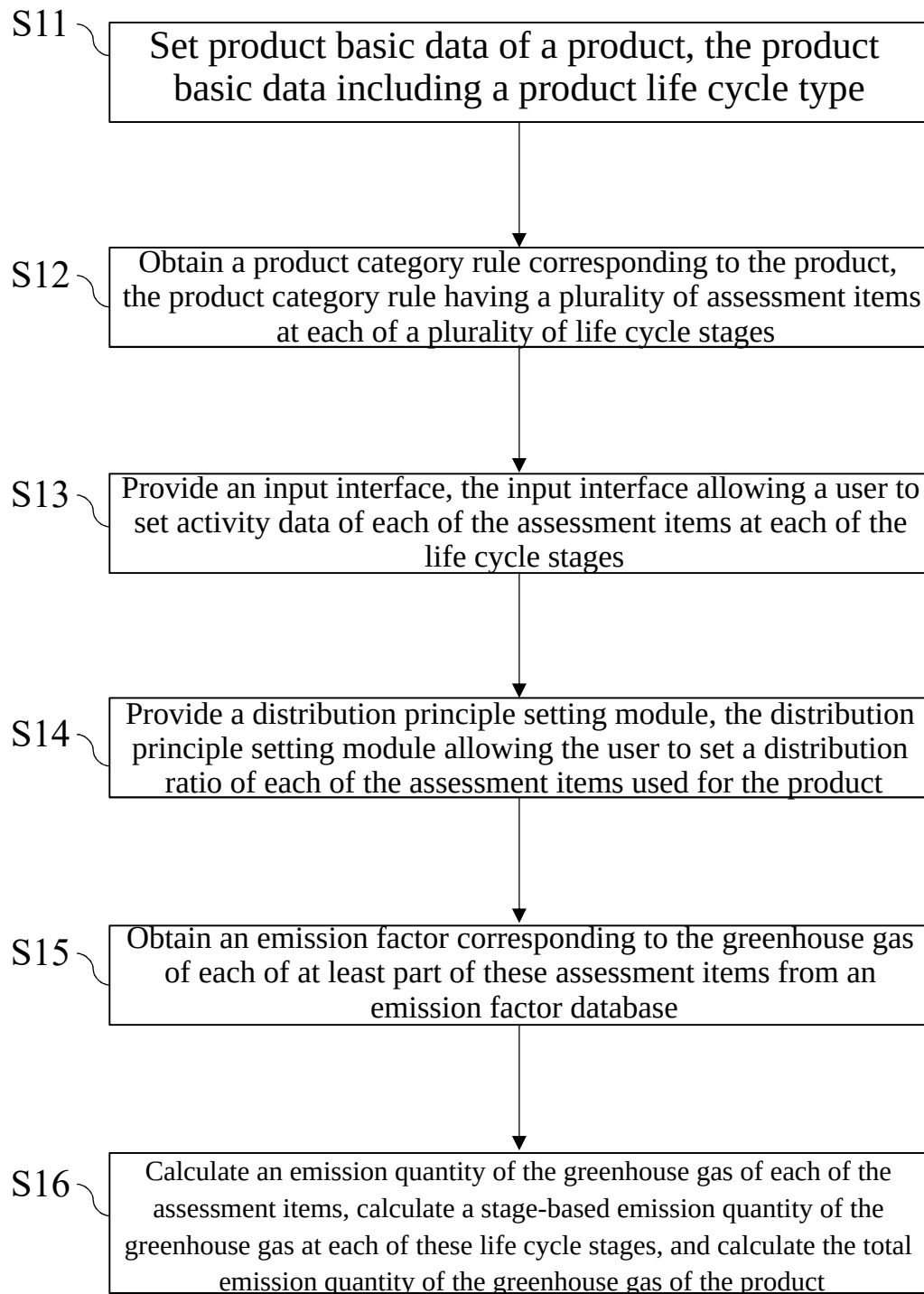


FIG. 2

50

Raw material stage

Fold

Direct raw materials

Fold

| Name of the raw material | Activity data | Unit |
|--------------------------|---------------|------|
| Plastic particle         | 20            | Gram |
| Paint                    |               |      |

Indirect raw materials

Unfold

Packaging materials

Unfold

Device consumables

Unfold

Factory overheads

Unfold

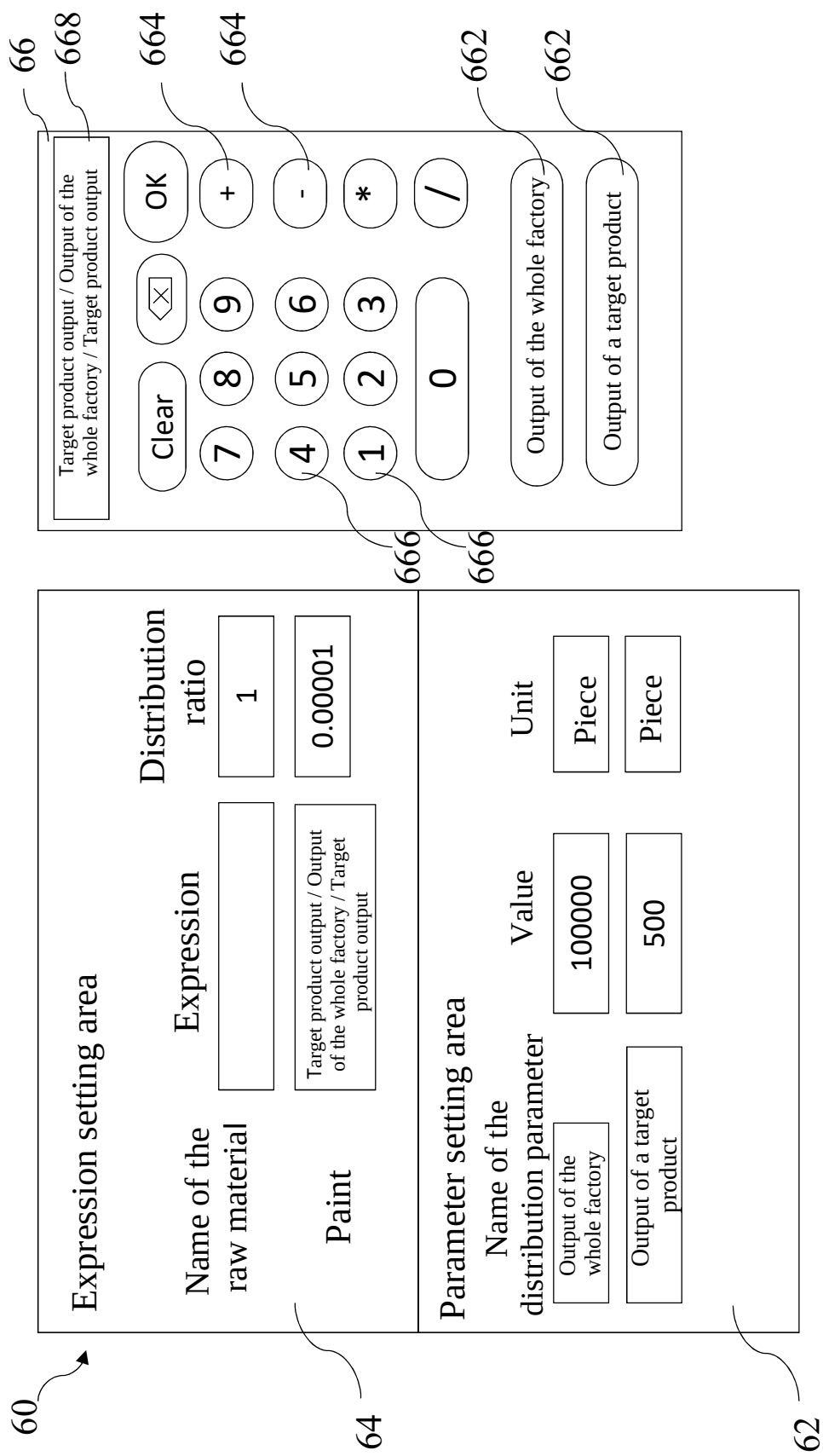
Manufacturing stage

Unfold

In-plant waste stage

Unfold

FIG. 3



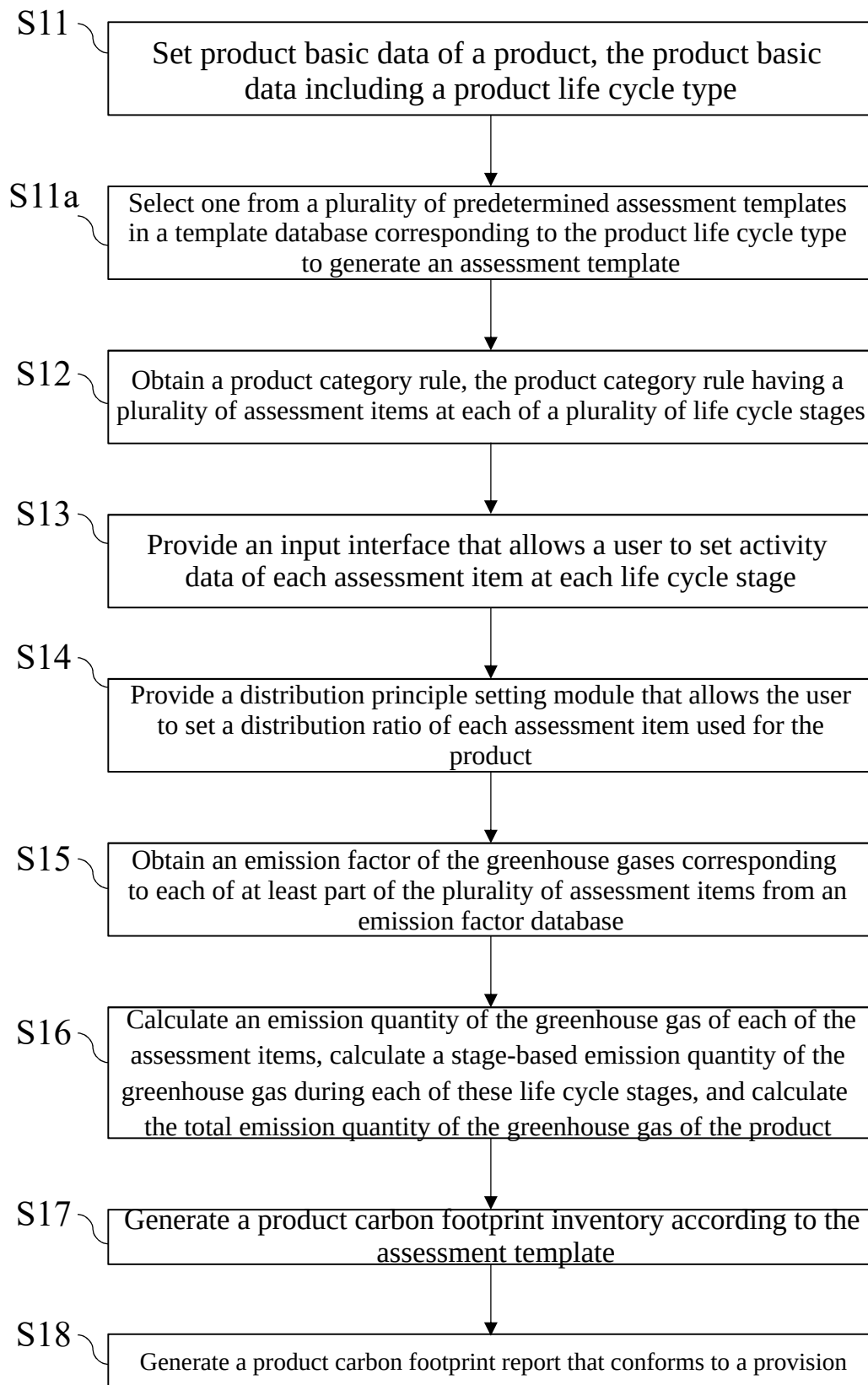


FIG. 5