

CORRECTED VERSION

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
13 May 2004 (13.05.2004)

PCT

(10) International Publication Number
WO 2004/039897 A3

(51) International Patent Classification⁷: **B41M 3/00**, 1/00

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(21) International Application Number:

PCT/GB2003/004689

(22) International Filing Date: 30 October 2003 (30.10.2003)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:

60/422,226	30 October 2002 (30.10.2002)	US
60/422,230	30 October 2002 (30.10.2002)	US
60/436,683	27 December 2002 (27.12.2002)	US
60/436,685	27 December 2002 (27.12.2002)	US
60/443,930	31 January 2003 (31.01.2003)	US

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(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (*regional*): ARIPO patent (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report

(88) Date of publication of the international search report:
1 July 2004

(48) Date of publication of this corrected version:
11 August 2005

(15) Information about Correction:
see PCT Gazette No. 32/2005 of 11 August 2005, Section II

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: PROCESS FOR MAKING AN ELECTROCHEMICAL SENSOR

(57) Abstract: An ink composition for use in a continuous web process for the manufacture of electrochemical sensors in accordance with the present invention includes graphite, carbon black, a resin and at least one solvent (e.g., at least one solvent with a boiling point between 120 °C and 250 °C). The ink composition has a weight ratio of graphite to carbon black is in a range of from 4:1 to 1:4 and a weight ratio of a sum of graphite and carbon black to resin in a range of from 10:1 to 1:1. Also, a method for manufacturing an electrochemical sensor includes transporting a substrate web past at least one print station and printing at least one electrochemical sensor electrode on the substrate web at the print station(s). The printing is accomplished by applying an ink composition to substrate web, wherein the ink composition includes, graphite, carbon black, a resin and at least one solvent. In addition, weight ratio of graphite to carbon black in the ink composition is in a range of from 4:1 to 1:4 and a weight ratio of a sum of graphite and carbon black to resin is in a range of from 10:1 to 1:1.



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