CLAIMS

1. A liner assembly, comprising:

a liner body comprising an upper liner portion and a lower liner portion, the liner body having a plurality of liner ports formed therein; and

an inject insert, the inject insert having a monolithic body with:

a substantially planar upper surface;

a substantially planar lower surface;

a curved inner connecting surface to connect with the liner body;

an exterior surface to connect with a gas delivering device;

a plurality of inject ports formed therethrough, the plurality of inject ports creating at least:

a first zone with a first number of passages;

a second zone with a second number of passages, the second number of passages being different from the first number of passages; and

a third zone with a third number of passages, the third number of passages being different from the first number of passages and the second number of passages; and

a plurality of inject inlets connected with at least one of the plurality of inject ports, wherein each of the plurality of inject ports fluidly connect with at least one of the plurality of liner ports through the plurality of inject inlets,

wherein the first zone has one inject port, the second zone has two inject ports and the third zone has four inject ports which are non-overlapping.