

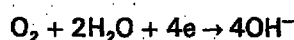
SPECIFICATION

Gas extraction

This invention relates to the extraction of gases from gaseous mixtures and, more especially, to the extraction of oxygen from ambient air.

Portable oxygen providing equipment is finding increasing applications in military field hospitals, in the village clinics of developing countries, in oxy-acetylene welding and in high altitude fighter aircraft. Besides oxygen cylinders, such equipment comprises two basic types of oxygen generators; (a) chemical generators, and (b) electrochemical generators, which either electrolyse water or else extract oxygen from the air by using an oxygen reduction cathode coupled to an oxygen evolution anode.

Chemical generators employ expensive chemicals and, to date, the most common method used to generate oxygen has been the electrolysis of water. However, the high overvoltage at the anode necessitates an operating voltage of about 2.2 volts at 100 mA/cm² and the production of hydrogen as a by-product, apart from increasing the power consumption, is a potential hazard. Quite recently, therefore, there has been developed a more efficient electrochemical method in which a polytetrafluoromethylene (PTFE) bonded platinum black cathode is used to reduce oxygen in the ambient air to form hydroxyl ions in accordance with the following equation:



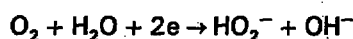
The hydroxyl ions diffuse through a suitable membrane, for example, a woven asbestos or glass fibre mat, to an oxygen evolution anode, usually a platinum electrode. The working voltage of this cell, taking into account the unavoidable heat losses, is about 1.3 to 1.4 volts at 100 mA/cm², which is significantly lower than the corresponding value for an electrolysis cell. However, the capital and running costs involved are still relatively high and the use of this type of oxygen extractor has been limited to specialised applications.

The present invention is based on our surprising observation that the efficiency of such electrochemical gas extraction and regeneration methods can be improved significantly in certain applications by employing an additional chemical step in which one or more substances formed in the electrochemical reaction is itself converted to the desired gaseous product, preferably by catalytic decomposition.

Accordingly, the present invention provides a method in which an electrochemical cell is used to separate a gas from a gaseous mixture by reduction of said gas at the cathode and regeneration of said gas at the anode, characterised in that one or more substances formed in the cathodic reduction and/or the anodic regeneration is chemically converted (other than by the anode) to produce said gas and in that the gas formed by both the anodic regeneration and the chemical conversion is recovered as the product. The present invention also provides apparatus for carrying out such a method.

In its broad aspect the present invention may be applied to the extraction of any gas from a gaseous mixture, provided that said gas may selectively be cathodically reduced and anodically regenerated by electrochemical reactions which produce a substance which can be chemically converted to said gas, preferably by catalytic decomposition. However, it will be appreciated from the foregoing remarks that the invention is especially applicable to the extraction of oxygen from ambient air and, for convenience, it will now be described in more detail with reference to such an application.

It is known that the reduction of oxygen on certain electrodes, especially graphite and carbon, is a two electron process obeying the equation



This means that when such electrodes are used in a fuel cell, they are not so efficient as electrodes which directly reduce oxygen to hydroxyl ions via a four electron process. It has, therefore, been proposed to add peroxide-decomposition catalysts to a carbon cathode in a fuel cell so that the peroxy ion is decomposed to yield oxygen for recycling, thus leading to a higher efficiency. In accordance with the present invention, however, the catalytic decomposition of the peroxy ion is used in an oxygen generator to provide an additional supply of oxygen as product.

In an especially preferred form of the present invention, therefore, there is provided an oxygen extraction apparatus comprising at least one cell which is provided with a cathode for the reduction of oxygen by an electrochemical reaction which produces peroxy ions and an anode which will regenerate oxygen characterised in that said cell is further provided, externally of the cathode compartment, with means (other than the anode) for the catalytic decomposition of peroxy ions.

It will be appreciated that such apparatus will also be provided with means for the supply of ambient air at a suitable rate and also with means for collecting the oxygen produced by the electrochemical and chemical reactions. In practice the apparatus will typically comprise a plurality of such cells, for example from 10 to 20, and may advantageously be built to a modular design for ease of replacement and repair of the cells. It will, in any case, be appreciated that the design of the apparatus

will depend upon the particular application and, especially, upon the desired rate of production of oxygen.

Suitable physical constructions for the cell will be apparent to those conversant with fuel cell technology. For example it will, in general, be appropriate to provide means such as a porous screen made, for example, from asbestos or glass to separate the cathode compartment from the remainder of the cell in order to prevent back diffusion of oxygen bubbles to the cathode compartment and to prevent diffusion of air bubbles into the product stream. If the cell is compact in nature it may be necessary to provide means such, for example, as a net made from a plastics or other insulating material, to ensure that there is no electrical contact between the anode and the catalytic means.

Other constructional features which may prove advantageous or necessary in certain applications include means for removing carbon dioxide, means for removing electrolyte, e.g. potassium hydroxide, entrained in the oxygen product stream and means for controlling the oxygen content of the final outlet gas by admixture of the oxygen product stream with exhaust gas from the cathode compartment; this is essential in some medical applications. It will, in addition, in general be necessary to provide adequate means for controlling the voltage, current density, temperature and operating pressure of the cell and for monitoring the overall heat and mass balance of the apparatus.

In this preferred application of the present invention it is necessary for the cathode to reduce oxygen by an electrochemical route which produces peroxy ions, usually together with hydroxyl ions (generally via the two electron process described above or a near stoichiometric variation thereof) but which is made from a material which does not possess significant peroxide decomposition activity. For example, cathode materials such as fuel cell grade platinum black produce peroxy ions but, because they have a relatively high peroxide decomposition activity, will not, in general, be suitable for use in the present invention because the peroxide ion will be decomposed in the cathode compartment and the oxygen so produced cannot be collected with the oxygen produced at the anode.

In general it is preferred to use a high surface area graphite powder which has been found to possess a very high activity for oxygen reduction in alkaline solution. A suitable graphite powder having a surface area in the range of 500 to 600 m²/g may be prepared by vacuum grinding of graphite in a vibrating ball mill; the cathode may be prepared from the graphite powder by bonding with PTFE. However, it will be appreciated that other materials may be suitable for the cathode in certain applications.

The main criterion for the oxygen evolution anode is that it should operate at a low oxygen overvoltage. Thus certain anodes such as PTFE-bonded platinum black and nickel screens will not, in general, be suitable for use in the present invention. However, amongst suitable materials there may be mentioned, for example, PTFE-bonded lithiated nickel oxide and, especially, PTFE-bonded nickel cobalt oxide (NiCo₂O₄) which has a lower redox potential than a platinum black anode.

Both the cathode and anode may, in some cases, advantageously be formed by depositing the active materials on a suitable support, such as a nickel screen.

The electrolyte itself is advantageously an aqueous solution of an alkali metal hydroxide, e.g. sodium hydroxide, or especially, potassium hydroxide, but it will be appreciated that other electrolytes may be useful in certain applications.

The essence of this preferred application of the present invention is to provide means for catalytically decomposing hydrogen peroxide (or, more correctly, the peroxy ion which it forms in the electrolyte) to produce an additional supply of oxygen for collection in the anode compartment. In this way, the effective current required for the oxygen extraction process is halved leading to a significant reduction in power consumption. In certain instances it may be appropriate to provide such means as a chemical substance in solution or dispersion in the electrolyte, but, in general, it will be preferred to provide the catalyst in the form of a solid member or, more especially, absorbed or coated on a suitable solid support. Amongst suitable materials there may be mentioned, for example, certain spinel oxides and silver which may be coated or absorbed on a graphite or carbon support. Preferred peroxide decomposition catalysts are CoFe₂O₄ and, especially, NiCo₂O₄. These materials may be brought into suitable form by bonding with PTFE, but, in general, it will be preferred to coat them on a suitable porous or perforated support, e.g. a nickel screen. It has been found that their activity is considerably greater in the latter form because the catalytic reaction can more easily occur on the surface of the screen and because, in addition, the available surface of the screen is entirely composed of the catalyst whereas about 50% of a PTFE-bonded member is composed of PTFE particles where no catalytic reaction can occur.

Both CoFe₂O₄ and NiCo₂O₄ are relatively cheap materials which can be produced in particulate form by freeze-drying methods or by thermal decomposition or double precipitation methods.

In summary, it may be stated that the electrochemical/chemical method of oxygen extraction according to the present invention provides significant advantages in cost reduction and in other respects as compared with the conventional electrochemical oxygen extractors at present available. At operating voltages of around 1 volt and at an operating temperature of 40°C with 5N KOH as the electrolyte the approximate power consumption of a cell constructed in accordance with the present invention is only about 2.7 to 3 kilowatt hours per 1,000 litres of oxygen produced whereas conventional extractors require about 4.4 kilowatt hours. Rough calculations indicate that if the cells of

the present invention are used in an efficient manner they will be capable of producing oxygen in a relatively cheap manner and will lead to significant savings in cost in applications where oxygen cylinders are at present employed.

The following Examples illustrate the invention.

5 A three compartment cell was constructed as shown in Figure 1. It will be appreciated that the cell shown was constructed for experimental evaluation of various aspects of the present invention and is not to be considered as typical of a cell to be used commercially.

10 The cell generally comprises a cathode compartment 1, a catalytic decomposition compartment 2 and an anode compartment 3. The cathode compartment 1 was provided with a floating electrode 4 and, as shown, a Dynamic Hydrogen Reference electrode (DHE) 5 was used to monitor the potential of the working electrode 4, the tip of the Luggin capillary 6 of the DHE electrode 5 being positioned about 1 mm below the floating electrode 4. If desired, the cathode compartment 1 may be separated from the remainder of the cell by the provision of a No. 4 glass frit 7. 5N KOH solution was used as the electrolyte 8.

15 A catalytic decomposer 15 was provided in compartment 2.

The anode compartment 3 was provided with a working anode 9 and with a DHE electrode 10. Air was passed into cathode compartment 1 via inlet 11 and the oxygen produced in compartments 2 and 3 was collected by means of outlets 12 and 13, respectively. As shown, outlets 12 and 13 led to a further combined outlet 14.

20 EXAMPLE 1

In this Example a cell was used having two compartments separated by a No. 4 glass frit (a porous glass frit having a pore size of less than 40 microns) and provided with a 8 cm² PTFE-bonded graphite floating cathode and a 20 cm² nickel screen anode. Current was passed at the fixed densities shown using a Chemical Electronics Potentiostat (TR 40—3A). The 5N KOH electrolyte (80 ml) was 25 thermostated at 25°C and an air pump was used to supply air to the cathode compartment.

After 1 hour, the concentration of H₂O₂ in the electrolyte was measured by titration against standard potassium permanganate solution. The self decomposition of H₂O₂ in 5N KOH under the same condition (but without passing current) was measured and found to be 0.525 g/litre of HO₂⁻ per hour. The numbers of runs is shown in brackets.

30 Table 1 shows the amounts of HO₂⁻ produced at different current densities and confirms that the reduction of oxygen on graphite proceeds via the two electron process.

The 74% yield of HO₂⁻ as compared with theoretical was mainly one due to decomposition on the nickel screen anode and losses during pipetting and titration.

TABLE 1

Current mA	Theoretical gm HO ₂ ⁻	Experimental average gm HO ₂ ⁻ (in 80 ml. electrolyte)	Experimental/ Theoretical %
200	0.1230	0.0917	74.55 (2)
400	0.2460	0.1866	75.85 (2)
600	0.3693	0.2675	72.40 (2)
800	0.4924	0.3575	72.6 ± 0.02 (4)

35 EXAMPLE 2

Various electrode combinations were evaluated using the cell shown in Figure 1. A Chemical Electronics Potentiometer (TR 40—3A) was used to feed a 400 mA current to the cell for 30 minutes and a gas burette was attached to outlet 14 to measure the amount of oxygen produced (except that the glass frit 7 was omitted).

40 The PTFE-bonded cathodes were prepared in a conventional manner, the NiCo₂O₄/nickel screen catalytic decomposers and the PTFE-bonded NiCo₂O₄/nickel screen anodes were prepared as follows:

(a) NiCo₂O₄/nickel screen catalytic decomposers. 100 mesh (British Standard) nickel screen were dipped into 2M Ni/Co nitrate solution (Ni:Co = 1:2) and the screens were heated in air at 400°C for 10 hours. The formation of NiCo₂O₄ spinel on the surface of the screen was confirmed by X-ray powder diffraction.

45 (b) PTFE-bonded screen anodes. NiCo₂O₄ (prepared by freeze drying) was mixed with GP1-Fluon dispersion (ex ICI). The NiCo₂O₄:PTFE ratio was 10:3. The mixture was then painted onto a 100 mesh (British Standard) nickel screen and dried at 100°C for 1 hour.

The results obtained with the various electrode and catalytic decomposer combinations are shown in Table 2.

It will be seen that the best results were obtained when operating in accordance with the present invention (cells A and B) using a PTFE-bonded graphite/screen cathode and a PTFE-bonded NiCo_2O_4 /nickel screen anode with a NiCo_2O_4 /nickel screen catalytic decomposer.

When no catalytic decomposer was employed (cell C) the power consumption was similar to that with a cell using platinum black as the cathode (cell D). Even though, in cell C, the cathodic reduction of oxygen occurred by a two electron process, the peroxide ions diffusing to the anode were not fully decomposed and when the power was switched off gassing continued slowly for a long time on the PTFE-bonded NiCo_2O_4 anode surface (which is not so active as the thermally decomposed NiCo_2O_4 /nickel screen catalytic decomposer). This suggests that when the anode is functionally electrochemically the oxygen bubbles effectively blanket a large part of its surface, making it unavailable for peroxide decomposition.

When a peroxide decomposer was placed between a platinum cathode and the NiCo_2O_4 anode (cell E) no improvement was noted. This is not surprising because any HO_2^- ions produced at the platinum cathode would be decomposed there, yielding oxygen for further cathodic reduction.

It will be seen that in all cases the power consumption was significantly lower than for a conventional water electrolyser (cell F) and that cell B, constructed in accordance with the present invention, gives significantly better results than the previously proposed cell (cell G) using a platinum black anode and cathode.

Finally, it will be noted that in the experimental cells A and B, not all the peroxy ions produced were decomposed. This is mainly because of the large distance between the anode and cathode and significant improvements in peroxide conversion can be obtained by decreasing the anode/cathode gap.

"Teflon" and "Fluon" are Registered Trade Marks.

TABLE 2

Extraction of oxygen from air (400 mA passed through cell for 30 min)

Cell No.	Temp.	Cathode	H ₂ O ₂ decomposer	Anode	Theoretical From H ₂ O ₂ decomposition ml (NTP)	From O ₂ evolution ml (NTP)	Experimental ml (NTP)	Voltage IR free volt	Power consumption KW hr/1000 litres of O ₂
A	25°C	4 cm ² Teflon bonded graphite on nickel screen	4 cm ² NiCo ₂ O ₄ on nickel screen	4 cm ² Teflon bonded NiCo ₂ O ₄ on nickel screen (O ₂ evolving)	45.60	45.60	78.03 ± 3.18(5)	1.34	3.46
B	40°C	"	"	"	"	"	77.04 ± 3.02(4)	1.04	2.69
C	25°C	"	none	"	"	"	49.82 ± 1.11(3)	1.34	5.41
D	25°C	4 cm ² Teflon bonded Platinum black on Pt screen (O ₂ reduction)	none	"	N/A	45.60	49.96 ± 0.68(5)	1.26	5.36
E	25°C	"	4 cm ² NiCo ₂ O ₄ on nickel screen	"	N/A	45.60	47.77	1.26	5.26
F	25°C	4 cm ² Teflon Pt black on Pt screen (H ₂ evolving)	none	"	N/A	45.60	45.80	2.09	9.12
G	40°C	Teflon bonded Pt electrode (O ₂ reduction)	none	Teflon bonded Pt electrode (O ₂ evolving)	N/A	45.60	45.60	1.0	4.38

EXAMPLE 3

The catalytic activity of NiCo_2O_4 and CoFe_2O_4 catalytic decomposers was measured by a conventional gasometric technique.

In all cases the reaction rate constant was found to be independent of the initial H_2O_2 concentration but directly proportional to the catalyst mass, indicating first order kinetics.

Experiments were conducted at 25°C, 30°C, 35°C and 40°C. By plotting the first order reaction rate constant against the reciprocal of the temperature (degree kelvin) the activation energy for the decomposition of H_2O_2 over freeze dried NiCo_2O_4 (surface area 69.7 m^2/g) was calculated as 45.97 kJ/mole (10.98 Kcal/mole), similar to the value of 44.38 kJ/mole (10.60 Kcal/mole) obtained for CoFe_2O_4 (prepared by coprecipitation of cobalt and iron hydroxides followed by dehydroxylation at 100°C) having a surface area of 120 m^2/g .

Taking differences in surface area into account this shows the activity of NiCo_2O_4 to be approximately equivalent to that of CoFe_2O_4 . However, NiCo_2O_4 is easier to prepare and apply to a screen and is thus currently preferred for use in the present invention.

It will be apparent from the above description that the present invention is especially advantageous in that it provides an oxygen generator which is highly efficient, which has a lower power consumption than hitherto proposed cells and which can be constructed from relatively cheap materials. It will be understood, however, that the electrochemical/chemical process described is not limited to such an application and other applications, modifications and variations falling within the scope of the present invention will be apparent to those skilled in the art.

CLAIMS

1. A method in which an electrochemical cell is used to separate a gas from a gaseous mixture by reduction of said gas at the cathode and regeneration of said gas at the anode, characterised in that one or more substances formed in the cathodic reduction and/or the anodic regeneration is chemically converted (other than by the anode) to produce said gas and in that the gas formed by both the anodic regeneration and the chemical conversion is recovered as the product.

2. A method as claimed in claim 1, wherein the substance formed is chemically converted to said gas by catalytic decomposition.

3. A method as claimed in claim 2, wherein the catalyst is provided in solution or dispersion in the electrolyte.

4. A method as claimed in claim 2, wherein the catalyst is provided in the form of a solid member.

5. A method as claimed in claim 4, wherein the catalyst is absorbed or coated on a solid support.

6. A method as claimed in claim 5, wherein the solid support is porous or perforated.

7. A method as claimed in any one of claims 2 to 6, wherein the catalyst is provided externally of the cathode compartment of the cell.

8. A method as claimed in any one of claims 1 to 7, wherein said gas is oxygen and said gaseous mixture is ambient air.

9. A method as claimed in claim 7, wherein the oxygen in the air is cathodically reduced to produce peroxy ions which are then catalytically decomposed to produce oxygen product.

10. A method as claimed in claim 9, wherein the cathode is made from a high surface area graphite powder.

11. A method as claimed in claim 10, wherein the powder has a surface area in the range of from 500 to 600 m^2/g .

12. A method as claimed in claim 10 or claim 11, wherein the cathode is made from said graphite powder by bonding with polytetrafluoroethylene.

13. A method as claimed in any one of claims 8 to 12, wherein the peroxy ions are catalytically decomposed using a CoFe_2O_4 or NiCo_2O_4 catalyst.

14. A method as claimed in claim 13, wherein the CoFe_2O_4 or NiCo_2O_4 is coated on a nickel screen.

15. A method as claimed in any one of claims 8 to 12, wherein the catalyst is a spinel oxide or silver.

16. A method as claimed in any one of claims 8 to 15, wherein the anode is made from lithiated nickel oxide or NiCo_2O_4 by bonding with polytetrafluoroethylene.

17. A method as claimed in any one of claims 8 to 16, wherein the electrolyte is an aqueous solution of an alkali metal hydroxide.

18. A method as claimed in claim 17, wherein the alkali metal hydroxide is potassium hydroxide.

19. Oxygen extraction apparatus comprising at least one cell which is provided with a cathode for the reduction of oxygen by an electrochemical reaction which produces peroxy ions and an anode which will regenerate oxygen, said cell being further provided, externally of the cathode compartment, with means (other than the anode) for the catalytic decomposition of said peroxy ions.

20. Oxygen extraction apparatus as claimed in claim 19, which comprises from 10 to 20 of said cells.

21. Oxygen extraction apparatus as claimed in claim 19 or claim 20, wherein the cathode compartment is separated from the remainder of the cell by a porous screen.



EXAMPLE 3

The catalytic activity of NiCo_2O_4 and CoFe_2O_4 catalytic decomposers was measured by a conventional gasometric technique.

In all cases the reaction rate constant was found to be independent of the initial H_2O_2 concentration but directly proportional to the catalyst mass, indicating first order kinetics.

Experiments were conducted at 25°C, 30°C, 35°C and 40°C. By plotting the first order reaction rate constant against the reciprocal of the temperature (degree kelvin) the activation energy for the decomposition of H_2O_2 over freeze dried NiCo_2O_4 (surface area 69.7 m^2/g) was calculated as 45.97 kJ/mole (10.98 Kcal/mole), similar to the value of 44.38 kJ/mole (10.60 Kcal/mole) obtained for CoFe_2O_4 (prepared by coprecipitation of cobalt and iron hydroxides followed by dehydroxylation at 100°C) having a surface area of 120 m^2/g .

Taking differences in surface area into account this shows the activity of NiCo_2O_4 to be approximately equivalent to that of CoFe_2O_4 . However, NiCo_2O_4 is easier to prepare and apply to a screen and is thus currently preferred for use in the present invention.

It will be apparent from the above description that the present invention is especially advantageous in that it provides an oxygen generator which is highly efficient, which has a lower power consumption than hitherto proposed cells and which can be constructed from relatively cheap materials. It will be understood, however, that the electrochemical/chemical process described is not limited to such an application and other applications, modifications and variations falling within the scope of the present invention will be apparent to those skilled in the art.

CLAIMS

1. A method in which an electrochemical cell is used to separate a gas from a gaseous mixture by reduction of said gas at the cathode and regeneration of said gas at the anode, characterised in that one or more substances formed in the cathodic reduction and/or the anodic regeneration is chemically converted (other than by the anode) to produce said gas and in that the gas formed by both the anodic regeneration and the chemical conversion is recovered as the product.

2. A method as claimed in claim 1, wherein the substance formed is chemically converted to said gas by catalytic decomposition.

3. A method as claimed in claim 2, wherein the catalyst is provided in solution or dispersion in the electrolyte.

4. A method as claimed in claim 2, wherein the catalyst is provided in the form of a solid member.

5. A method as claimed in claim 4, wherein the catalyst is absorbed or coated on a solid support.

6. A method as claimed in claim 5, wherein the solid support is porous or perforated.

7. A method as claimed in any one of claims 2 to 6, wherein the catalyst is provided externally of the cathode compartment of the cell.

8. A method as claimed in any one of claims 1 to 7, wherein said gas is oxygen and said gaseous mixture is ambient air.

9. A method as claimed in claim 7, wherein the oxygen in the air is cathodically reduced to produce peroxy ions which are then catalytically decomposed to produce oxygen product.

10. A method as claimed in claim 9, wherein the cathode is made from a high surface area graphite powder.

11. A method as claimed in claim 10, wherein the powder has a surface area in the range of from 500 to 600 m^2/g .

12. A method as claimed in claim 10 or claim 11, wherein the cathode is made from said graphite powder by bonding with polytetrafluoroethylene.

13. A method as claimed in any one of claims 8 to 12, wherein the peroxy ions are catalytically decomposed using a CoFe_2O_4 or NiCo_2O_4 catalyst.

14. A method as claimed in claim 13, wherein the CoFe_2O_4 or NiCo_2O_4 is coated on a nickel screen.

15. A method as claimed in any one of claims 8 to 12, wherein the catalyst is a spinel oxide or silver.

16. A method as claimed in any one of claims 8 to 15, wherein the anode is made from lithiated nickel oxide or NiCo_2O_4 by bonding with polytetrafluoroethylene.

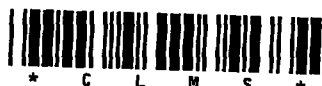
17. A method as claimed in any one of claims 8 to 16, wherein the electrolyte is an aqueous solution of an alkali metal hydroxide.

18. A method as claimed in claim 17, wherein the alkali metal hydroxide is potassium hydroxide.

19. Oxygen extraction apparatus comprising at least one cell which is provided with a cathode for the reduction of oxygen by an electrochemical reaction which produces peroxy ions and an anode which will regenerate oxygen, said cell being further provided, externally of the cathode compartment, with means (other than the anode) for the catalytic decomposition of said peroxy ions.

20. Oxygen extraction apparatus as claimed in claim 19, which comprises from 10 to 20 of said cells.

21. Oxygen extraction apparatus as claimed in claim 19 or claim 20, wherein the cathode compartment is separated from the remainder of the cell by a porous screen.



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22. Oxygen extraction apparatus as claimed in claim 21, wherein said porous screen is made from asbestos or glass.
23. Oxygen extraction apparatus as claimed in any one of claims 19 to 22, wherein said cathode comprises a high surface area graphite powder.
- 5 24. Oxygen extraction apparatus as claimed in claim 23, wherein the powder has a surface area in the range of from 500 to 600 m²/g. 5
25. Oxygen extraction apparatus as claimed in claim 23 or claim 24, wherein the cathode is made from said graphite powder by bonding with polytetrafluoroethylene.
- 10 26. Oxygen extraction apparatus as claimed in any one of claims 19 to 25, wherein the means for the catalytic decomposition of peroxy ions comprises CoFe₂O₄ or NiCo₂O₄. 10
27. Oxygen extraction apparatus as claimed in claim 26, wherein the CoFe₂O₄ or NiCo₂O₄ is coated on a porous or perforated support.
28. Oxygen extraction apparatus as claimed in claim 27, wherein said support is a nickel screen.
- 15 29. Oxygen extraction apparatus as claimed in claim 26, wherein the CoFe₂O₄ or NiCo₂O₄ is bonded with polytetrafluoroethylene. 15
30. Oxygen extraction apparatus as claimed in any one of claims 19 to 25, wherein the means for the catalytic decomposition of hydrogen peroxide comprises a spinel oxide or silver.
- 20 31. Oxygen extraction apparatus as claimed in claim 30, wherein the spinel oxide or silver is coated or absorbed on a graphite or carbon support. 20
32. Oxygen extraction apparatus as claimed in any one of claims 19 to 31, which comprises means for supplying ambient air to the cell at a suitable rate.
33. Oxygen extraction apparatus as claimed in any one of claims 19 to 32, which comprises means for collecting the oxygen produced by the electrochemical and catalytic reactions.
- 25 34. Oxygen extraction apparatus as claimed in claim 33, which comprises means for removing electrolyte entrained in the oxygen product stream. 25
35. Oxygen extraction apparatus as claimed in claim 33 or claim 34, which is provided with means for controlling the oxygen content of the final outlet gas by incorporating exhaust gas from the cathode compartment with the oxygen product stream.
- 30 36. A method as claimed in claim 1, substantially as described herein with reference to, and as illustrated in, the accompanying drawings. 30
37. Oxygen extraction apparatus as claimed in claim 19, substantially as described herein with reference to, and as illustrated in, the accompanying drawings.

PATENTS ACT 1977

SPECIFICATION NO 2019441B

The following corrections were allowed under Section 32 on 24 June 1982.

Front page, Heading (73) Proprietors *below* Proprietors *delete* whole lines *insert* National
Research Development Corporation

THE PATENT OFFICE
15 October 1982

Bas 92877/1