

FIG. 1

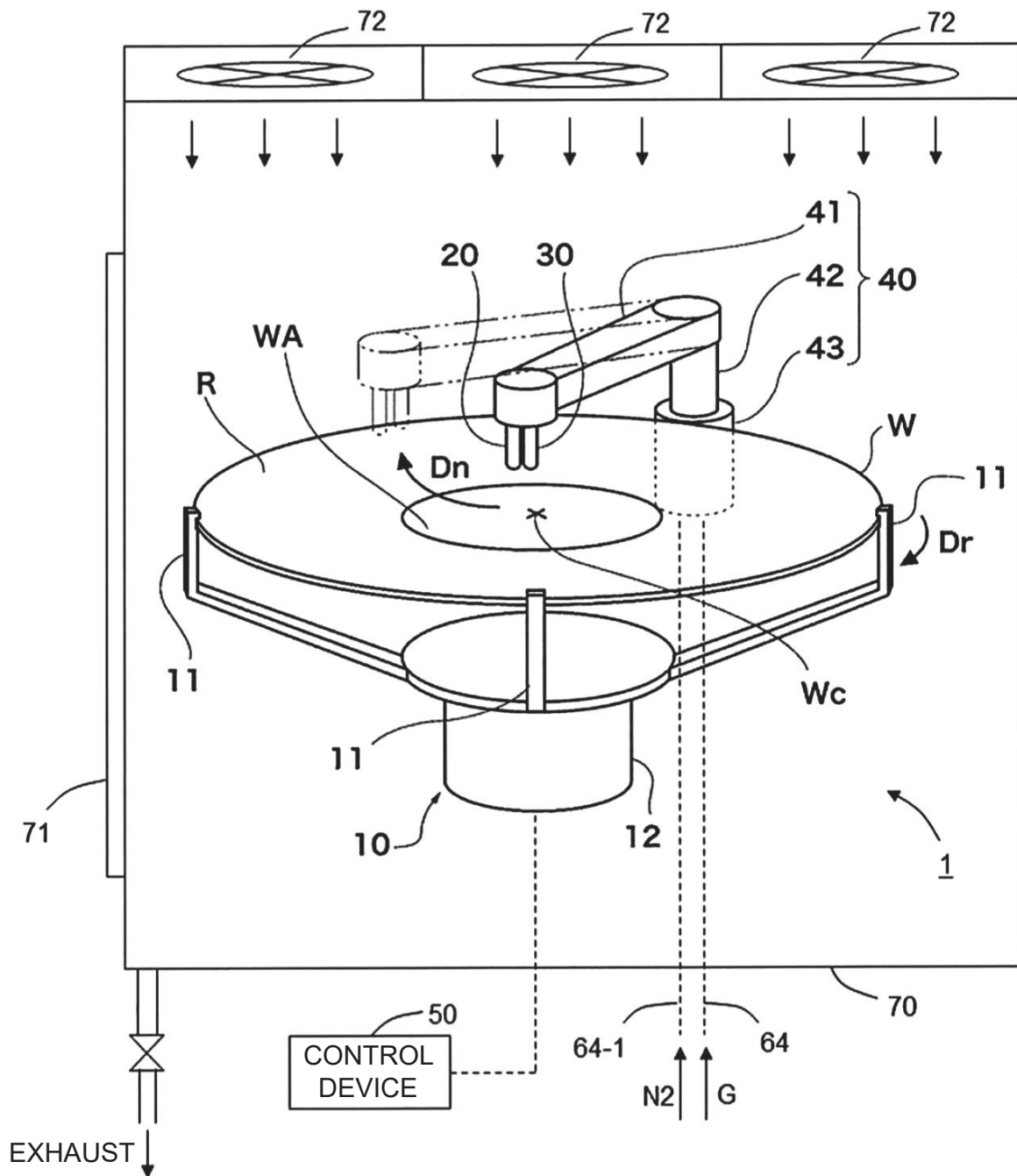


FIG. 2

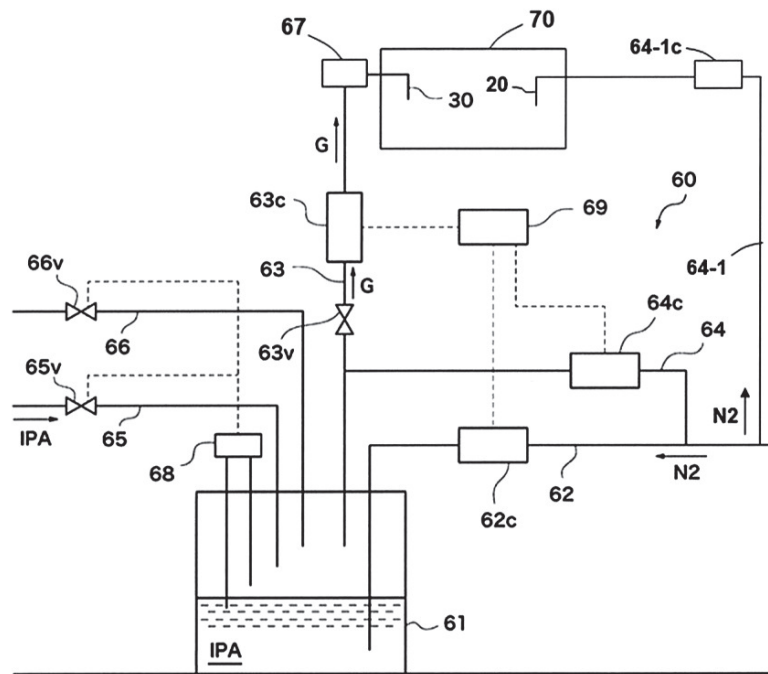


FIG. 3

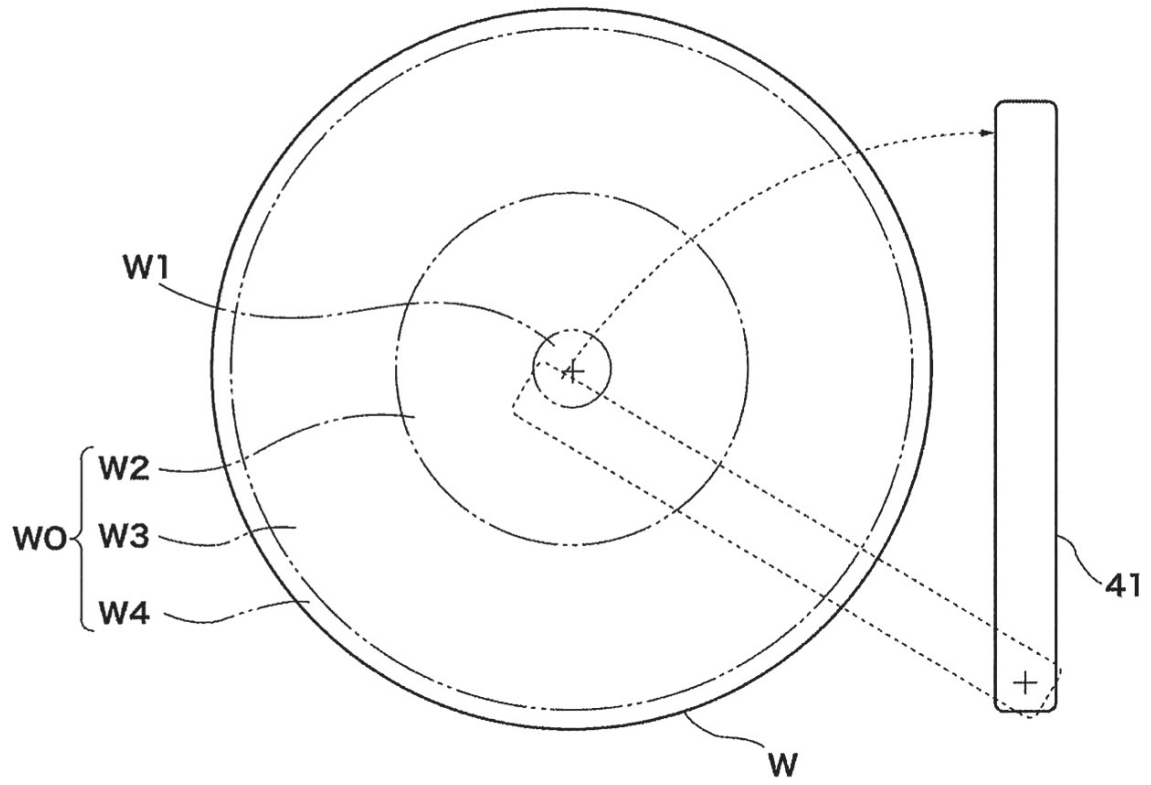


FIG. 4

	W1	W2	W3	W4
RINSE LIQUID				
IPA CONCENTRATION				
GAS AMOUNT				
NUMBER OF REVOLUTIONS OF SUBSTRATE				

FIG. 5

RATIO (D/F) OF DEFECT SIZE D AND FILTER SIZE F	EFFECT OF SUPPRESSING DEFECT OCCURRENCE
67	PRESENT
20	PRESENT
13	PRESENT
6	PRESENT
4	PRESENT
1.9	ABSENT

FIG. 6

	W1	W2	W3	W4
RINSE LIQUID				
IPA CONCENTRATION				
GAS AMOUNT				
NUMBER OF REVOLUTIONS OF SUBSTRATE				

FIG. 7

	W1	W2	W3	W4
RINSE LIQUID				
IPA CONCENTRATION				
GAS AMOUNT				
NUMBER OF REVOLUTIONS OF SUBSTRATE				

FIG. 8

	W1	W2	W3	W4
RINSE LIQUID				
IPA CONCENTRATION				
GAS AMOUNT				
NUMBER OF REVOLUTIONS OF SUBSTRATE				

FIG. 9

