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(71) Applicant: **BURLINGTON INDUSTRIES, INC.**
[US/US]; 3330 W. Friendly Avenue, Greensboro, NC
27420 (US).

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(72) Inventor: **HUTCHISON, Robert, D.**; 55 Alpine Drive, Daleville, VA 24083 (US).

(74) Agent: **BESHA, Richard, G.**; Nixon & Vanderhye P.C., 1100 North Glebe Road, Suite 800, Arlington, VA 22201-4714 (US).

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(54) Title: TUFTED COVERING FOR FLOORS AND/OR WALLS

(57) Abstract: A floor covering includes a primary backing having yarns tufted through the primary backing forming wear surface portions comprised of the back stitches of the tufted yarns in conjunction with non-tufted areas of the primary backing, also forming exposed wear surfaces. Both exposed wear surfaces portions form an aesthetic design pattern whereby a low, dense broadloom or modular carpet is provided at reduced materials and costs. Preferably, the primary backing is comprised of a woven polypropylene and a secondary backing is provided with the cut or loop yarns on the back side of the primary backing being fixed in place by a resin. A secondary backing formed of a composition of EVA, calcium carbonate and resin, overlaid by a woven scrim, is provided. The secondary backing may be formed of a needle-bonded synthetic fiber. Additionally, the primary backing may be formed of a non-woven material such as nylon and polyester.



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