

A BASE TILE

5 Field of the Invention

The present invention relates to a base tile particularly, though not exclusively, for use with photovoltaic cells which may be subsequently supported on a roof of a building for converting solar energy to electrical energy.

10

Background of the Invention

It is well known to use solar electric panels mounted on a roof of a building to provide electrical energy to supplement the energy needs of the building. Such panels
15 may be fitted to a roof overlaying an existing roof covering. That is, the panels do not in themselves replace or act as a roof covering.

Applicant has previously devised a photovoltaic tile
20 assembly that can also act as a roof covering. The assembly comprises a base tile through which one or more mechanical fasteners are driven for fastening to an underlying roof structure, and one or more cover tiles that are attached to, and overlie, the base tile. Each of
25 the cover tiles is provided with a photovoltaic cell for converting solar energy into electrical energy. The cover tiles are electrically and mechanically coupled to a corresponding base tile by connection posts. The posts have a first end that penetrates through the cover tile to
30 provide electrical and mechanical coupling of the cover tile to a base tile. A second opposite end of each post is mechanically and electrically coupled to an electrical connection tube that is carried by the base tile.

35 Further details of applicant's above described photovoltaic tile assembly are provided in Singapore Patent Application No. 200716871-9.

Summary of the Invention

In the claims which follow and in the preceding description of the invention, except where the context
5 requires otherwise due to express language or necessary implication, the word "comprise" or variations such as "comprises" or "comprising" is used in an inclusive sense, i.e. to specify the presence of the stated features but not to preclude the presence or addition of further
10 features in various embodiments of the invention.

One aspect of the present invention provides a base tile assembly comprising:

a substrate having a first surface and a bottom
15 surface wherein a cavity is formed between the first surface and the bottom surface, the first surface formed with a plurality of holes; and,

an electrical connection system supported by the substrate, the electrical connection system comprising a
20 plurality conducting posts, each post having one end disposed in the cavity and a free end that extends toward the first surface of the substrate and is accessible through a respective hole in the first surface, and a plurality of electrical conductors disposed in the cavity
25 that electrically connect the posts together.

In one embodiment, the substrate is made from a moldable material and the electrical conductors are molded in the substrate.

30

However in an alternative embodiment the substrate may comprise a bottom shell and wherein the bottom surface is a part of the bottom shell.

35 It is envisaged that the bottom shell may comprise a peripheral wall extending about the bottom surface, wherein the cavity is defined between the bottom surface,

the peripheral wall and the first surface.

In the embodiment where the substrate comprises a bottom shell having a cavity, the cavity may be filled with an
5 insulating material.

In embodiments where the substrate comprises a bottom shell, the substrate may further comprise a top shell which forms the first surface. The top shell may be
10 provided with a plurality of markers, which may for example take the form of holes or indentations, each marker positioned at a location whereby a mechanical fastener passing through a marker in a plane perpendicular to a plane containing the substrate is spaced from the
15 electrical conductor.

The base tile may be further provided with a tile sealing system for providing a water-proof seal between adjacent abutting base tiles. The sealing system may also provide
20 mechanical coupling between adjacent abutting tiles. In one example the tile sealing system comprises a laterally extending tongue running along one side of the base tile and a longitudinal groove running along another side of the base tile wherein the tongues and grooves are
25 configured so as to engage with a groove and a tongue respectively of an adjacent base tile to form a waterproof seal there between.

In one embodiment each electrical conductor comprises a
30 conducting rail to which a plurality of the posts is connected. In this embodiment the rails may extend from side to side of the substrate. Additionally each rail may be provided with a first electrical connector at one end and a complementary second electrical connector at a
35 second end whereby the first electrical connector of a rail in a first base tile can electrically connect with a second electrical connector of a rail of a second adjacent

base tile to provide electrical continuity between corresponding respective rails of the adjacent base tiles.

One or both of the first and second electrical connectors
5 may be provided with a degree of resilience so as to apply a mechanical bias force between first and second electrical connectors when coupled together, the mechanical bias acting to maintain coupling between the first and second electrical connectors.

10

In one embodiment, the first electrical connector is in the form of a socket and the second electrical connector is in the form of a plug provided with one or more radially resilient contacts, such as a banana plug.

15

The first and second electrical connectors may further be configured to maintain electrical connection over a predetermined range of separation between adjacent base tiles.

20

The plurality of conducting rails in each base tile may be arranged in pairs to provide nominal positive and negative rails for the conduction of electricity. Further, the conducting rails in each pair may be further arranged so
25 that their respective posts are alternately disposed in a line running from side to side of the base tile. Further, the rails in each pair may be configured so that their respective posts are in alignment.

30 The posts may be either integrally formed with their respective conducting rail or alternatively formed separately of and subsequently connected to the corresponding rail.

35 As an alternative to the conducting rails, the electrical conductors may be in the form of wires. The wires may be configured to enable custom connection to the posts to

provide selectable connection configurations. For example the wires can be connected to the posts to provide a series connection between electrical devices, such as a photovoltaic tile, connected to the posts. In this
5 embodiment the bottom shell may be formed with a plurality of sockets for seating respective posts. The sockets may be configured to provide an interference fit to the post. Additionally one or both of the sockets and the posts may be further configured to clamp an end of a wire there
10 between to provide electrical connection between the wire and the post. Each socket may be in the form of a boss molded to the substrate.

The free end of each post is provided with a fitting to
15 enable mechanical and electrical connection to an electrical component.

In one embodiment, the fitting may comprise a plurality of resilient, or resiliently supported, radially extending
20 projections, such as fins or barbs, deposited about the post. In an alternative embodiment, the fitting may comprise a radially extending spring and one or more electrically conducting projections spaced from the spring wherein, the free end of the post can be passed through a
25 hole in the electrical device with the spring bearing on one side of the device to bias an opposite side of the device into contact with the projections.

However in a further variation the fitting may comprise
30 the combination of a screw thread formed on the free end of the post and a nut adapted to be screwed onto the screw thread. In this embodiment the nut may be housed in a cap. The cap may be transparent. Yet in an opposite configuration, the fitting may comprise a threaded bore
35 formed in the posts and a screw or bolt that threading engages the post.

Brief description of the drawings

An embodiment of the present invention will now be described by way of example only with reference to the accompanying drawings in which:

5

Figure 1a is a partial exploded view from the top of a base tile in accordance with a first embodiment of the present invention;

10

Figure 1b is an exploded view from the bottom of the base tile shown in Figure 1a;

15

Figure 1c is a partial exploded view from the top of a base tile in accordance with a second embodiment of the present invention;

Figure 2 depicts a method of attaching a base tile to a supporting structure;

20

Figure 3 is a representation of an electrical connection system incorporated in the base tile when electrically connecting two base tiles together;

25

Figure 4 is a view of section AA of the base tile shown in Figure 2;

Figure 5 is a pan view of two base tiles side by side;

30

Figure 6 is an isometric view of a corner of a two base tiles prior to joining to each other;

Figure 7 is a cross section view of two base tiles connected to a supporting structure;

35

Figure 8 is a side view of a solar panel system comprising embodiments of the base tile and a plurality of photovoltaic tiles;

Figure 9 is an enlarged isometric view of a corner of the solar panel shown in Figure 8;

- 5 Figure 10 is a representation of the electrical connection system incorporated in the base tile;

Figure 11 is an enlarged view of a photovoltaic tile coupled to the electrical connection systems;

10

Figure 12 is a representation of the photovoltaic tile coupled to an alternate embodiment of the electrical connection system incorporated in the base tile;

- 15 Figure 13 is a representation of a post incorporated in a further embodiment of the electrical connection system incorporated in the base tile;

- 20 Figure 14 is a representation of the photovoltaic tile that may be used in conjunction with the base tile;

Figure 15 is an exploded view of the photovoltaic tile shown in Figure 14;

- 25 Figure 16 is a schematic representation of a carrier tile incorporated in the photovoltaic tile shown in figures 14 and 15;

- 30 Figure 17 is a schematic representation of a portion of a roof covered by a plurality of base tiles and photovoltaic tiles;

- Figure 18 is an enlarged view from the side of one corner of the roof portion shown in Figure 17; and,

35

Figure 19 is an enlargement of a corner of the embodiment of the base tile depicted in Figure 1c.

Description of preferred embodiments

With reference to the accompanying drawings and in
5 particular Figures 1a, 1b and 2-4, an embodiment of a base
tile 100 in accordance with the present invention
comprises a substrate 102 having a first surface 104; and,
an electrical connection system 200 supported by the
substrate 102. The electrical connection system 200
10 comprises one or more electrical conductors in the form of
conducting rails 202 which extend from side to side of the
substrate 102. Each rail 202 is provided with one or more
conducting posts 204. Each post 204 has a free end 206
distal with its corresponding rail 202 that extends
15 toward, and in this particular embodiment, beyond the
first surface 104 of the substrate 102.

In this embodiment the substrate 102 comprises a bottom
shell 110 having a planar bottom surface 112, and a
20 peripheral wall 114 extending about the bottom surface
112. The bottom surface 112 and the peripheral wall 114
define a cavity 116 in which the conducting rails 202 are
disposed.

25 Optionally, the cavity 116 may be filled with an
insulating material to provide thermal insulation through
the base tile assembly 110.

When the substrate 102 is formed with the bottom shell
30 110, it may also be provided with a top shell 120 that
overlies the cavity 116 and is provided with a plurality
of holes 122 through which the free ends 206 of the posts
204 extend. The surface of the top shell 120 opposite the
cavity 116 forms the first surface 104 of the base tile
35 100. Top shell 120 is sealed to the bottom shell 110 to
prevent the ingress of water into the cavity 116. This
may be achieved by the use of mechanical seals, sealants,

adhesives, or ultrasonic welding. Use of ultrasonic welding is particularly suitable when the substrate 102 is made from a plastics material.

5 In order to provide a degree of compression resistance to the base tile 100, a surface 124 of the top shell 120 which faces the cavity 116 is provided with a plurality of depending legs or struts 126 (see Figures 1b and 4). The legs 126 bear against the bottom surface 112 when the top
10 shell 120 is attached to the bottom shell 110.

The bottom shell 110 is provided with two solid benches or strips 128 that extend on the inside of the cavity 116 parallel to each other and on opposite sides of the shell
15 110. The base tile 100 is fixed to rafters 48 by mechanical fasteners such as nails or screws 130 that are driven through the thickened strips 128. In order to ensure a user drives the nails or screws 130 through the strips 128 and therefore avoids the electrical connection
20 system 200, the top shell 120 is provided with four markers 132, one in each corner. The markers 132 may be in the form of: a simple indelible mark made on the first surface 104; indentations; or through holes.

25 Base tile 100 is provided with a tile sealing system 134 for providing a waterproof seal between adjacent abutting base tiles 100. With particular reference to Figures 4-7, the tile sealing system 134 in this embodiment comprises laterally extending tongues 136 that run along two
30 adjacent sides of the base tile 100 and to longitudinal grooves 138 that run along the two remaining sides of the base tile 100. The tongues 136 are formed integrally with the bottom shell 110 as shown most clearly in Figures 4 and 7. Rubber sealing strips 140 are partially embedded
35 in, and on opposite sides of, each tongue 136. Each groove 138 is formed as a space between the bottom shell 110 and the top shell 120. More particularly, with

reference to Figure 4, it can be seen that the groove 138 is formed as the combination of a rebate 142 formed in one of the peripheral walls 114 and an overhanging portion 144 of the top shell 120. When the tongue 136 of one base
5 tile assembly is inserted into the groove 138 of an adjacent tile assembly a waterproof seal is formed between the respective adjacent base tiles 100.

The substrate 102 and more particularly the bottom shell
10 110 is provided with a plurality of holes 146 along opposite peripheral walls 114 to allow electrical connection between the conducting rails 202 when adjacent base tiles 100 are coupled together. Figures 8 and 9 depict the holes 146 formed in the peripheral wall 114
15 containing the groove 138. Ends of the rails 202 extend through the holes 146. Corresponding holes are formed in the peripheral wall 114 on the opposite side of the bottom shell 110 which are in alignment with the holes 146 on an adjacent base tile. Thus when two base tiles 100 are
20 coupled together, the electrical connection system 200 in each tile 100 are also electrically coupled together.

Figure 10 depicts a particular rail and post configuration of one form of the electrical connection system 200. In
25 this embodiment, the rail 202 is in the general form of a square section metallic tube or rod. The conducting posts 204 extend parallel to each other and perpendicular to the rail 202. Each post 204 is coupled to the rail 202 by a short transverse link 205. In one embodiment, the posts
30 204 may be welded or soldered to the links 205 which may be formed integrally with the rail 202. Alternatively the links 205 may be formed separately and subsequently attached to the rail 202. However in a further variation it is possible for the posts 204 to be provided with a
35 detachable coupling for connecting to the links 205.

A male connector 208 and female connector 210 provided

opposite ends of a rail 202 constitute one form of complementary connectors that may be utilized in the electrical connection system 200 to enable electrical connection between adjacent rails 202. In this embodiment,
5 the male end 208 is in the form of two spring arms 212 formed at one end of a rail 202, while the female connector 210 is in the form of a simple hole 214 at the opposite end of the rail 202. The spring arms 212 and the hole 214 are relatively configured so that when the spring
10 arms 212 are inserted into the hole 214 they provide a degree of resilience to apply a mechanical bias force. This acts to provide both mechanical and electrical coupling between adjacent rails 202.

15 As will be understood by those skilled in the art, numerous different types of configuration of electrical connectors may be provided at the opposite ends of each rail 202. For example, the spring arms 212 may be replaced with a banana plug type connector.
20 Alternatively, the end 208 may be provided with one or more sprung contact balls which contact the inside surface of the hole 214. Indeed, the inside surface of the hole 214 may also be provided with complementary shaped recesses for receiving corresponding sprung balls. This
25 will provide a snap-type fitting.

Figures 1c and 19 depict an embodiment of the base tile 100a which differs from the base tile 100 by virtue of a modified electrical connection system 200a. In this
30 embodiment the electrical conductors are in the form of wires 202a rather than rails 202, which are connected to the posts 204a. The use of the wires 202a enables a customized electrical connection configuration where the wires 202a can be connected to the posts to achieve a
35 desired configuration. For example the wires can be connected to the post 204a to provide a series connection of the devices coupled to the posts 204a. The posts 204a

are held in sockets in the form of bosses 207 which are molded to the bottom shell 110a of the substrate 102. The sockets may be configured to provide an interference fit to the post 204a. Additionally one or both of the
5 sockets and the posts 204a may be further configured to clamp an end of a wire 202a there between to provide electrical connection between the wire 202a and the post 204a.

10 As previously described and shown in Figures 4 and 6, the free end 206 of each post 204 extends above the first surface 104 of the base tile 100. The free end 206 is provided with a fitting 216 to enable electrical connection and optionally mechanical coupling to an
15 electrical component. In this particular embodiment, the electrical component is a photovoltaic tile 10 which is provided with through hole terminals 28 and 30. The construction of the photovoltaic tile 10 is described in Applicant's co-pending application No. 200806822-3.

20 However in brief, and with reference to Figures 14-16 one form of photovoltaic tile 10 comprises a carrier tile 12 which supports a photovoltaic cell 14. More particularly the carrier tile 12 has a first side 18 on which is formed
25 a recess 20 and in which the photovoltaic cell 14 is seated. A cover plate 16 overlies the photovoltaic cell 14 and is seated to the carrier tile 12. Through hole terminals 28 and 30 are formed in a portion 44 of the carrier tile 12 and are electrically coupled with the
30 photovoltaic cell 14 by bus bars 36, 38. The terminals 28 and 30 and at least a length of the bus bars are embedded in the carrier tile 12. The photovoltaic 10 may be made to have a appearance to mimic the appearance of a slate tile.

35 Four different forms of fitting 216 are described in this specification, however those skilled in the art will

appreciate that any other specific construction of fitting 216 that performs the same function as the embodiments described hereinafter can of course be used with the other embodiments of the present invention.

5

One form of fitting 216a which comprises a plurality of resiliently supported radially extending projections in the form of fins or barbs 218 is shown in Figures 4, 8 and 11. Here, four fins 218 are shown evenly disposed about
10 the free end 206 of the post 202. Each fin 218 is formed with a rounded upper shoulder 220 and is spring biased radially outward of the post 204. That is, the fins 218 can be moved in a radial inward direction against the spring bias to allow the free end 206 to pass through, for
15 example, the through hole terminal 28. Once the free end 206 is passed through the terminal 28, the fins 218 extend radially outward by action of a spring and their lower surface bears on and thus makes electrical contact with the terminal 28. It will be further appreciated that the
20 fins 218 provide mechanical coupling to retain the photovoltaic tile 10. In order to mechanically separate the photovoltaic tile 10 from the post 204, the fins 218 must be pushed radially inward against the spring to an extent that collectively they circumscribe a circle having
25 a diameter smaller than an inner diameter of the terminal 28.

A resilient cap 222 is fitted to the top of the free end 206 to provide a degree of cushioning to an overlying
30 photovoltaic tile 10 when the electrical connection system 200 is utilized in a solar electric roof panel.

Figure 12 depicts a second form of fitting 216b which comprises the combination of a screw thread 224 formed
35 about the free end 206 of a post 204, and a threaded nut 226 that can be screwed onto the thread 224. The nut 226 is made from an electrically conducting material. In order

to minimise the risk of the ingress of water and possible corrosion to both the fitting 216b and the terminal 28, the nut 226 may be formed with a blind hole rather than a through hole.

5

In a further variation or modification, the nut 226 may be embedded or carried by a cap 228. In one form, the cap 228 may be formed of a transparent or translucent plastics material. This may assist installers in lining up the nut
10 226 with the post 204. A waterproof seal in the form of an O-ring may also be embedded in a bottom surface of the cap 228 to form a seal against the terminal 28 to prevent the ingress of water and thus minimise risk of corrosion of the terminal 28 and the post 204. Alternatively, the
15 entire cap 228 may be formed of a resilient material.

Figure 13 depicts a further variation of the fitting 216c. In this embodiment, the fitting 216c comprises the combination of a radially extending spring 230 which
20 extends from opposite sides of the free end 206, and a pair of electrically conducting fingers 232 spaced above the spring 230. The fingers 232 are resiliently supported so that they may be sprung radially inward to enable them to pass through the through hole terminal 28. Thus in
25 order to couple a photovoltaic tile 10 to a post 204 provided with a fitting 216c, the fingers 232 are sprung inwardly as the photovoltaic tile 10 is pushed onto the free end 206. The spring 230 is deflected downwardly during this process. When the tile 10 has been pushed
30 down so that the fingers 232 are now clear of the terminal 28, they release to spring outwardly to extend beyond the internal diameter of the terminal 28. The spring 230 applies a bias on the underside of the photovoltaic tile 10 to thereby assist in maintaining electrical contact
35 between the fingers 232 and the terminal 28.

Figure 19 depicts a fourth form of a fitting 216d. The

fitting 216d comprises the combination of a threaded axial bore 250 formed in each post 204a at an end adjacent the top shell 120a, and a screw or bolt 252 that has a threaded shank that can pass through the electrical connector 28, 30 to screw into the bore 250. This provides electrical connection between the photovoltaic tiles 10 and the electrical connection system 200a, as well as mechanically securing the tile 10 to the base tile 100a.

10 As shown in Figures 1a and 3, in this particular embodiment of the electrical connection system 200, the rails 202 are arranged in pairs. This enables respective rails in the pair to act as a nominal positive rail and a nominal negative rail and provides a parallel connection
15 between photovoltaic tiles 10 connected to their corresponding posts 204. (In contrast the electrical connection system 200a can provide a series connection to the photovoltaic tiles 10 to thereby increase the voltage output of the entire corresponding base tile 100a.)
20 Further, as shown in the above mentioned figures together with Figure 4, the rails 202 in each pair are arranged so that their respective posts 204 are alternatively disposed in a direction parallel to the rails 202, and more particularly are in mutual alignment. For example with
25 reference to Figure 2, which shows the free ends 206 of post 204 extending above the surface 104 of a base tile 100, each second free end 206a in a bottom row 201 is connected to the same rail 202, with each interleaving pair of post 206b coupled to the other rail in the rail
30 pair. Thus when a photovoltaic tile 10 is mounted on a base tile 100 the terminals 28 and 30 of the tile 10 are electrically coupled with posts 204 of different rails 202 in a rail pair.

35 Figures 8, 17 and 18 depict a solar electric roof covering comprised of the base tiles 100 with attached photovoltaic tiles 10. In Figure 17 a portion of a roof 300 is depicted

comprising four parallel rafters 48. Nine base tiles 100 are attached to the rafters 48 in a 3 by 3 array. Each base tile 100 is fixed to an underlying rafter 48 by nails 130 which are driven through the thickened strips 128 in each base tile 100. The base tiles 100 form a waterproof covering for the roof by virtue of the engagement of the respective tongues 136 in grooves 138. A 3 by 3 matrix of photovoltaic tiles 10 are coupled with each base tile 100 by engagement of respective terminals 28 and 30 with the free ends 206 of the posts 204 extending above the surface 104 of the base tiles 100.

The photovoltaic tiles 10 are arranged in respective rows 50a-50i with an upper row partially overlying a lower row. For example the row of photovoltaic tiles 50b partially overlies the photovoltaic tiles 10 in the row 50a. The overlapping area corresponds with the portion 44 of the under laying tiles 10.

The photovoltaic tiles 10 in each row may also be staggered by half the width of the photovoltaic tile 10. Hooks 302 similar to conventional slate hooks can be used if required to further assist in supporting and holding down the photovoltaic tiles 10. The electricity generated by the photovoltaic cells 14 in each tile 10 is conducted through the posts 206 and rails 202 to a remote electrical device such as a battery, a water heater, an inverter, or other electrical appliance.

Now that embodiment of the base tile has been described in detail it will be apparent to those skilled in the relevant arts that numerous modifications and variations may be made without departing from the base of inventive concepts. For example, each base tile 100 is depicted as being in the configuration of a square. However other shapes, particularly rectangular shapes are possible. Also while the base tiles 100 are depicted of a size to

accommodate nine photovoltaic tiles 10, it may be formed of different sizes to accommodate more or less photovoltaic tiles 10. Instead of forming the substrate 102 as a bottom shell 110 and a top shell 120, the
5 substrate 102 may be formed as a single plastics molding with the electrical connection system 200 molded into the substrate. Also, the tongues 136 in grooves 138 may be replaced by the other couplings that provide a waterproof seal such as the provision of overlapping loops provided
10 about the sides of the base tiles 100.

All such modifications and variations together with the others that will be obvious to persons of ordinary skill in the art are deemed to be within the scope of the
15 present invention the nature of which is to be determined from the above description and the appended claims.

The claims defining the invention are as follows:

1. A base tile assembly comprising:
a substrate having a first surface and a bottom
5 surface wherein a cavity is formed between the first
surface and the bottom surface, the first surface formed
with a plurality of holes; and,
an electrical connection system supported by the
substrate, the electrical connection system comprising a
10 plurality conducting posts, each post having one end
disposed in the cavity and a free end that extends toward
the first surface of the substrate and is accessible
through a respective hole in the first surface, and a
plurality of electrical conductors disposed in the cavity
15 that electrically connect the posts together.
2. The base tile according to claim 1 wherein the
substrate is made from a moldable material.
- 20 3. The base tile according to claim 2 wherein the
electrical conductors are molded in the substrate.
4. The base tile according to claim 1 wherein the
substrate comprises a bottom shell and wherein the bottom
25 surface is a part of the bottom shell.
5. The base tile according to claim 4 wherein the bottom
shell comprises a peripheral wall extending about the
bottom surface, wherein the cavity is defined between the
30 bottom surface, the peripheral wall and the first surface.
6. The base tile according to claims 4 or 5 wherein the
cavity is filled with an insulating material.
- 35 7. The base tile according to any one of claims 4-6
further comprising a top shell which forms the first
surface.

8. The base tile according to claim 7 wherein the top shell is provided with a plurality of marker, each marker positioned at a location whereby a mechanical fastener
5 passing through a marker in a plane perpendicular to a plane containing the substrate is spaced from the conducting rails.

9. The base tile according to claim 8 wherein the
10 substrate comprises solid regions beneath the markers.

10. The base tile according to any one of claims 1-9 further comprising a tile sealing system for providing a water-proof seal between adjacent abutting base tiles.

15 11. The base tile according to claim 10 wherein the sealing system provides mechanical coupling between adjacent abutting tiles.

20 12. The base tile according to claims 10 or 11 wherein the tile sealing system comprises a laterally extending tongue running along one side of the base tile and a longitudinal groove running along another side of the base tile wherein the tongues and grooves are configured so as
25 to engage with a groove and a tongue respectively of an adjacent base tile to form a waterproof seal therebetween.

13. The base tile according to any one of claims 1-12 wherein each electrical conductor comprises a conducting
30 rail to which a plurality of the posts is connected, the rails extending from side to side of the substrate and provided with a first electrical connector at one and a complementary second electrical connector at a second end whereby the first electrical connector of a rail in a
35 first base tile can electrically connect with a second electrical connector of a rail of a second adjacent base

tile to provide electrical continuity between corresponding respective rails of the adjacent base tiles.

14. The base tile according to claim 13 wherein one or
5 both of the first and second electrical connectors is provided with a degree of resilience so as to apply a mechanical bias force between first and second electrical connectors when coupled together, the mechanical bias acting to maintain coupling between the first and second
10 electrical connectors.

15. The base tile according to claim 14 wherein the first electrical connector is in the form of a socket and the second electrical connector is in the form of a plug
15 provided with one or more radially resilient contacts.

16. The base tile according to any one of claims 12-15 wherein the first and second electrical connectors are configured to maintain electrical connection over a
20 predetermined range of separation between adjacent base tiles.

17. The base tile according to any one of claims 1-16 wherein the plurality of conducting rails are arranged in
25 pairs to provide nominal positive and negative rails for conduction of electricity.

18. The base tile according to claim 17 wherein the conducting rails in each pair are arranged so that their
30 respective posts are alternately disposed in a line running from side to side of the base tile.

19. The base tile according to claim 18 wherein the conducting rails in each pair are configured so that their
35 respective posts are in alignment.

20. The base tile according to any one of claims 1-12

wherein the electrical conductor comprises wires.

21. The base tile according to claim 20 wherein the wires are configured to enable custom connection to the posts to provide selectable electrical connection configurations.

22. The base tile according to claim 21 wherein the wires are connected to the posts to provide a series connection between electrical devices connected to the posts.

23. The base tile according to any one of claims 20 -22 wherein the substrate is formed with a plurality of sockets for seating respective posts.

24. The base tile according to claim 23 wherein the sockets are configured to provide an interference fit to the post.

25. The base tile according to claim 23 or 24 wherein one or both of the sockets and the posts is further configured to clamp an end of a wire there between to provide electrical connection between the wire and the post.

26. The base tile according to any one of claims 1-25 wherein the free end of each post is provided with a fitting to enable mechanical and electrical connection to an electrical component.

27. The base tile according to claim 26 wherein the fitting comprises a plurality of resilient, or resiliently supported, radially extending projections, such as fins or barbs, deposited about the post.

28. The base tile according to claim 26 wherein the fitting comprises a radially extending spring and one or

more electrically conducting projections spaced from the spring wherein, the free end of the post can be passed through a hole in the electrical device with the spring bearing on one side of the device to bias an opposite side
5 of the device into contact with the projections.

29. The base tile according to claim 26 wherein the fitting comprises a combination of a screw thread formed on the free end of the post and a nut adapted to be
10 screwed onto the screw thread.

30. The base tile according to claim 29 wherein the nut is housed in a cap.

15 31. The base tile according to claim 26 wherein the fitting comprises the combination of a threaded axial bore formed in each post at an end adjacent the first surface, and a screw or bolt that has a threaded shank that can pass through holes in the first surface to screw into the
20 bore.