

INTERMODAL CONTAINER LIMITING POLLUTION OF THE
ENVIRONMENT

Technical field of the invention

5 The subject matter of the present invention is
an intermodal container for storing and transporting
solid products packaged or in dry bulk.

10 The intermodal container is a box (preferably a
parallelepiped), generally made from steel, provided
with an internal wooden floor, standardised, used for
storing and transporting goods and reusable for example
as a habitat (see figures 1 to 5).

 The system for the intermodal transport of
containerised goods is worldwide and allows safe and
effective circulation of goods.

15 The term "intermodal" indicates that the
container can be moved from one transport method to
another (sea, river, rail, road) without rupture of
load, that is to say without unloading and reloading
the content of the container.

20 The containers each have a unique identification
mark governed by ISO 6346; their length varies in
general from 8 feet (2.438 m) to 56 feet (17.07 m) and
their height from 8 feet (2.438 m) to 9 feet 6 inches
(2.9 m).

The capacity of the containers is often expressed in units equivalent to twenty feet (capacity equal to a standard length of 6.10 m x width of 2.44 m).

5 They will be referred to hereinafter as "ISO containers" since they must conform to the ISO requirements in force at the time of manufacture thereof; for example with regard to transport in order to allow transport by lorry, train, boat and/or barge.
10 Reference can also be made to ISO 668:1995 (which defines containers of 10, 20, 30 and 40 feet).

 This is because the container was invented in 1956 by Malcolm McLean and has almost never been modified.

15 The 20 foot container, the most widely used, is entirely hermetic and watertight by virtue of the seals. It is provided with rigid walls with at least one door. It is generally used for transporting solid goods, grains or powders that do not need a regulated
20 temperature. Chemical products, electronic machines, craft products, drugs, everyday products, instrument parts and fabrics may also be transported therein. Many current products manufactured with high added value travel in containers.

25 A container for solid goods made from stainless steel has the following advantages:

- high strength,
- good resistance to rust and corrosion,
- but requires high investment, and this is why it is not usual.

5 The container for solid goods may also be made from aluminium, in accordance with two types:

- one is the type with steel frame and aluminium plates
- the other type completely in aluminium with only
10 the ends of the frame in steel.

 In this case it is lightweight, and this is often the case with containers used in air transport. It has superior resistance to rust and beautiful appearance as well as good elasticity. On the other
15 hand, it is expensive to construct and lacks strength.

 Finally, the most common are made from Corten steel, a material resistant to corrosion and easy to repair.

 A traditional container may give rise to various
20 nuisances and constraints:

- Marine pollution

 When a boat transporting containers is wrecked, the contents thereof, the protective coatings/paints thereof, may spill into the sea,
25 when they may be toxic for marine fauna and flora,

their simple presence in the sea when they flat involves danger to navigation and when they sink and become unrecoverable cause damage for an undetermined period to marine fauna and flora.

5 - Terrestrial pollution

Because of poor distribution of the load and/or excessive weight of containers, a lorry trailer may tip over on the motorway, a wagon on a railway, a pile of containers falling from a river
10 barge or from a ship, in a river, causing not only accidents but also terrestrial, river and ultimately marine pollution.

- Danger to health for workers and consumers

15 The gases used for fumigation, that is to say for destroying harmful living organisms contained in the wooden floor of containers and/or the products being transported, are particularly toxic to humans by inhalation (hydrocyanic acid, methyl
20 bromide, phosphorus hydride, etc) or carcinogenic (bromomethane, benzene or 1,2-dichlorethane).

However, fumigation appears to be essential in order to prevent the propagation of harmful elements by transport.

25 However, these fumigation gases are sometimes contained without any indication of their presence in the container so that very many employees are

exposed to these toxic gases without any protection, without any prior information and without realising it.

5 Furthermore, these gases may mix with those released by the products being transported and form explosive mixtures exploding on opening of the container.

10 - The constraint relating to the maintenance of these containers, which may represent sometimes 1/3 of the cost of the container (change of floor, paint, etc, welding) in order to be in a position to guarantee a good seal despite the vulnerability of the rubber seals vis-à-vis sea spray) to say nothing of the financial impact due to the
15 immobilisation thereof. The service life of a container, even correctly maintained, does not however exceed 10-15 years.

Prior art and drawbacks thereof

20 To solve the problem of marine pollution, the French patent FR 2 971 777 proposes a container that can be transformed into a self-contained floating structure that facilitates recovery thereof at sea, accelerates it and thus prevents its content or cladding from polluting. This container may be produced
25 from polymer or composite material, a lightweight material enabling it to float better. This container is formed by a stack of n boxes, at least one of which is

central, the boxes being connected together in order to form, when deployed with respect to one another, a rigid floating structure having a longitudinal dimension and/or a transverse dimension greater than
5 that of the container in its non-deployed position.

However, this container solution consisting of the association of n boxes involves compartmentalisation of its internal space, which does not suit the transport of certain products and does not
10 solve the problems of hazard to health, and danger during the aforementioned land transport.

To solve the problem of the distribution of the load within the container, thus preventing dangers related to the land transport of containers, the
15 document FR 3 005 938 proposes a container the length of which can be modified between a maximum length used for a maximum load (for example during an outward delivery voyage) and a minimum length used for a minimum load (for example during the return voyage when
20 the container has been emptied of the initial goods, which have been replaced by other less bulky ones). This container may also be produced from plastics material, which facilitates maintenance thereof.

Though this solution appears relatively
25 satisfactory in terms of reduction of hazards related to the transport itself, it is however tacit on the problems related to the health of workers and consumers.

In addition, the document EP 1 179 978 proposes a container for marine transport, the internal space of which is divided into a fumigation chamber, in which the products to be transported and fumigated are disposed, and a chamber for controlling the fumigation. Once the fumigation has been carried out, in order to reduce the toxicity of the internal space of the container, the gases are purified by an active carbon absorption bed before being discharged to the external atmosphere by a fan. However, the solution of discharging these gases in to the atmosphere even purified is not satisfactory from an environmental point of view (risk of saturation of the filter, of mediocre purification and of pollution).

Disclosure of the invention

Embodiments of the invention aim to overcome these drawbacks by proposing a container solution allowing all the following:

- easy recovery at sea, secure including in the case of falling into the sea
- participation in reduction of fixed costs related to transport (energy), all transport modes taken together, without reduction in commercial speed
- protection of handling and inspection personnel (and end user).
- without any modification to the container in terms of dimensions and handling and transport

- functionalities, in order to comply with current standards.

An aspect of the present invention relates to a stackable container used for the transport of products,
5 comprising:

- a part forming a crate defining a base and four side walls and a top wall, secured to one another sealingly, said walls being produced mainly from plastics material,
- 10 - a door for sealed closure of the crate, forming a sealed box with the crate when closed thereon,
- a system for aspiration and compression of the gases contained in the closed box,
- 15 - at least one gastight casing for storing the aspirated and compressed gases, secured to the box and forming a bracing frame during transport and a flotation buoy when the container is immersed in water.

Embodiments of the invention thus defined may
20 make it possible, by virtue of the above main elements, to have a structure that is relatively lightweight and easy to maintain compared with steel ones, while guaranteeing health safety because of the aspiration of the gases in the internal space of the box, safer
25 transport because of the chocking of the products and facilitated recovery at sea because of the relative lightness of the container and the presence of flotation buoys.

Embodiments of the invention moreover have one
30 or other or all of the following additional features:

- the system for aspiration and compression of the gases contained in the closed box and/or the sealed casing for storage of the aspirated and compressed gases is disposed inside the box
- 5 - the sealed storage casing is fixed in a region of the internal space of the box where this pouch, once inflated, is able to serve as a means for chocking the products being transported
- the sealed storage casing is removably fixed
10 inside the box
- the system for aspiration and compression of the gases comprises an analyser for the gases aspirated by the system for aspiration and compression of the gases
- 15 - the analyser comprises a unit for comparing the results of analysis of the aspirated gases with a database listing the analysis results obtained under similar conditions in the presence of known reference elements such as intoxicants, and/or a
20 human presence
- the bottom wall of the box comprises an integrated weight sensor
- the crate of the container is obtained by moulding
- the crate is formed:
25 - in a single piece by moulding a material in a hollow parallelepipedal shape, or
- formed by the assembly of a plurality of walls/panels obtained by moulding a material in a flat shape defining, between the side

- walls and the base, sealed articulations allowing erection, erection in parallelepipedal form and then sealed fixing of the adjacent walls not connected by a sealed articulation
- 5 - the box comprises a solar panel at least on its top wall
 - the container comprises corner parts allowing stacking of the container, and/or a weight sensor
 - 10 such as a strain gauge, and/or a system for connecting a solar panel, these parts or gauges or connection system being co-moulded or overmoulded with the crate
 - the door is obtained by moulding and the frames providing hinging thereof are co-moulded or
 - 15 overmoulded with the door
 - the container comprises an external hatch for access to the internal space of the box able, in an open position, to allow entry into the internal
 - 20 space of a movable element for detecting the presence of an intoxicant and/or human presence, such as a robot or a small animal
 - the walls of the box are formed from plastics materials or plastic/metallic composite materials
 - 25 or an ecomaterial based on plastics material
 - the plastics material is formed by a polymer of the type consisting of expanded polystyrene or foam, polyurethane, polystyrene, epoxy resin, low- or high-density polyethylene, polyethylene with a

very high molar mass UHMPE, polyphenylene sulphide, PEEK or biopolymer

- 5 - the material constituting the walls of the box is reinforced by glass fibres, carbon fibres, graphite fibres, a woven glass fabric or an epoxy resin fabric, or by bromine, or anti-UV treated
- the base of the crate is formed from wood, or composite wood including a plastic resin associated with wood fibres
- 10 - the sealed box comprises a metal framework (52) formed by beams and cross members (53, 54, 55), to which panels are fixed, forming the walls of the sealed box
- 15 - the box comprises frames (51) for hinging the door made from metal, ceramic, or rigid plastics material
- 20 - the box comprises corner parts enabling said container to be anchored and/or to be stacked on other containers made from metal, ceramic or rigid plastics material
- 25 - the gastight casing (13) comprises a main part (81) delimiting an internal space for storing products and a secondary part (82) provided with compartmentalisation inserts (83) secured to the main part, and defining together compartments for storing fragile products
- the inserts consist of gastight casings for storing aspirated and compressed gases

- the inserts comprise, on their internal faces delimiting a compartment, protection for fragile products, of the neoprene type (84).

Presentation of the figures

- 5 Other data, features and advantages of the present invention will emerge from a reading of the following non-limited description, with reference to the accompanying figures, which show a non-limitative example embodiment of the invention and among which:
- 10 - the aforementioned figures 1 to 5 show a container according to the prior art
- figure 6 shows, by a schematic front view on the open side, the container according to the invention without gastight casing,
- 15 - figure 7 illustrates, by a view similar to figure 6, the same container with gastight casings inflated by the gas aspirated in the internal space of the container,
- figure 8 shows a schematic perspective view of the container according to the invention, with cutaway of the roof revealing the aspiration system,
- 20 - figure 9 is an enlargement of figure 10 centred on the aspiration system,
- figures 10 and 11 show, by schematic perspective views, respectively two variants of metal frames
- 25 or frameworks that can equip the box of the container according to the invention to which the

walls made from plastics material of the container are fixed,

- 5 - figure 12 shows, by a perspective view, the various metal, ceramic or plastic elements of a frame for hinging the closure door of the box of the container according to the invention,
- 10 - figures 13 to 15 show respectively, by perspective views, a side view and a plan view, a wall of the box of the container according to the invention according to a first variant embodiment,
- 15 - figures 16 and 17 illustrate, by perspective views, a wall of the box of the container according to the invention according to a second variant embodiment with internal alveoli,
- 20 - figure 18 shows a variant embodiment of the gastight envelope for storing the aspirated gases according to which the internal space of the container is compartmentalised in order to individually protect the transported products when the latter are fragile.

In accordance with figure 10, the invention relates to an ISO container as defined above, comprising a substantially parallelepipedal main crate 1 enclosed by a door 2, the crate defining a bottom wall 3 for supporting the products to be transported 4, 25 two side walls 6, 7 including ventilations (circular insert in figure 3), a top wall 5 and a wall 8 opposite to an opening closed by the door 2. When closed by the door 2, the crate 1 forms a container box 12.

The container further comprises corner parts 9 (in particular visible in figure 4) enabling said container to be anchored and/or to be stacked on other containers (and vice versa) in a conventional manner and in accordance with the standards relating to existing containers and in force at the time of their manufacture (for example ISO 668:1995; and in particular appendix A thereof). It thus comprises at least four corner parts 9 on its top face, and/or on its bottom face.

In order to guarantee for a container of this type a relatively lightweight structure, of easy maintenance compared with steel ones, health safety vis-à-vis fumigation gases, safer transport and facilitated recovery at sea, while guaranteeing the required strength, the container according to the invention comprises a crate the walls of which are secured to one another sealingly, and mainly produced from plastics material, and further comprises, as can be seen in figures 6 to 11:

- a system for aspiration and compression of the gases 11 contained in the closed box, including
- means for conveying the aspirated and compressed gases to
- gastight casings for storing the aspirated and compressed gases 13, secured to the box and forming bags for wedging products during transport

and flotation buoys when the container is immersed in water.

As shown, these casings 13 have, in the deflated state (not shown) the form of a deflated bag, and in the deployed state shown in figure 7 that of cushions extending along at least one internal wall of the box (the side walls, top and bottom (under a false floor) in the example illustrated) of the container. These casings are in fact fixed in a zone enabling it best to wedge the products transported without excessively impinging on the internal volume of the box. For example, on the bottom wall 3 of the container, zones will be defined where the products are to be disposed and zones necessarily left free since they will accept the bags once inflated.

The casing consists of an inflatable technical fabric with impervious stitching that can be removed from the container. Recesses 20, for example in a T shape in cross section, are provided on the internal walls of the container intended to be provided with casings and the casings comprise lugs 30 fixedly engaging in these recesses 20.

In the example shown, the gas aspiration and compression system 11 and/or the gastight gas storage casing are both disposed inside the box. This system may be a venturi 11 or be replaced by another device such as a suitable refrigeration system or a food vacuum machine with reinjection of gas.

Preferably, an analyser for the aspirated gases comprising a sensor 91 for capturing these gases (shown in figure 7) may be provided initially inside the casing and/or the gas aspiration pipe, with a connection accessible from the outside of the container (for example from a hatch 50) to which an operator could connect an analysis terminal (90) for analysing the gases and compliance with thresholds prior to the opening of the container.

A variant embodiment consists of providing an orifice for the sealed introduction of an attached sensor, inside the casing and/or the gas aspiration pipe enabling an operator provided with this sensor and the associated analysis terminal to analyse the gases and compliance with thresholds prior to the opening of the container.

Various gas analysis techniques are particularly suited:

- thermodesorption
- gas chromatograph analysis, optionally coupled with mass spectrometry GC-MS.

The gastight storage casing is ideally removably fixed inside the box in order to be able to be extracted from the box with a view to cleaning thereof.

The gas aspiration and compression system may be activated after fumigation and/or just after closure of

the door with a view to transport of the container in order to ensure that these fumigation gases and any other gas released by the products are trapped in the bags or cushions 13.

- 5 Ideally, the aspirated gases can be analysed by an analyser and the analysis results can be accessible from or transmitted outside the container.

10 An enclosable orifice can be provided on each gastight casing in order to empty the content thereof, this orifice being able to serve as a connection to a pipe for recovering these gases with a view to discharge thereof to the outside if these gases are inoffensive, or storage/recovery/treatment thereof if they are contaminated.

- 15 This analyser may also comprise a unit for comparing the results of analysis of the aspirated gases with a database listing the analysis results obtained under similar conditions (identical internal volume, presence of the same number of bags) in the presence of reference elements such as intoxicants, 20 and/or a human presence, and sending an alert message when the comparison tends to prove the presence of intoxicants or persons or animals inside the container.

25 Advantageous technical elements such as solar panels 14 shown schematically may equip the container. Thus, outside the container (figure 10) there may be photovoltaic cells 31 gripped by a phosphorescent frame

32. They are connected to elements providing the supply to the measuring apparatus (sensors, gauge, door switch and alarm): a system provided with an inverter 33 (figure 11) and a battery 34 (figure 1) enclosed in a chest 35 disposed inside the container, for example close to the sealing on the opening side.

Advantageously, the solar panels may be integrated in the thickness of the top wall of the container, and/or its side walls.

10 The type of solar panel particularly suited is the lithium-battery solar panel.

Ideally, these solar panels may be connected via suitable cables and connections to a connection system, for example accessible through the hatch 50, in order to supply any type of equipment with electrical energy, in particular the vehicle or boat that transports it.

Other advantageous technical elements may comprises weight sensors or strain gauges 92, distributed for example inside the floor (figure 5), with a connection accessible from the outside of the container (for example from a hatch 50) to which an operator could connect an analysis terminal (90) in order to obtain a total weight of products transported in order to check conformity of the weight indicated before transport, in particular by sea. If the floor consists of a plurality of assembled plates each provided with a sensor, it is possible to obtain a

distribution of the weight of products transported, in order to optimise distribution thereof on the floor, in particular for land transfer by road.

One variant embodiment consists of providing an
5 orifice for the sealed introduction of an attached sensor, inside the casing and/or the gas aspiration pipe enabling an operator provided with such sensor and the associated analysis terminal to analyse the gas and compliance with thresholds prior to the opening of the
10 container.

Since the crate 1 and the door 2 are formed from mechanically strong plastics (ideally PET and having a thickness making it possible to achieve the required technical performances), the crate can advantageously
15 be obtained by moulding:

- directly in one piece in its parallelepipedal form (without the door), or
- by moulding in a flat form defining, between the side walls and the base, sealed articulations
20 (less thickness of plastics material for example) allowing erection, and then erection in the parallelepipedal form and then sealed fixing of the adjacent walls not connected by a sealed articulation. By this embodiment, the door can be
25 formed in one piece with the crate.

In the case of this moulding, the corner parts 9 allowing stacking of the container, and/or a weight

sensor such as a strain gauge, and/or the system for connecting a solar panel, may be co-moulded or overmoulded with the crate.

5 Likewise, the frames for opening and closing of the door (frames ideally made from ceramic) will be co-moulded or overmoulded with the door.

10 In order to allow entry into the internal space of the movable element for detecting the presence of an intoxicant and/or a human presence, such a robot or a small animal, or inspection devices, the container may further comprise an external hatch 50 (figure 10) for access to the internal space of the box able, in an open position, to allow the movable element to pass and, in a closed position, to provide impermeability of
15 the internal space. This hatch, around 50 centimetres, is accessible through the side wall of the container. It opens via a switch key that, when introduced into the switch, triggers an alarm (for example audible) to prevent attempts at theft. Only the inspection
20 personnel being authorised to use it.

General structure of the box

1) The box of the container according to the invention may consist mainly of plastics material in that it may be formed by assembling walls made from
25 plastics material or plastic reinforced with fibres or other elements, self-supporting and rigid, and to a lesser extent parts other than plastics, for example

metal (or ceramic) such as the corner parts 9 or the frame elements as shown in figure 12.

In this case, it is possible for the crate (side walls apart from the closure door and wall opposite to the door and optionally with a base 3) to be:

- formed in a single piece by moulding a thermoplastic material in a hollow parallelepipedal form, or
- formed by assembling a plurality of walls obtained by moulding a thermoplastic material in a flat form defining, between the side walls and the base, sealed articulations allowing erection, and then erection in the parallelepipedal form, with a sealed fixing of the adjacent walls not connected by a sealed articulation.

2) According to the variant embodiment illustrated in figures 10 and 11, the crate is on the other hand formed from a composite material including a metal frame or framework 52 composed of beams 54 and uprights 55 forming frames delimiting a parallelepiped and cross members 53 connecting the two longest beams at the base 3 and top wall 5, figure 11 showing a variant in which the framework further comprises central uprights 56 and support girders 57 forming an angle between a beam and an upright.

Side walls, a top wall and a wall forming the door, produced from plastics material or a composite

material based on plastics material, will supplement this frame in order to form the box.

A floor 57 will be supported by the bottom cross members or can be formed from wood, or composite wood material including a plastic resin associated with wood fibres.

Neoprene can be used for the joints between the various elements.

Types of plastics material possible

Whether or not the crate and the door closing it are provided with a framework, reinforcements and/or metal frames, the walls or panel forming it will be formed mainly from plastics material (more than 70%, preferably 80% by weight, even more preferably 90% by weight) and composed of:

- plastics material or an eco-material based on plastics material,
- the plastics material may be formed by a polymer of the expanded polystyrene type or foam, polyurethane, polystyrene, epoxy resin, low- or high-density polyethylene, polyethylene with a very high molar mass UHMPE, polyphenylene sulphide, PEEK or a biopolymer type,
- the material forming the walls of the box may be reinforced by glass fibres, carbon fibres,

graphite fibres, by a woven glass fabric, an epoxy resin fabric, by bromine, or anti-UV treated.

In the examples shown in figures 13 to 15, the plastics material forming a wall of the container
5 comprises a sandwich structure 60.

In accordance with figure 13, this structure comprises an inner insulation layer, in particular thermal 61, for example of expanded polystyrene material EPS foam interposed between two sheets 62
10 providing the rigidity of the panel, for example of the PU or polyurethane XPS or PS (polystyrene) type.

The expanded plastic of the inner layer advantageously comprise two parts made from moulded expanded plastic, a bottom part comprising alveoli, and
15 a top part covering the bottom part and fitting therein.

The outer sheets may also consist of a panel made from anti-UV treated glass fibre FRP, with a thickness of 50 to 100 mm.

20 The total thickness of the panel used may be between 40 and 350 mm according to the degree of thermal insulation required and/or the packaging of the products being transported and/or the internal volume of the container required.

Two successive panels will be assembled side by side and fixed in pairs with the interposition of seals and/or expansion joints.

In accordance with figure 14A, the arrangement
5 of the rigid sheets 62 and of the insulating
intermediate layer 61 may advantageously allow lateral
fitting together of two adjacent panels 60 of this
type, the inner layer 61 projecting on one side
laterally vis-à-vis the lateral edges of the rigid
10 sheets and on the side leaving a space 63 for accepting
the protruding part of the inner layer 61 of an
adjacent panel. Two adjacent panels are then assembled
by the edges of the protruding part of the inner layer
on the rigid sheets of the adjacent panel, for example
15 by adhesive bonding or lamination.

On the other hand, in accordance with figure
14B, the inner layer 61 may be shorter than the rigid
sheets 62. Two adjacent panels are then assembled by
the edges in contact of the rigid sheet 62, for example
20 by adhesive bonding or lamination.

The proposal illustrated in figure 14C comprises
an inner layer 61 and rigid sheets 62 of the same
length, and the panel resulting therefrom is fixed by
its edge to an adjacent panel of the same type, for
25 example by adhesive bonding or lamination.

Two successive panels will be assembled side by side and fixed in pairs with the interposition of seals and/or expansion joints.

Figure 15 illustrates a possible fitting
5 together of juxtaposed panels in order to form a container.

This panel is generally prefabricated, and is 40-350 mm thick.

This material forms a thermal insulation
10 complying with ISO 2009:2008.

The advantage is easy mechanisation of assembly by ensuring that the parts assemble easily.

In the examples shown in figures 16 to 17, the plastics material constituting a wall of the container
15 comprises a panel of the FRP or fibre reinforced plastic type;

Figure 16(a): a sandwich honeycomb structure consisting of a sheet of plastic reinforced by glass fibres 71, a non-woven fabric 72, a sheet of
20 polypropylene 73, and a polypropylene honeycomb structure 74.

Figure 16(b): a sandwich honeycomb structure consisting successively of a sheet of polypropylene (PP) 73, a PP woven fabric 76 or a layer of glass

fibre, a polypropylene (PP) sheet 73 and a polypropylene honeycomb structure 74.

The anti-UV treated FRP or glass fibre reinforced plastic of the type:

5 *FRP-4, FR-4. This is an epoxy resin composite reinforced with glass fibre. Its properties may vary according to the directions of its structure (parallel or perpendicular to the fibres).

*FR-4 ESD. This material offers high mechanical
10 strength at ambient temperature.

*FRP-007

*FRP with gel layered or not.

In accordance with figure 17, this material can be shaped and folded so as to define two perpendicular
15 adjacent walls 77 and an intermediate portion at an angle 78 and is thus entirely suitable for forming the crate of the container according to the invention. Metal reinforcement 79 can be attached in order to hold the walls in their position perpendicular to each
20 other.

It is possible to use other types of plastics material:

- polyethylene PE of low density LDPE or high density HDPE.

Preferentially, high-density polyethylene will be used in particular, treated against the effects of an alkaline environment.

5 A woven glass fabric, an epoxy resin fabric and/or bromine may be added thereto.

It may also be extruded or stress relieved.

10 It is possible to opt for a polyethylene rotary moulded product since it is anti-rot and insensitive to corrosion. They are self-coloured and are not affected either by impacts or scratches.

They are resistant to solvents and hydrocarbons. These products may be made to order in order to comply with the military standard MIL-STD 810G (environmental resistance).

15 It is also possible to opt for an HDPE resulting from thermoforming since it is also resistant to oils, solvents and hydrocarbons, but also water repellent and resistant to chemical products, to abrasion and to wear. It also offers excellent resistance to impacts
20 and is lightweight. It has low moisture absorption, and high tensile strength. HDPE is also non-toxic and non-coloured.

The use of polyethylene with a very high molar mass UHMPE can also be recommended.

25 - Polyphenylene sulphide PPS

This offers very good properties of electrical insulation, good hardness and rigidity, very high resistance to high thermal deformation, to climatic effects and to chemical agents. Favoured for very particular civil uses, for example for the North West Passage.

- Polyetheretherketone PEEK

PEEK, to which in particular glass fibres are added in order to reduce the expansion ratio and to increase the bending modulus. Carbon and graphite fibres may be added to the PEEK in order to make therefrom a polytetrafluoroethylene PTFE. Favoured for very specific applications, for example requests from the army (armoured equipment)

- Ecomaterials or bioplastics:

For example the biodegradable ECOGEHR® plastic range

PLA-L, that is to say any biopolymer based on renewable raw materials, may be used.

Recyclable polypropylene obtained by injection, blow moulding and with a hollow structure is an advantageous ecological alternative.

It makes it possible to obtain objects with a reinforced frame via a honeycomb structure that provides a certain stability for the product and

enables it to contain heavy objects such as mechanical parts and tooling.

Structure of the gastight casing

5 The purpose of the inflatable casing is to wedge
the goods so that they do not move during transport.
Some products are liable to tear this casing if the
latter is not sufficiently robust. These cases of early
damage may occur during the inflation process itself or
during possible situations of compression of the goods.
10 However, if the goods are not properly chocked, they
may move and damage the whole of the structure.

 The inflation-chocking process is therefore
essential. It is provided by an electromechanical
system for aspiration of the ambient air in which the
15 enclosed goods are situated. The air decanted into the
casing must, by means of a greater or lesser
compression, block the goods until they are released at
the point of delivery or customs inspection.

 Among the most satisfactory fabrics, there is
20 PVC, preferably flame retarded, optionally anti-UV
treated and preferably coated, to which according to
circumstances an inner protective thickness for the
products may be added, for example made from neoprene
(rubber based on polychloroprene) in order to provide
25 better protection of the casing by absorption of
impacts.

Another advantageous fabric is a multilayer quilted fabric, assembled by stitching or technical welding, and impervious, with a view to ensuring excellent technical insulation and for resisting abrasion.

If the fabric is used in the form of fabric panels, these will be assembled by stitching or technical welding coupled with sealing and expansion joints.

Moreover, this material has qualities of the type: lightness, thermal insulation, elasticity and resistance to crushing and damage. It is therefore a flame-retarded so-called technical fabric but necessarily anti-UV treated because of its position inside the container. A polyurethane PU coating may optionally be envisaged. It must comply with specific standards in terms of texture, mesh opening, resistance to rupture, elasticity, weave, permeability to air, thickness, proportion of extractable materials and weight. Examples of standards current at the present time NF EN 1049 / NF G07-155, NF EN ISO 13934-1 / NF G07-001, NF G07-111, NF EN ISO 9237, ASTM D2257, ISO 3801 / NF G07-150 / NF EN ISO 5084 / NF G07-153.

In order to provide better circulation of air and to prevent in particular the formation of a pocket where a source of moisture might become established and also possible crushing of certain products during the aspiration process, it is possible to insert a flexible

deformable insert secured to the casing for fragile elements actually inside the inflatable structure.

Thus, in accordance with figure 18, according to a variant embodiment of the sealed casing for storing aspirated gases, this proposes the possibility of compartmentalising the internal space of the container, by means of secondary casings inflated with the aspirated and compressed gases in order to protect the transported products individually when the latter are fragile.

To this end, the gastight casing 13 comprises a main part 81 delimiting an internal space for storage of the products 80 and a second part 82 provided with compartmentalisation inserts 83 secured to the main part and in communication with the gas aspiration and compression system, either via the main part 81 or independently thereof.

The main part 81 may consist of rectangular sheets, the lateral edges of which are fixed sealingly to the internal face of each wall of the box (including the door) and the secondary part 82 may consist of one or more bags secured to one another. For example, these bags may define, seen from above, a plurality of galleries (3 in figure 18(a)) with a rectangular profile spaced apart from one another, and perpendicular to these, rectilinear bags disposed perpendicular to the long edges of the galleries, and provided with slots for the walls of the galleries to

pass. The height of the walls of the galleries and of the bags will be adapted to that of the products (figure 18(b)). The galleries and bags may be fixed to the fabric of the main part, and optionally in air-flow communication therewith or directly with the gas aspiration and compression system in order to be inflated (figure 18(d)) when the internal air of the container is aspirated (figure 18(c)).

Ideally, the inserts comprise, on their internal faces delimiting a compartment, protection for the fragile products, of the neoprene 84 type.

In some cases, on request, additional protection may be installed.

This decompression device must be designed so as to prevent entry of any foreign body, leakages of gas and any dangerous excess pressure.

The closures of the orifices intended for the entry and discharge of air contained in the casing must be designed and produced so as to remain closed and sealed under normal transport conditions. The closures must be provided with seals or other sealing elements, unless they are sealed through their very design.

Finally, under no circumstances must the loader fill the container with known flammable product without informing all persons that will have to handle said container of this.

According to an advantageous embodiment, the container may include geolocation elements such as GPS beacons supplied with power by virtue of the production of autonomous energy (plug and play system in particular).

The invention is not limited to intermodal containers of the ISO type as defined above, but concerns all types of container for the storage and/or transport of products to be chocked and where the gases contained in the internal space defined by the container must preferably be aspirated in order to prevent any health and/or explosion risk.

CLAIMS

1. A device forming a stackable container used for the transport of products, comprising:

- 5 - a part forming a crate defining a base and four side walls and a top wall, secured to one another sealingly, said walls being produced mainly from plastics material,
- a door for sealed closure of the crate, forming a sealed box with the crate when closed thereon,
- 10 - a system for aspiration and compression of the gases contained in the closed box,
- at least one gastight casing for storing the aspirated and compressed gases, secured to the box and forming a bracing bag during transport and a floatation buoy when the container is immersed in water.
- 15

2. A device according to claim 1, in which the system for aspiration and compression of the gases contained in the closed box and/or the sealed casing for storage of the aspirated and compressed gases is disposed inside the box.

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3. A device according to claim 2, in which the sealed casing is fixed in a region of the internal space of the box where this casing, once inflated, is able to serve as a means for chocking the products being transported.

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4. A device according to any of the preceding claims, in which the sealed storage casing is removably fixed inside the box.

5 5. A device according to any of the preceding claims, comprising an analyser for the gases aspirated by the system for aspiration and compression of the gases.

10 6. A device according to claim 5, comprising a unit for comparing the results of analysis of the aspirated gases with a database listing the analysis results obtained under similar conditions in the presence of known reference elements such as intoxicants, and/or a human presence.

15 7. A device according to any of the preceding claims, in which the bottom wall of the box comprises an integrated weight sensor.

8. A device according to any of the preceding claims, in which the crate of the container is obtained by moulding.

20 9. A device according to claim 8, in which the crate is:

- formed in a single piece by moulding a material in a hollow parallelepipedal shape, or
 - formed by the assembly of a plurality of walls
- 25 obtained by moulding a material in a flat shape defining, between the side walls and the base,

sealed articulations allowing erection, erection in parallelepipedal form and then sealed fixing of the adjacent walls not connected by a sealed articulation

5 10. A device according to claim 8 or claim 9, in which the box comprises a solar panel at least on its top wall.

10 11. A device according to any of the preceding claims, comprising corner parts allowing stacking of the container, and/or a weight sensor such as a strain gauge, and/or a system for connecting a solar panel, these parts or gauges or connection system being co-moulded or overmoulded with the crate.

15 12. A device according to any of the preceding claims, in which the door is obtained by moulding and frames providing hinging thereof are co-moulded or overmoulded with the door.

20 13. A device according to any of the preceding claims, comprising an external hatch for access to the internal space of the box.

 14. A device according to any of the preceding claims, in which the walls of the box are formed from plastics materials or plastic/metallic composite materials or an ecomaterial based on plastics material.

25 15. A device according to claim 14, characterised in that the plastics material is formed

by a polymer of the type consisting of expanded polystyrene or foam, polyurethane, polystyrene, epoxy resin, low- or high-density polyethylene, polyethylene with a very high molar mass UHMPE, polyphenylene sulphide, PEEK or biopolymer.

16. A device according to claim 14 or claim 15, characterised in that the material constituting the walls of the box is reinforced by glass fibres, carbon fibres, graphite fibres, a woven glass fabric or an epoxy resin fabric, or by bromine, or anti-UV treated.

17. A device according to any of the preceding claims, characterised in that the base of the crate is formed from wood, or composite wood including a plastic resin associated with wood fibres.

18. A device according to any of the preceding claims, characterised in that the sealed box comprises a metal framework formed by beams and cross members, to which panels are fixed, forming the walls of the sealed box.

19. A device according to any of the preceding claims, characterised in that the box comprises frames (51) for hinging the door made from metal, ceramic, or rigid plastics material.

20. A device according to any of the preceding claims, characterised in that the box comprises corner parts enabling said container to be anchored and/or to

be stacked on other containers made from metal, ceramic or rigid plastics material.

21. A device according to any of the preceding claims, characterised in that the gastight casing
5 comprises a main part delimiting an internal space for storing products and a secondary part provided with compartmentalisation inserts secured to the main part, and defining together compartments for storing fragile products.

10 22. A device according to claim 21, characterised in that the inserts consist of gastight casings for storing aspirated and compressed gases.

23. A device according to claim 21 or claim 22, characterised in that the inserts comprise, on their
15 internal faces delimiting a compartment, protection for fragile products, of the neoprene type.