

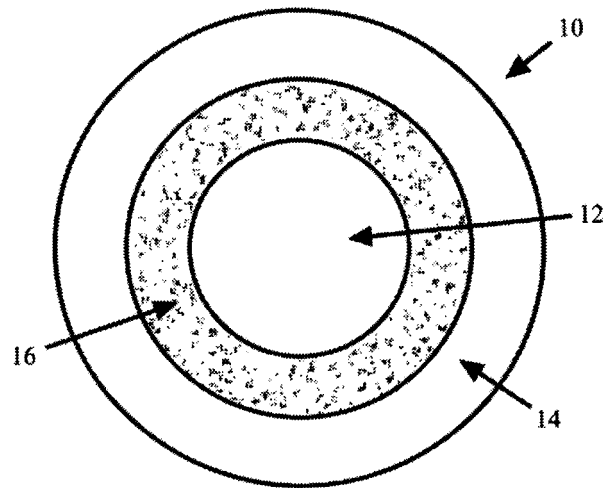


FIG. 1A

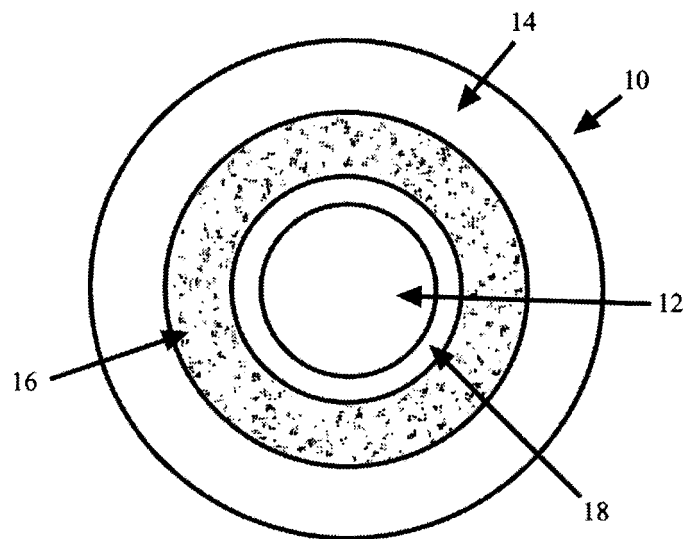


FIG. 1B

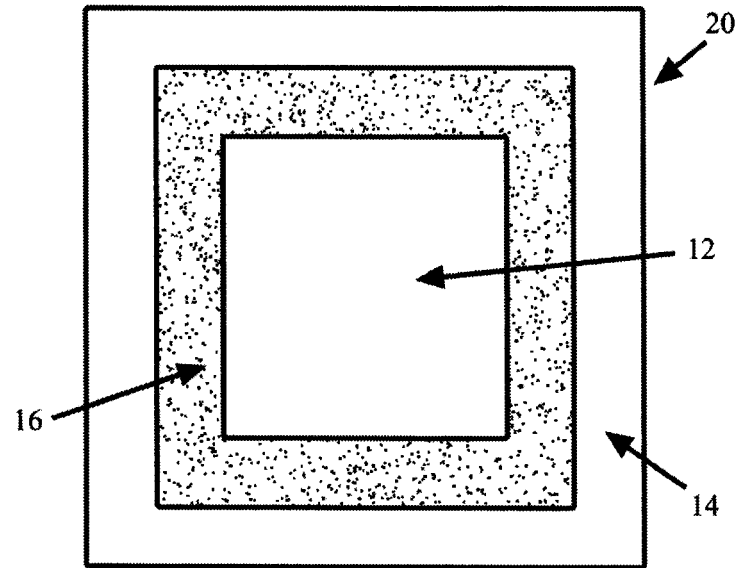


FIG. 2A

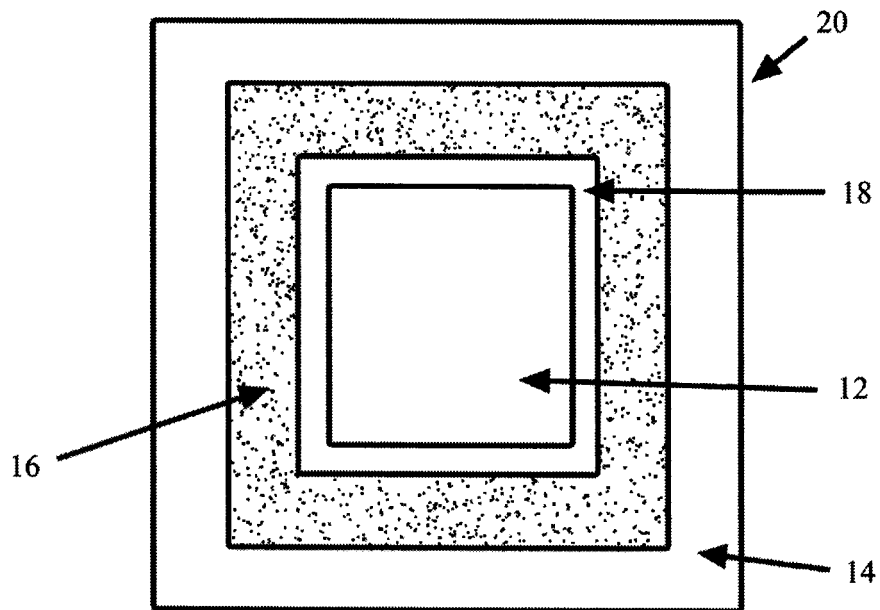


FIG. 2B

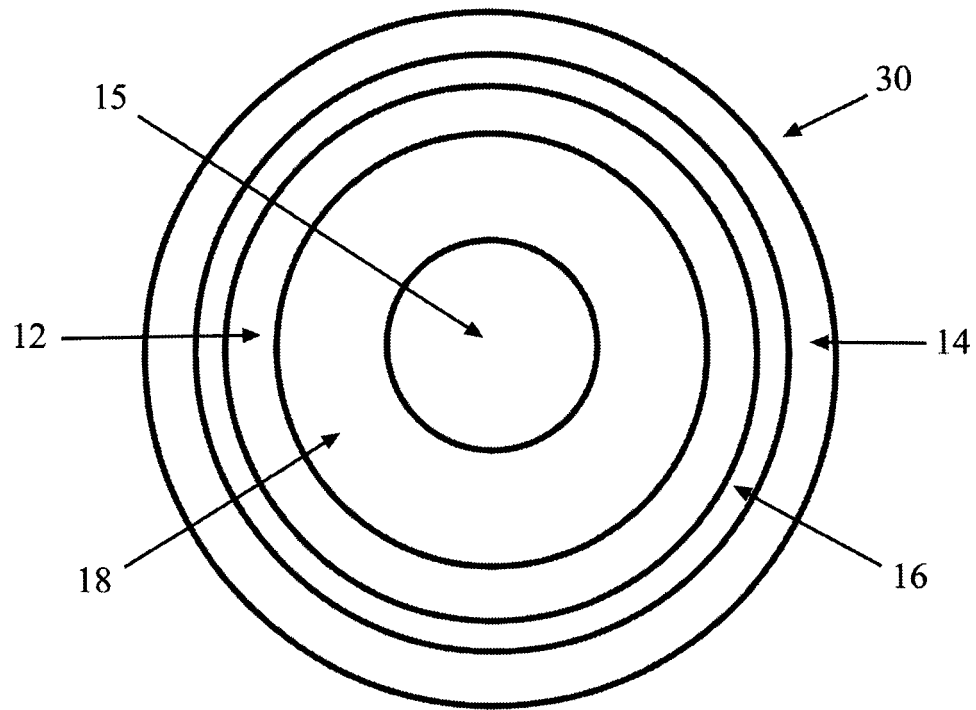
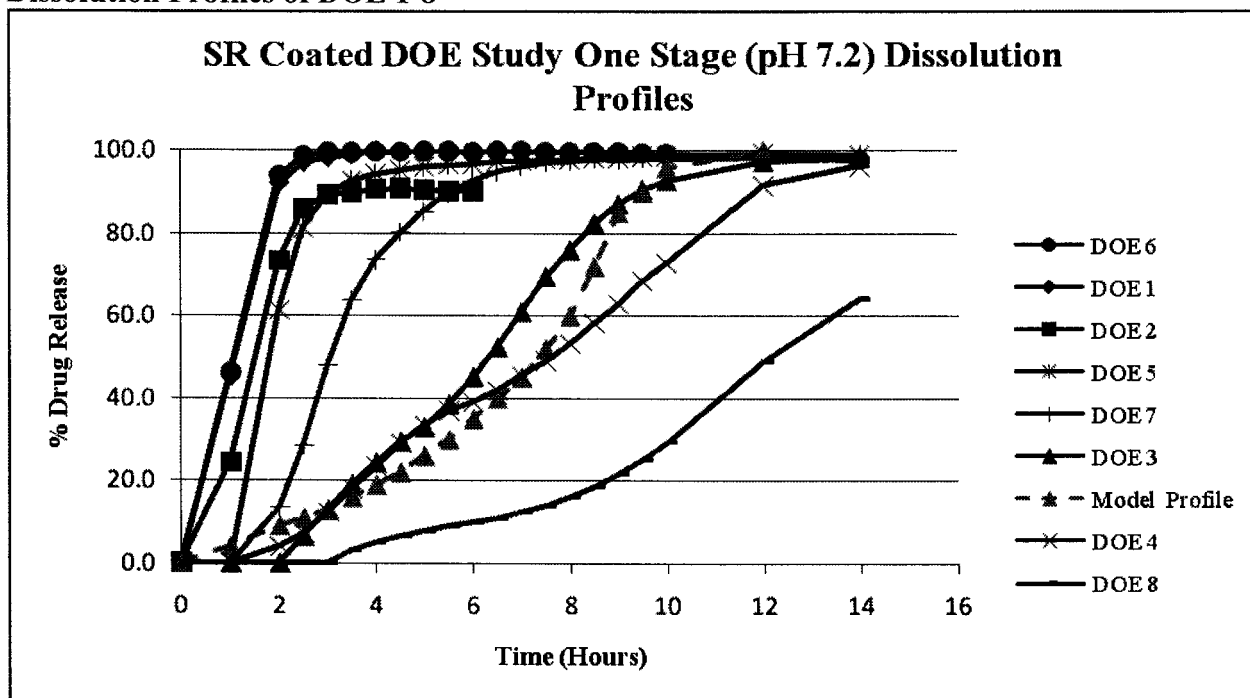
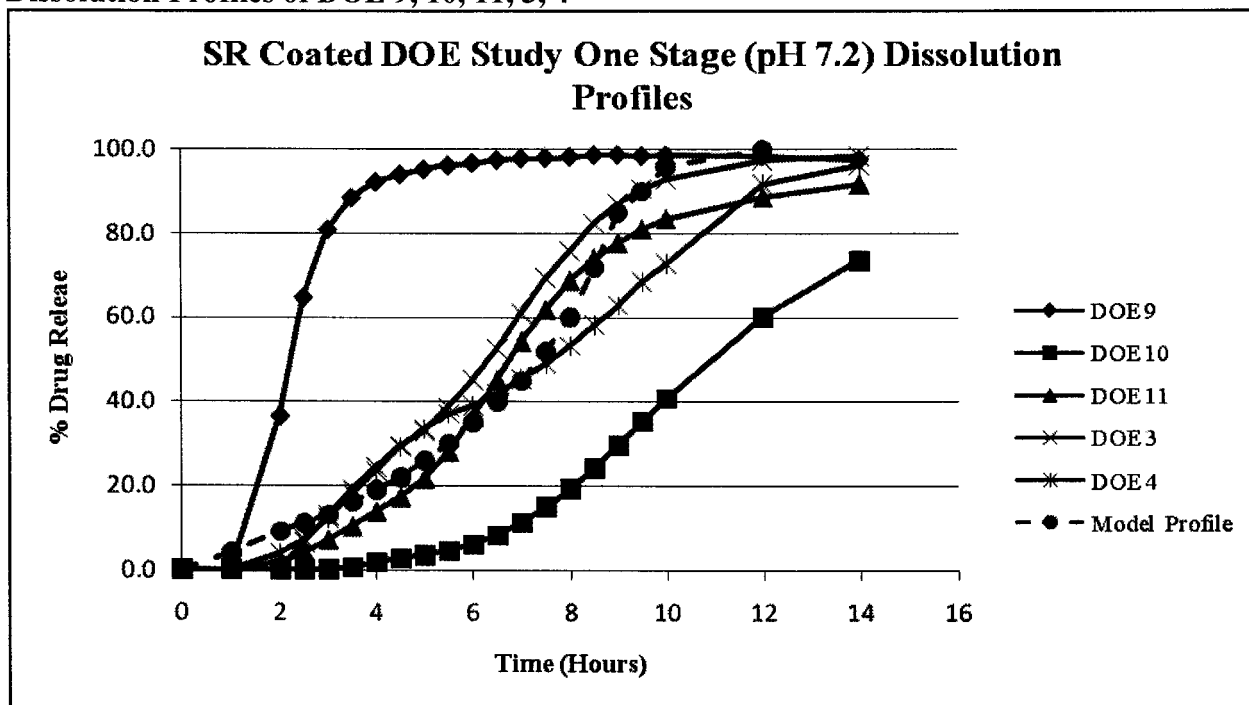


FIG. 3

Dissolution Profiles of DOE 1-8**FIG. 4**

Dissolution Profiles of DOE 9, 10, 11, 3, 4**FIG. 5**

Stability Dissolution Profile of DOE 4

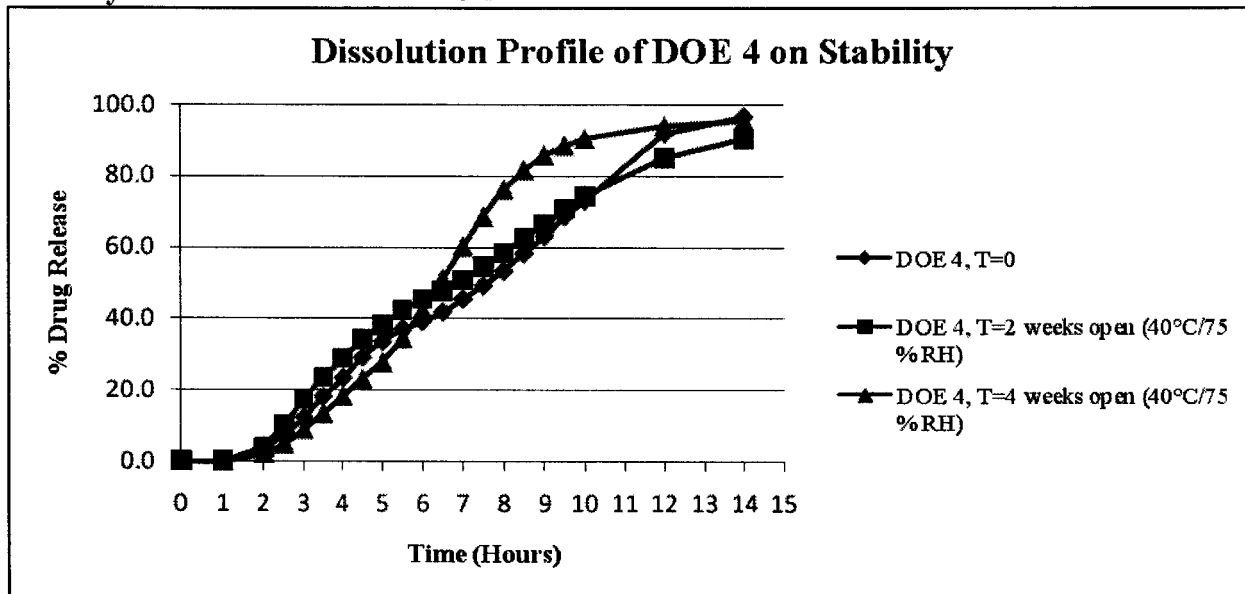
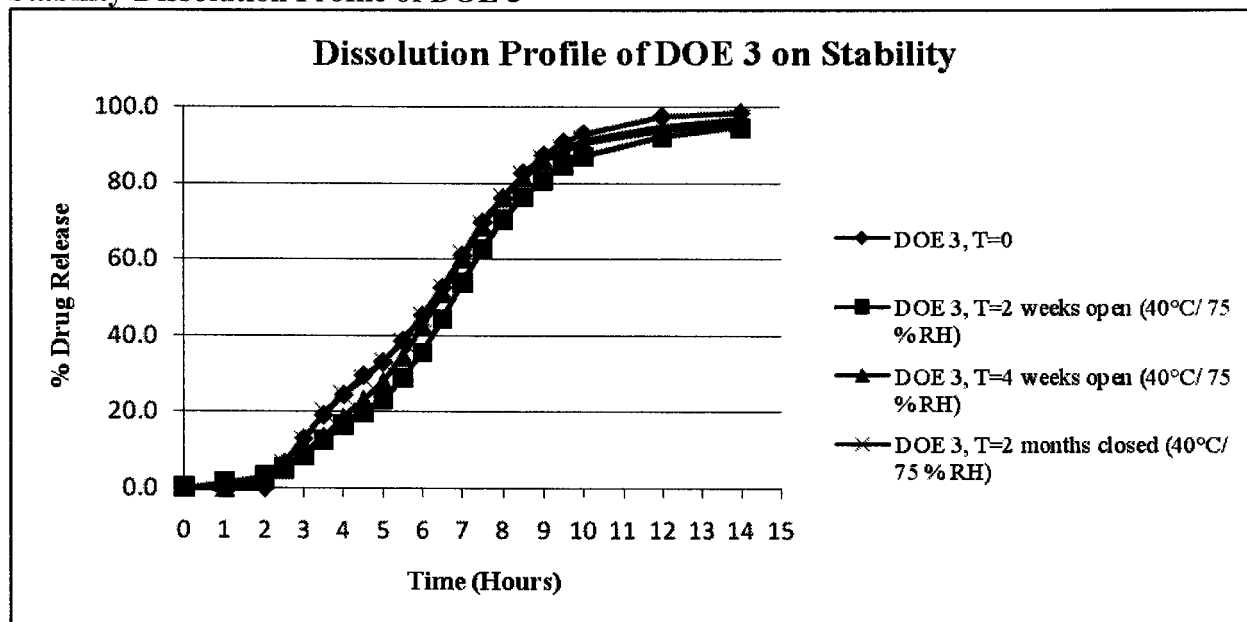
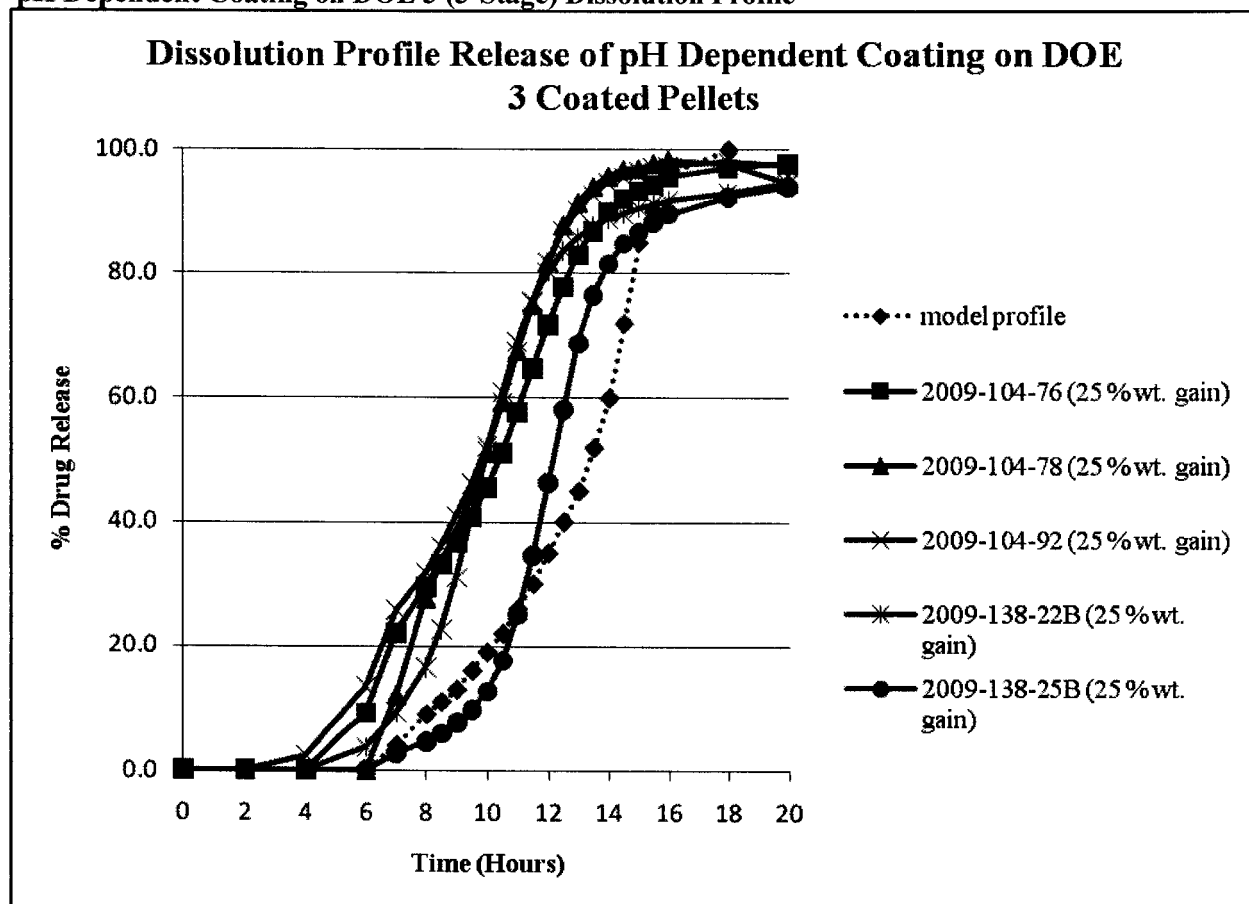
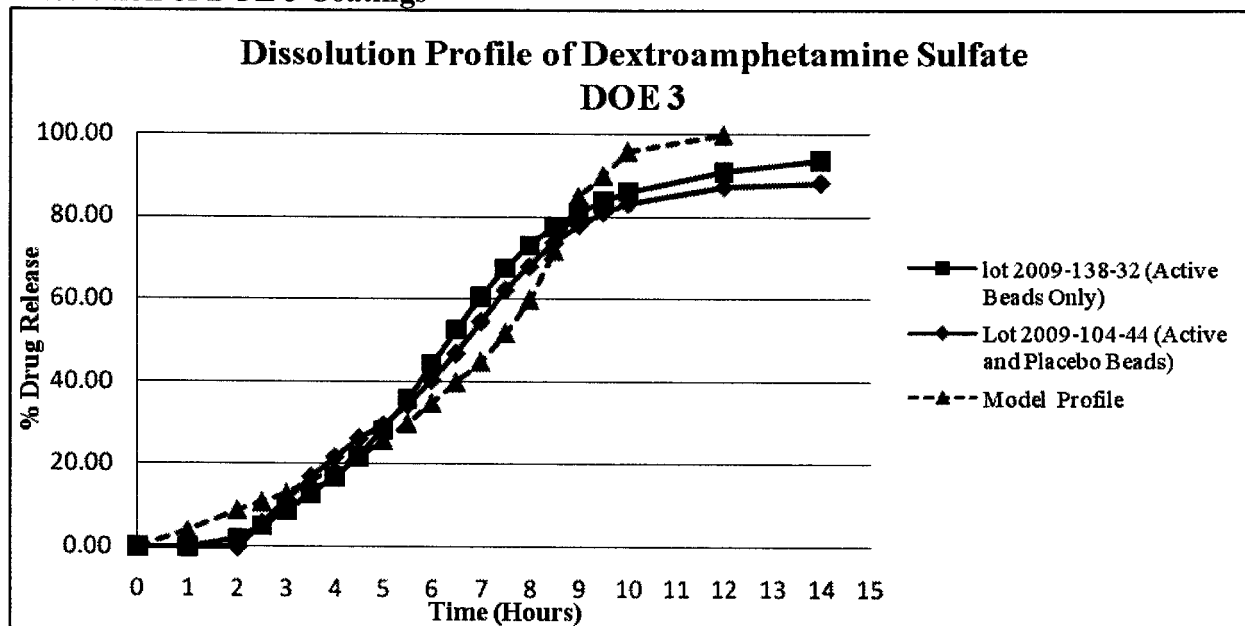
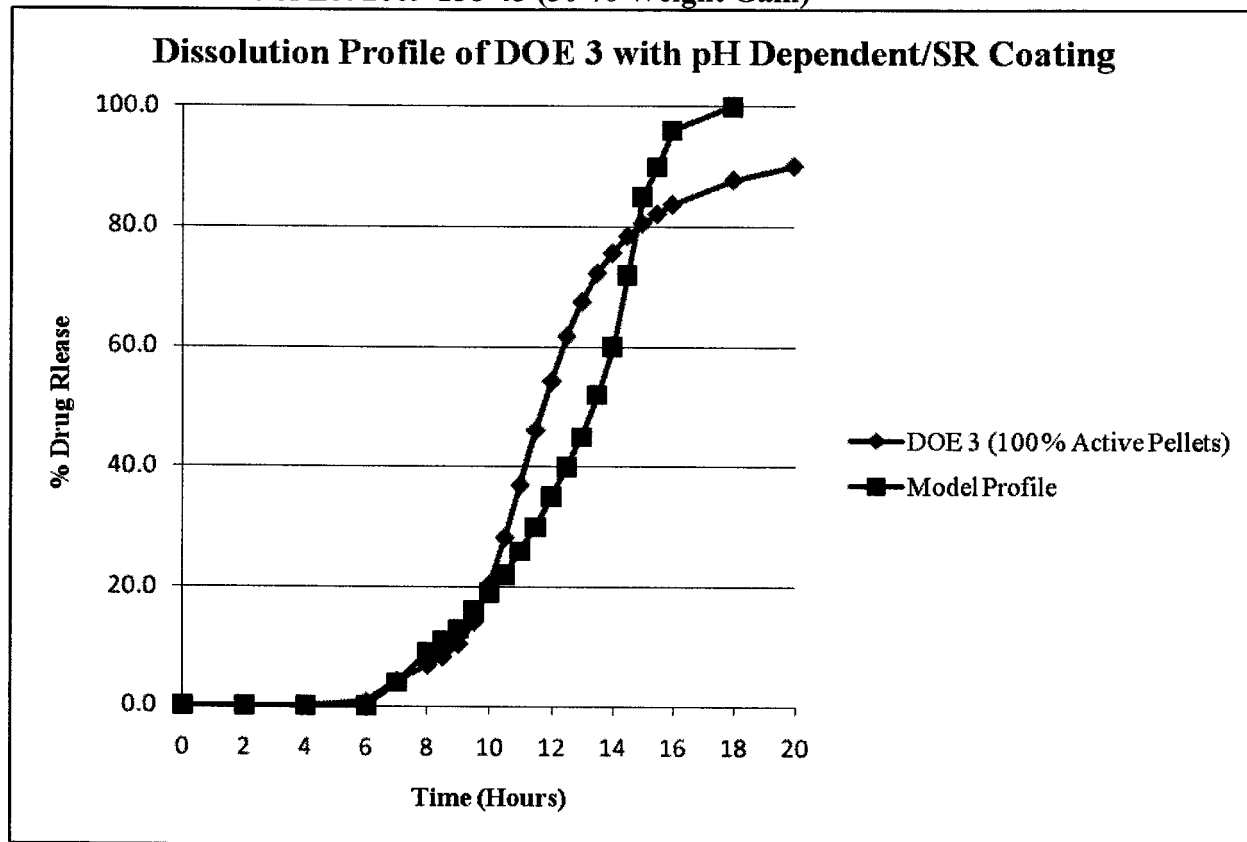


FIG. 6

Stability Dissolution Profile of DOE 3**FIG. 7**

pH Dependent Coating on DOE 3 (3-Stage) Dissolution Profile**FIG. 8**

Dissolution of DOE 3 Coatings**FIG. 9**

Dissolution Profile of Lot 2009-138-45 (30 % Weight Gain)**FIG. 10**

Two-Week Stability Dissolution Profile

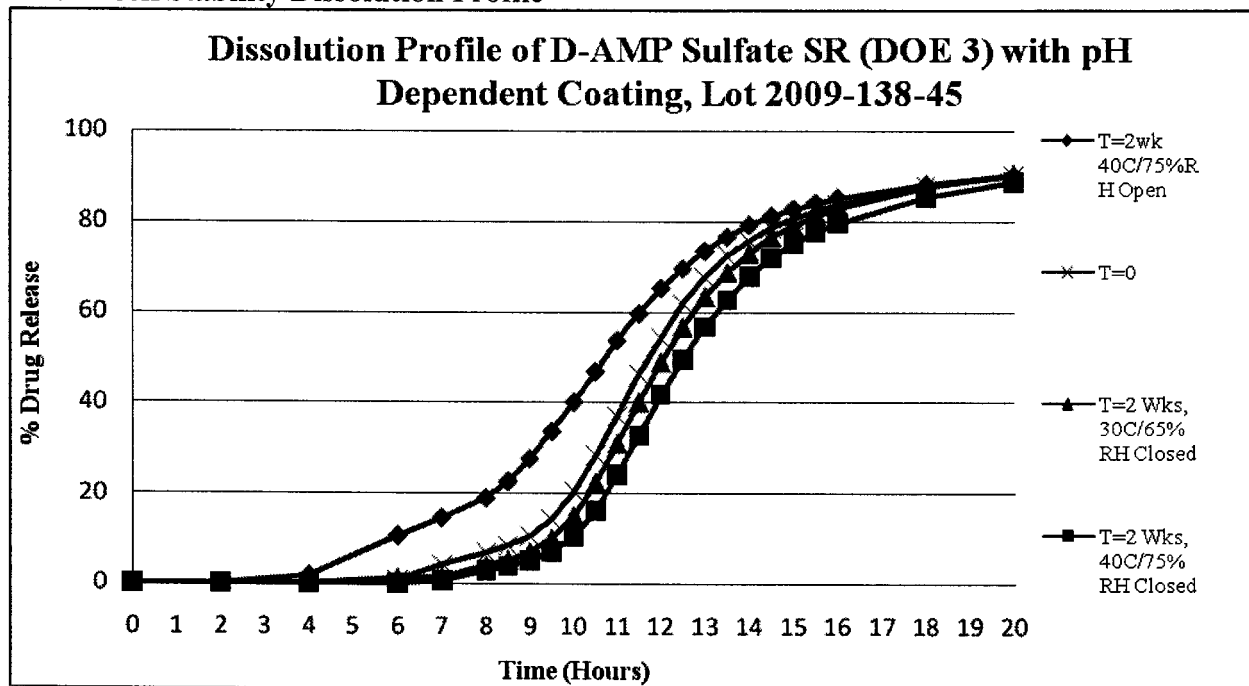
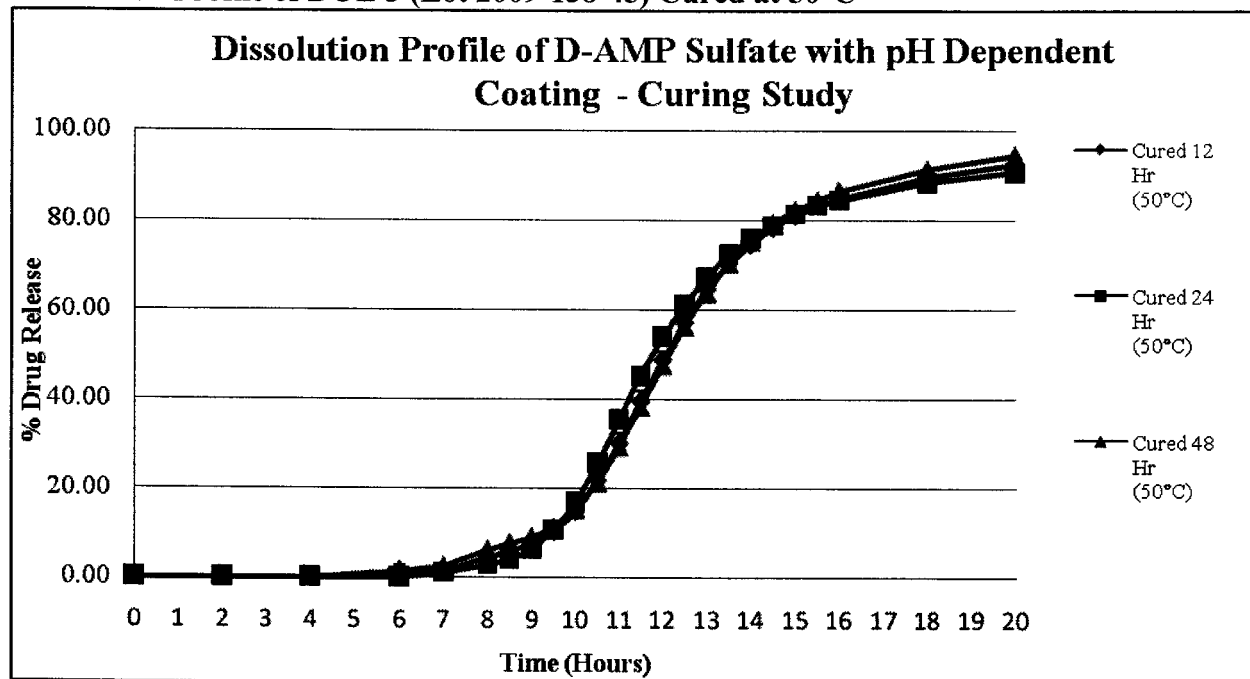
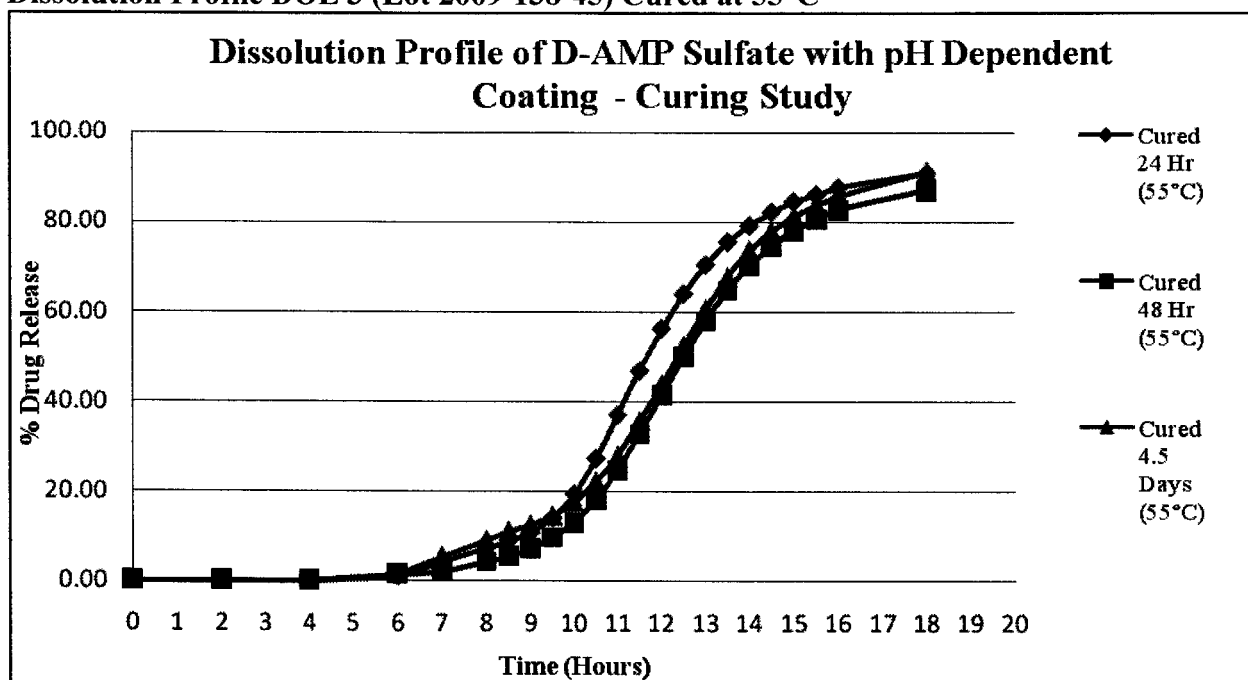
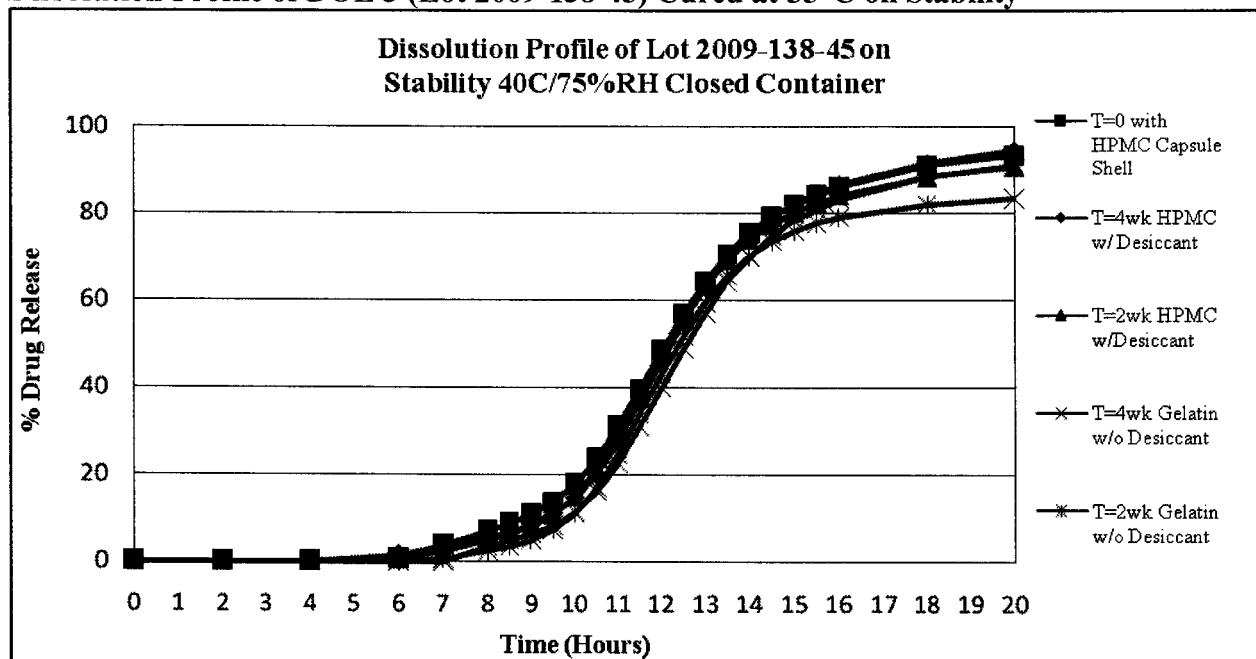
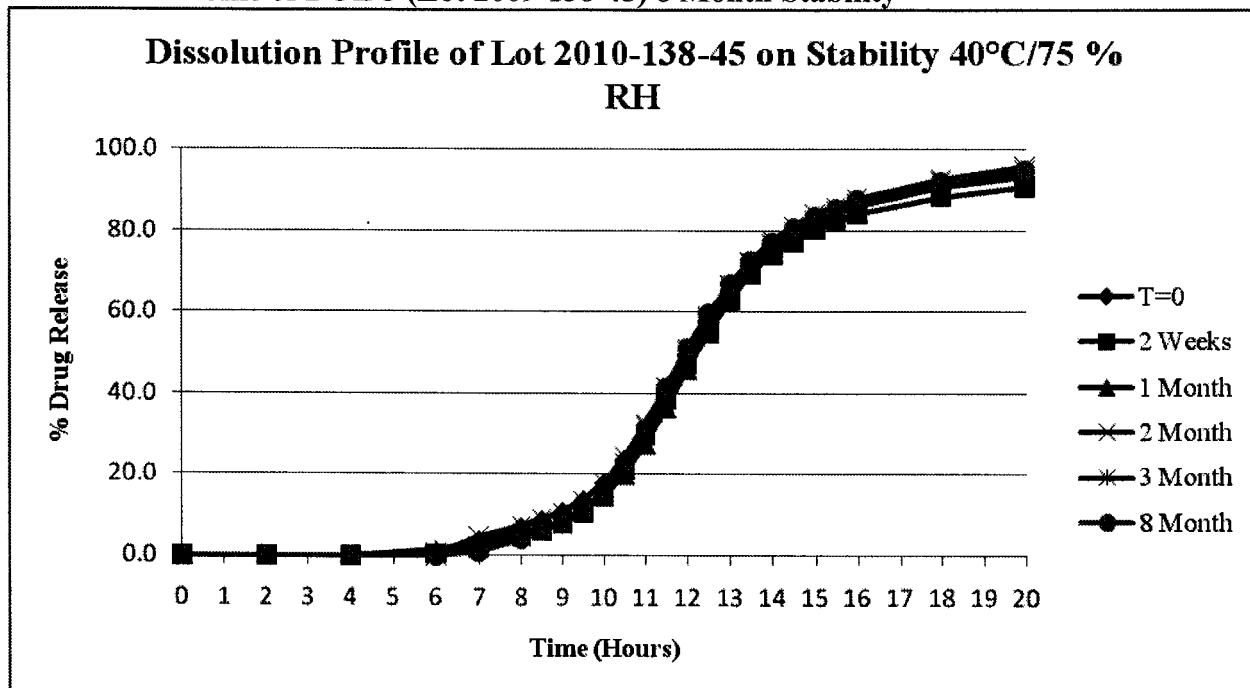


FIG. 11

Dissolution Profile of DOE 3 (Lot 2009-138-45) Cured at 50°C**FIG. 12**

Dissolution Profile DOE 3 (Lot 2009-138-45) Cured at 55°C**FIG. 13**

Dissolution Profile of DOE 3 (Lot 2009-138-45) Cured at 55°C on Stability**FIG. 14**

Dissolution Profile of DOE 3 (Lot 2009-138-45) 8 Month Stability**FIG. 15**

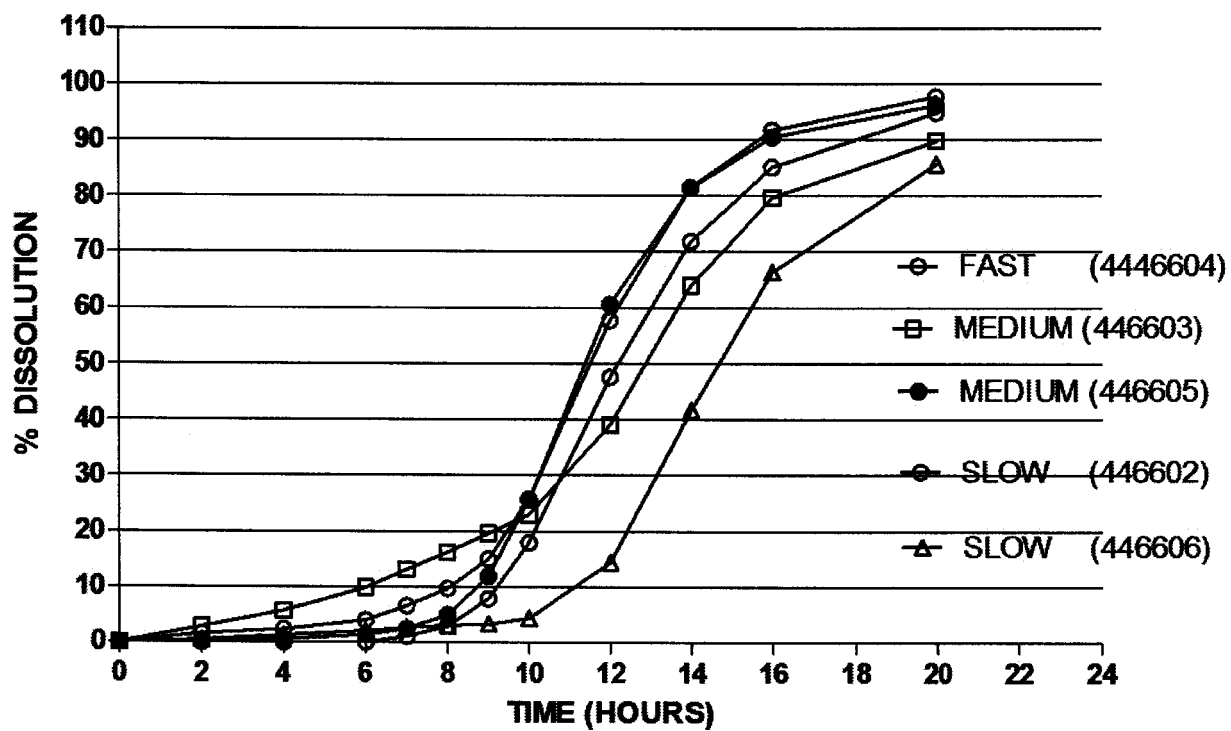


FIG. 16

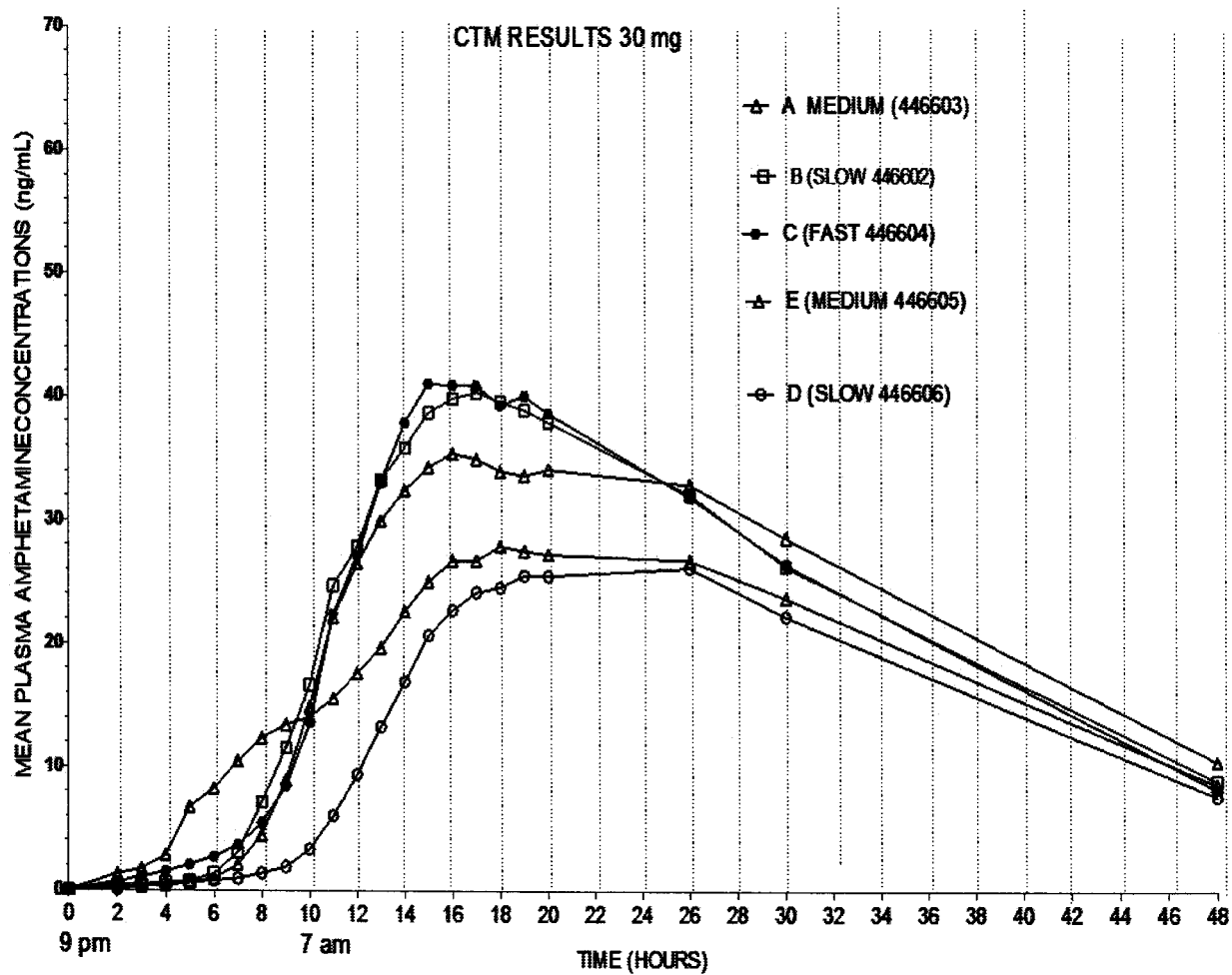


FIG. 17

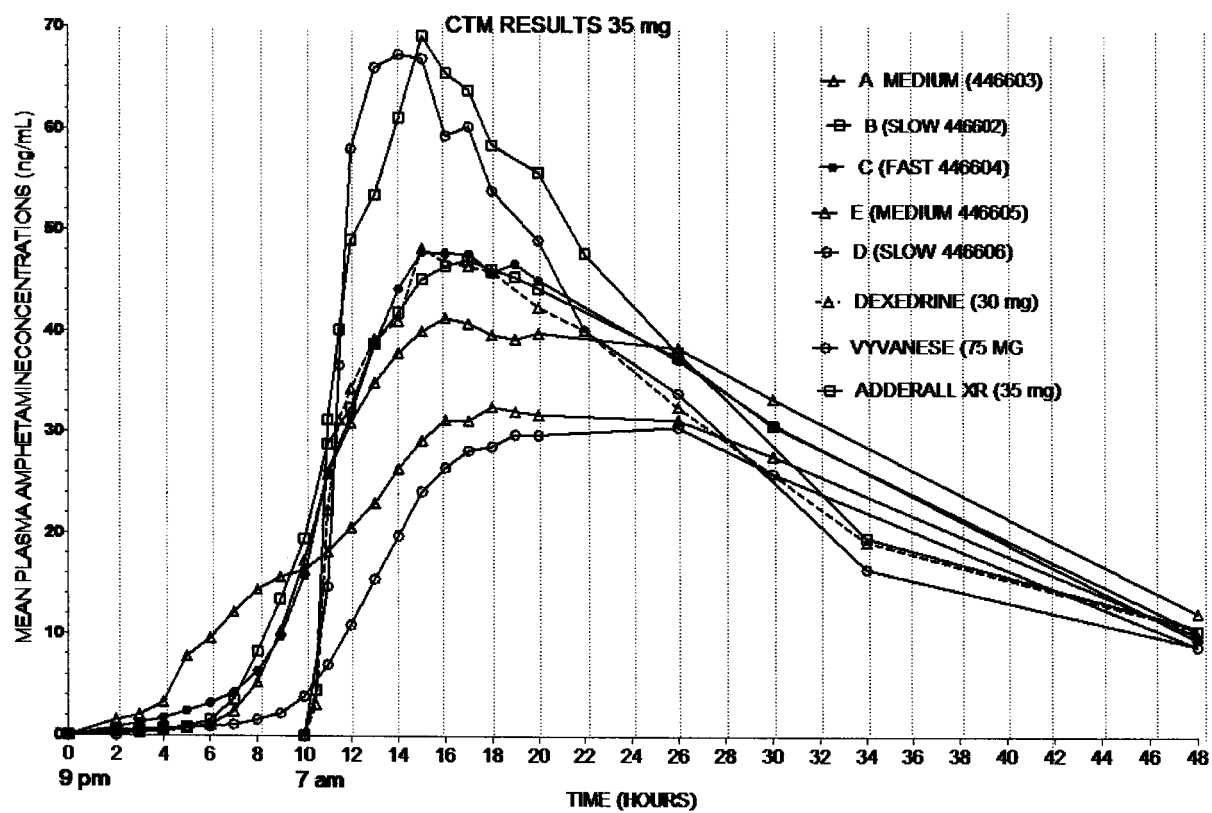


FIG. 18