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AN ANTENNA

This invention relates to an antenna for operation at frequencies in excess of 200 MHz. and in particular to an antenna which has a three-dimensional antenna element structure.

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British Patent No. 2258776 discloses an antenna which has a three-dimensional antenna element structure by virtue of having a plurality of helical elements arranged around a common axis. Such an antenna is particularly useful for receiving signals from satellites, for example, in a GPS (global positioning system) receiver arrangement. The antenna is
10 capable of receiving circularly polarised signals from sources which may be directly above the antenna, i.e. on its axis, or at a location a few degrees above a plane perpendicular to the antenna axis and passing through the antenna. or from sources located anywhere in the solid angle between these extremes.

15 While being intended mainly for reception of circularly polarised signals, such an antenna, due to its three-dimensional structure, is also suitable as an omnidirectional antenna for receiving vertically and horizontally polarised signals.

One of the disadvantages of such an antenna is that in certain applications it is
20 insufficiently robust, and cannot easily be modified to overcome this difficulty without a performance penalty. For this reason, antennas which are to receive signals from the sky in harsh environments, such as on the outside of an aircraft fuselage, are often patch antennas, being simply plates (generally plated metallic square patches) of conductive material mounted flush on an insulated surface which may be part of the aircraft fuselage.
25 However, patch antennas tend to have poor gain at low angles of elevation. Efforts to overcome this disadvantage have included using a plurality of differently oriented patch antennas feeding a single receiver. This technique is expensive, not only due to the numbers of elements required, but also due to the difficulty of combining the received signals.

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According to one aspect of this invention an antenna for operation at a frequency in excess of 200 MHz comprises an electrically insulative antenna core of a material having a relative dielectric constant greater than 5, a three-dimensional antenna element structure disposed on or adjacent the outer surface of the core and defining an interior space, and
35 a feeder structure which is connected to the element structure and passes through the core, the material of the core occupying the major part of the said interior space.

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Typically the element structure comprises a plurality of antenna elements defining an envelope centred on a feeder structure which lies on a central longitudinal axis. The core is preferably a cylinder and the antenna elements preferably define a cylindrical envelope which is coaxial with the core. The core may be a cylindrical body which is solid with the exception of a narrow axial passage housing the feeder. Preferably, the volume of the solid material of the core is at least 50 per cent of the internal volume of the envelope defined by the elements, with the elements lying on an outer cylindrical surface of the core. The elements may comprise metallic conductor tracks bonded to the core outer surface, for example by deposition or by etching of a previously applied metallic coating.

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For reasons of physical and electrical stability, the material of the core may be ceramic, e.g. a microwave ceramic material such as a zirconium-titanate-based material, magnesium calcium titanate, barium zirconium tantalate, and barium neodymium titanate, or a combination of these. The preferred relative dielectric constant is upwards of 10 or, indeed, 20, with a figure of 36 being attainable using zirconium-titanate-based material. Such materials have negligible dielectric loss to the extent that the Q of the antenna is governed more by the electrical resistance of the antenna elements than core loss.

A particularly preferred embodiment of the invention has a cylindrical core of solid material with an axial extent at least as great as its outer diameter, and with the diametrical extent of the solid material being at least 50 per cent of the outer diameter. Thus, the core may be in the form of a tube having a comparatively narrow axial passage of a diameter at most half the overall diameter of the core. The inner passage may have a conductive lining which forms part of the feeder structure or a screen for the feeder structure, thereby closely defining the radial spacing between the feeder structure and the antenna elements. This helps to achieve good repeatability in manufacture. This preferred embodiment has a plurality of generally helical antenna elements formed as metallic tracks on the outer surface of the core which are generally co-extensive in the axial direction. Each element is connected to the feeder structure at one of its ends and to a ground or virtual ground conductor at its other end, the connections to the feeder structure being made with generally radial conductive elements, and the ground conductor being common to all of the helical elements.

According to another aspect of the invention, an antenna for operation at a frequency in excess of 200 MHz comprises a solid electrically insulative antenna core which has a central longitudinal axis and is made of a material having a relative dielectric constant

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greater than 5, a feeder structure extending through the core on the central axis, and, disposed on the outer surface of the core, a radiating element structure comprising a plurality of antenna elements which are connected to the feeder structure at one end of the core and extend in the direction of the opposite end of the core to a common
5 interconnecting conductor. The core preferably has a constant external cross-section in the axial direction, with the antenna elements being conductors plated on the surface of the core. The antenna elements may comprise a plurality of conductor elements extending longitudinally over the portion of the core having a constant external cross-section, and a plurality of radial conductor elements connecting the longitudinally extending elements
10 to the feeder structure at the said one end of the core. The phrase "radiating element structure" is used in the sense understood by those skilled in the art, that is to mean elements which do not necessarily radiate energy as they would when connected to a transmitter, and to mean, therefore, elements which either collect or radiate electromagnetic radiation energy. Accordingly the antenna devices which are the subject
15 of this specification may be used in apparatus which only receives signals, as well as in apparatus which both transmits and receives signals.

Advantageously the antenna includes an integral balun formed by a conductive sleeve extending over part of the length of the core from a connection with the feeder structure
20 at the above-mentioned opposite end of the core. The balun sleeve may thus also form the common conductor for the longitudinally extending conductor elements. In the case of the feeder structure comprising a coaxial line having an inner conductor and an outer screen conductor, the conductive sleeve of the balun is connected at the said opposite end of the core to the feeder structure outer screen conductor.

25 The preferred antenna, having a core which is a solid cylinder, includes an antenna element structure comprising at least four longitudinally extending elements on the cylindrical outer surface of the core and corresponding radial elements on a distal end face of the core connecting the longitudinally extending elements to the conductors of the
30 feeder structure. Preferably, these longitudinally extending antenna elements are of different lengths. - In particular, in the case of an antenna having four longitudinally extending elements, two of the elements are of greater length than the other two by virtue of following meandered paths on the outer surface of the core. In the case of an antenna for circularly polarised signals, all four elements follow a generally helical path, the
35 longer of the two elements each following a meandering course which deviates, preferably, sinusoidally on each side of a helical centre line. The conductor elements

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connecting the longitudinally extending elements to the feeder structure at the distal end of the core are preferably simple radial tracks which may be inwardly tapered.

Using the above-described features it is possible to make an antenna which is extremely robust due to its small size and due to the elements being supported on a solid core of rigid material. Such an antenna can be arranged to have the same low-horizon omnidirectional response as the prior art antenna which is mainly air-cored but with robustness sufficient for use as a replacement for patch antennas in certain applications. Its small size and robustness render it suitable also for unobtrusive vehicle mounting and for use in handheld devices. It is possible in some circumstances even to mount it directly on a printed circuit board. Since the antenna is suitable for receiving not only circularly polarised signals, but also vertically or horizontally polarised signals, it may be used not only in satellite navigation receivers but also in different types of radio communication apparatus such as handheld mobile telephones, an application to which it is particularly suited in view of the unpredictable nature of the received signals, both in terms of the direction from which they are received, and the polarisation changes brought about through reflection.

Expressed in terms of operating wavelength in air λ , the longitudinal extent of the antenna elements, i.e. in the axial direction, is typically within the range of from 0.03λ to 0.06λ , and the core diameter is typically 0.02λ to 0.03λ . The track width of the elements is typically 0.0015λ to 0.0025λ , while the deviation of the meandered tracks from a helical mean path is 0.0035λ to 0.0065λ on each side of the mean path, measured to the centre of the meandered track. The length of the balun sleeve is typically in the range of from 0.03λ to 0.06λ .

According a third aspect of the invention, there is provided an antenna for operation at a frequency in excess of 200 MHz, wherein the antenna comprises an antenna element structure in the form of at least two pairs of helical elements formed as helices having a common central axis, a substantially axially located feeder structure having an inner feed conductor and an outer screen conductor with each helical element having one end coupled to a distal end of the feeder structure and its other end connected to a common ground or virtual ground conductor, and a balun comprising a conductive sleeve located coaxially around the feeder structure, the sleeve being spaced from the outer screen of the feeder structure by a coaxial layer of insulative material having a relative dielectric constant greater than 5, with the proximal end of the sleeve connected to the feeder

structure outer screen. Preferably, the axial length of the helical elements is greater than the length of the sleeve of the balun. The sleeve conductor of the balun may also form the common conductor, with each helical element terminating at a distal edge of the sleeve. In an alternative embodiment, the distal edge of the sleeve is open circuit, and the
5 common conductor is the outer screen of the feeder structure.

The invention also includes, from another aspect, a method of manufacturing an antenna as described above, comprising forming the antenna core from the dielectric material, and metallising the external surfaces of the core according to a predetermined pattern. Such
10 metallisation may include coating external surfaces of the core with a metallic material and then removing portions of the coating to leave the predetermined pattern, or alternatively a mask may be formed containing a negative of the predetermined pattern, and the metallic material is then deposited on the external surfaces of the core while using the mask to mask portions of the core so that the metallic material is applied according to
15 the pattern. Other methods of depositing a conductive pattern of the required form can be used.

A particularly advantageous method of producing an antenna having a balun sleeve and a plurality of antenna elements forming part of a radiating element structure, comprises
20 the steps of providing a batch of the dielectric material, making from the batch at least one test antenna core, and then forming a balun structure, preferably without any radiating element structure, by metallising on the core a balun sleeve having a predetermined nominal dimension which affects the frequency of resonance of the balun structure. The resonant frequency of this test resonator is then measured and the measured frequency is
25 used to derive an adjusted value of the balun sleeve dimension for obtaining a required balun structure resonant frequency. The same measured frequency can be used to derive at least one dimension for the antenna elements of the radiating element structure to give a required antenna elements frequency characteristic. Antennas manufactured from the same batch of material are then produced with a balun sleeve and antenna elements having
30 the derived dimensions.

The invention will now be described by way of example with reference to the drawings in which:-

35 Figure 1 is a perspective view of an antenna in accordance with the invention;

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Figure 2 is a diagrammatic axial cross-section of the antenna;

Figure 3 is a fragmentary perspective view of part of the antenna;

5 Figure 4 is a cut-away perspective view of a test resonator;

Figure 5 is a diagram of a test rig including the resonator of Figure 4; and

Figure 6 is a diagram of an alternative test rig.

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Referring to the drawings, a quadrifilar antenna in accordance with the invention has an antenna element structure with four longitudinally extending antenna elements 10A, 10B, 10C, and 10D formed as metallic conductor tracks on the cylindrical outer surface of a ceramic core 12. The core has an axial passage 14 with an inner metallic lining 16, and the passage houses an axial feeder conductor 18. The inner conductor 18 and the lining 16 in this case form a feeder structure for connecting a feed line to the antenna elements 10A - 10D. The antenna element structure also includes corresponding radial antenna elements 10AR, 10BR, 10CR, 10DR formed as metallic tracks on a distal end face 12D of the core 12 connecting ends of the respective longitudinally extending elements 10A - 10D to the feeder structure. The other ends of the antenna elements 10A - 10D are connected to a common virtual ground conductor 20 in the form of a plated sleeve surrounding a proximal end portion of the core 12. This sleeve 20 is in turn connected to the lining 16 of the axial passage 14 by plating 22 on the proximal end face 12P of the core 12.

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As will be seen from Figure 1, the four longitudinally extending elements 10A - 10D are of different lengths, two of the elements 10B, 10D being longer than the other two 10A, 10C by virtue of following a meandering course. In this embodiment, intended for circularly polarised signals, the shorter longitudinally extending elements 10A, 10C are simple helices, each executing a half turn around the axis of the core 12. In contrast, the longer elements 10B, 10D each follow a respective meandering course which is sinusoidal in shape, deviating on either side of a helical centre line. Each pair of longitudinally extending and corresponding radial elements (for example 10A, 10AR) constitutes a conductor having a predetermined electrical length. In the present embodiment, it is arranged that the total length of each of the element pairs 10A, 10AR; 10C, 10CR having the shorter length corresponds to a transmission delay of approximately 135° at the

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operating wavelength, whereas each of the element pairs 10B, 10BR; 10D, 10DR produce a longer delay, corresponding to substantially 225°. Thus, the average transmission delay is 180°, equivalent to an electrical length of $\lambda/2$ at the operating wavelength. The differing lengths produce the required phase shift conditions for a quadrifilar helix antenna for circularly polarised signals specified in Kilgus, "Resonant Quadrifilar Helix Design", The Microwave Journal, Dec. 1970, pages 49-54. Two of the element pairs 10C, 10CR; 10D, 10DR (i.e. one long element pair and one short element pair) are connected at the inner ends of the radial elements 10CR, 10DR to the inner conductor 18 of the feeder structure at the distal end of the core 12, while the radial elements of the other two element pairs 10A, 10AR; 10B, 10BR are connected to the feeder screen formed by metallic lining 16. At the distal end of the feeder structure, the signals present on the inner conductor 18 and the feeder screen 16 are approximately balanced so that the antenna elements are connected to an approximately balanced source or load, as will be explained below.

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The effect of the meandering of the elements 10B, 10D is that propagation of a circularly polarised signal along the elements is slowed in the helical direction compared with the speed of propagation in the plain helices 10A, 10C. The scaling factor by which the path length is extended by the meandering can be estimated using the following equation:-

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$$\text{Path length factor} = \left[\int_0^{2\pi n} \frac{\phi}{\cos \{ \tan^{-1} [a n \cos (n\phi)] \}} d\phi \right] / 2\pi$$

where:-

ϕ is the distance along the centre line of the meandered track, expressed in radians;

a is the amplitude of the meandered path, also in radians; and

25

n is the number of cycles of meandering.

With the left handed sense of the helical paths of the longitudinally extending elements 10A - 10D, the antenna has its highest gain for right hand circularly polarised signals.

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If the antenna is to be used instead for left hand circularly polarised signals, the direction of the helices is reversed and the pattern of connection of the radial elements is rotated through 90°. In the case of an antenna suitable for receiving both left hand and right hand

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circularly polarised signals, albeit with less gain, the longitudinally extending elements can be arranged to follow paths which are generally parallel to the axis. Such an antenna is also suitable for use with vertically and horizontally polarised signals.

- 5 In the preferred embodiment, the conductive sleeve 20 covers a proximal portion of the antenna core 12, thereby surrounding the feeder structure 16, 18, with the material of the core 12 filling the whole of the space between the sleeve 20 and the metallic lining 16 of the axial passage 14. The sleeve 20 forms a cylinder having an axial length l_b as show in Figure 2 and is connected to the lining 16 by the plating 22 of the proximal end face 12P
- 10 of the core 12. The combination of the sleeve 20 and plating 22 forms a balun so that signals in the transmission line formed by the feeder structure 16, 18 are converted between an unbalanced state at the proximal end of the antenna and a balanced state at an axial position approximately in the plane of the upper edge 20U of the sleeve 20. To achieve this effect, the length l_b is such that, in the presence of an underlying core material
- 15 of relatively high relative dielectric constant, the balun has an electrical length of $\lambda/4$ at the operating frequency of the antenna. Since the core material of the antenna has a foreshortening effect, and the annular space surrounding the inner conductor 18 is filled with an insulating dielectric material 17 having a relatively small dielectric constant, the feeder structure distally of the sleeve 20 has a short electrical length. Consequently,
- 20 signals at the distal end of the feeder structure 16, 18 are at least approximately balanced. (The dielectric constant of the insulation in a semi-rigid cable is typically much lower than that of the ceramic core material referred to above. For example, the relative dielectric constant ϵ_r of PTFE is about 2.2.)
- 25 The antenna has a main resonant frequency of 500 MHz or greater, the resonant frequency being determined by the effective electrical lengths of the antenna elements and, to a lesser degree, by their width. The lengths of the elements, for a given frequency of resonance, are also dependent on the relative dielectric constant of the core material, the dimensions of the antenna being substantially reduced with respect to an air-cored
- 30 similarly constructed antenna.

The preferred material for the core 12 is zirconium-titanate-based material. This material has the above-mentioned relative dielectric constant of 36 and is noted also for its dimensional and electrical stability with varying temperature. Dielectric loss is negligible.

- 35 The core may be produced by extrusion or pressing.



The antenna elements 10A - 10D, 10AR - 10DR are metallic conductor tracks bonded to the outer cylindrical and end surfaces of the core 12, each track being of a width at least four times its thickness over its operative length. The tracks may be formed by initially plating the surfaces of the core 12 with a metallic layer and then selectively etching away the layer to expose the core according to a pattern applied in a photographic layer similar to that used for etching printed circuit boards. Alternatively, the metallic material may be applied by selective deposition or by printing techniques. In all cases, the formation of the tracks as an integral layer on the outside of a dimensionally stable core leads to an antenna having dimensionally stable antenna elements.

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With a core material having a substantially higher relative dielectric constant than that of air, e.g. $\epsilon_r = 36$, an antenna as described above for L-band GPS reception at 1575 MHz typically has a core diameter of about 5mm and the longitudinally extending antenna elements 10A - 10D have a longitudinal extent (i.e. parallel to the central axis) of about 8mm. The width of the elements 10A - 10D is about 0.3mm and the meandered elements 10B, 10D deviate from a helical mean path by up to about 0.9mm on each side of the mean path, measured to the centre of the meandered track. Typically, there are five complete sinusoidal cycles of meander in each element 10B, 10D to produce the required 90° phase difference between the longer and shorter of the elements 10A - 10D. At 1575 MHz, the length of the balun sleeve 22 is typically in the region of 8mm or less. Expressed in terms of the operating wavelength λ in air, these dimensions are, for the longitudinal (axial) extent of the elements 10A - 10D: 0.042λ , for the core diameter: 0.026λ , for the balun sleeve: 0.042λ or less, for the track width: 0.002λ , and for the deviation of the meandered tracks: up to 0.005λ . Precise dimensions of the antenna elements 10A - 10D can be determined in the design stage on a trial and error basis by undertaking eigenvalue delay measurements until the required phase difference is obtained.

In general, however, the longitudinal extent of elements 10A - 10D is between 0.03λ and 0.06λ , the core diameter between 0.02λ to 0.03λ , the balun sleeve between 0.03λ to 0.06λ , the track width between 0.0015λ to 0.0025λ , and the deviation of the meandered tracks up to 0.0065λ .

As a result of the very small size of the antenna, manufacturing tolerances may be such that the precision with which the resonant frequency of the antenna can be maintained is insufficient for certain applications. In these circumstances, adjustment of the resonant

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frequency can be brought about by removing plated metallic material from the core surface, e.g. by laser erosion of part of the balun sleeve 20 where it meets one or more of the antenna elements 10A - 10D as shown in Figure 3. Here, the sleeve 20 has been eroded to produce notches 28 on either side of the junction with the antenna element 10A to lengthen the element thereby reducing its resonant frequency. Alternatively, the metallic material can be chemically removed by etching using, for instance, a resist coating with an aperture or apertures in registry with the material to be etched. Shot blast erosion may be used instead, small particles of abrasive material being fired from a fine nozzle against the metallic portions to be eroded. An apertured mask may be used to protect surrounding material.

A significant source of production variations in resonant frequency is the variability of the relative dielectric constant of the core material from batch to batch. In a preferred method of manufacturing the antenna described above, a small sample of test resonators is produced from each new batch of ceramic material, these sample resonators preferably each having an antenna core dimensioned to correspond to the nominal dimension of the core of the antenna and plated only with the balun, as shown in Figure 4. Referring to Figure 4, the test core 12T, in addition to having a plated balun sleeve 20T, also has a plated proximal face 12PT. The inner passageway 14T of the core 12T may be plated between the proximal face 12PT and the level of the upper edge 20UT of the balun sleeve 12T or, as is shown in Figure 4, it may be plated over its whole length with a metallic lining 16T. The external surfaces of the core 12T distally of the balun sleeve 20T are preferably left unplated.

The core 12T is pressed or extruded from the ceramic material batch to nominal dimensions, and the balun sleeve is plated with a nominal axial length. This structure forms a quarter-wave resonator, resonating at a wavelength λ corresponding approximately to four times the electrical length of the sleeve 20T when fed at the proximal end of the passage 14T where it meets the proximal end face 12PT of the core.

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Next, the resonant frequency of the test resonator is measured. This can be performed as shown diagrammatically in Figure 5 by taking a network analyzer 30 and coupling its swept frequency source 30S to the resonator, here shown by the reference numeral 32T, using, for example, a coaxial cable 34 with the outer screen removed over the length of a short end portion 34E. End portion 34E is inserted in the proximal end of the passage

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14T (see Figure 4) with the outer screen of cable 34 connected to the metallised layer 16T adjacent the proximal face 12PT of the core 12T, and with the inner conductor of the cable 34 lying approximately centrally in the passage 14T to provide capacitive coupling of the swept frequency source inside the passage 14T. Another cable 36, with its end portion 5 36E having the outer screen similarly cut back, is connected to the signal return 30R of the network analyzer 30 and is inserted in the distal end of the passage 14T of the core 12T. The network analyzer 30 is set to measure signal transmission between source 30S and return 30R and a characteristic discontinuity is observed at the quarter-wave resonant frequency. Alternatively, the network analyzer can be set to measure the reflected signal 10 at the swept frequency source 30S using the single cable arrangement shown in Figure 6. Again, a resonant frequency can be observed.

The actual frequency of resonance of the test resonator depends on the relative dielectric constant of the ceramic material forming the core 12T. An experimentally derived or 15 calculated relationship between a dimension of the balun sleeve 20T, for example, its axial length, on the one hand and resonant frequency on the other hand, can be used to determine how that dimension should be altered for any given batch of ceramic material in order to achieve the required resonant frequency. Thus, the measured frequency can be used to calculate the required balun sleeve dimension for all antennas to be made from 20 that batch.

This same measured frequency, obtained from the simple test resonator, can be used to adjust the dimensions of the radiating element structure of the antenna, in particular the axial length of the antenna elements 10A - 10D plated on the cylindrical outer surface of 25 the core distally of the sleeve 20 (using reference numerals from Figures 1 and 2). Such compensation for variations in relative dielectric constant from batch to batch may be achieved by adjusting the overall length of the core as a function of the resonant frequency obtained from the test resonator.

30 Using the above-described method, it may be possible, depending on the accuracy with which the frequency characteristics of the antenna are to be set, to dispense with the laser trimming process described above with reference to Figure 3. Although it is possible to use a complete antenna as a test sample, the advantage of using a resonator as described above with reference to Figure 4, i.e. without a radiating element structure, is that a simple 35 resonance can be identified and measured in the absence of interfering resonances associated with the radiating structure.



The above-described balun arrangement of the antenna, being plated on the same core as the antenna elements, is formed simultaneously with the antenna elements, and being integral with the remainder of the antenna, shares its robustness and electrical stability. Since it forms a plated external shell for the proximal portion of the core 12, it can be used for direct mounting of the antenna on a printed circuit board, as shown in Figure 2. For example, if the antenna is to be end-mounted, the proximal end face 12P can be directly soldered to a ground plane on the upper face of a printed circuit board 24 (shown in chain lines in Figure 2). With the inner feed conductor 18 passing directly through a plated hole 26 in the board for soldering to a conductor track on the lower surface. Since the conductor sleeve 20 is formed on a solid core of material having a high relative dielectric constant, the dimensions of the sleeve to achieve the required 90° phase shift are much smaller than those of an equivalent balun section in air. The electrical distance between the feeder screen 16 at the proximal end of the core 12 and the upper edge 20U is $\lambda/4$. As a result, the edge 20U is electrically isolated from ground. Currents in the helical elements 10A to 10D flow annularly at the upper edge 20U to sum to zero.

It is possible within the scope of the invention to use alternative balun and feeder structures. For example, the feeder structure may have associated with it a balun mounted at least partly externally of the antenna core 12. Thus, a balun can be effected by dividing a coaxial feeder cable into two coaxial transmission lines acting in parallel, one being longer than the other by an electrical length of $\lambda/2$, the other ends of these parallel-connected coaxial transmission lines having their inner conductors connected to a pair of inner conductors passing through the passageway 14 of the core 12 to be connected to respective pairs of the radial antenna elements 10AR, 10DR; 10BR, 10CR.

As another alternative, the antenna elements 10A - 10D can be grounded directly to an annular conductor at the proximal edge of the cylindrical surface of the core 12, a balun being formed by an extension of the feeder structure having a coaxial cable formed into, for example, a spiral on the proximal end face 12P of the core, so that the cable spirals outwardly from the inner passage 14 of the core to meet the annular conductor at the outer edge of the end face 12P where the screen of the cable is connected to the annular conductor. The length of the cable between the inner passageway 14 of the core 12 and the connection to the annular ring is arranged to be $\lambda/4$ (electrical length) at the operating frequency.

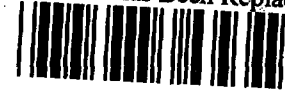
All of these arrangements configure the antenna for circularly polarised signals. Such an antenna is also sensitive to both vertically and horizontally polarised signals, but unless the antenna is specifically intended for circularly polarised signals, the balun arrangement can be omitted. The antenna may be connected directly to a simple coaxial feeder, the inner conductor of the feeder being connected to all four radial antenna elements 10AR - 10DR at the upper face of the core 12, and the coaxial feeder screen being coupled to all four longitudinally extending elements 10A - 10D via radial conductors on the proximal face 12P of the core 12. Indeed, in less critical applications, the elements 10A - 10D need not be helical in their configuration, but it is merely sufficient that the antenna element structure as a whole, comprising the elements and their connections to the feeder structure, should be a three-dimensional structure so as to be responsive to both vertically and horizontally polarised signals. It is possible, for example, to have an antenna element structure comprising two or more antenna elements each with an upper radial connecting portion as in the illustrated embodiment, but also with a similar lower radial connecting portion and with a straight portion connecting the radial portions, parallel to the central axis. Other configurations are possible. This simplified structure is particularly applicable for cellular mobile telephony. A notable advantage of the antenna for handheld mobile telephones is that the dielectric core largely avoids detuning when the antenna is brought close to the head of the user. This is in addition to the advantages of small size and robustness.

As for the feeder structure within the core 12, in some circumstances it may be convenient to use a pre-formed coaxial cable inserted inside the passage 14, with the cable emerging at the end of the core opposite to the radial elements 10AR to 10DR to make a connection with receiver circuitry, for example, in a manner other than by the direct connection to a printed circuit board described above with reference to Fig. 2. In this case the outer screen of the cable should be connected to the passage lining 16 at two, preferably more, spaced apart locations.

In most applications the antenna is enclosed in a protective envelope which is typically a thin plastics cover surrounding the antenna either with or without an intervening space.

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CLAIMS

1. An antenna for operation at a frequency in excess of 200 MHz, comprising an electrically insulative antenna core of a material having a relative dielectric constant greater than 5, a three-dimensional antenna element structure disposed on or adjacent the outer surface of the core and defining an interior volume, and a feeder structure which is connected to the element structure and passes through the core, the material of the core occupying the major part of the said interior volume.
2. An antenna according to claim 1, wherein the antenna element structure comprises a plurality of antenna elements defining an envelope centred on a central longitudinal axis of the antenna, and wherein the feeder structure is coincident with the said axis.
3. An antenna according to claim 2, wherein the core is a cylinder and the antenna elements define a cylindrical envelope which is coaxial with the core.
4. An antenna according to claim 2 or claim 3, wherein the core is a cylindrical body which is solid with the exception of an axial passage housing the feeder structure.
5. An antenna according to claim 4, wherein the volume of the solid material of the core is at least 50 per cent of the internal volume of the envelope defined by the elements, with the elements lying on an outer cylindrical surface of the core.
6. An antenna according to any of claims 2 to 5, wherein the elements comprise metallic conductor tracks bonded to the core outer surface.
7. An antenna according to any preceding claim, wherein the material of the core is a ceramic.
8. An antenna according to claim 7, wherein the relative dielectric constant of the material is greater than 10.
9. An antenna according to claim 1, having a cylindrical core of solid material with an axial extent at least as great as its outer diameter, and with the diametrical extent of the solid material being at least 50 per cent of the outer diameter.



10. An antenna according to claim 9, wherein the core is in the form of a tube having an axial passage of a diameter less than a half of its overall diameter, the inner passage having a conductive lining.
- 5 11. An antenna according to claim 9 or claim 10, wherein the antenna element structure comprises a plurality of generally helical antenna elements formed as metallic tracks on the outer surface of the core which are generally co-extensive in the axial direction.
- 10 12. An antenna according to claim 11, wherein each helical element is connected to the feeder structure at one of its ends and to at least one of the other helical elements at its other end.
13. An antenna according to claim 12, wherein the connections to the feeder
15 structure are made with generally radial conductive elements, and each helical element is connected to a ground or virtual ground conductor which is common to all of the helical elements.
14. An antenna for operation at a frequency in excess of 200 MHz, comprising a
20 solid electrically insulative antenna core which has a central longitudinal axis and is made of a material having a relative dielectric constant greater than 5, a feeder structure extending through the core on the central axis, and, disposed on the outer surface of the core, a plurality of antenna elements which are connected to the feeder structure at one end of the core and extend in the direction of the opposite end of the core to a common
25 interconnecting conductor.
15. An antenna according to claim 14, wherein the core has a constant external cross-section in the axial direction, with the antenna elements being conductors plated on the surface of the core.
- 30 16. An antenna according to claim 15, wherein the antenna elements comprise a plurality of conductor elements extending longitudinally over the portion of the core having a constant external cross-section, and a plurality of radial conductor elements connecting the longitudinally extending elements to the feeder structure at the said one
35 end of the core.

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17. An antenna according to claim 16, including an integral balun formed by a conductive sleeve extending over part of the length of the core from a connection with the feeder structure at the said opposite end of the core.
- 5 18. An antenna according to claim 17, wherein the balun sleeve forms the common conductor for the longitudinally extending conductor elements, and wherein the feeder structure comprises a coaxial line having an inner conductor and an outer screen conductor, the conductive sleeve of the balun being connected at the said opposite end of the core to the feeder structure outer screen conductor.
- 10 19. An antenna according to any of claims 14 to 18, wherein the core is a solid cylinder, and wherein the antenna elements comprise at least four longitudinally extending elements on the cylindrical outer surface of the core and corresponding radial elements on a distal end face of the core connecting the longitudinally extending elements to the
- 15 20. An antenna according to claim 19, wherein the longitudinally extending elements are of different lengths.
- 20 21. An antenna according to claim 20, wherein the antenna elements comprise four longitudinally extending elements, two of which are of greater length than the other two by virtue of following meandered paths on the outer surface of the core.
22. An antenna according to claim 21, wherein each of the four longitudinally
- 25 extending elements follow a respective generally helical path, the longer of the two elements each following a respective meandering course which deviates to either side of a helical centre line.
23. An antenna according to any of claims 19 to 22, wherein the radial elements are
- 30 simple radial tracks which are all the same length.
24. An antenna according to any preceding claim, having a plurality of antenna elements with a longitudinal extent in the range of from 0.03λ to 0.06λ , the core diameter being in the range of from 0.02λ to 0.03λ , where λ is the operating wavelength of the
- 35 antenna in air.

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25. An antenna according to claim 24 and claim 17 or claim 18, wherein the length of the balun sleeve is in the range of from 0.03λ to 0.06λ .
26. An antenna for operation at a frequency in excess of 200 MHz, comprising an antenna element structure in the form of at least two pairs of helical elements formed as helices having a common central axis, a substantially axially located feeder structure having an inner feed conductor and an outer screen conductor with each helical element having one end coupled to a distal end of the feeder structure and its other end connected to a common ground or virtual ground conductor, and a balun comprising a conductive sleeve located coaxially around the feeder structure, the sleeve being spaced from the outer screen of the feeder structure by a coaxial layer of insulative material having a relative dielectric constant greater than 5, with the proximal end of the sleeve connected to the feeder structure outer screen.
27. An antenna according to claim 26, wherein the sleeve conductor of the balun forms the common grounding conductor, with each helical element terminating at a distal edge of the sleeve.
28. An antenna according to claim 26, wherein the distal edge of the sleeve is open circuit, and the common conductor is the outer screen of the feeder structure.
29. Radio communication apparatus having an antenna according to any preceding claim, wherein the antenna is mounted directly on a printed circuit board forming part of the apparatus.
30. A method of manufacturing an antenna as claimed in any preceding claim, comprising forming the antenna core from the dielectric material, metallising the external surfaces of the core according to a predetermined pattern.
31. A method according to claim 30, wherein the metallisation step includes coating the external surfaces of the core with a metallic material and removing portions of the coating to leave the predetermined pattern.
32. A method according to claim 30, wherein the metallisation step includes forming a mask containing a negative of the said predetermined pattern and depositing a metallic material on the external surfaces of the core while using the mask to mask

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portions of the core so that the metallic material is applied according to the predetermined pattern.

33. A method of manufacturing a plurality of antennas as claimed in any of claims
5 17, 18 and 25 to 29 comprising:-

providing a batch of the dielectric material;

making from the batch at least one test antenna core;

forming a balun structure by metallising on the core a balun sleeve having a
predetermined nominal dimension which affects the frequency of resonance of the balun
10 structure;

measuring the resonant frequency to derive an adjusted value of the balun sleeve
dimension for obtaining a required balun structure resonant frequency, and to derive at
least one dimension for the antenna elements giving a required antenna elements
frequency characteristic; and

15 manufacturing from the same batch of material a plurality of antennas with a
balun sleeve and antenna elements having the derived dimensions.

34. A method according to claim 33, wherein the test core is cylindrical and is made
with an axial passage, and the passage is metallised over a section thereof which is
20 coextensive with the balun sleeve.

35. A method according to claim 33, wherein the test core is cylindrical and is made
with an axial passage, and the passage is metallised over the whole of its length.

25 36. A method according to claim 34 or claim 35, wherein the said sleeve dimension
is its axial length.

37. A method according to any of claims 34 to 36, wherein the said dimension for
the antenna elements is the length of at least some of the antenna elements.

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38. A method according to any of claims 34 to 36, wherein the said dimension for
the antenna elements is the axial extent of the antenna elements, the said axial extent being
the same for each of the antenna elements.

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