

**GRINDING TOOL AND METHOD FOR FABRICATING THE
SAME**

ABSTRACT OF THE DISCLOSURE

The present invention relates to a grinding tool and a method for
5 fabricating the same. The method comprises: (A) providing a grinding plate
having a working surface and a non-working surface, a mold having an
adjustment surface, and a backplane; (B) getting the working surface of the
grinding plate to fit precisely and be retained on the adjustment surface of
the mold by a binder; (C) forming an adhesive layer on the non-working
10 surface of the grinding plate; (D) disposing the backplane on a surface of
the adhesive layer to retain the backplane over the non-working surface of
the grinding plate by the adhesive layer; and (E) removing the binder to
separate the mold from the grinding plate. Accordingly, the present
invention can significantly improve the precision and lifetime of products,
15 reduce the cost of production, and enhance the machining efficiency.

(FIG. 2A)