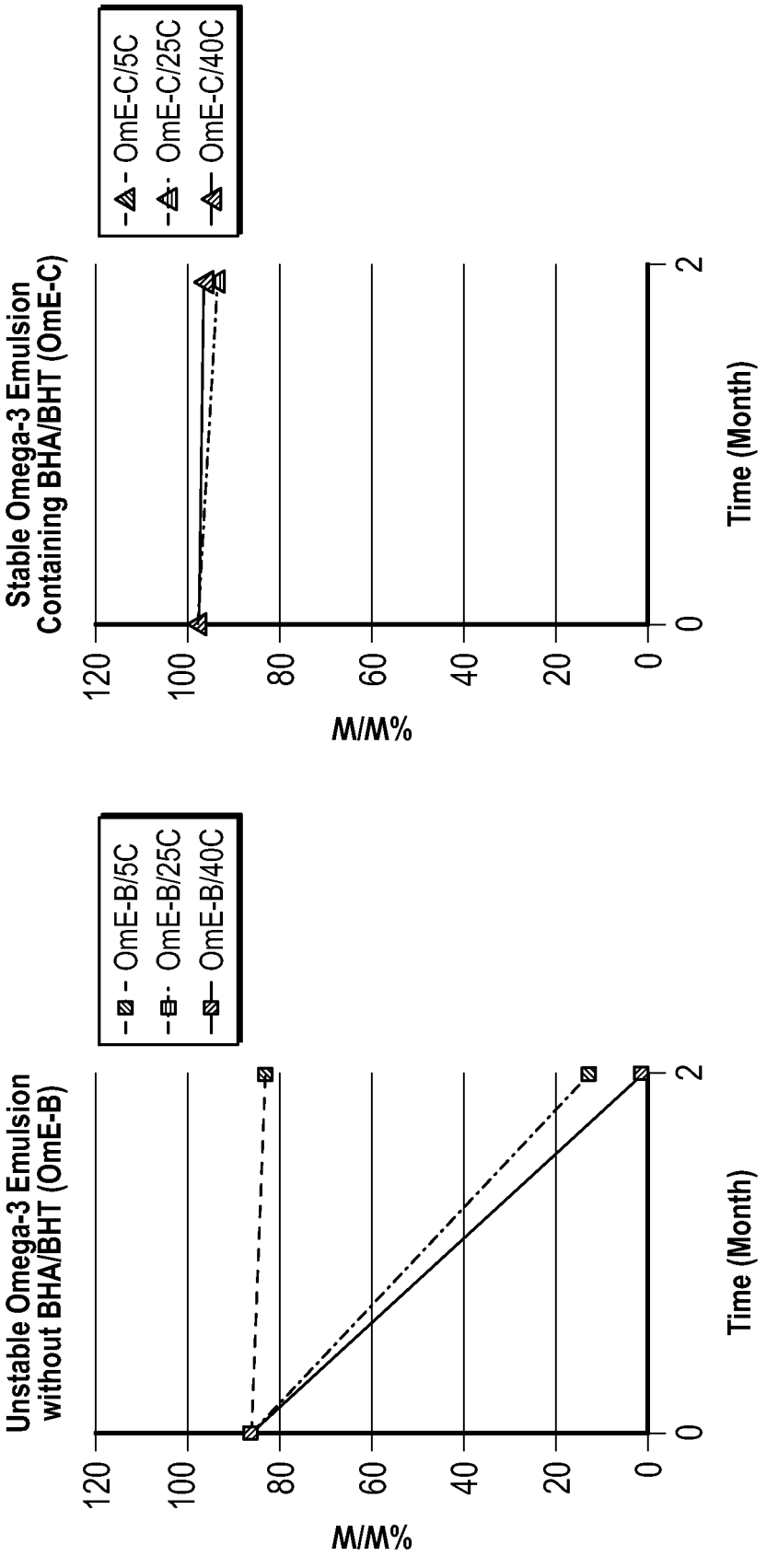

Stable Omega-3 Emulsion
Containing BHA/BHT (OmE-C)
OmE-C/5C
OmE-C/25C
OmE-C/40C
M/M%
Time (Month)
Unstable Omega-3 Emulsion
without BHA/BHT (OmE-B)
OmE-B/5C
OmE-B/25C
OmE-B/40C
M/M%
Time (Month)

FIG. 1

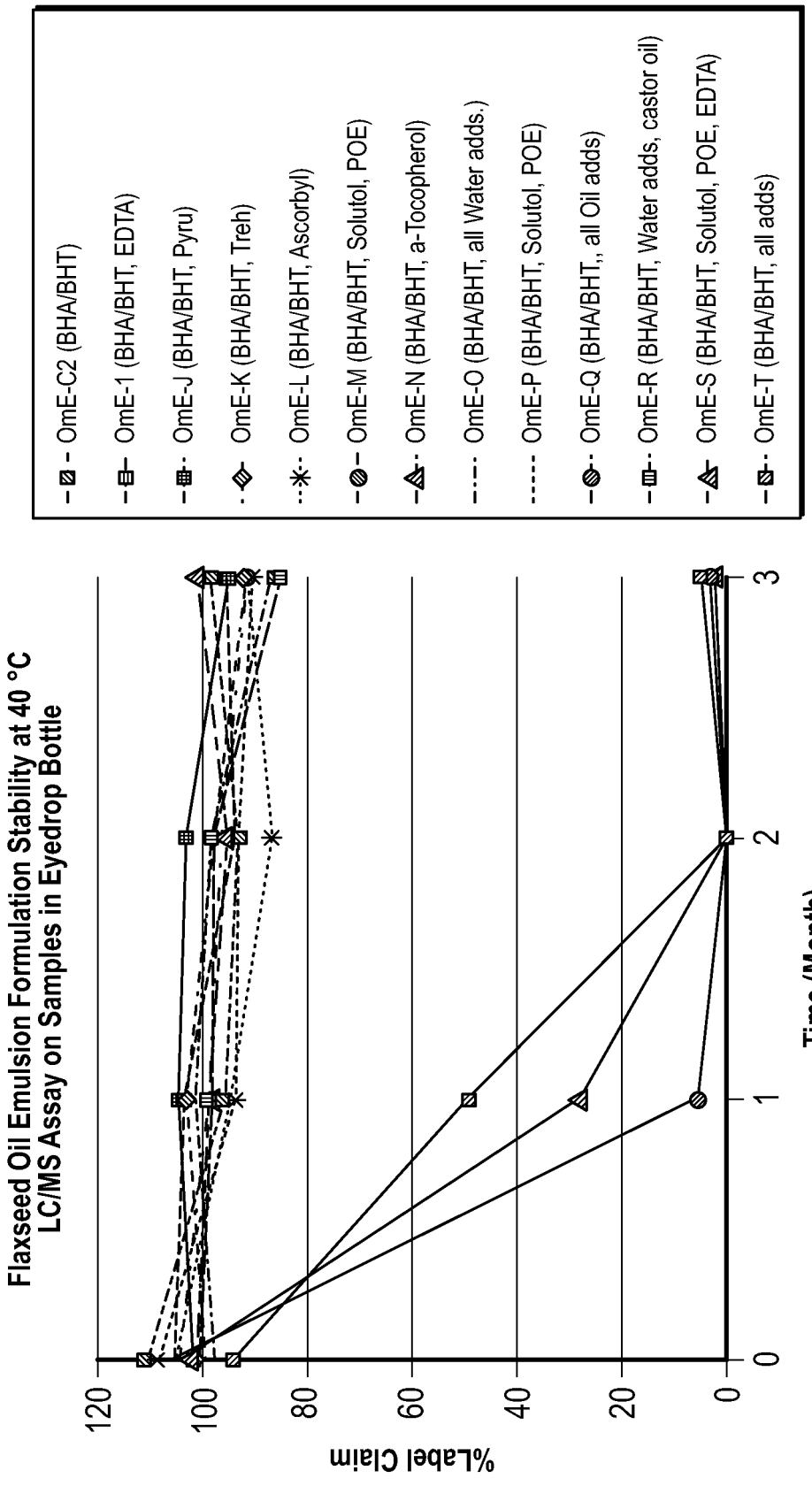

Flaxseed Oil Emulsion Formulation Stability at 40 °C
LC/MS Assay on Samples in Eyedrop Bottle
%Label Claim
Time (Month)
0
20
40
60
80
100
120
0
1
2
3
OmE-C2 (BHA/BHT)
OmE-1 (BHA/BHT, EDTA)
OmE-J (BHA/BHT, Pyru)
OmE-K (BHA/BHT, Treh)
OmE-L (BHA/BHT, Ascorbyl)
OmE-M (BHA/BHT, Solutol, POE)
OmE-N (BHA/BHT, a-Tocopherol)
OmE-O (BHA/BHT, all Water adds.)
OmE-P (BHA/BHT, Solutol, POE)
OmE-Q (BHA/BHT,, all Oil adds)
OmE-R (BHA/BHT, Water adds, castor oil)
OmE-S (BHA/BHT, Solutol, POE, EDTA)
OmE-T (BHA/BHT, all adds)

FIG. 2

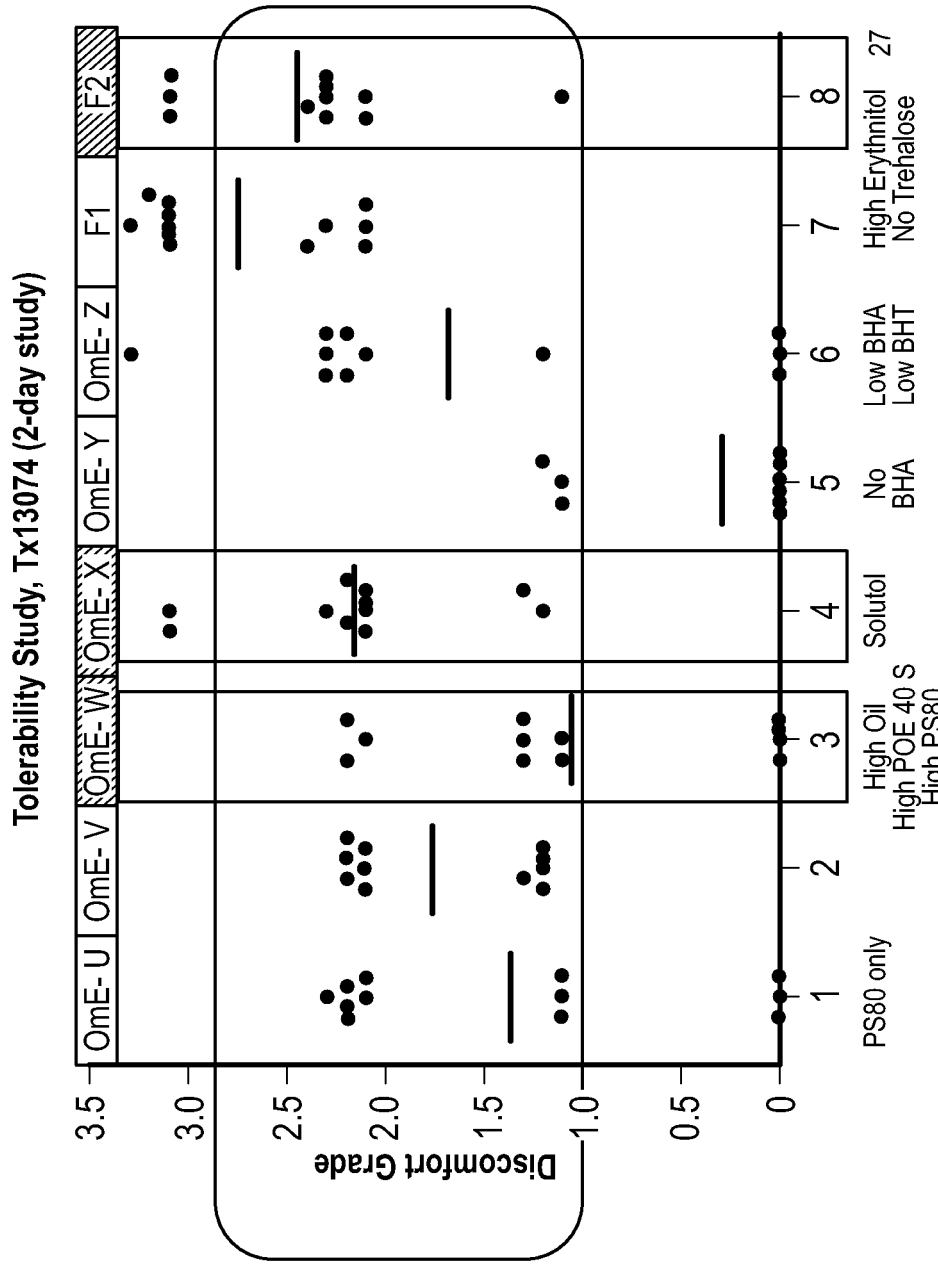

Tolerability Study, Tx13074 (2-day study)
Discomfort Grade
3.5
3.0
2.5
2.0
1.5
1.0
0.5
0
OmE- U
OmE- V
OmE- W
OmE- X
OmE- Y
OmE- Z
F1
F2
1
2
3
4
5
6
7
8
PS80 only
High Oil
High POE 40 S
High PS80
High BHA BHT
Solutol
No BHA
Low BHA
Low BHT
High Erythnitol
No Trehalose
27

FIG. 3