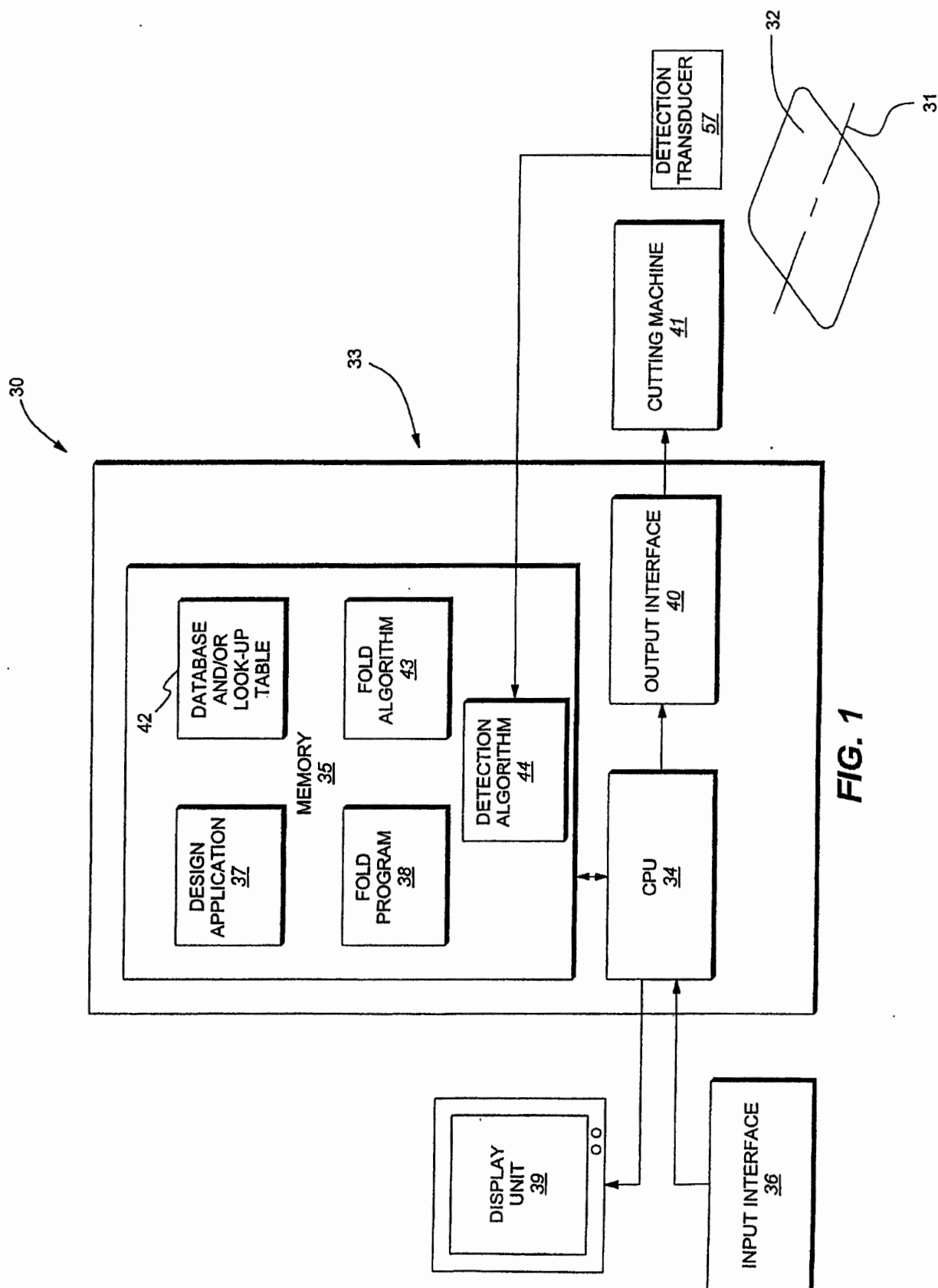




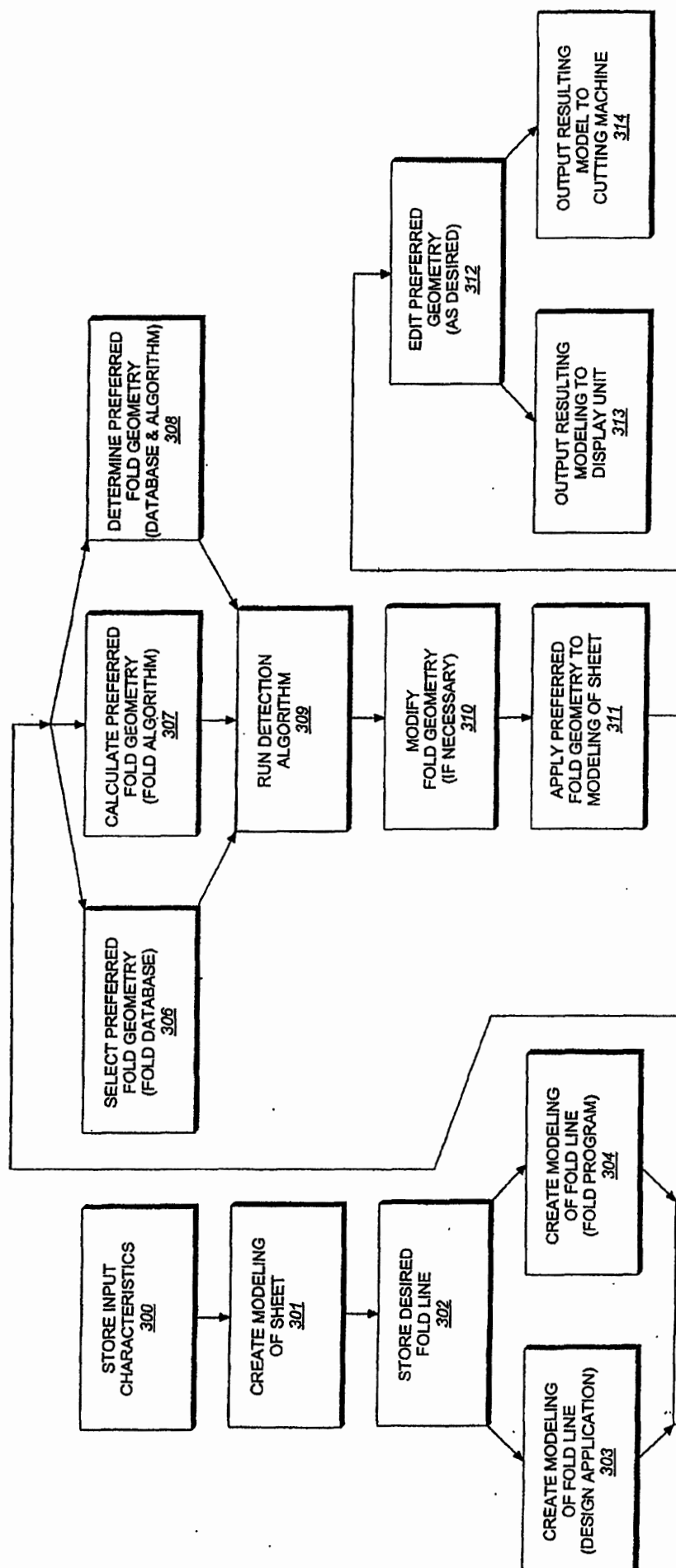
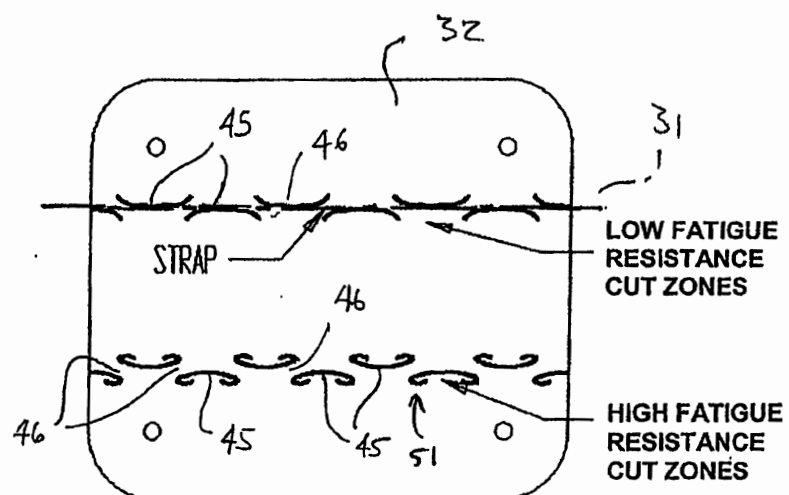
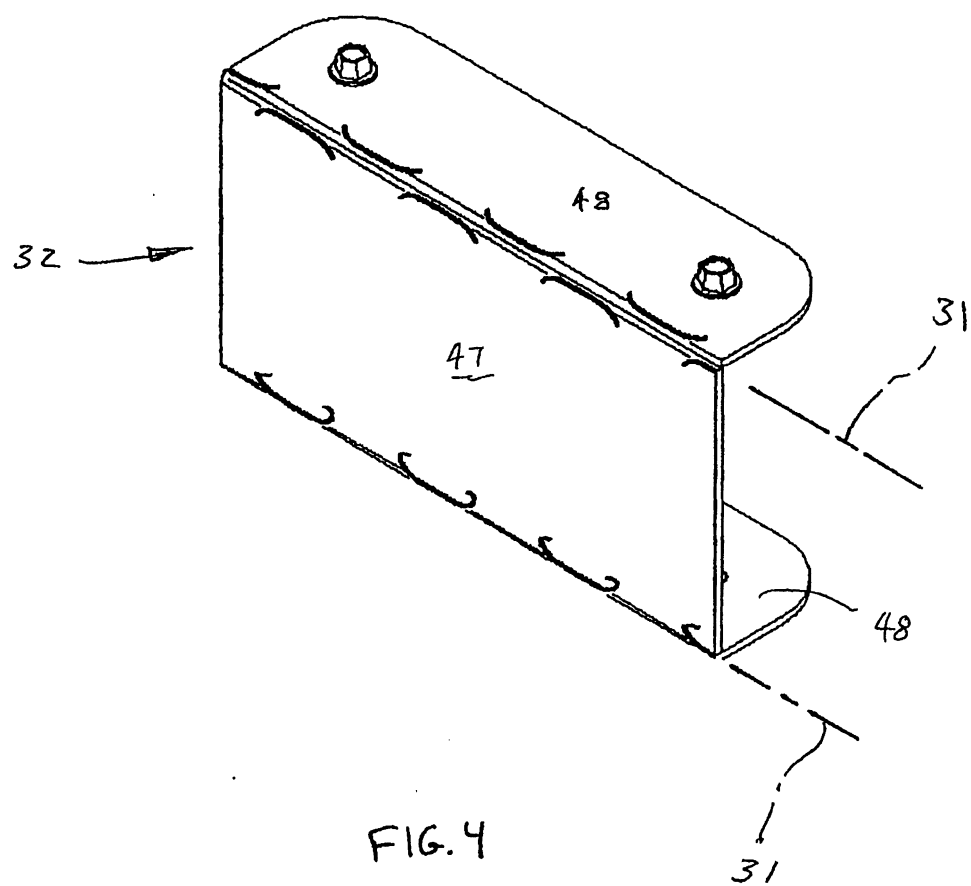


FIG. 2



FOLDS, HIGH AND LOW FATIGUE

FIG. 3



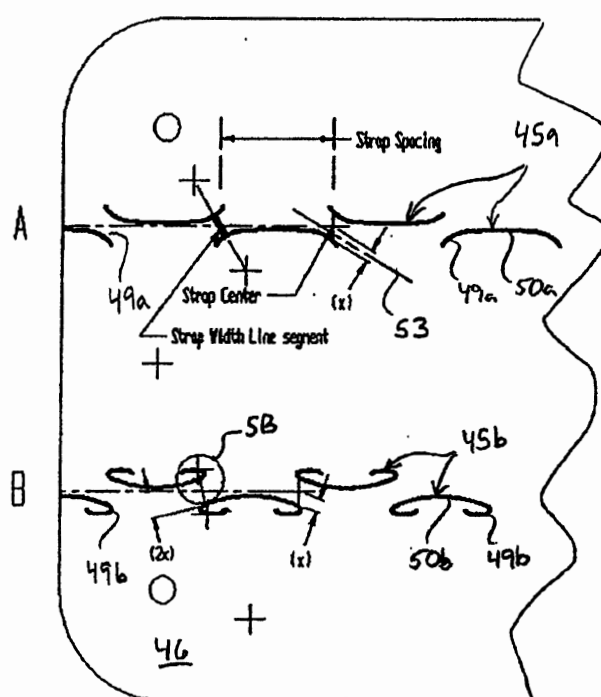
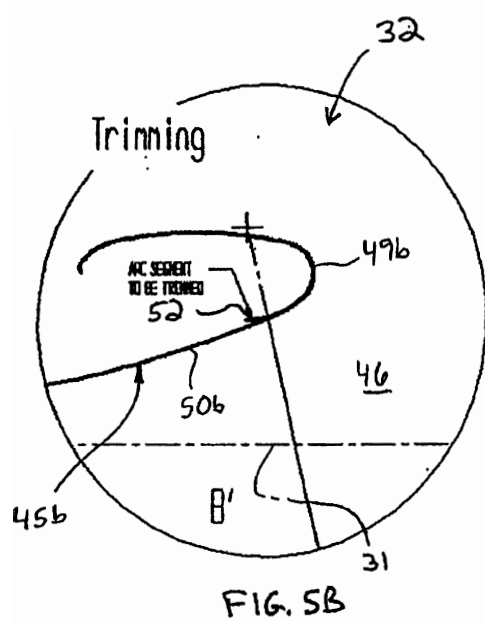


FIG. 5A

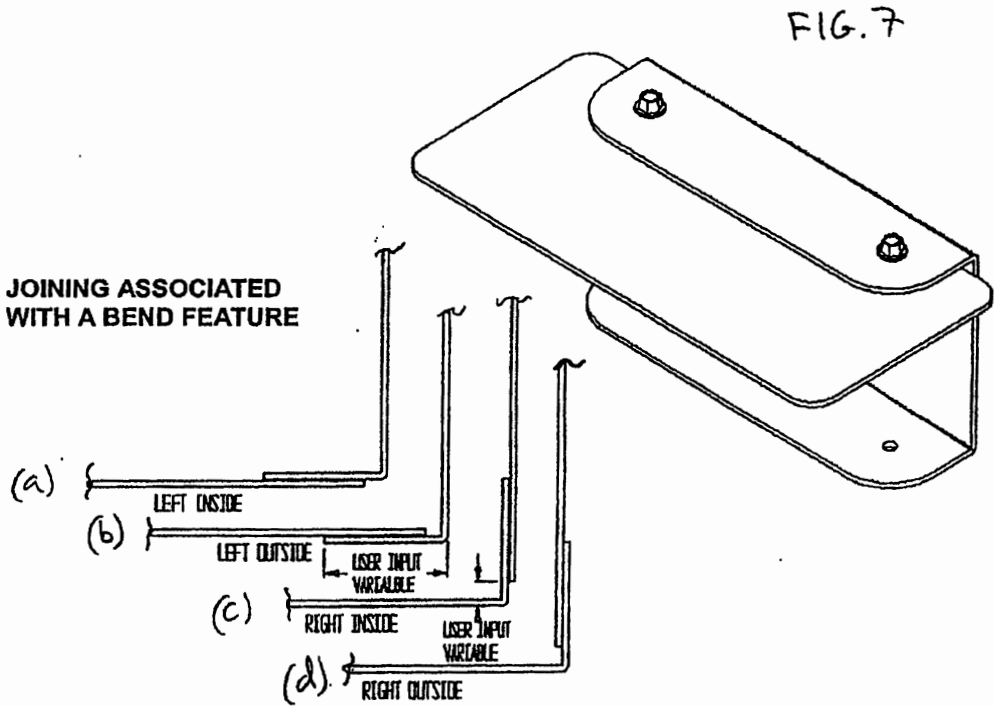


FIG. 6

BEND FEATURE SS ↙

IOI 	BRAKE 	JOINDER 
USER INPUTS		
MATERIAL	STEEL A-36	
THICKNESS	0.104	
STRAP WIDTH	WIDE	M
STRAP SPACING	CLOSE	M
KERF	0.008	
FATIGUE STRENGTH	LOW	HIGH
MATERIAL VECTOR	0	0
CUTTER	ANGLE (DEG)	SCALER
FOLD DEDUCTION		
JOG		ADVANCED
FLIP		

FIG. 8