

Abstract

It is an object of the invention to provide a tap holder in which even when an error is brought about in synchronizing spindle feeding and rotation of a tapper body and a tap collet of a tap holder in correspondence with a machine tool spindle, the synchronization can be established by absorbing the error by a simple constitution. As means therefor, the tap holder is characterized in that a tapper body 20 and a tap collet 50 are inserted by a locking member 70 at portions of the tapper body 20 and the tap collet 50 overlapping each other, and the tap collet 50 is fixed to the tapper body 20 by engaging the locking member 70 with at least one of the tap collet 50 and the tapper body 20 in a state of being interposed with an elastic member 78 on both sides thereof in an axial direction X.