

ABSTRACT

Provided is a transport system that enables an easy transfer of a suspension crane between a stocker area and a predetermined area without using a dedicated carrier. The transport system includes a stocker 10 including a crane overhead track 20 and a suspension crane 30 that transports an article 2 between storages 11 and a delivery port 12, an overhead-transport-vehicle overhead track 40 disposed outside of a stocker area 10A and alongside the delivery port 12 and a load port LP of a processing tool LT and extending to a stocker area (predetermined area) 10B, an overhead transport vehicle 50 that transports the article 2 between the delivery port 12 and the load port LP, and a joint track 60A, 60B. A crane runner 31 can enter the overhead-transport-vehicle overhead track 40 from the crane overhead track 20 via the joint track 60A, 60B to the stocker area 10B.