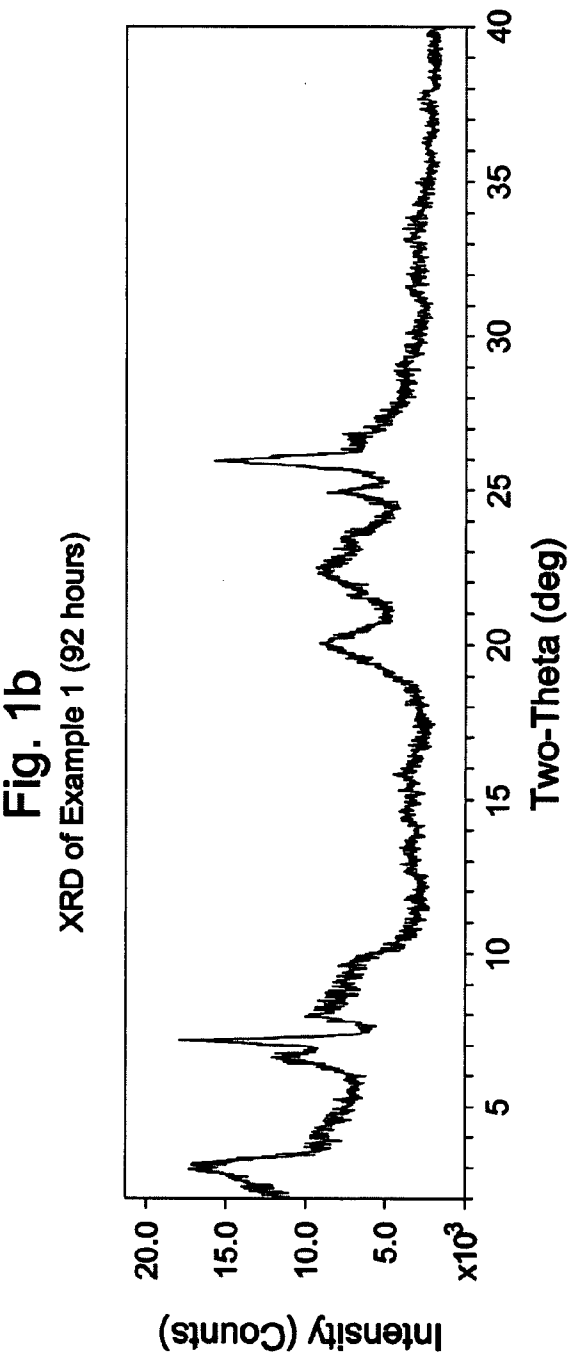
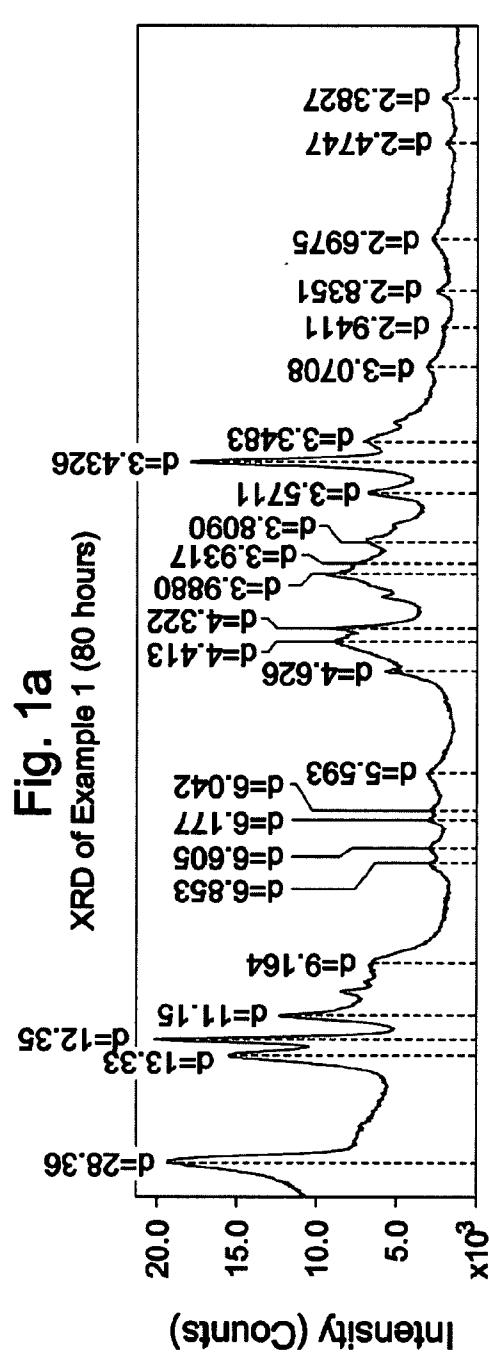
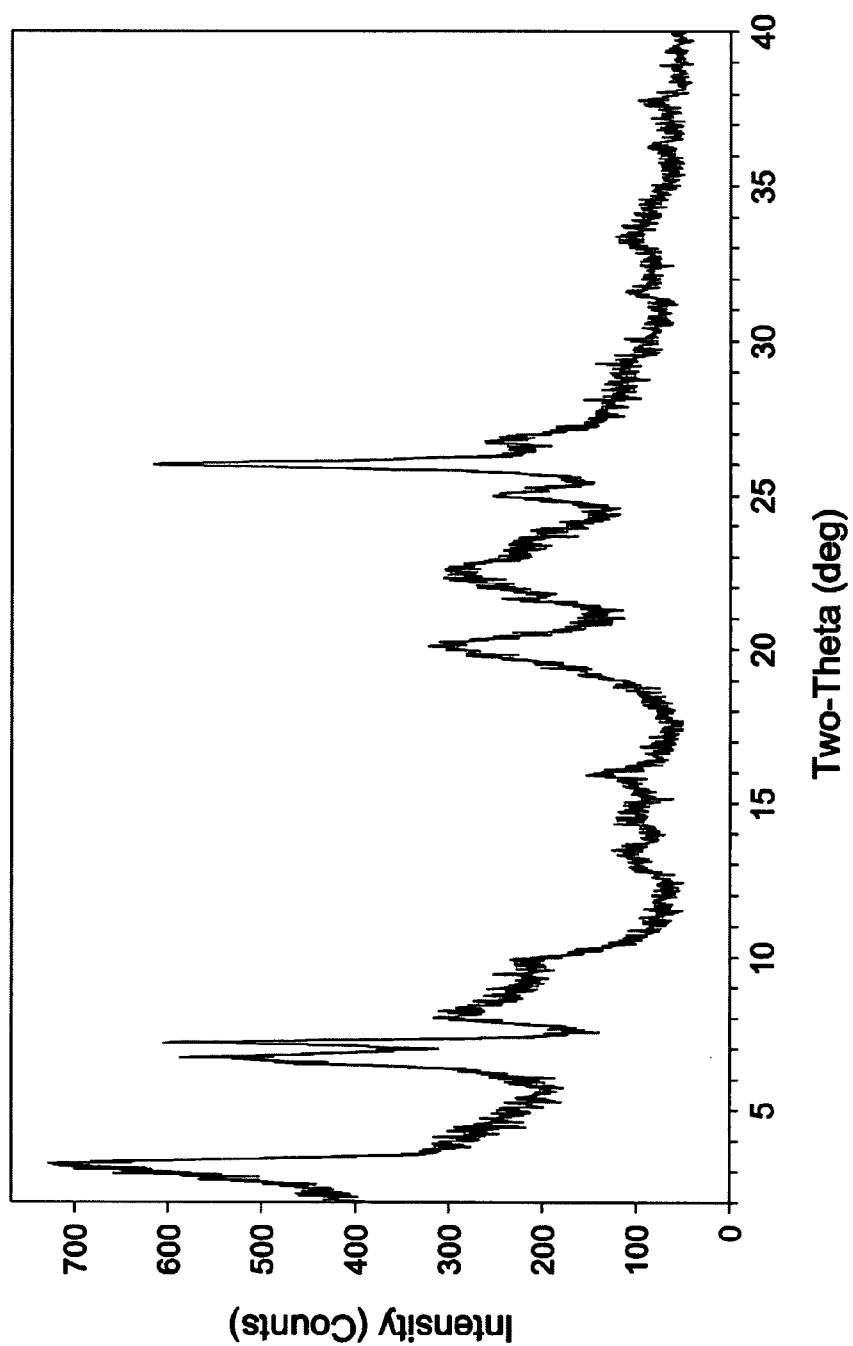




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**Fig. 2**

XRD of Example 1A

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Fig. 3
SEM of Example 1A

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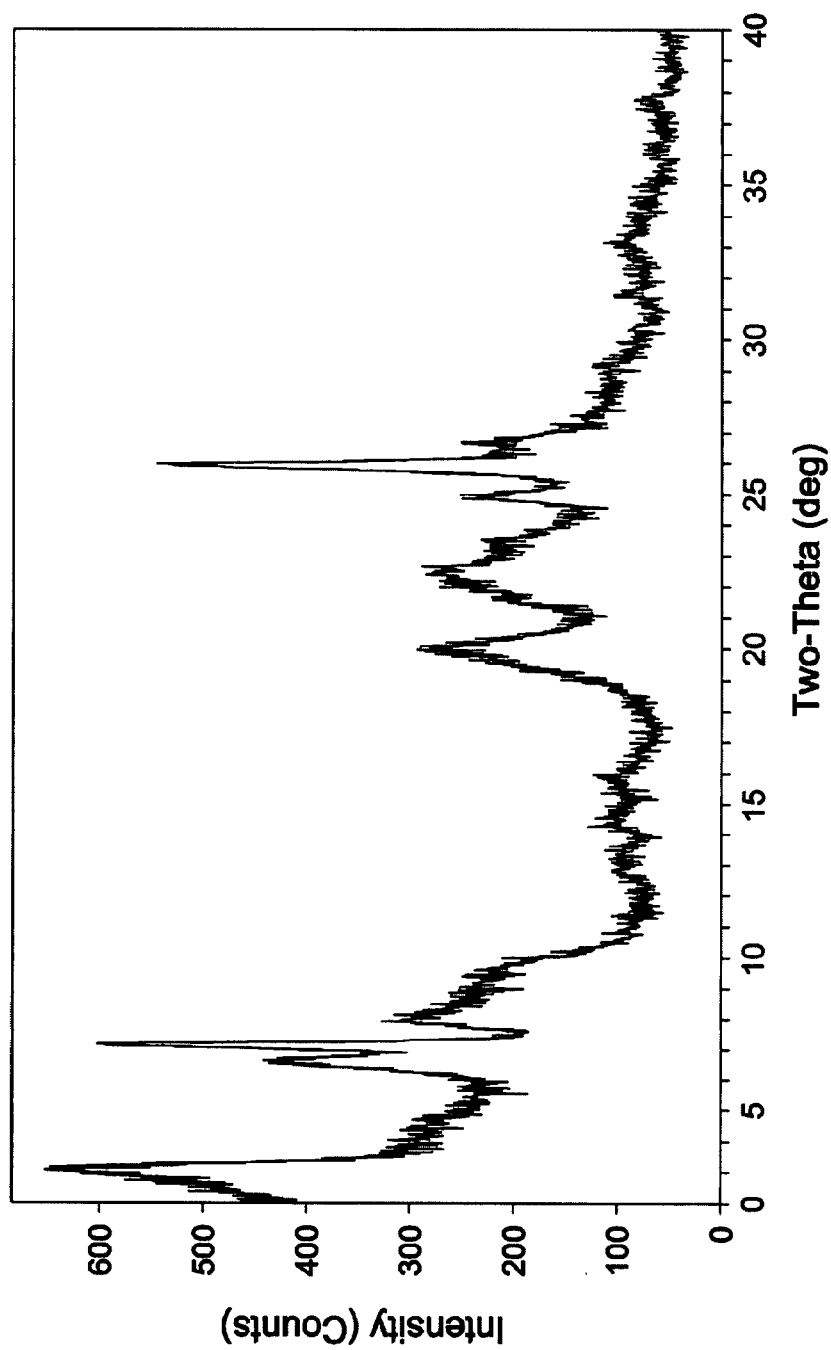
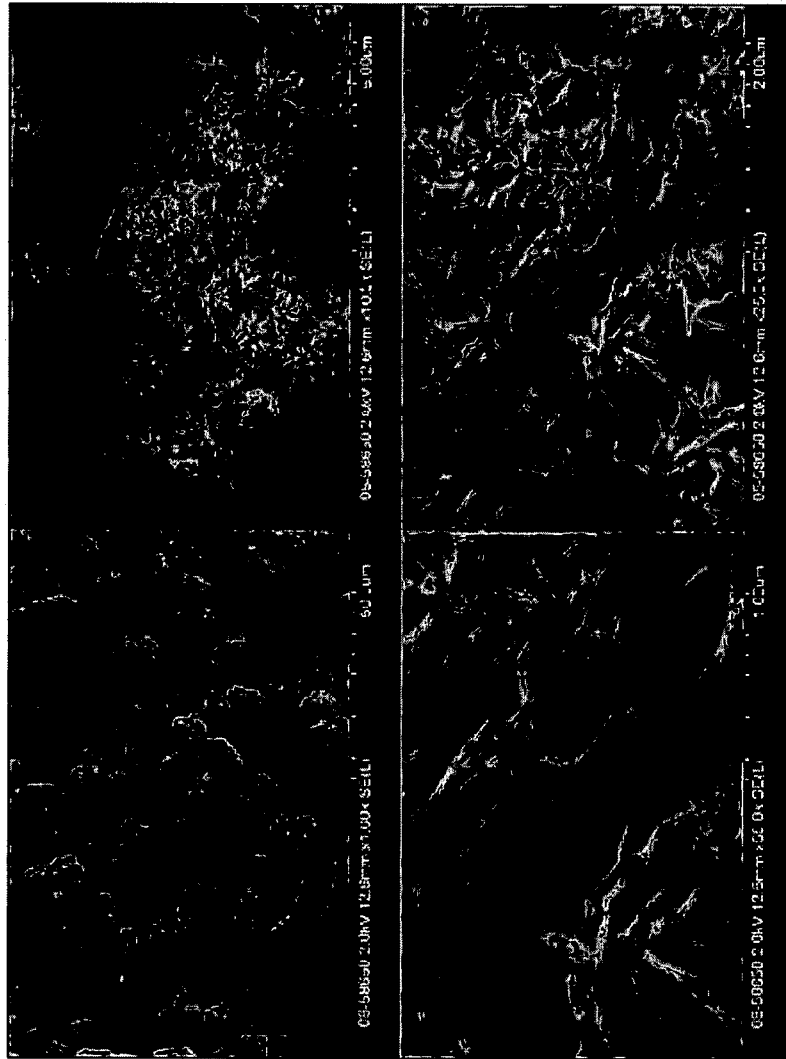


Fig. 4
XRD of Example 2

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**Fig. 5**

SEM of Example 2 with different resolutions

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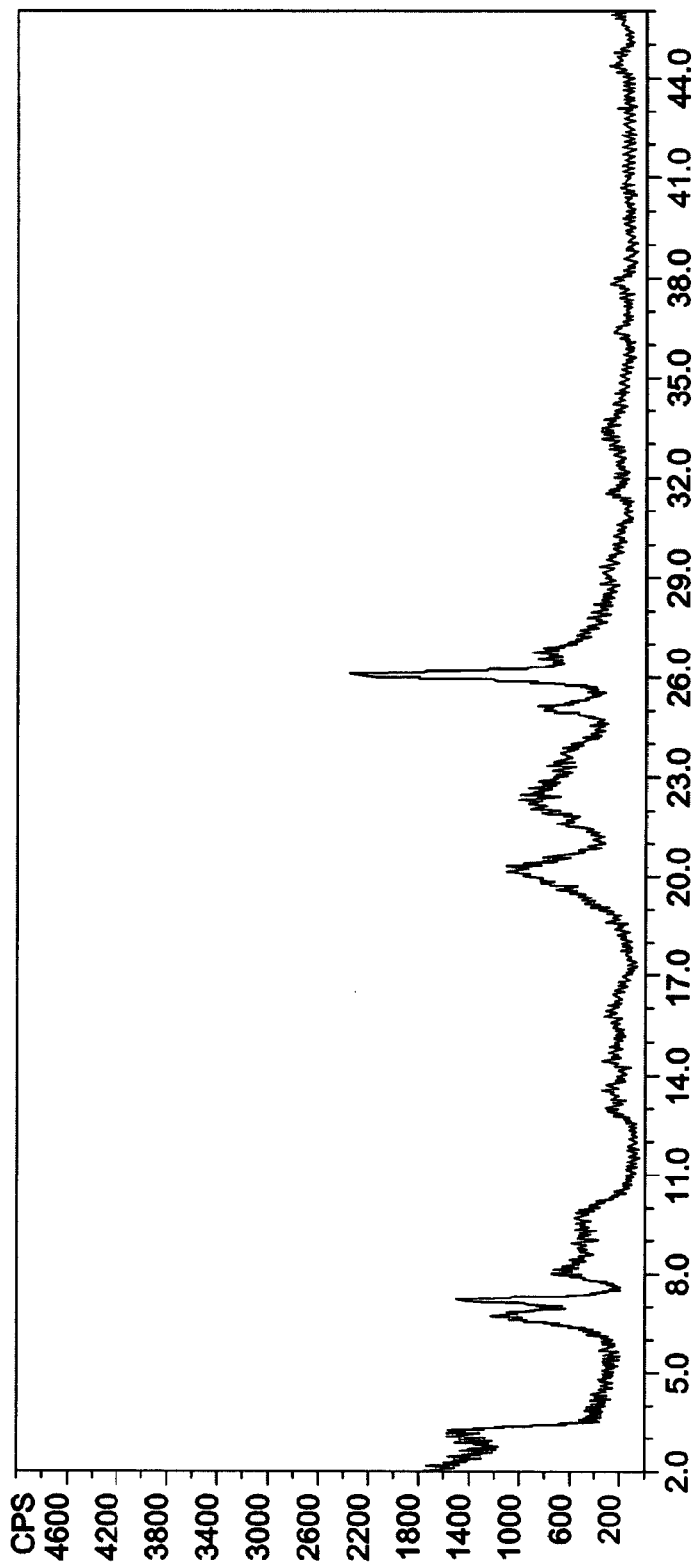


Fig. 6
XRD of Example 3: Ge-free containing crystals

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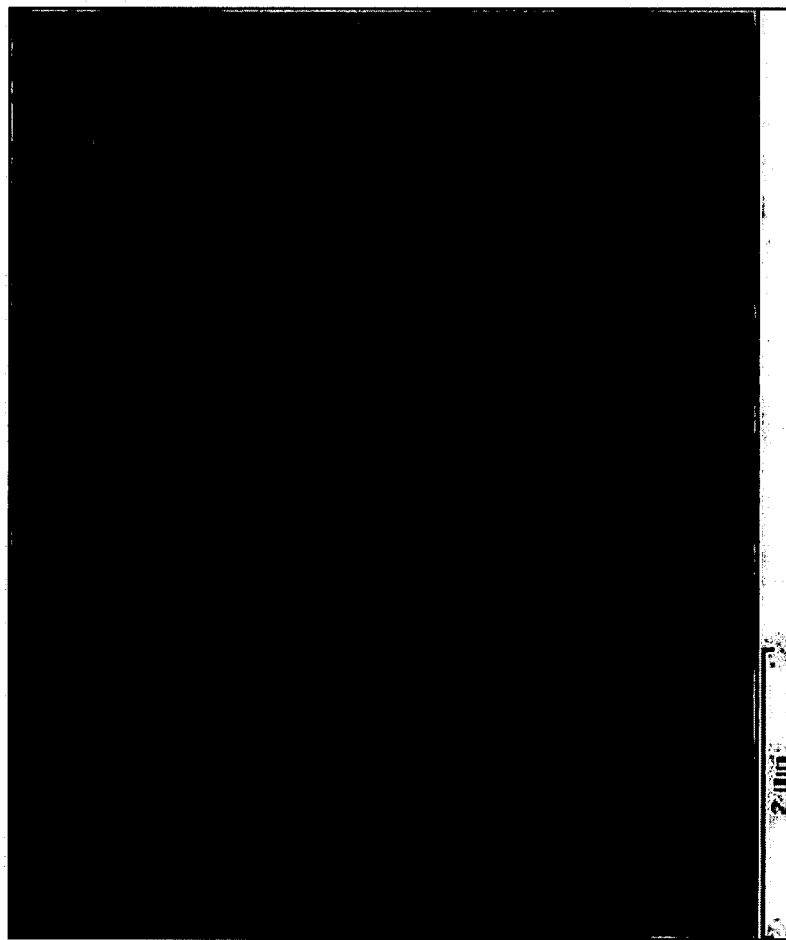
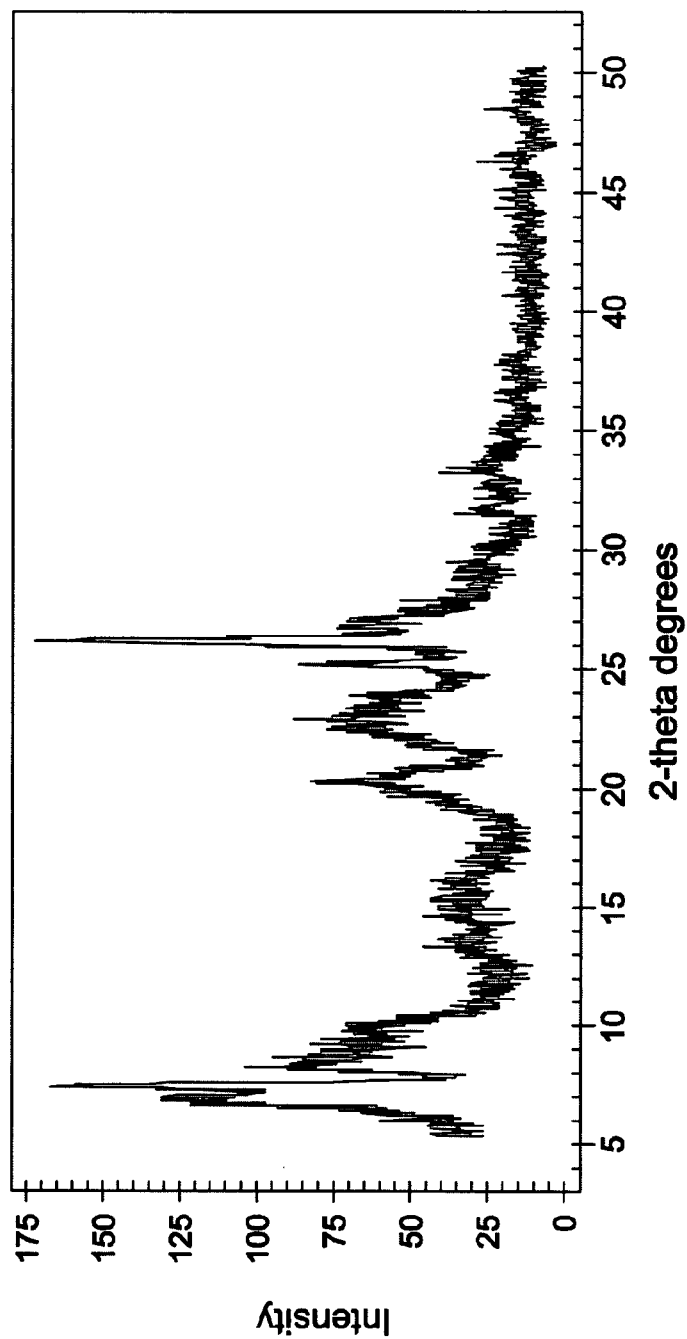


Fig. 7

SEM of Example 3: Ge-free containing crystals

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**Fig. 8**

XRD of Example 4: Ge-free containing crystals

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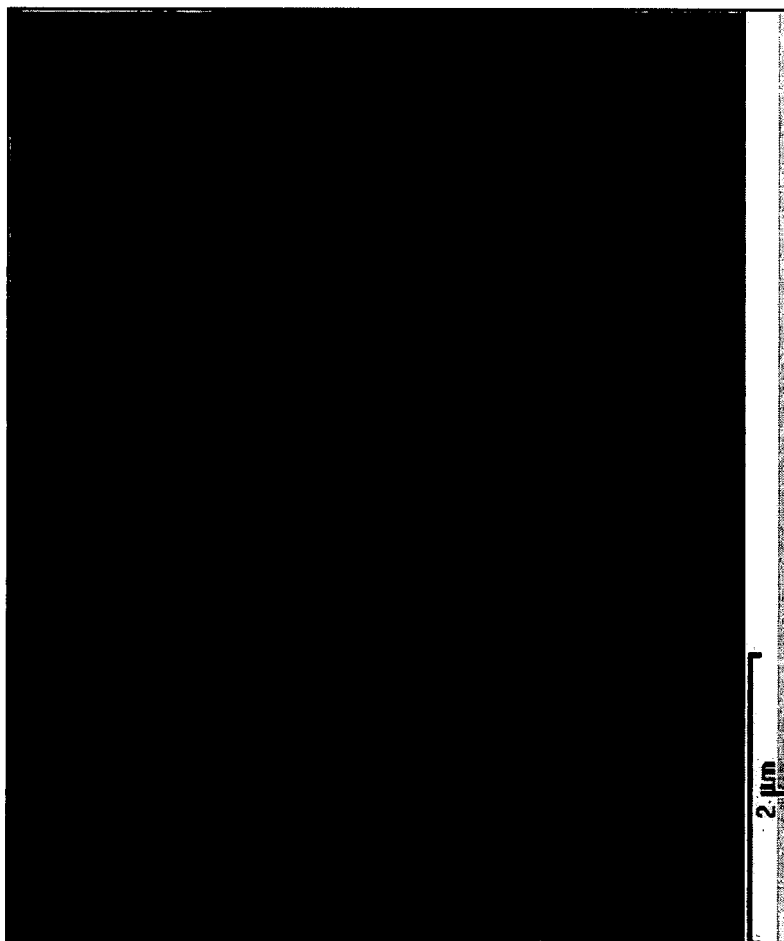
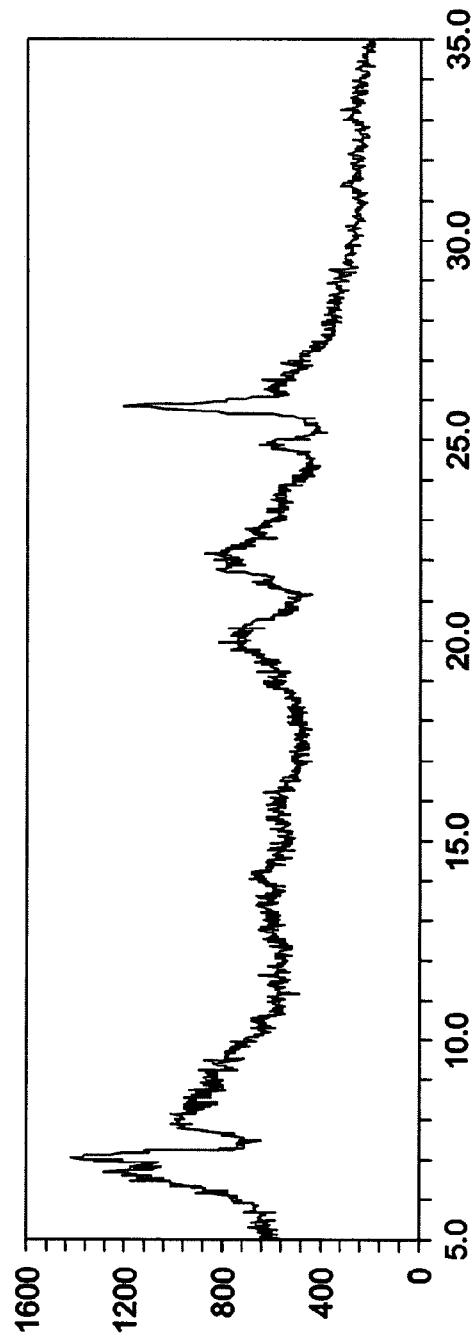


Fig. 9
SEM of Example 4: Ge-free containing crystals

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**Fig. 10**

XRD of Example 5: Ge/Al containing crystals

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**Fig. 11**

SEM of Example 5: Ge/Al containing crystals