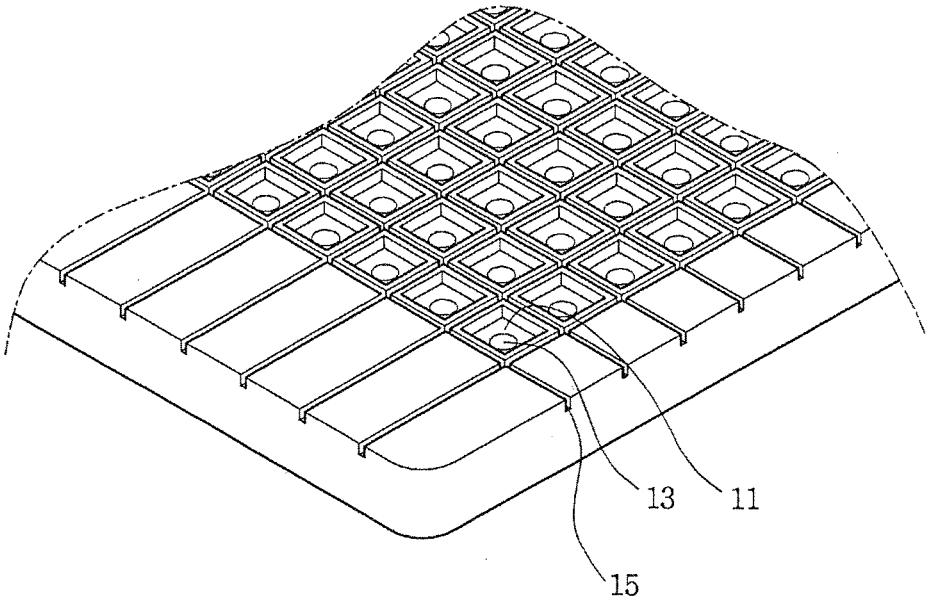
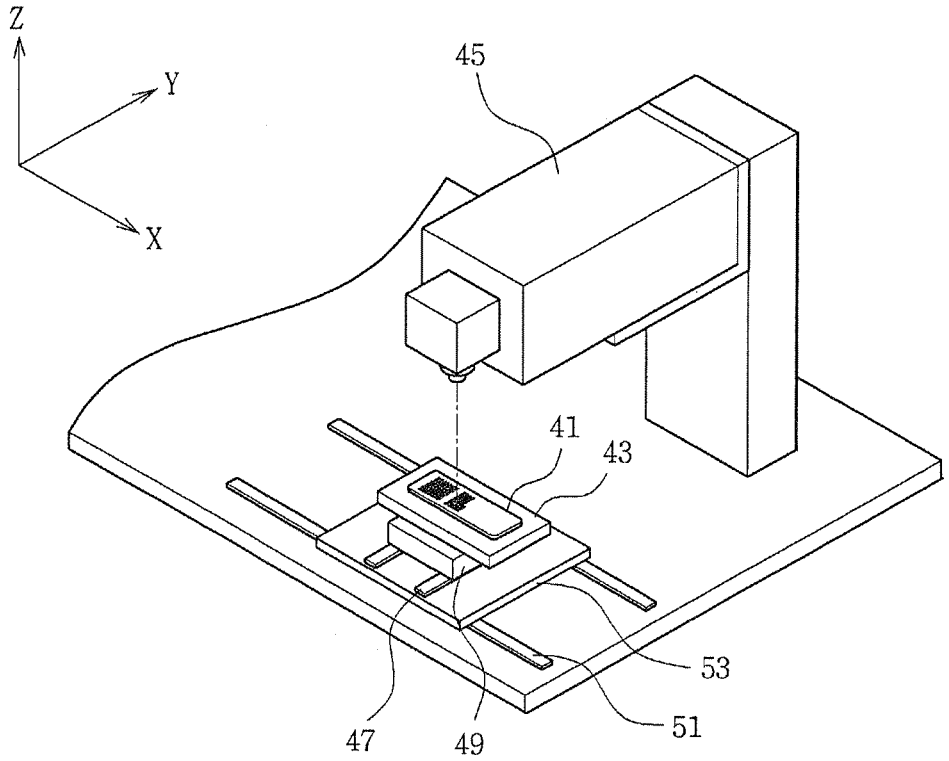
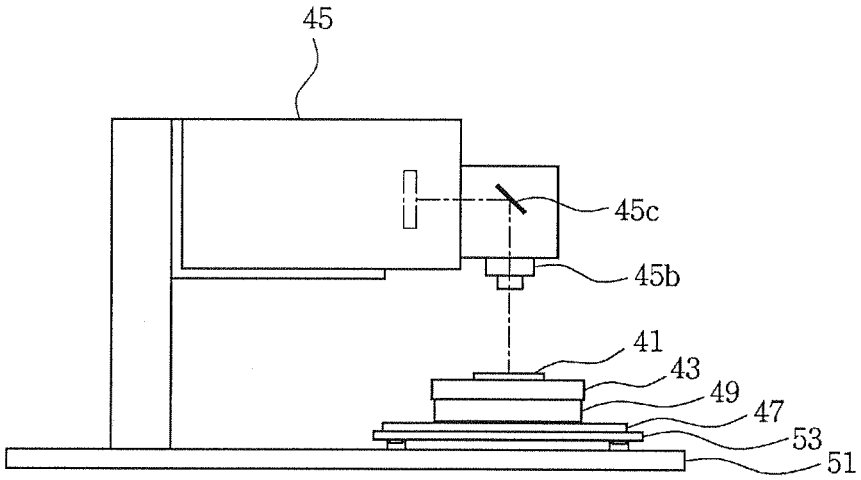
[Fig. 1]



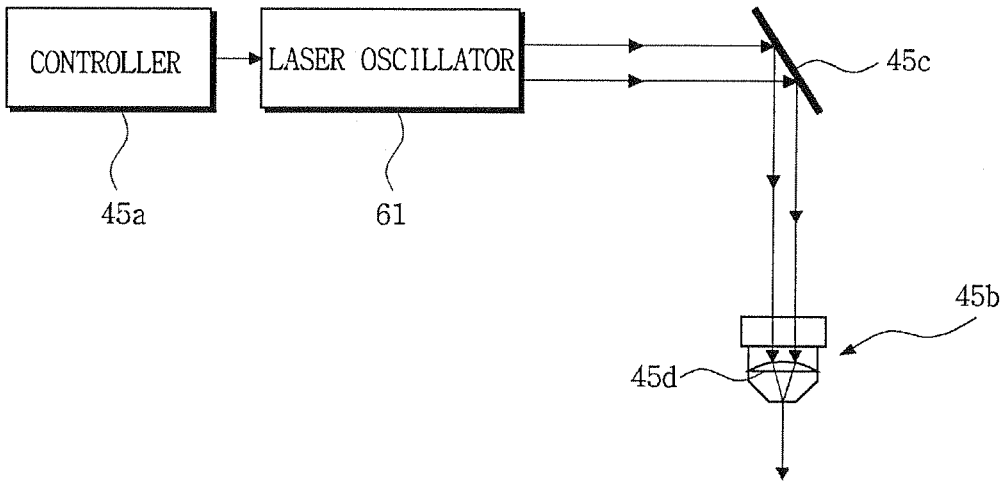

[Fig. 2]



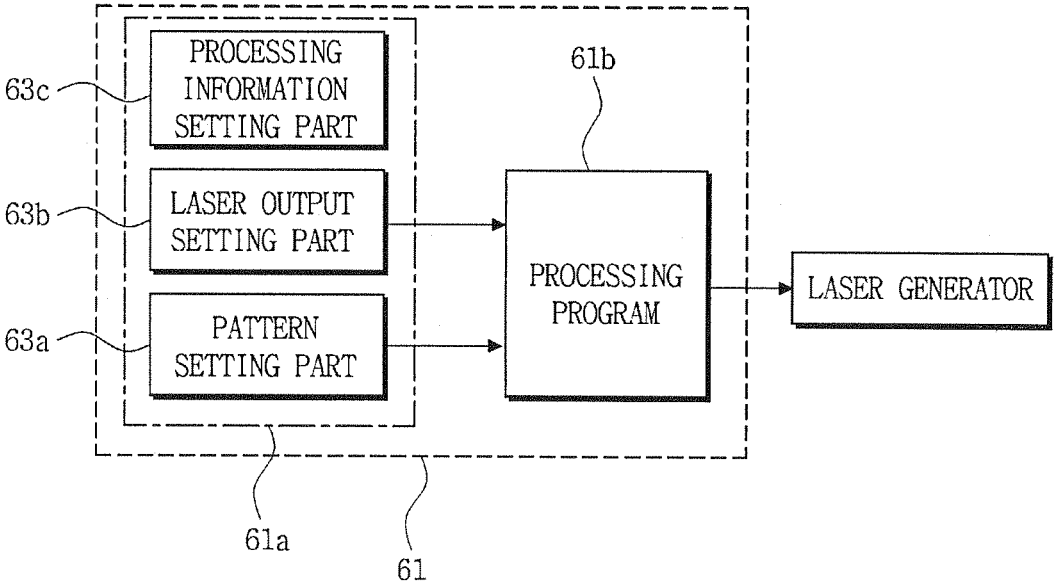
[Fig. 3]



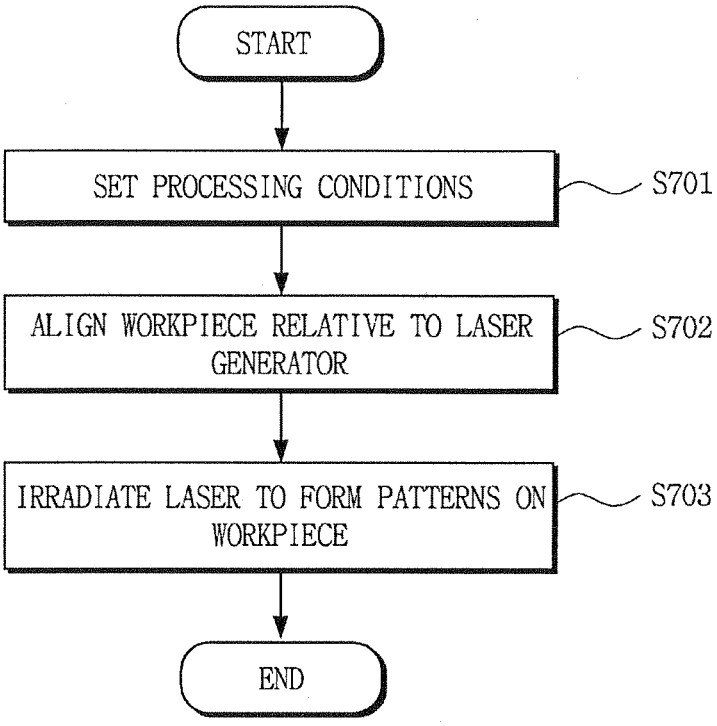

[Fig. 4]



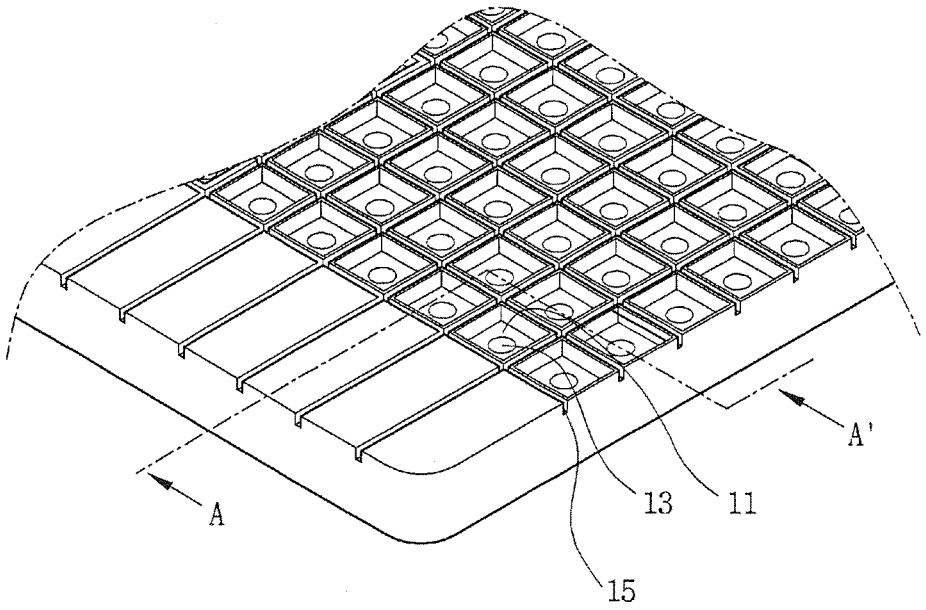

[Fig. 5]



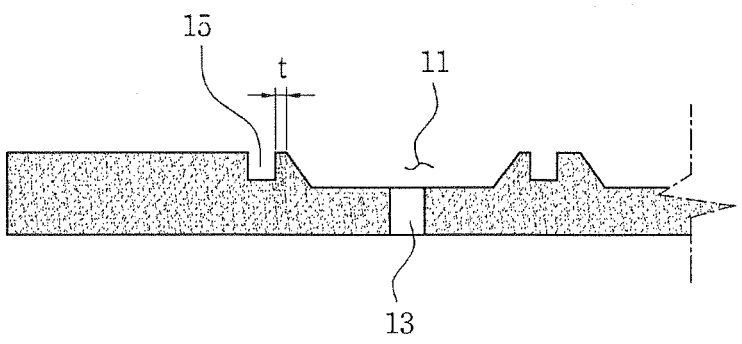
[Fig. 6]



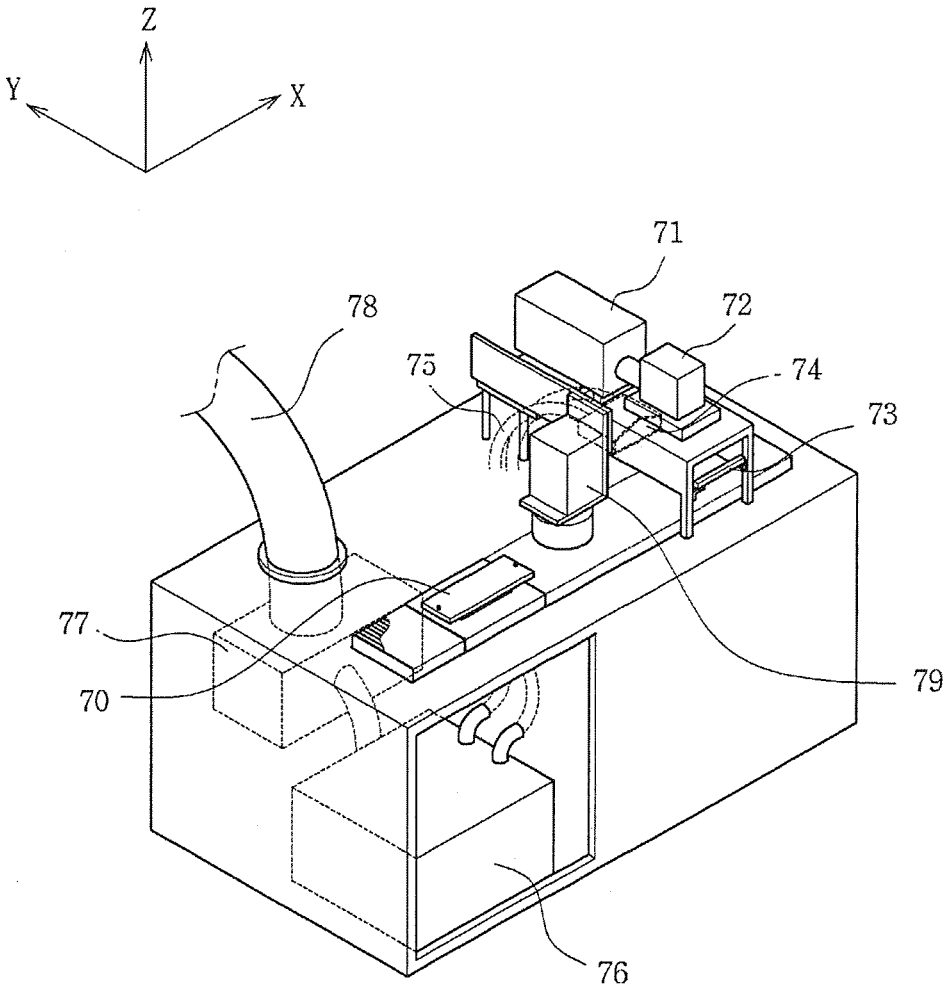

[Fig. 7]



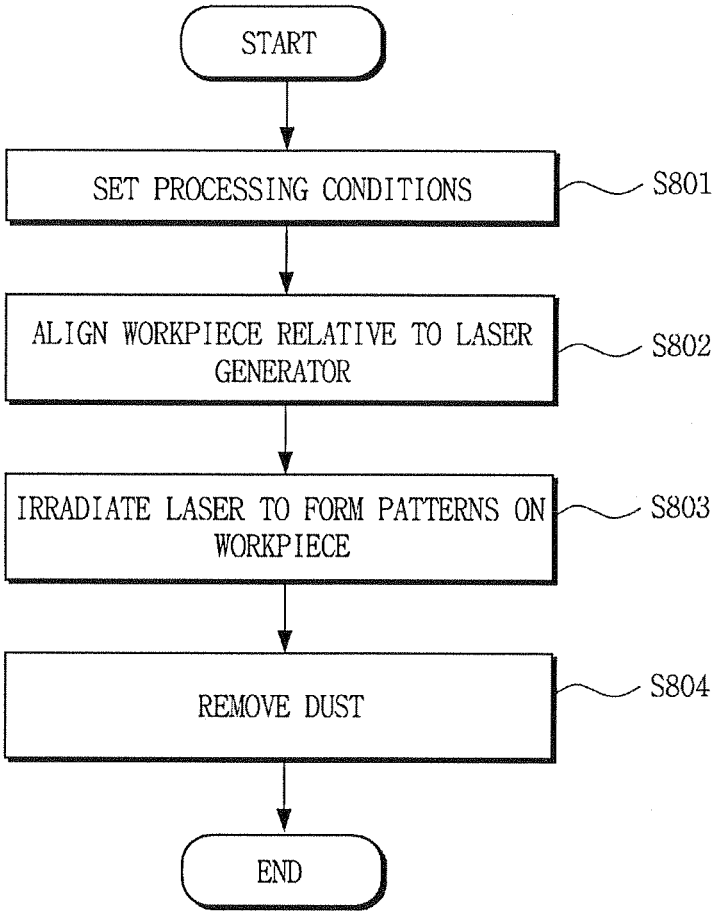

[Fig. 8]



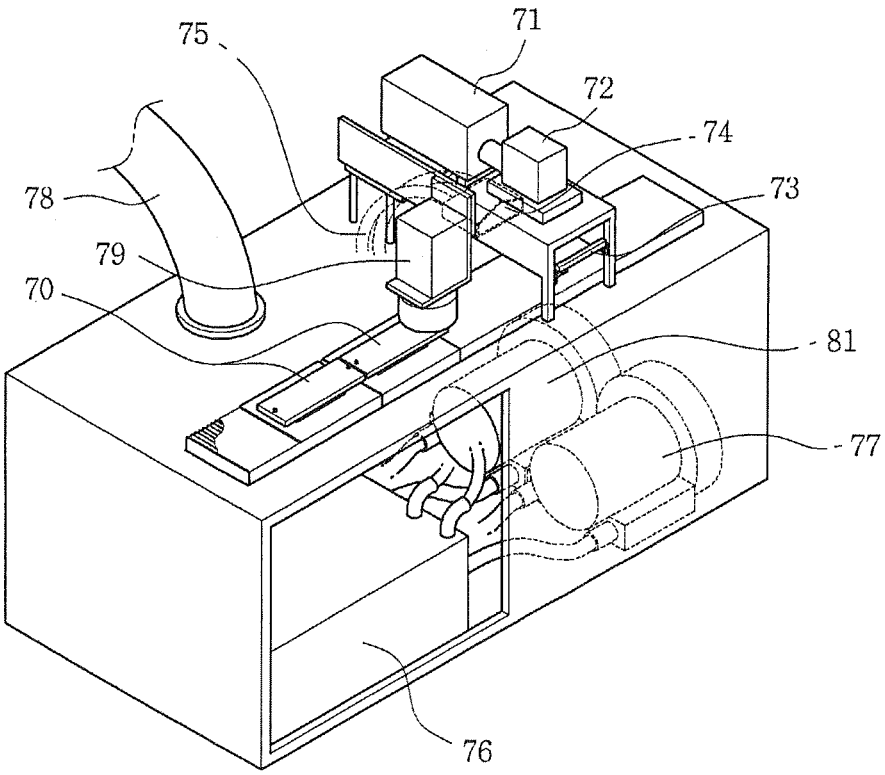
[Fig. 9]



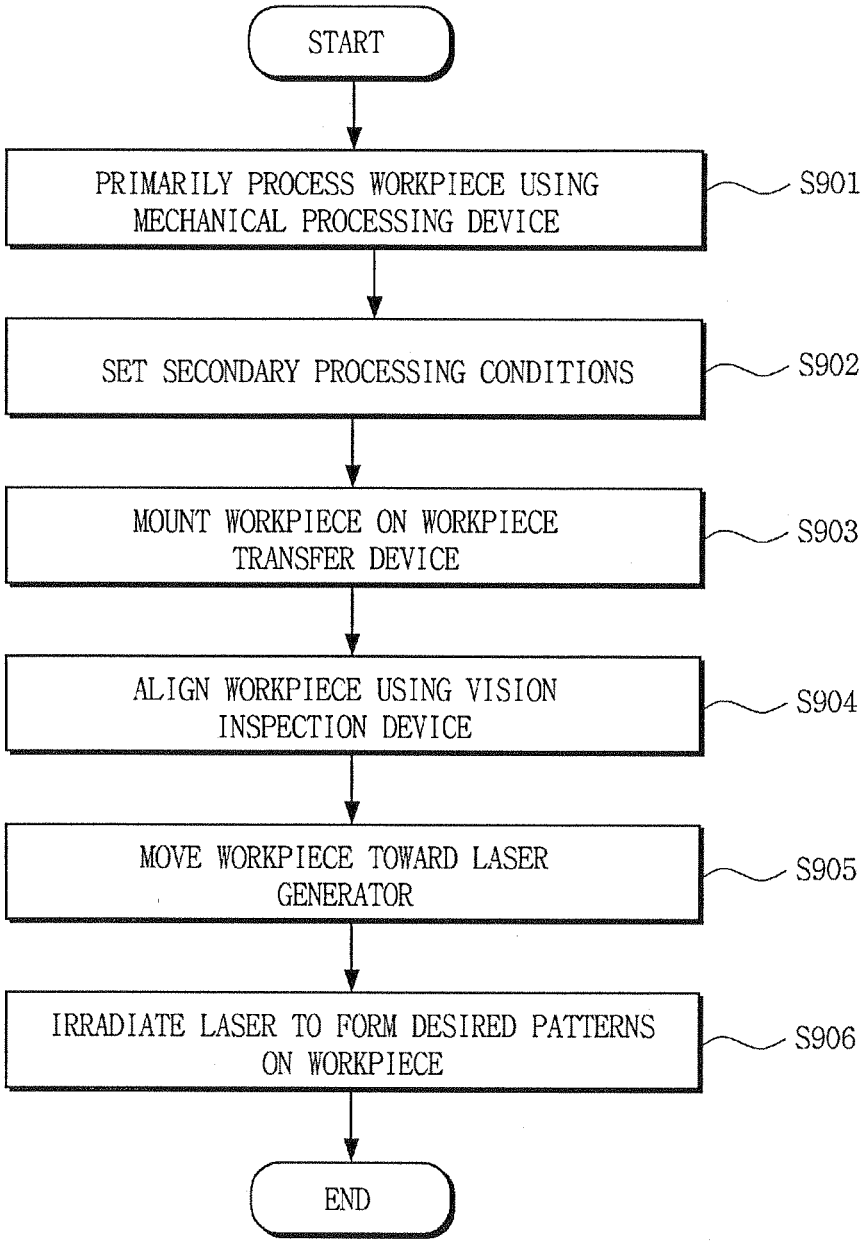
[Fig. 10]


START
SET PROCESSING CONDITIONS
S801
ALIGN WORKPIECE RELATIVE TO LASER GENERATOR
S802
IRRADIATE LASER TO FORM PATTERNS ON WORKPIECE
S803
REMOVE DUST
S804
END

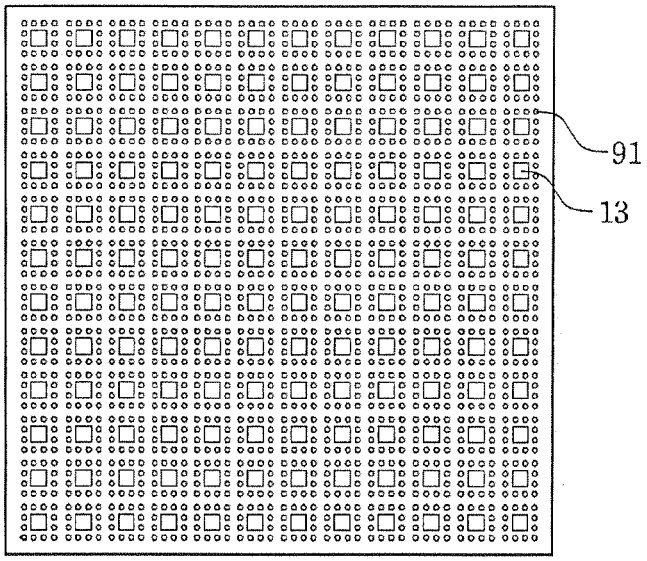
[Fig. 11]


75
71
72
74
73
78
79
70
81
77
76

[Fig. 12]


START
PRIMARILY PROCESS WORKPIECE USING MECHANICAL PROCESSING DEVICE
S901
SET SECONDARY PROCESSING CONDITIONS
S902
MOUNT WORKPIECE ON WORKPIECE TRANSFER DEVICE
S903
ALIGN WORKPIECE USING VISION INSPECTION DEVICE
S904
MOVE WORKPIECE TOWARD LASER GENERATOR
S905
IRRADIATE LASER TO FORM DESIRED PATTERNS ON WORKPIECE
S906
END

[Fig. 13]




[Fig. 14]

