

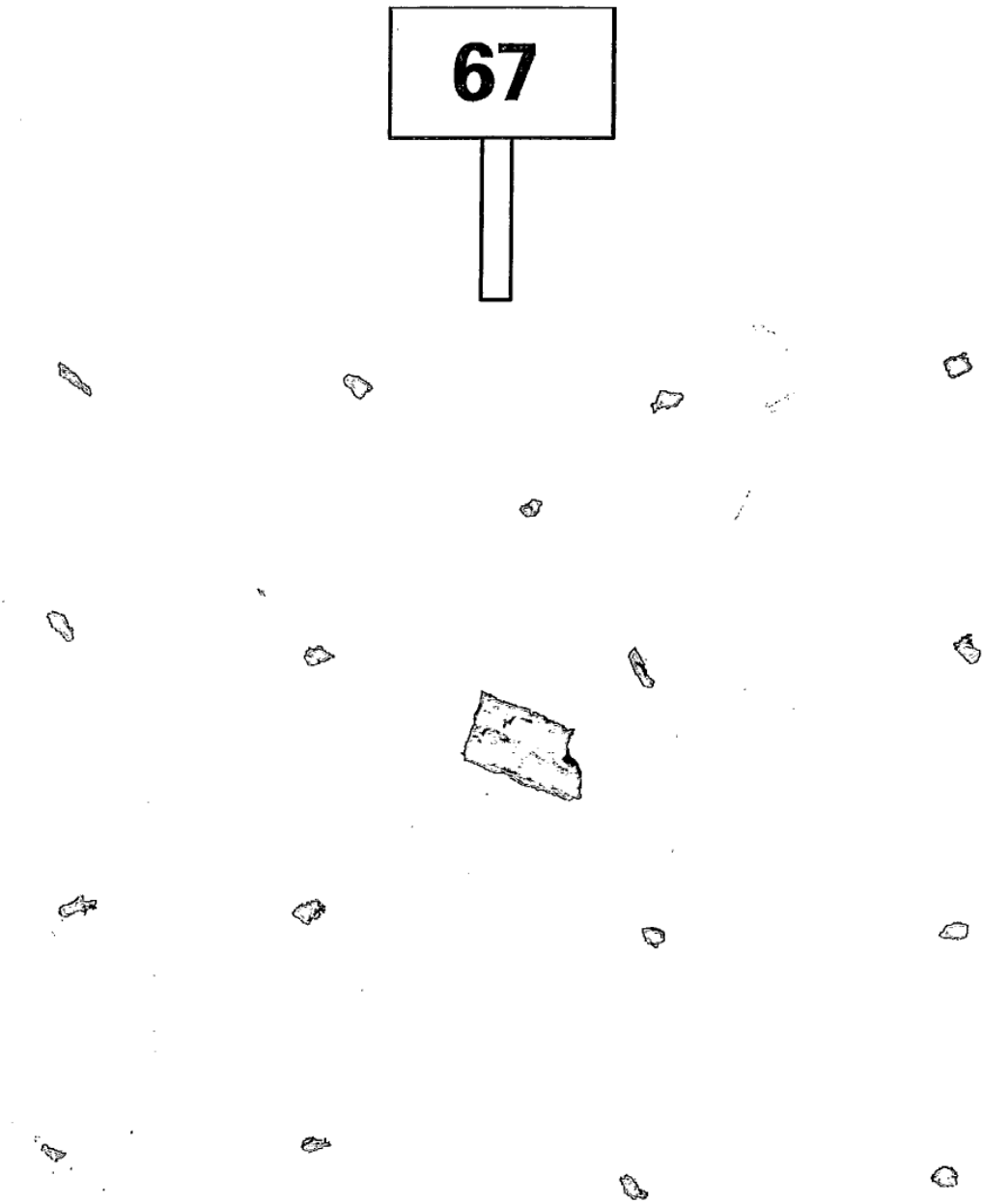


Fig. 1

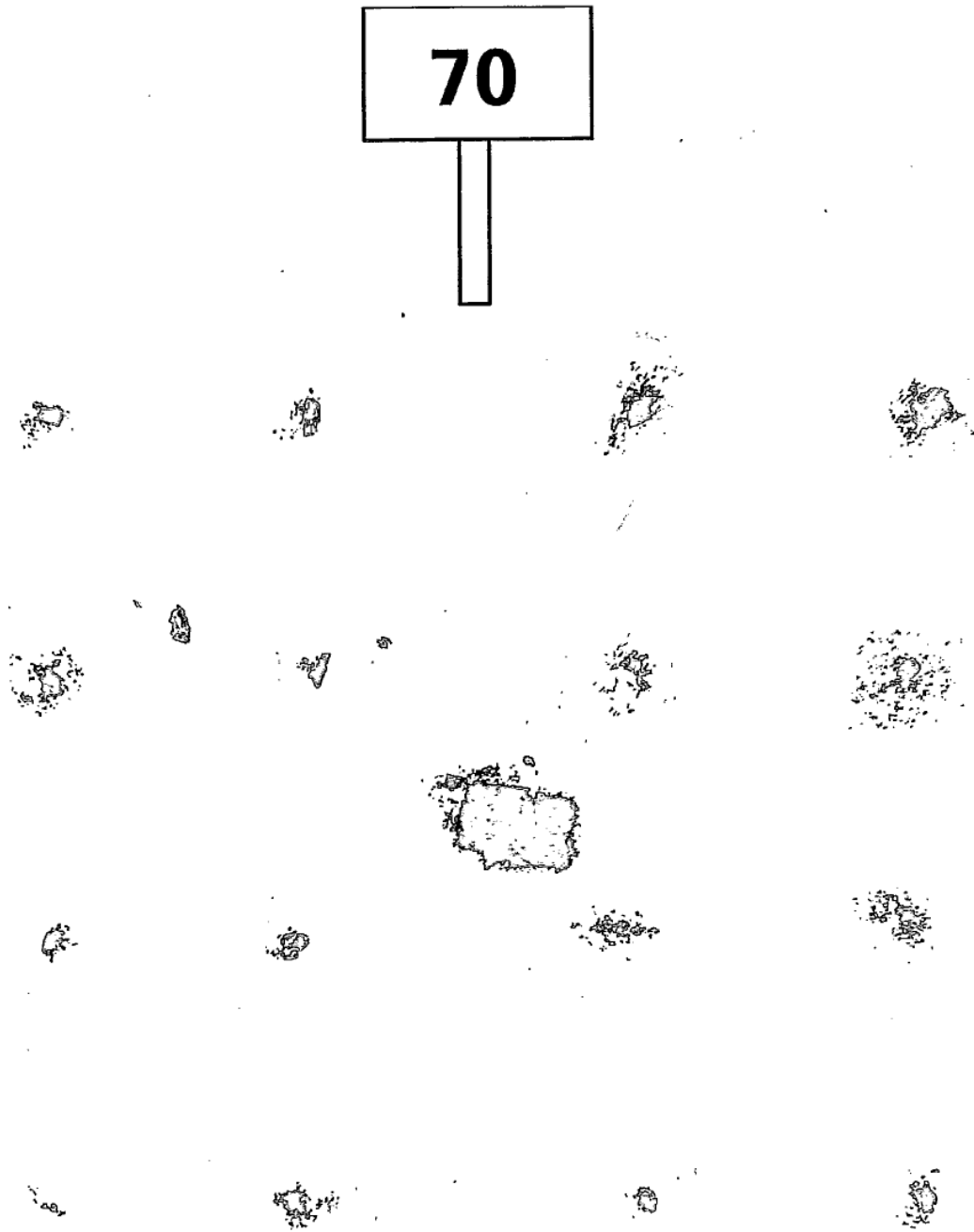


Fig. 2

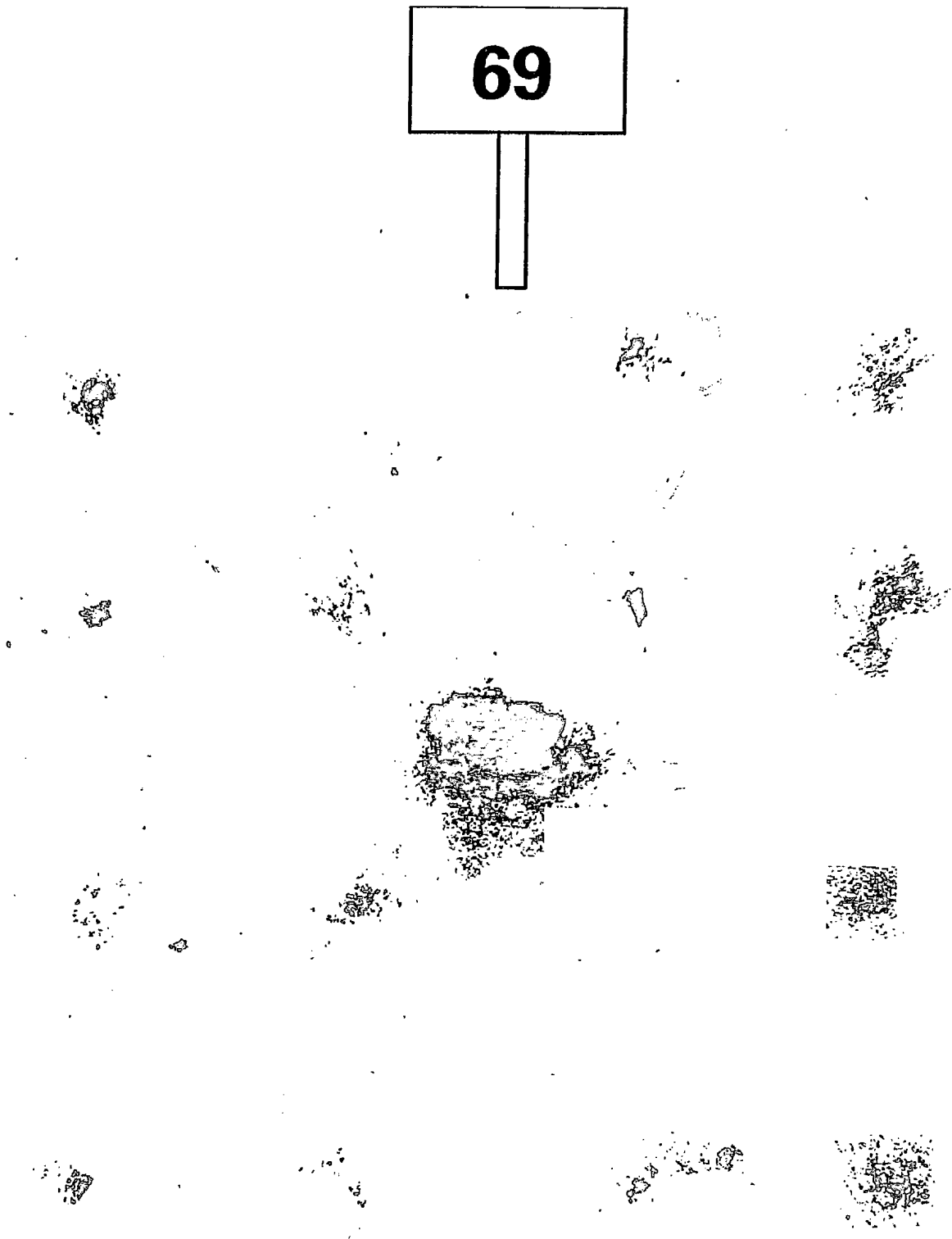


Fig. 3

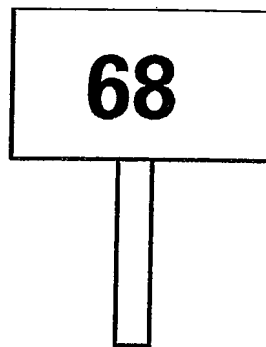


Fig. 4

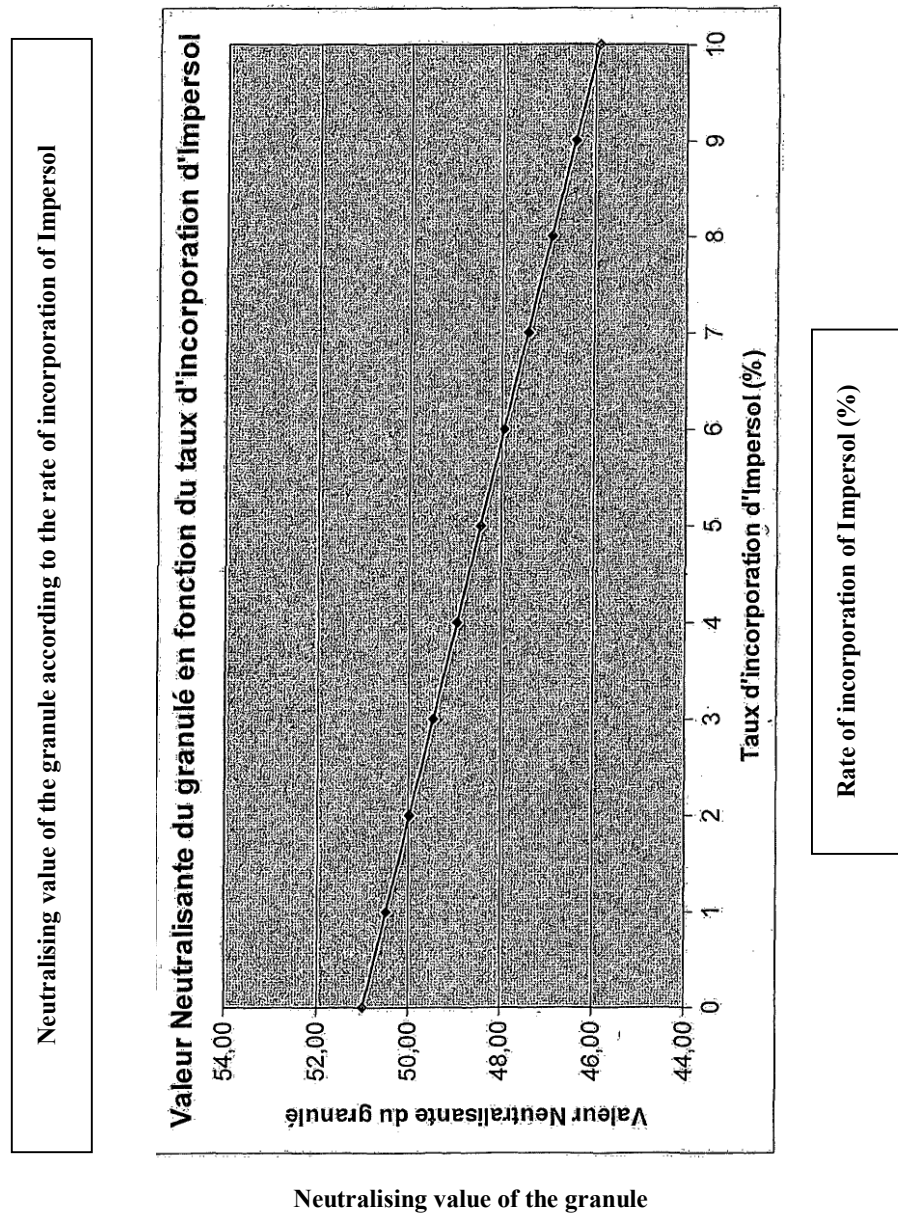
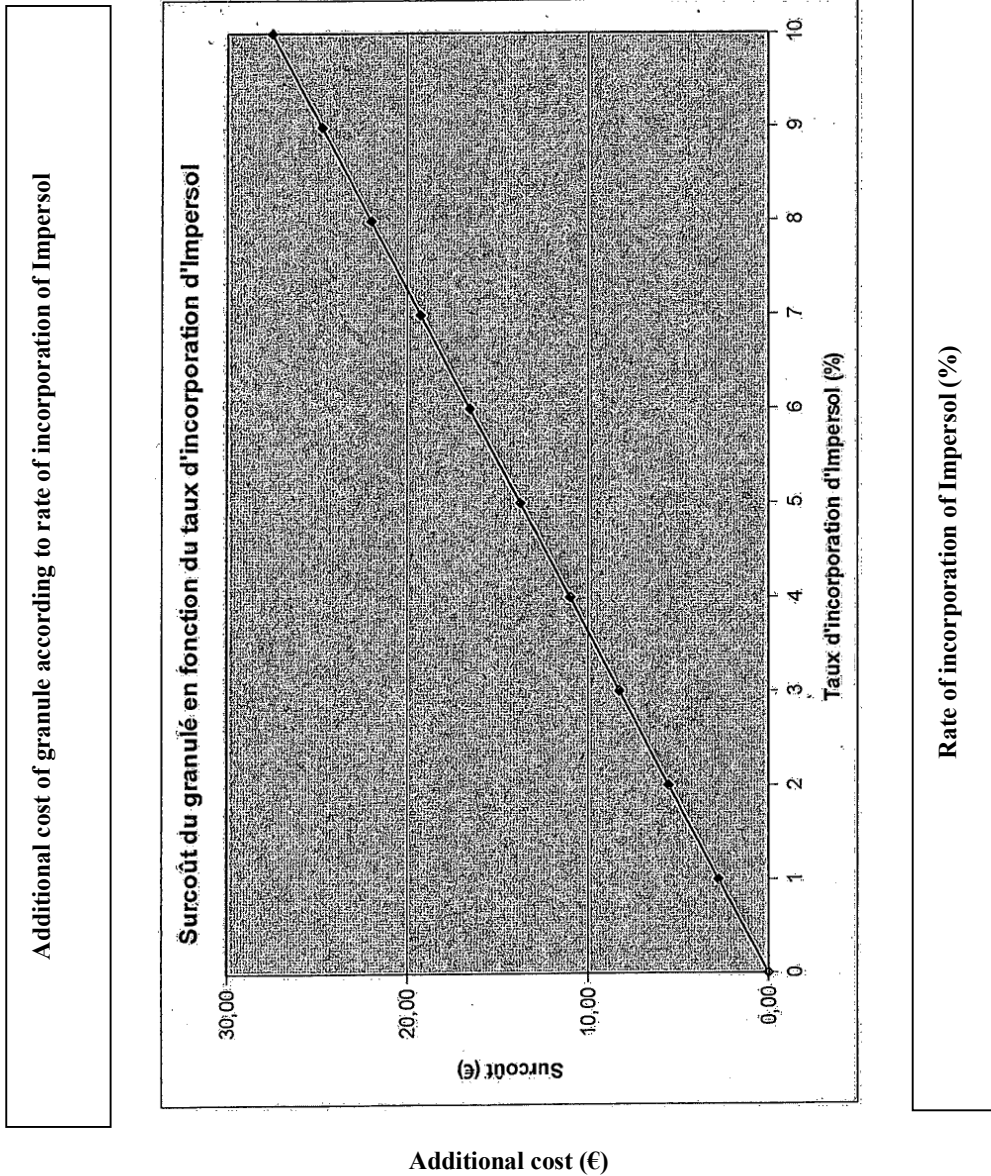


Fig. 5



Additional cost (€)

Fig. 6

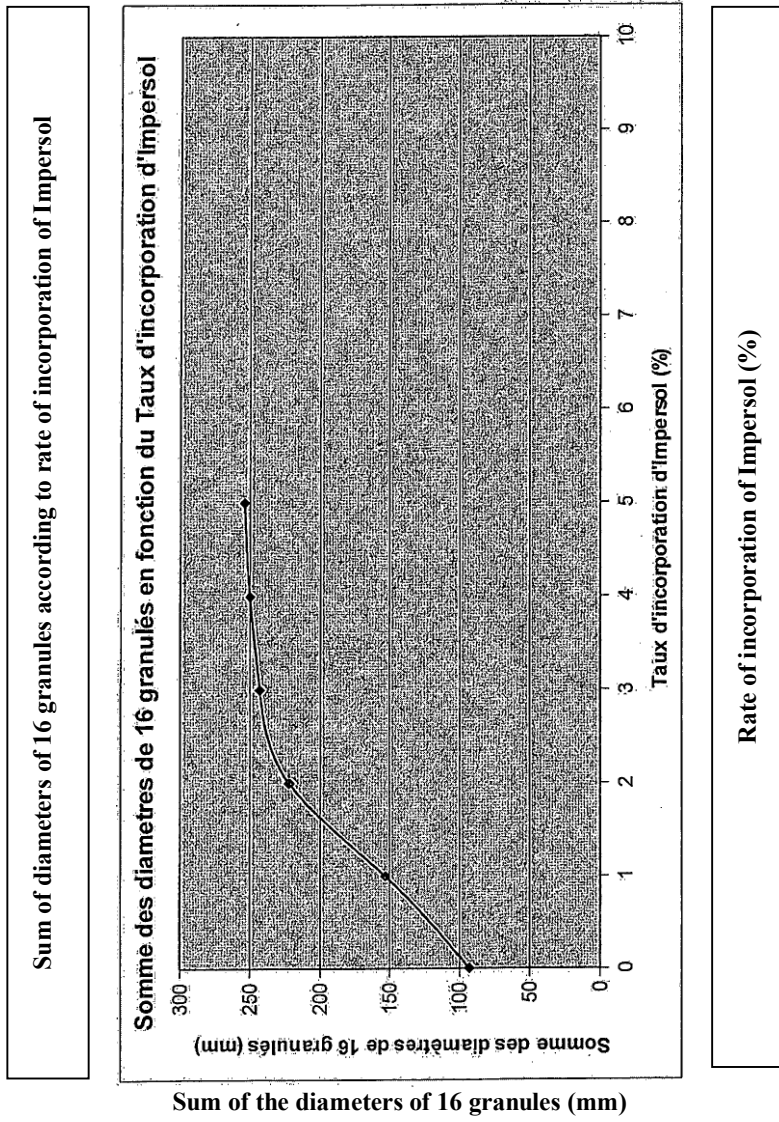
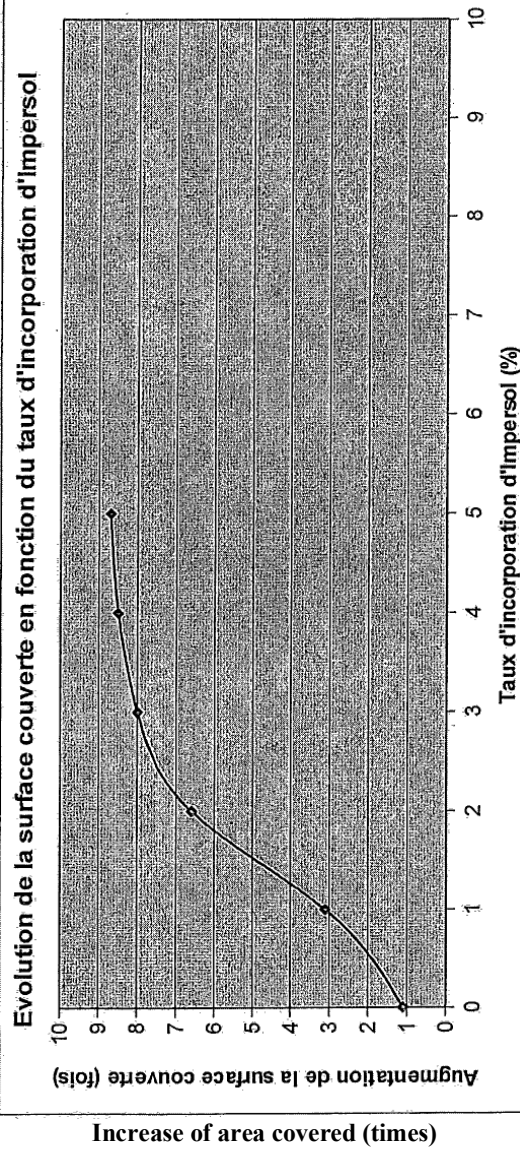


Fig. 7

Change in covered area according to rate of incorporation of Impersol



Increase of area covered (times)

Rate of incorporation of Impersol (%)

Fig. 8