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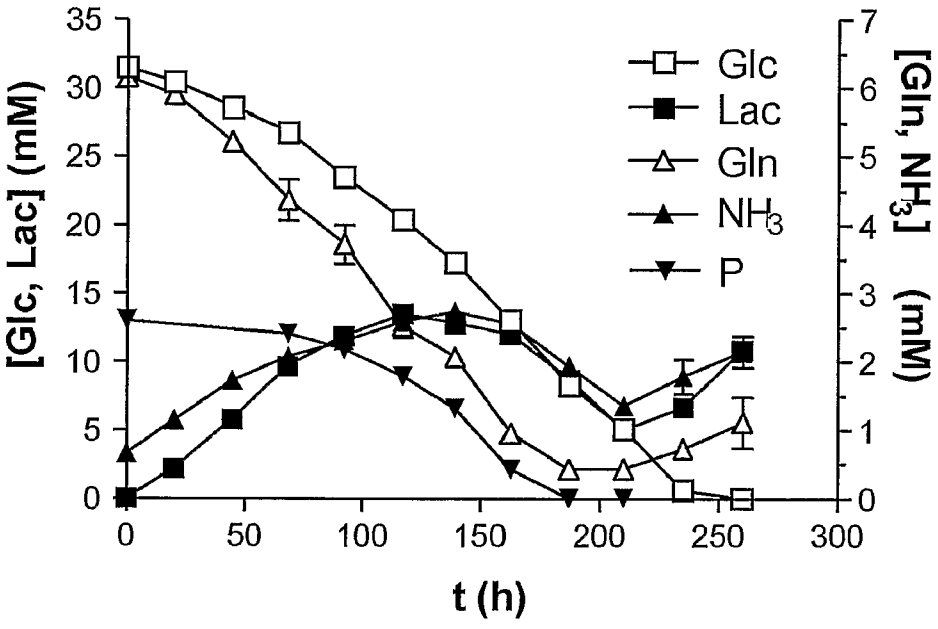
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[Continued on next page]

(54) Title: CULTURES OF E1-IMMORTALIZED CELLS AND PROCESSES FOR CULTURING THE SAME TO INCREASE PRODUCT YIELDS THEREFROM



(57) Abstract: The invention provides processes for culturing cells derived from embryonic retinoblast cells immortalized by adenovirus E1 sequences, preferably PER.C6™ cells, to improve product yields from such cells. Feed strategies for such cells and cultures with very high cell densities are provided, resulting in high yields of products, such as recombinant antibodies.

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